



MASTER PARTS LIST

1966 - 1967 - 1968

for models

650SS : Atlas : N15CS : P11 : P11A

G15CS : G15CSR : G15 MARK II

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Part No.	Description	Qty.	Models fitted to
CRANKSHAFT			
23286	Crankshaft assembly, less connecting rods	1	650SS ...
24276	Crankshaft assembly, less connecting rods	1	ALL except 650SS
23262	Crankcheek—timing side	1	ALL
23261	Crankcheek—driving side	1	ALL
23315	Flywheel only	1	650SS
24248	Flywheel only	1	ALL except 650SS
T.2105	Flywheel/crankcheek dowel	1	ALL
T.2033	Crankcheek bolts	4	ALL
T.2086	Crankcheek studs	2	ALL
T.2032	Dowel retaining plates	2	ALL
T.2031	Crankcheek—stud nuts	6	ALL
23280	Crankcheek—bolt nuts	2	ALL
E.4591	Crankshaft plug	1	ALL

CONNECTING ROD

25369	Connecting rods, with cap	2	ALL
23254	Connecting-rod cap bolts	4	ALL
23253	Cap-bolts nuts	4	ALL
25384	Con-rod bearing shell (top half)—standard	2	ALL
23255	Con-rod bearing shell (bottom half)—standard	2	ALL
25409	Con-rod bearing shell (top half)—.010 in.	2	ALL
25410	Con-rod bearing shell (top half)—.020 in.	2	ALL
25411	Con-rod bearing shell (top half)—.030 in.	2	ALL
25413	Con-rod bearing shell (top half)—.040 in.	2	ALL
25165	Con-rod bearing shell (bottom half)—.010 in.	2	ALL
25166	Con-rod bearing shell (bottom half)—.020 in.	2	ALL
25167	Con-rod bearing shell (bottom half)—.030 in.	2	ALL
25168	Con-rod bearing shell (bottom half)—.040 in.	2	ALL

CRANKCASE

25376	Crankcase complete with timing cover	1	650SS
25377	Crankcase complete with timing cover	1	Atlas
25378	Crankcase complete with timing cover	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR
25379	Crankcase complete with timing cover	1	G15CSR, P11
25373	Crankcase halves assembled, less timing cover	1	650SS
25374	Crankcase halves assembled, less timing cover	1	Atlas
25375	Crankcase halves assembled, less timing cover	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A
25187	Timing-gear cover	1	ALL
25305	Timing-gear cover	1	G15CSR, P11
21011	Crankcase (drive side)	1	650SS
24280	Crankcase (drive side)	1	Atlas
25043	Crankcase (drive side)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A
25371	Crankcase (timing side)	1	650SS
25372	Crankcase (timing side)	1	ALL except 650SS
T.2236	Timing-cover gasket	1	ALL
T.2018	Cylinder-barrel studs	6	650SS
24251	Cylinder-barrel studs	6	ALL except 650SS
T.2209	Cylinder-barrel studs (stepped)	2	ALL
18943	Cylinder-barrel studs (front)	1	ALL
24689	Timing-cover screws	6	ALL
E.6980	Timing-cover screws	6	ALL
20621A	Timing-cover screw washers	12	ALL
24689	Sump screws	2	ALL
T.2036	Camshaft bush (timing side)	1	ALL
T.2037	Camshaft bush (drive side)	1	ALL
048023	Oil-seal (timing-side shaft)	1	ALL
048079	Oil-seal circlip	1	ALL
16945	Sump-filter body	1	ALL
16949	Filter-body washer	1	ALL
16948	Filter-body circlip	1	ALL
16946	Sump-filter gauze	1	ALL
16947	Filter-gauze washer	1	ALL
E.4591	Timing-cover oilway plug	1	ALL
16902	Oilway set pin	1	ALL
T.1084	Set-pin washer	1	ALL

Part No.	Description	Qty.	Models fitted to
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CRANKCASE BREATHER

19629	Rubber breather pipe—26½ in.	1	ALL except 650SS
24300	Breather-pipe elbow	1	ALL except 650SS
13786	Elbow washer	1	ALL except 650SS
24303	Elbow nut	1	ALL except 650SS
24313	Crankcase-breather pipe-assembled	1	650SS
22240	Breather-flange gasket	1	650SS
T.2213	Breather-flange screw	1	650SS
19629	Rubber breather pipe—20½ in.	1	650SS

PRESSURE RELEASE

T.2059A	Pressure-release body assembly	1	ALL
T.2054	Release-body piston	1	ALL
T.2061	Release-body piston spring	1	ALL
15404	Packing shim	AR	ALL
T.2060	Release-body nut	1	ALL
T.2058	Release-union washer	1	ALL
T.2057	Release-union nut washer	1	ALL

CYLINDER BARREL AND HEAD

25327	Cylinder barrel	1	650SS
25323	Cylinder barrel	1	ALL except 650SS
25358	Cylinder head, with valve guides	1	650SS
25359	Cylinder head, with valve guides	1	ALL except 650SS
25324	Cylinder-head gasket	1	650SS
25318	Cylinder-head gasket	1	ALL except 650SS
T.2016	Cylinder-barrel stud nut—¾ in.	7	650SS
T.2016	Cylinder-barrel stud nut—¾ in.	1	ALL except 650SS
24250	Cylinder-barrel stud nuts	6	ALL except 650SS
T.2210	Cylinder-barrel stud nuts—⅝ in.	2	ALL
000011	Cylinder-barrel stepped-stud washers	2	ALL
24252	Cylinder-barrel stud washers	6	ALL except 650SS
T.2093	Cylinder-base gasket	1	650SS
24249	Cylinder-base gasket	1	ALL except 650SS
T.2161	Head-to-barrel studs—⅝ in.	2	ALL
18756	Head-to-barrel studs	3	650SS
24389	Head-to-barrel studs	3	ALL except 650SS
T.2034	Head-stud nuts	2	650SS
24260	Head-stud nuts	2	ALL except 650SS
T.2017	Head-stud nuts—⅝ in.	2	ALL
10637	Head-stud nut	1	650SS
000011	Cylinder-head stud washers	2	ALL
24250	Head-stud nut (rear)	1	ALL except 650SS
T.2096	Cylinder-head bolt—long	4	650SS
24253	Cylinder-head bolts—long	4	ALL except 650SS
25313	Cylinder-head bolt—short	1	ALL
16213	Cylinder-head bolt washers	5	650SS
16213	Cylinder-head bolt washer	1	ALL except 650SS
E.5456	Cylinder-head bolt washers	4	ALL except 650SS

