

**SUPPLEMENTARY LIST
OF
SPARE PARTS
FOR
ARIEL
THE MODERN
MOTOR CYCLE**

PRICE CANCELLATION

Due to a number of price revisions all prices shown in this Spares List are cancelled as from 1st March 1958. Therefore revised prices listed in the Master Spare Parts Price List (No. 1358) will become operative as from this date.

All proprietary parts continue to be charged at the manufacturers' current prices and revisions.

**FOUR CYLINDER
MODEL 4G MK. II**

Published January 1954

ARIEL MOTORS LTD.

SELLY OAK BIRMINGHAM 29

Telephone: SELLY OAK 1381 * Telegrams: ARIEL, SELLY OAK
Cables: ARIEL, SELLY OAK (ENGLAND)

1954 SQUARE FOUR, 4G MK. II MODEL

PLEASE NOTE

The 1953 Square Four, 4G Spares List covers the 1954 Model 4G except for the alterations or additional parts listed in this supplementary edition.

Latest retail prices only are shown in this Supplementary List, Prices and Part Numbers quoted in this list are those prevailing at the time of publication, but we reserve the right to revise prices and introduce any modification deemed necessary at any time without prior notice.

VERY IMPORTANT

When ordering spare parts always quote Engine and Frame Numbers with **prefix letters**.

PUBLISHED JANUARY 1954

by

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CYLINDER AND FITTINGS

118A-53	ET/1537	Distance piece for head stud	10	..	6
196-54	ET/1565	Stud for induction pipe (front)	1	..	1 3
S19-3		Washer for 196-54 stud	1	..	2
S1-3		Nut for front induction pipe stud	1	..	2
204-54	ET/1563	Induction pipe joint washer	1	..	3
205-54	ET/1561	Carburetter flange joint washer	2	..	4
K74-48	K/74	Carburetter fixing stud	2	..	4
211-54	ET/1547	Carburetter induction pipe (S.U. carb.) ..	1	..	10 6
0308	ET/1474	Cylinder block stud (top), 4 $\frac{5}{8}$ in. \times $\frac{3}{8}$ in...	4	..	1 4
0309	ET/1475	Cylinder block stud (top), 3 $\frac{3}{8}$ in. \times $\frac{3}{8}$ in...	10	..	1 4
		$\frac{3}{8}$ in. B.S.F. nut for cylinder head ..	10	..	5
229-54	ET/1560	Carburetter flange distance piece	1	..	1 6
942-38	A7/629	Hallite washer	1	..	2
945B-49	ET/1305	Washer (steel)	1	..	7
GS101-54		COMPLETE SET ENGINE JOINT WASHERS AND GASKETS	-	..	14 6

ROCKER FITTINGS

907-53	ET/1457	Rocker lever	8	..	11 3
909-53	ET/1463	Rocker adjusting ball end pin	8	..	1 0
936-53	ET/1464	Rocker adjusting ball end pin locknut ..	8	..	3

TIMING GEAR

1858-53	ET/1465	Push rod with cupped top end	8	..	5 3
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TIMING GEAR COVER AND FITTINGS

2048-53	E9/1482	Fibre washer for screws	12	..	1
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**ENGINE AND GEARBOX PLATES AND FITTINGS
FOR DYNAMO FIXING**

2315-54	ET/1549	Front engine cover	1	..	1 9
2334-54	ET/1578	Gearbox adjuster	1	..	1 0
2336-35	E9/547	Gearbox adjuster nut	1	..	1 0

GEARBOX PARTS (Type GB7)

1596-33	ET/428	Gearbox filler plug	1	..	2 3
3751-54	E9/3251	Footchange lever	1	..	11 3
3792-52	E9/644A	Clutch cable adjuster	1	..	1 6
3793-52	E9/645	Locknut for cable adjuster	1	..	6

CLUTCH PARTS (GB7 GEARBOX)

3360-54		Clutch plate, fitted Klingerite inserts ..	3	..	15 0
3365-54		Clutch plate inserts (Klingerite) price per doz.			3 6

SPRING FRAME

4954-54	ET/1570	Frame only, with head races, less all fittings	-	..	21 10 0
4954C-54	ET/1570	Frame with head races and rear suspension complete	-	..	35 11 6