VALVES, GUIDES AND SPRINGS

25499	Inlet valve (after engine No. 125871)	2	650SS
17221	Inlet valves	2	650SS
24330	Inlet valves	2	ALL except 650SS
T.2204	Exhaust valves	2	ALL
T.2011	Valve guides	4	ALL
23392	Heat-resisting washers	4	ALL
T.2073	Valve-spring cups	4	ALL
22839	Valve-spring (inner)	4	ALL
22838	Valve-spring (outer)	4	ALL
T.186	Valve-spring collars	4	ALL
T.187	Valve cotters	Pairs 4	ALL
25501	Inlet valve (after engine No. 125871)	2	ALL
25500	Exhaust valve (after engine No. 125871)	2	ALL

PISTONS AND RINGS (STANDARD)

25387	Piston complete (left hand)	1	650SS
25389	Piston complete (left hand)	1	ALL except 650SS
25388	Piston complete (right hand)	1	650SS
25390	Piston complete (right hand)	1	ALL except 650SS
23272	Piston rings (top)—chrome	2	650SS

Part No.	Description	Qty.	Models fitted to
PISTONS AND RINGS (STANDARD)—continued			
24284	Piston rings (top)—chrome ...	2	ALL except 650SS
23273	Piston rings—plain ...	2	650SS
24285	Piston rings—plain ...	2	ALL except 650SS
25381	Piston rings—oil control ...	2	650SS
25382	Piston rings—oil control ...	2	ALL except 650SS
23275	Gudgeon pins ...	2	650SS
24383	Gudgeon pins ...	2	ALL except 650SS
23276	Gudgeon-pin circlips ...	4	ALL

PISTONS AND RINGS (OVERSIZE)

25414	Piston complete (left hand)—+·010 in.	1	650SS
25415	Piston complete (left hand)—+·010 in.	1	ALL except 650SS
25417	Piston complete (left hand)—+·020 in.	1	650SS
25418	Piston complete (left hand)—+·020 in.	1	ALL except 650SS
25420	Piston complete (left hand)—+·030 in.	1	650SS
25421	Piston complete (left hand)—+·030 in.	1	ALL except 650SS
25423	Piston complete (left hand)—+·040 in.	1	650SS
25424	Piston complete (left hand)—+·040 in.	1	ALL except 650SS
25426	Piston complete (right hand)—+·010 in.	1	650SS
25427	Piston complete (right hand)—+·010 in.	1	ALL except 650SS
25429	Piston complete (right hand)—+·020 in.	1	650SS
25430	Piston complete (right hand)—+·020 in.	1	ALL except 650SS
25432	Piston complete (right hand)—+·030 in.	1	650SS
25433	Piston complete (right hand)—+·030 in.	1	ALL except 650SS
25435	Piston complete (right hand)—+·040 in.	1	650SS
25436	Piston complete (right hand)—+·040 in.	1	ALL except 650SS
25153	Piston ring (top)—chrome +·010 in.	2	650SS
25246	Piston ring (top)—chrome +·010 in.	2	ALL except 650SS
25154	Piston ring (top)—chrome +·020 in.	2	650SS
25247	Piston ring (top)—chrome +·020 in.	2	ALL except 650SS
25155	Piston ring (top)—chrome +·030 in.	2	650SS
25248	Piston ring (top)—chrome +·030 in.	2	ALL except 650SS
25156	Piston ring (top)—chrome +·040 in.	2	650SS
25249	Piston ring (top)—chrome +·040 in.	2	ALL except 650SS
25157	Piston ring—plain +·010 in.	2	650SS
25250	Piston ring—plain +·010 in.	2	ALL except 650SS
25158	Piston ring—plain +·020 in.	2	650SS
25251	Piston ring—plain +·020 in.	2	ALL except 650SS
25159	Piston ring—plain +·030 in.	2	650SS
25252	Piston ring—plain +·030 in.	2	ALL except 650SS
25160	Piston ring—plain +·040 in.	2	650SS
25253	Piston ring—plain +·040 in.	2	ALL except 650SS
25438	Piston ring—oil-control +·010 in.	2	650SS
25439	Piston ring—oil-control +·010 in.	2	ALL except 650SS
25441	Piston ring—oil-control +·020 in.	2	650SS
25442	Piston ring—oil-control +·020 in.	2	ALL except 650SS
25444	Piston ring—oil-control +·030 in.	2	650SS
25445	Piston ring—oil-control +·030 in.	2	ALL except 650SS
25447	Piston ring—oil-control +·040 in.	2	650SS
25448	Piston ring—oil-control +·040 in.	2	ALL except 650SS

MAIN BEARINGS

17822	Ball bearing (timing side)	1	ALL
T.2008	Sealing washer (timing-side bearing)	1	ALL
17824	Roller bearing (drive side)	1	ALL
T.2187	Oil seal (drive-side bearing)	1	ALL

TIMING GEAR

T.2035	Half-time pinion	1	ALL
000572	Pinion key	1	ALL
T.2007	Pinion backing plate	1	ALL
22729	Camshaft	1	ALL
T.2078	Camshaft-breather plate (stationary)	1	ALL
24301	Breather plate (rotary)	1	ALL
T.2108	Breather spring	1	ALL
20829	Camshaft sprocket	1	ALL
000572	Camshaft-sprocket key	1	ALL
17211	Sprocket and rev. counter drive nut	1	ALL
17806	Camshaft chain (38 link—endless)	1	ALL
T.2217	Chain-tensioner slipper	1	ALL
T.2218	Chain-tensioner plate (thick)	1	ALL

Part No.	Description	Qty.	Models fitted to
TIMING GEAR—continued			
T.2218A	Chain-tensioner plate (thin)	1	ALL
T.247	Chain-tensioner studs	2	ALL
E.3231	Chain-tensioner stud nuts	2	ALL
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	2	ALL
50008	Intermediate gear with sprockets	1	ALL
T.2026	Intermediate-gear bush	1	ALL
T.2080	Intermediate-gear washer	1	ALL
T.2021	Intermediate-gear spindle	1	ALL
17823	Intermediate-spindle circlip	1	ALL
22771	Tappets (left hand)	2	ALL

TAPPETS AND PUSH RODS

22772	Tappets (right hand)	2	ALL
T.2142	Tappet locating plates	2	ALL
T.2143	Locating-plate screws	2	ALL
S650-82IN	Inlet push rod complete—long	2	ALL
S650-82EX	Exhaust push rod complete—short	2	ALL
25515	Inlet push rod complete (after engine No. 125871)	2	ALL
25516	Exhaust push rod complete (after engine No. 125871)	2	ALL
23352	Inlet push-rod less ends—long	2	ALL
23354	Exhaust push-rod less ends—short	2	ALL
T.2064	Push-rod ends (top)	4	ALL
T.2182	Push-rod ends (bottom)	4	ALL
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL
25497	Exhaust push-rod less ends (short—after engine No. 125871)	2	ALL

ROCKERS, COVERS, etc.

25332	Rocker-inlet (right hand)	1	ALL
25330	Rocker-inlet (left hand)	1	ALL
25336	Rocker-exhaust (right hand)	1	ALL
25334	Rocker-exhaust (left hand)	1	ALL
T.2063	Rocker ball ends	4	ALL
T.2074	Rocker adjusters	4	ALL
T.232	Rocker-adjuster nuts	4	ALL
25350	Rocker shafts	4	ALL
18102	Rocker-shaft thrust washers	4	ALL
18103	Rocker-shaft spring washers	4	ALL
T.2083	Rocker-shaft joint washers	4	ALL
T.2238	Rocker-shaft locking plates	4	ALL
T.2239	Rocker-shaft retaining plates	4	ALL
T.2240	Rocker-shaft plate joint washers	4	ALL
T.2256	Retaining-plate set pins	8	ALL
T.2162	Rear-cap domed nut	1	ALL
T.2082	Domed-nut washer	1	ALL
18094	Rear-rocker cap	1	ALL
T.2084	Rear-cap sealing washer	1	ALL
18033	Rear-cap stud	1	ALL
000579	Rear-cap dowel	1	ALL
T.2085	Front-cap nuts	4	ALL
18093	Front-rocker caps	2	ALL
T.2088	Front-cap sealing washers	2	ALL
T.2252	Front-cap studs	4	ALL
25328	Rocker-box oil-feed pipe	1	ALL
018155	Rocker-box oil-feed pipe clip	1	ALL
18101	Rocker feed-pipe banjo bolts	3	ALL
T.1084	Banjo-bolt fibre washers	6	ALL

OIL PUMP

25396	Oil pump complete	1	ALL
15511A	Oil-pump spindle nut	1	ALL
24733	Worm gear wheel (on pump)	1	ALL
17697	Gear-wheel key	1	ALL
15515	Pump feed bush	1	ALL
T.272	Feed-bush sealing washer	1	ALL
24732	Driving worm on mainshaft and pinion nut	1	ALL
E.4440	Pump-to-crankcase studs	2	ALL
E.3231	Pump-stud nuts	2	ALL
E.4590	Oil-stop grub screw	1	ALL

Part No.	Description	Qty.	Models fitted to
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STATOR HOUSING

20885	Stator housing	1	ALL except G15, G15CS, G15CSR
25116	Housing screws	3	ALL except G15, G15CS, G15CSR

HEAD STEADY STAY

23868	Head steady plate	1	650SS, Atlas
18032	Plate stud (in head)	1	650SS, Atlas
000010	Stud washer	1	650SS, Atlas
E.3224	Stud nut	1	650SS, Atlas
E.3798	Steady plate-to-frame bolts	2	650SS, Atlas
11796	Bolt washers	2	650SS, Atlas
18202	Bolt washers	2	650SS, Atlas
E.3223	Bolt nuts	2	650SS, Atlas
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, NI5CS, G15CSR
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, NI5CS, G15CSR, P11, P11A
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, NI5CS, G15CSR, P11, P11A
033091	Engine-steady-stay	1	P11, P11A
026873	Stay-to-frame bolt	1	P11, P11A
000011	Stay-to-frame bolt washer	1	P11, P11A

CRANKCASE BOLTS

13870	Crankcase bolt—short	1	ALL
E.5456	Crankcase-bolt washer	1	ALL
E.3223	Crankcase-bolt nut	1	ALL
T.2013	Crankcase stud (top rear)	1	ALL
000010	Crankcase-stud washer	1	ALL
E.3224A	Crankcase-stud nut	1	ALL
19077	Crankcase-stud (top front)	1	ALL
T.2221	Crankcase-stud washer	1	ALL
E.3229	Crankcase-stud nut	1	ALL
E.3214	Crankcase stud	1	650SS, Atlas
E.3231	Stud nuts	2	650SS, Atlas

ENGINE PLATES AND BOLTS

15621	Engine plates (front)	2	650SS, Atlas
20999	Engine-plate cover	1	650SS, Atlas
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas
014119	Stud washers	2	650SS, Atlas
E.3224A	Stud nuts	2	650SS, Atlas
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas
014119	Stud washers	2	650SS, Atlas
E.3224	Stud nuts	2	650SS, Atlas
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas
014119	Stud washers	2	650SS, Atlas
E.3224A	Stud nuts	2	650SS, Atlas
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas
014119	Stud washers	2	650SS, Atlas
E.3224	Stud nuts	2	650SS, Atlas
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966
E.3223	Bolt nut	1	650SS, Atlas 1966
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas
014117	Bolt washers	4	650SS, Atlas
000004	Bolt nuts	2	650SS, Atlas
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas
014119	Bolt washers	12	650SS, Atlas
E.3224	Bolt nuts	6	650SS, Atlas
20700	Engine plate (rear left hand)	1	650SS, Atlas
50229	Engine plate (rear right hand)	1	650SS, Atlas
19100	Engine plate rear cover	1	650SS, Atlas
030216	Front engine plate assembled (left hand)	1	ALL G15 Models
030219	Front engine plate assembled (right hand)	1	ALL G15 Models
000303	Crankcase/engine plate studs	2	ALL G15 Models
014119	Stud washers	4	ALL G15 Models
000003	Stud nuts	4	ALL G15 Models
010823	Front engine-plate-to-frame stud	1	ALL G15 Models
000003	Stud nuts	2	ALL G15 Models
014119	Stud washers	2	ALL G15 Models
000277	Front engine-plate-to-engine stud	1	ALL G15 Models
000004	Stud nuts	2	ALL G15 Models