PETROL TANK AND FITTINGS

5003-54	ET/1553	Petrol tank only (capacity 5 galls.), less fittings. Finished black and chrome ..	1	..	10	10	0
5003C-54	ET/1553C	Petrol tank (capacity 5 galls.), complete with fittings. Finished black and chrome	1	..	12	4	6
5004-54	E9/3220	Petrol tank badge	2	..		9	6
050	E9/1521	Screw for badge	4	..			1
5050-54		Petrol tap, large bore	2	..		9	0
5054-27	E8/403	Petrol tap washer (fibre)	2	..			5
0579	E9/462	Tank fixing bolt ($\frac{1}{8}$ in. \times $1\frac{1}{2}$ in. \times 18 T.P.I.)	4	..			10
5058-26	E8/68	Tank fixing bolt steel washer	4	..			5
5061-37	ET/1098	Tank fixing bolt rubber washer, $\frac{17}{32}$ in. thick	2	..			5
5060-27	E8/247	Tank fixing bolt rubber washer, $\frac{3}{8}$ in. thick	2	..			7
5074-54		Petrol pipe complete	1	..		11	6
		Banjo, $\frac{3}{8}$ in. bore (Amal)	1	..		4	6
5091-54	ET/1575	Adaptor for carburetter	1	..		2	0
5054-54	ET/1576	Joint washer (fibre) for adaptor	2	..			2
5092-54		Blind nut for carburetter (Amal)	1	..		1	0
5078-54	ET/1577	Joint washer (fibre) for blind nut.. .. .	1	..			2
5060-31	E9/166	Thin packing washer (rubber)	4	..			5
5093-54	E9/3307	Distance tube for fixing bolt	4	..			6
5082-53	E9/1496	Knee grip, R/S	1	..		4	6
5083-53	E9/1497	Knee Grip, L/S	1	..		4	6
5088-54	E9/1501	Knee grip securing bolt	4	..			2

REAR BRAKE CABLE, ETC.

S5428-54	ET/1546	Rear brake cable complete with cover and jaw joint	1	..		6	0
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CHAINS AND CHAIN COVERS

5718-54	ET/1531	Bolt securing inner part chain case to gear cover	3	..			3
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EXHAUST PIPE AND SILENCERS

6063-29	E8/529	Clip complete for exhaust pipe	2	..		2	6
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DUALSEAT

6222-53	E9/1524	Dualseat complete with fittings	1	..	4	12	6
6204-54	E9/1558	Front support for dualseat	1	..		3	6
0566	E4/75	Bolt for dualseat fixing	7	..			7
S19-3		Washer	7	..			2
5058-26	E8/68	Washer (large)	2	..			5
6207-53	E9/1495	Rear fixing plate for dualseat	1	..		2	0

HANDLEBAR CONTROL CABLES

6492-54		Throttle cable complete	1	..		5	3
6492A-54		Spring for throttle cable	1	..			9

AIR CLEANER

9020C-54	ET/1562	Air cleaner complete	1	..	1	1	0
9021-54	ET/1567	Rubber connection	1	..			2
9024-54	ET/1566	Bracket securing air cleaner	1	..			10

CARBURETTER

Makers: S.U. CARBURETTER CO. LTD.,
 Wood Lane, Erdington, Birmingham 24

		Carburetter complete, less throttle cable (AUC 605)	1	..	7	10	0
		Carburetter body	1	..	1	17	6