ENGINE PLATES AND BOLTS—continued

030221	Front engine-plate spacers ...	2	ALL G15 Models
032240	Rear engine plate (left hand)	1	ALL G15 Models
033046	Rear engine plate (right hand)	1	ALL G15 Models
000304	Rear engine-plate studs (top)	2	ALL G15 Models
014119	Plain washers for 000304 stud	4	ALL G15 Models
014117	Spring washers for 000304 stud	2	ALL G15 Models
000003	Nuts for 000304 stud	4	ALL G15 Models
000288	Rear engine-plate stud (bottom)	1	ALL G15 Models
000011	Plain washers for 000288 stud	2	ALL G15 Models
000004	Nuts for 000288 stud	2	ALL G15 Models
030238	Engine-plate cover ...	1	ALL G15 Models
033089	Engine plates (front) ...	2	P11, P11A
033183	Front engine-to-frame stud ...	1	P11, P11A
000010	Front engine-plate-to-frame-stud washers	2	P11, P11A
000003	Front engine-plate-to-frame-stud nuts	2	P11, P11A
000303	Front engine-plate-to-engine stud	1	P11, P11A
014119	Front engine-plate-to-engine stud washer	2	P11, P11A
000003	Front engine-plate-to-engine-stud nuts	2	P11, P11A
033194	Front engine-plate-lug-scraper	1	P11, P11A
033195	Front-engine-plate-lug-spacer (timing side)	1	P11, P11A
033114	Engine plate (rear left side) ...	1	P11, P11A
033115	Engine plate (rear right side)	1	P11, P11A
000304	Rear engine-plate stud (top)	1	P11, P11A
014119	Rear engine-plate top-stud washers	2	P11, P11A
000003	Rear engine-plate top-stud nuts	2	P11, P11A
033137	Rear engine-plate top-stud spacer	1	P11, P11A
000304	Rear engine-plate stud (centre)	1	P11, P11A
014119	Rear engine-plate centre-stud washers	2	P11, P11A
000003	Rear engine-plate centre-stud nuts	2	P11, P11A
033137	Rear engine-plate centre-stud spacer	1	P11, P11A
014736	Rear engine-plate stud (bottom) ...	1	P11, P11A
014117	Rear engine-plate bottom-stud washers	2	P11, P11A
000004	Rear engine-plate bottom-stud nuts	2	P11, P11A
025054	Rear engine-plate bottom-stud spacer	1	P11, P11A
000304	Rear engine-plate centre stud	1	G15
000277	Crankcase/engine stud	1	650SS, Atlas, 67
014117	Crankcase/engine stud washer	1	650SS, Atlas 68
000004	Crankcase/engine stud nut	1	650SS, Atlas 67-68

ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative)	R	ALL
T.2180B	Sprocket—18 teeth (alternative)	R	ALL
T.2180C	Sprocket—19 teeth (alternative)	R	ALL
T.2180D	Sprocket—20 teeth (alternative)	R	ALL
T.2180E	Sprocket—21 teeth (standard fitting)	I	650SS, Atlas, G15CS, N15CS, P11, P11A
T.2180F	Sprocket—22 teeth (standard fitting)	I	G15, Mark II, G15CSR
T.2180G	Sprocket—23 teeth (alternative)	R	ALL
E.3682	Engine-sprocket key	R	ALL

MAGNETO

42453B	Magneto (Lucas K2F) ...	1	
47508D	Sprocket with auto advance	1	
458865	Pick-up with brush and spring (right hand)	1	
458866	Pick-up with brush and spring (left hand) ...	1	
451260	Brush and spring for pick-up	2	
410600	H.T. cable nuts	2	
459269	Contact-breaker cover	1	
492854	Contact breaker	1	
455191	Brush and spring (earthing) with holder	1	The majority of 1967 models are fitted with Lucas coil-capacity ignition systems. See parts list on page 00
54440888	Contact set	1	
498157	Auto-advance spring set	1	
T.2191	Magneto joint washer	1	
T.2245	Magneto fixing studs	2	
11796	Magneto fixing-stud washers	2	
E.3231	Fixing-stud nuts	2	
25105	Magneto fixing bolt	1	
01076	Fibre washer for bolt	1	
015306	Shakeproof washer for bolt	1	
E.3229	Bolt nut	1	
14490	H.T. lead clip	1	
18257	Magneto chain	1	

CARBURETTOR

23874	Inlet port sleeves ...	2	650SS, 66-67 ...
23358	Carburettor spacers—thin ...	2	ALL ...
23872	Carburettor spacers—thick ...	2	650SS, Atlas 1966 ...
030561	Carburettor spacers ...	2	ALL ...
23873	Balance unions... ...	2	ALL ...
11775	Balance-union washers ...	2	ALL ...
23580	Balance pipe hose 5¼ in. ...	1	ALL ...
23395	Carburettor fixing screw ...	1	650SS, Atlas 1966 ...
030343	Carburettor fixing screw ...	1	ALL ...
11796	Carburettor screw washer ...	1	ALL ...
23563	Carburettor fixing studs ...	3	650SS, Atlas 1966 ...
21999	Carburettor fixing studs ...	3	ALL ...
E.3231	Carburettor fixing-stud nuts ...	3	ALL ...
11796	Carburettor-stud washers ...	3	ALL ...
000952	Float-chamber-to-carburettor pipe—2 in. ...	1	ALL except P11, P11A, Atlas 67-68
041014	Carburettor flange 'O' rings ...	2	ALL except P11, P11A, Atlas 67-68
25199	Carburettor complete less cables (left hand) ...	1	650SS ...
23405	Carburettor complete less cables (left hand) (389/236) ...	1	Atlas 1966 ...
25407	Carburettor complete less cables (left hand) (389/241) ...	1	G15 Mark II 1966 ...
32279	Carburettor complete less cables (left hand) (389/237) ...	1	G15CS, N15CS, 1966 ...
032277	Carburettor complete less cables (left hand) (389/242) ...	1	G15CSR 1966 ...
033077	Carburettor complete less cables (left hand) (L930/8) ...	1	P11, P11A, 1968, G15CS ...
25200	Carburettor complete less cables (right hand) ...	1	650SS, 1966 ...
23406	Carburettor complete less cables (right hand) (689/236) ...	1	Atlas 1966 ...
25408	Carburettor complete less cables (right hand) (689/241) ...	1	G15 Mark II, 1966 ...
032280	Carburettor complete less cables (right hand) (689/237) ...	1	G15CS, N15CS, 1966 ...
032278	Carburettor complete less cables (right hand) (689/242) ...	1	G15CSR, 1966 ...
033078	Carburettor complete less cables (right hand) (R/930/7) ...	1	P11, P11A, G15CS, 1968 ...
033071	Carburettor complete (left hand) Amal L930/ ...	1	650SS (without Air Filter) ...
033073	Carburettor complete (left hand) Amal L930/ ...	1	650SS (with Air Filter) ...
033077	Carburettor complete (left hand) Amal L930/8 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...
033075	Carburettor complete (left hand) Amal L930/6 ...	1	G15CSR, Home Atlas (without Air Filter) ...
033072	Carburettor complete (right hand) Amal L930/ ...	1	650SS (without Air Filter) ...
033074	Carburettor complete (right hand) Amal L930/ ...	1	650SS (with Air Filter) ...
033078	Carburettor complete (right hand) Amal L930/7 ...	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner) ...
033076	Carburettor complete (right hand) Amal L930/5 ...	1	G15CSR, Home Atlas (without Air Filter) ...
930/002	Carburettor body only (left hand) ...	1	ALL ...
930/001	Carburettor body only (right hand) ...	1	ALL ...
376-003	Body only (left hand) ...	1	650SS ...
389-002	Body only (left hand) ...	1	ALL except P11, P11A, 650SS ...
L930-002	Body only (left hand) ...	1	P11, P11A, Atlas 1967-68 ...
376-164	Body only (right hand) ...	1	650SS ...
689-028	Body only (right hand) ...	1	ALL except P11, P11A, 650SS ...
R930-001	Body only (right hand) ...	1	P11, P11A, 67-68, Atlas ...
376-077	Float-chamber covers... ...	2	ALL except P11, P11A, 67-68 Atlas
376-078	Side-cover washers ...	2	ALL except P11, P11A, 67-68 Atlas
376-079	Side-cover screws ...	6	ALL except P11, P11A, 67-68 Atlas
376-083	Float only ...	1	ALL except P11, P11A, 67-68 Atlas
376-094	Float-spindle bush ...	1	ALL except P11, P11A, 67-68 Atlas
376-089	Float needle ...	1	ALL except P11, P11A, 67-68 Atlas
376-088	Float-needle seating ...	1	ALL except P11, P11A, 67-68 Atlas
376-065	Mixing-chamber cap rings ...	2	650SS ...
389-065	Mixing-chamber cap rings ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...
4-235	Springs for ring ...	2	650SS ...
29-201	Springs for ring ...	2	ALL except P11, P11A, 67-68 Atlas
4-241	Screws for spring ...	2	ALL except P11, P11A, 67-68 Atlas
376-064	Mixing-chamber caps ...	2	650SS ...
389-064	Mixing-chamber caps ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...
4-035	Control-cable adjusters ...	4	ALL ...
376-062	Air valves ...	2	650SS ...
389-062	Air valves ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...
6-047	Air-valve guides ...	2	650SS ...
29-057	Air-valve guides ...	2	ALL except P11, P11A, 650SS, 67-68 Atlas ...
376-060	Throttle valves size 3½ in. ...	2	650SS ...

Part No.	Description	Qty.	Models fitted to
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CARBURETTOR — continued