AUC 7022

Order by SPARES No.	Do not use PART No.	DESCRIPTION OF PART	No. per Set	PRICE EACH
				£ s. d.
AUC 4924		Throttle barrel adaptor	1 ..	15 0
4805		Screw	4 ..	5
4804		Joint	1 ..	9
AUC 8006		Suction chamber complete	1 ..	1 7 9
1167		Piston spring (yellow)	1 ..	1 6
3071		Thrust washer	1 ..	3
149		Needle screw	1 ..	2
G.N.		Jet needle	1 ..	3 9
DN 4857		Securing screw (suct. C and plug for body)	3 ..	5
1863		Spring washer	3 ..	2
4900		Washer	1 ..	2
4920		Octagonal oil cap	1 ..	9
DN 4932		Screw	1 ..	6 9
DN 3232		Jet screw	1 ..	1 6
3230		Jet bearing, top half	1 ..	1 6
3231		Jet bearing, bottom half	1 ..	2 3
122		Copper washer, top half	1 ..	2
3233		Copper washer, bottom half	1 ..	2
177		Sealing ring (aluminium)	1 ..	6
188		Sealing ring (cork)	1 ..	3
120		Gland washer (cork)	2 ..	2
119/1		Gland washer (brass)	2 ..	3
1158		Gland spring	1 ..	9
DN 121		Adjusting nut	1 ..	5
DN 114		Spring	1 ..	6
DN AUC 1012		Jet lever	1 ..	3 0
DN 4883		Jet link	1 ..	1 6
DN 108		Pivot pin (long)	1 ..	3
DN 381		Pivot pin (short)	1 ..	3
DN 4884/1		Bolt	1 ..	9
4885		Fibre washer	2 ..	2
DN 4875/2		Double coil spring washer	1 ..	2
DN 156		2 B.A. nut	1 ..	2
DN 109		Split pin	2 ..	2
DN 4872/1		Return spring	1 ..	9
1216		Float chamber only	1 ..	15 9
4517		Lid	1 ..	6 0
1223		Float	1 ..	4 6
1859		Needle seat	1 ..	1 6
1121		Needle float	1 ..	1 6
1981		Hinged lever	1 ..	9
1251		Hinged lever pin	1 ..	2
AUC 1003		Thrust finger pin for hinged lever	1 ..	6
1606		Cover cap	1 ..	3
130		Fibre washer	1 ..	2
4642/1		Copper washer	1 ..	2
DN 1541/3		Holding up bolt	1 ..	1 6
DN 1163		Lid nut	1 ..	6
4901		Throttle spindle	1 ..	2 6
169		Throttle disc	1 ..	2 3
1358		Throttle disc screw	2 ..	1
DN 4807		Throttle stop	1 ..	3 0
106		Taper pin	1 ..	2
DN 1500/6		Throttle lever	1 ..	3 0
DN 694		Bolt	1 ..	2
DN 156		Nut	1 ..	2
DN 246		Spring washer	1 ..	2
DN 3464		Adjusting screw	1 ..	2
DN 3465		Spring	1 ..	3
DN AUC 1011		Throttle cable bracket	1 ..	1 0
DN 5070		Return spring	1 ..	6
DN 5073		2 B.A. screw, countersunk head	2 ..	3
DN 4927		Pivot pin (supplied as a unit with 1500/6 lever)	1 ..	1 0

SPECIMEN ORDER FORM

For use in Great Britain only

A clearly worded order is the best way to ensure prompt and accurate despatch of spares. We therefore suggest that orders should be made out in the following manner:

To: (Name and address of your usual dealer),

Customer's Address.

or: Ariel Motors Ltd.,
Selly Oak,
Birmingham 29.

Dear Sirs,

Kindly forward the following parts against cash (state amount) enclosed.

or Kindly forward the following parts per C.O.D. post.

or Kindly forward Pro Forma Invoice for the following:

For Model..... Year..... Engine No. and Prefix Letter.

For Model **4G 1,000 c.c. MK. II** Engine No.

Quantity	Spares No.	Description	Price

Add 5% surcharge to net amount of Invoice to cover postage and carriage. Cases charged extra.

Total Cost _____

Sign your name clearly.

**ARIEL MOTORS LIMITED
PROPRIETARY EQUIPMENT AND ACCESSORIES**

Although every effort is made to obtain the most suitable and highest quality fittings of a proprietary nature for incorporating into our Motor Cycles, our guarantee does not cover such parts.

In the event of trouble being experienced with proprietary fittings, the part or parts should be returned to and claims made direct on the actual manufacturers, who will deal with them on the terms of their respective guarantees. Date of purchase and mileage covered should always be carefully stated when submitting a claim.

CARBURETTORS

THE S.U. CARBURETTOR CO. LTD.,
Wood Lane, Erdington, Birmingham 24

CHAINS

THE RENOLD & COVENTRY CHAIN CO. LTD.,
Didsbury, Manchester

ELECTRICAL EQUIPMENT

Messrs. JOSEPH LUCAS LTD. (Service Dept.),
Great King Street and Great Hampton Street, Birmingham 19

HORNS

Messrs. JOSEPH LUCAS LTD. (Service Dept.),
Great King Street and Great Hampton Street, Birmingham 19

SADDLES

LYCETTS & MOTOR ACCESSORIES CO. LTD.,
Ludgate Hill Passage, Birmingham 3

SPEEDOMETERS

Messrs. S. SMITH (MA) LTD.,
Cricklewood, London

TYRES

THE DUNLOP RUBBER CO. LTD.,
Fort Dunlop, Erdington, Birmingham 24

SPARKING PLUGS

CHAMPION SPARKING PLUG CO. LTD.,
Feltham, Middlesex
LODGE PLUGS LTD.,
Rugby

GEARBOXES

Messrs. BURMAN & SONS LTD.,
Wychall Lane, Kings Norton, Birmingham 30