389-060	Throttle valves—size 3 (left hand)	1	1966 Atlas, G15 Mark II
389-060	Throttle valves—size 3 (left hand)	1	G15CS, N15CS
389-060	Throttle valves—size 3 (left hand)	1	G15CSR
689-060	Throttle valves—size 3 (right hand)	1	ALL except P11, P11A, 650SS, 67-68 Atlas
4-046	Air valve-springs	2	ALL except P11, P11A, 67-68 Atlas
376-132	Throttle-valve springs	2	650SS
389-092	Throttle-valve springs	2	ALL except P11, P11A, 650SS, 67-68 Atlas
376-068	Throttle-stop screws	2	ALL except P11, P11A, 67-68 Atlas
376-069	Throttle-stop screw springs	2	ALL except P11, P11A, 67-68 Atlas
332-017	Pilot air-adjusting screws	2	ALL except P11, P11A, 67-68 Atlas
4-148	Adjusting-screw springs	2	ALL except P11, P11A, 67-68 Atlas
376-063	Taper needle jets	2	650SS
389-063	Taper needle jets	2	ALL except P11, P11A, 650SS, 67-68 Atlas
4-230	Jet-needle clips	2	ALL except P11, P11A, 67-68 Atlas
376-072	Needle jets—size 1065	2	ALL except P11, P11A, 67-68 Atlas
376-100	Main jets—size 270	2	650SS
376-100	Main jets—size 350	2	Atlas 1966
376-100	Main jets—size 420	2	G15 Mark II
376-100	Main jets—size 380	2	G15CS, N15CS
376-100	Main jets—size 360	2	G15CSR
376-073	Main-jet holders	2	ALL except P11, P11A, 67-68 Atlas
376-074	Jet-holder washers	2	ALL except P11, P11A, 67-68 Atlas
376-075	Main-jet covers	2	ALL except P11, P11A, 67-68 Atlas
376-076	Pilot jets size 25	2	650SS
376-076	Pilot jets size 20	2	ALL except P11, P11A, 67-68 Atlas, 650SS
376-095	Pilot-jet cover nuts	2	ALL except P11, P11A, 67-68 Atlas
116-162	Jet cover-nut washers	2	ALL except P11, P11A, 67-68 Atlas
376-057	Choke or jet block— $1\frac{1}{8}$ in.	2	650SS
389-056	Choke or jet block— $1\frac{1}{8}$ in.	2	ALL except P11, P11A, 650SS, 67-68 Atlas
389-056	Choke or jet block (left hand)	1	1966 Atlas
689-056	Choke or jet block (right hand)	1	1966 Atlas
376-067	Jet block washers	2	ALL except P11, P11A, 67-68 Atlas
376-070	Jet-block locating pegs	2	ALL except P11, P11A, 67-68 Atlas
376-097	Petrol-feed banjo (left hand)	1	ALL except P11, P11A, 650SS, 67-68 Atlas
244-1730	Petrol-feed banjo (left hand)	1	650SS
376-141	Petrol-feed banjo (right hand)	1	ALL except P11, P11A, 67-68 Atlas
376-091	Banjo bolt (left hand)	1	ALL except P11, P11A, 67-68 Atlas
376-140	Banjo bolt (right hand)	1	ALL except P11, P11A, 67-68 Atlas
376-092	Banjo-bolt washers	2	ALL except P11, P11A, 67-68 Atlas
14-175	Banjo-bolt seating washers	2	ALL except P11, P11A, 67-68 Atlas
376-093	Filter gauze	2	ALL except P11, P11A, 67-68 Atlas
343-011	Tickler body	1	ALL except P11, P11A, 67-68 Atlas
376-086	Tickler plunger	1	ALL except P11, P11A, 67-68 Atlas
376-067	Tickler spring	1	ALL except P11, P11A, 67-68 Atlas
376-066	Intake venturi (plastic)	2	650SS
389-066	Intake venturi (plastic)	2	ALL except P11, P11A, 650SS, 67-68 Atlas
622/050	Float-chamber bodies	2	P11, P11A, 67-68 Atlas
928/060	Throttle valves—size 3 in.	2	P11, P11A, 67-68 Atlas
928/062	Air valves	2	P11, P11A, 67-68 Atlas
928/064	Mixing-chamber tops	2	P11, P11A, 67-68 Atlas
622/061	Throttle-valve springs	2	P11, P11A, 67-68 Atlas
622/065	Air-valve springs	2	P11, P11A, 67-68 Atlas
622/067	Throttle-needle clips	2	P11, P11A, 67-68 Atlas
928/063	Throttle needles	2	P11, P11A, 67-68 Atlas
622/068	Float needles	2	P11, P11A, 67-68 Atlas
622/069	Floats	2	P11, P11A, 67-68 Atlas
622/071	Float spindles	2	P11, P11A, 67-68 Atlas
622/073	Float-chamber washers	2	P11, P11A, 67-68 Atlas
622/076	Pilot air-adjuster screws	2	P11, P11A, 67-68 Atlas
622/077	Throttle stops	2	P11, P11A, 67-68 Atlas
622/078	Banjo bolts	2	P11, P11A, 67-68 Atlas
622/079	Needle jets—size 107...	2	P11, P11A, 67-68 Atlas
622/080	Jet holders	2	P11, P11A, 67-68 Atlas
376/100	Main jets—with air filter size 250	2	P11, P11A, 67-68 Atlas
124/026	Pilot jets—size 25 c.c.	2	P11, P11A, 67-68 Atlas
622/101	Flange "O" rings	2	P11, P11A, 67-68 Atlas
14/032	Tickler springs	2	P11, P11A, 67-68 Atlas

Part No.	Description	Qty.	Models fitted to
CARBURETTOR — continued			
622/086	Float-chamber and mixing-chamber top screws	4	PII, PIIA, 67-68 Atlas
033281	Carburettor flange "O" rings	2	PII, PIIA, 67-68 Atlas
376/097	Banjo unions	2	PII, PIIA, 67-68 Atlas
622/082	"O" rings	4	PII, PIIA, 67-68 Atlas
928/066	Air funnels	2	PII, PIIA, 67-68 Atlas
5/077	Cable adjuster lock nuts	4	PII, PIIA, 67-68 Atlas

EXHAUST PIPE

23432	Exhaust-pipe-bare (left) large bore	1	650SS, Atlas
030262	Exhaust-pipe-bare (left)	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR
031583	Exhaust-pipe-bare (left)	1	G15CSR 1966-67
033116	Exhaust-pipe-bare (left)	1	PII
23433	Exhaust-pipe-bare (right) large bore	1	650SS, Atlas
030266	Exhaust-pipe-bare (right)	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR
031585	Exhaust-pipe-bare (right)	1	G15CSR 1966-67
033118	Exhaust-pipe-bare (right)	1	PII
24020	Exhaust-pipe (left hand) small bore	1	650SS, Atlas
24021	Exhaust-pipe (right hand) small bore	1	650SS, Atlas
034025	Exhaust-pipe (left hand)	1	PIIA
034026	Exhaust-pipe (right hand)	1	PIIA
034044	Exhaust-pipe clip	2	PIIA
032246	Exhaust-pipe stays (right and left)	2	G15 Mark II, G15CSR
18092	Exhaust-pipe lock rings	2	ALL
T.2166	Exhaust-pipe lock-ring washers	2	ALL
000367	Exhaust-pipe bolts	2	G15CS, N15CS
000192	Exhaust-pipe bolt washers	2	G15CS, N15CS
000004	Exhaust-pipe bolt nuts	2	G15CS, N15CS
033277	Tail pipes assembled	2	PII

SILENCERS

23768	Silencer (left hand)	1	650SS, Atlas, G15CS, N15CS
23767	Silencer (right hand)	1	650SS, Atlas, G15CS, N15CS
029727	Silencer (left hand)	1	G15 Mark II, G15CSR
029728	Silencer (right hand)	1	G15 Mark II, G15CSR
033151	Silencers only	2	PII
034027	Silencer (left hand)	1	PIIA
034028	Silencer (right hand)	1	PIIA
034041	Silencer stays	2	PIIA
000363	Bolt for silencer stay	2	PIIA
022083	Nut for silencer stay bolt	4	PIIA
E.3154	Silencer clamping bolts	2	650SS, Atlas, G15CS, N15CS
000349	Silencer clamping bolts	2	G15 Mark II, G15CSR
16255	Silencer clips	2	650SS, Atlas, G15CS, N15CS
025059	Silencer clips	2	PII
E.3231	Silencer clamping-bolt nuts	2	650SS, Atlas, G15CS, N15CS
024558	Silencer clamping-bolt washers	4	G15 Mark II, G15CSR
000012	Silencer clamping-bolt washers	2	G15 Mark II, G15CSR
25190	Silencer stays (right and left)	2	650SS, Atlas, G15CS, N15CS
E.3135	Silencer-stay bolts	4	650SS, Atlas, G15CS, N15CS
025239	Silencer-stay bolts	2	G15 Mark II, G15CSR, PII
18202	Silencer-stay bolt washers	4	650SS, Atlas, G15CS, N15CS
000011	Plain washers for clip bolt	2	PII
000004	Clip-bolt nuts	2	PII
000192	Silencer-stay-bolt spring washers	2	G15 Mark II, G15CSR, PII
000004	Silencer stay-bolt nuts	2	G15 Mark II, G15CSR
025239	Silencer/frame-bracket bolt	1	G15CSR 1966
000192	Spring washer for bolt	1	G15CSR 1966
000004	Bolt nut	1	G15CSR 1966
22475	Silencer bolts	2	650SS, Atlas 1967
18202	Silencer-bolt washers	2	650SS, Atlas
000363	Silencer-stay bolts	4	PII
000011	Silencer stay-bolt spacers	8	PII
031589	Silencer stay-bolt spacers	2	PII

CHAINS

17835	Front-chain-76 link, 1/2 in. x .305 in.	1	650SS, Atlas
022870	Front-chain-68 link, 1/2 in. x .305 in.	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
022876	Rear chain—97 link, 5/8 in. x 3/8 in.	1	ALL except G15 CSR
017376	Rear chain—98 link, 5/8 in. x 3/8 in.	1	G15CSR

Part No.	Description	Qty.	Models fitted to
033156	Rear chain—100 link, $\frac{3}{8}$ in. \times 380 in.	1	PII, PIIA
18257	Contact-breaker chain—42 link (endless)	1	ALL
17806	Camshaft chain	1	ALL

GEARBOX FIXING PARTS

033152	Fixing bolt (top)	1	PII, PIIA
14367	Fixing bolt (top)	1	650SS, Atlas
030234	Fixing bolt (top)	1	G15 Mark II, G15CS, N15CS, G15CSR
15170	Fixing-bolt nut (top)	1	650SS, Atlas
000002	Fixing-bolt nut (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000177	Fixing bolt washers (top)	2	G15 Mark II, G15CS, N15CS, G15CSR
000009	Fixing-bolt washers (top)	2	PII, PIIA
030250	Fixing-bolt spacer (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
16410	Pivot stud (bottom)	1	650SS, Atlas
024276	Pivot stud (bottom)	1	G15 Mark II, G15CS, N15CS, G15CSR
033153	Pivot stud (bottom)	1	PII, PIIA
000008	Pivot-stud washers	2	650SS, Atlas
000009	Pivot-stud washers	2	PII, PIIA
041265	Pivot-stud nuts	2	650SS, Atlas
000002	Pivot-stud nuts	2	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
030250	Pivot-stud spacer	1	PII, PIIA
16997	Gearbox adjuster assembled	1	650SS, Atlas
023259	Gearbox adjuster bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
E.3231	Adjuster nuts	2	650SS, Atlas
000004	Adjuster nut	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
022504	Adjuster crosshead	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000402	Crosshead bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
000010	Crosshead-bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA

GEARBOX SHELL

040097	Shell with two bushes and studs	1	Atlas, 650SS
040413	Shell with two bushes and studs	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA
028534	Kickstart case (inner)	1	ALL
028535	Kickstart case (outer)	1	ALL
040030	Inner-case gasket	1	ALL
040055	Outer-cover gasket	1	ALL
040138	Drain plug	1	ALL
000200	Drain plug washer	1	ALL
040137	Oil-level plug	1	ALL
000203	Oil-level plug washer	1	ALL
040058	Inspection cover	1	ALL
040057	Inspection-cover gasket	1	ALL
000450	Inspection-cover screws	2	ALL
000577	Kickstart-case dowels	2	ALL
040064	Kickstart-case studs	2	ALL
000271	Kickstart-case studs	5	ALL
000004	Kickstart-case stud nuts	7	ALL
000577	Kickstart-cover dowels	2	ALL
000482	Kickstart-cover screws	5	ALL

GEARS AND SHAFTS

040001	Gearbox mainshaft	1	ALL
040025	Gearbox layshaft	1	ALL
040422	Main gear with bushes	1	ALL
040026	Mainshaft first gear	1	ALL
040418	Mainshaft second gear	1	ALL
040012	Mainshaft third gear	1	ALL
040115	Layshaft first gear	1	ALL
040019	Layshaft second gear	1	ALL

Part No.	Description	Qty.	Models fitted to
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GEARS AND SHAFTS—continued

040420	Layshaft third gear	1	ALL
040284	Layshaft top gear pinion	1	ALL
040062	Main driving-gear bushes	2	ALL
040084	Mainshaft second gear	1	ALL
040047	Layshaft third gear	1	ALL
040046	Layshaft first gear bush	1	ALL

GEARBOX BEARINGS AND SEALS

040098	Main-gear ball bearing	1	ALL
040099	Mainshaft ball bearing in kickstart case	1	ALL
040100	Layshaft ball bearing in shell	1	ALL
040056	Camplate/quadrant bushes in shell	2	ALL
040132	Main-gear bearing oil seal	1	ALL
040129	Quadrant and camplate 'O'-ring seal	1	ALL
040473	Kickstart-spindle bush in kickstart case	1	ALL
040061	Footchange-spindle bush in kickstart case	1	ALL
040472	Kickstart-spindle bush in cover	1	ALL
040063	Footchange-spindle bush in cover	1	ALL
040079	Ratchet-spindle 'O' ring	1	ALL
040006	Footchange spindle and pawl carrier 'O' rings	2	ALL
040005	Kickstart 'O' ring	1	ALL
040036	Camplate-plunger bush	1	ALL

GEARBOX SPROCKET

040480	Gearbox sprocket (final drive)—19 teeth $\frac{5}{8}$ in. \times $\frac{3}{8}$ in. ...	1	650SS, Atlas, G15CSR, P11, P11A ...
040451	Gearbox sprocket (final drive)—17 teeth $\frac{5}{8}$ in. \times $\frac{3}{8}$ in. ...	1	G15 Mark II, G15CS, NI5CS ...
040131	Gearbox-sprocket spacer	1	ALL
040070	Gearbox-sprocket nut	1	ALL
040076	Gearbox-sprocket lock washer	1	ALL
000450	Gearbox-sprocket lock-washer screw	1	ALL

GEAR CHANGE

040018	Cam-plate only	1	ALL
040578	Cam-plate only	1	G15CSR 1966-67
040015	Spindle only	1	ALL
040109	Quadrant assembly	1	ALL
000174	Washer for cam-plate and quadrant spindle	2	ALL
040136	Screws for cam-plate and quadrant spindle	2	ALL
040022	Selector forks	2	ALL
040035	Selector-fork shaft	1	ALL
040111	Ratchet-gear assembly	1	ALL
040078	Knuckle-pin roller	1	ALL
040038	Gear-change pawl spring	1	ALL
040110	Pawl-carrier assembly	1	ALL
040002	Pawl carrier only	1	ALL
040067	Pawl-carrier pin	1	ALL
040024	Footchange pawl	1	ALL
040049	Circlip for pawl	1	ALL
040066	Ratchet spindle	1	ALL
040479	Gear-change return spring	1	ALL
040135	Return-spring washer	1	ALL
040052	Gear-change stop plate	1	ALL
041400	Stop-plate screws	2	ALL
014117	Stop-plate screw spring washers	2	ALL
041311	Footchange pedal	1	ALL
040632	Footchange pedal	1	G15CSR 1966-67
040086	Footchange-pedal rubber	1	ALL
040105	Footchange-pedal bolt	1	ALL
045062	Footchange pedal bolt washer	1	ALL
000005	Footchange-pedal bolt nut	1	ALL
040051	Gear indicator	1	ALL
040137	Gear-indicator screw	1	ALL
000012	Indicator-screw washer	1	ALL
040034	Cam-plate plunger	1	ALL
040442	Cam-plate plunger spring	1	ALL

CLUTCH

040478	Clutch complete	1	ALL
040366	Clutch centre	1	ALL
040584	Clutch back plate	1	ALL

Part No.	Description	Qty.	Models fitted to
CLUTCH—continued			
040351	Race plate	1	ALL
040367	Roller cage	1	ALL
000075	Clutch rollers	15	ALL
040359	Clutch sprocket	1	ALL
043443	Shock-absorber centre	1	ALL
043445	Shock-absorber centre cover plate	1	ALL
025552	Cover-plate screws	3	ALL
040386	Centre rubbers—large	3	ALL
040387	Centre rubbers—small	3	ALL
043191	Plain-steel clutch plates	5	ALL
043192	Double-sided friction plates	5	PII, PIIA
043193	Clutch friction plate—single sided	1	ALL
043362	Pressure plate—bare	1	ALL
043441	Clutch spring studs	3	ALL
043442	Clutch friction plates—double sided	5	ALL except PII PIIA
040358	Clutch springs	3	ALL
040388	Clutch-spring cups	3	ALL
040389	Clutch-spring-adjustment nuts	3	ALL
040356	Clutch stud-to-centre nuts	3	ALL
040360	Adjuster pressure plate	1	ALL
040376	Adjuster lock nut	1	ALL
040373	Clutch retaining nut	1	ALL
040374	Clutch nut lock washer	1	ALL

CLUTCH OPERATING PARTS

040607	Clutch rod	1	ALL
040029	Operating lever	1	ALL
040059	Operating-lever body	1	ALL
040003	Operating body locking ring	1	ALL
040031	Operating ball	1	ALL
040060	Operating roller	1	ALL
040065	Roller sleeve	1	ALL
000457	Roller screw	1	ALL
011846	Roller screw nut	1	ALL

KICKSTART

040477	Kickstart axle with bush	1	ALL
040032	Kickstart axle bush	1	ALL
040017	Axle pawl	1	ALL
040033	Pawl pin	1	ALL
040044	Pawl spring	1	ALL
040069	Pawl plunger	1	ALL
040042	Axle stop	1	ALL
040071	Axle cam	1	ALL
040041	Axle-cam rivet	1	ALL
040474	Axle-stop rivet	1	ALL
040023	Mainshaft nut—kickstart end	1	ALL
040636	Kickstart-crankcase assembly	1	PII, PIIA
040637	Kickstart crank (folding)	1	PII, PIIA
040101	Kickstart crank with integral pin	1	650
040434	Kickstart-crank assembly—folding type	1	ALL except 650SS, PIIA
040429	Kickstart-crank only—folding type	1	ALL except 650SS
033218	Kickstart pedal rubber	1	ALL except G15CS, N15CS, PII, PIIA
040431	Folding crank-pin pedal pin	1	ALL except 650SS
040432	Pedal-pin domed nut	1	ALL except 650SS
040433	Pedal-pin spring washer	1	ALL
000010	Pedal-pin plain washer	1	ALL
040102	Crank-to-axle clamping bolt	1	ALL
040475	Kickstart-crank return spring	1	ALL

FRAME

034014	Frame	1	PIIA
033125	Frame	1	PII 1967
000304	Rear engine-lug studs (top)	2	PII, PIIA
014119	Rear engine-lug top-stud washers	4	PII, PIIA
000003	Rear engine-lug top stud nuts	4	PII, PIIA
033157	Rear engine-lug stud spacers	2	PII, PIIA
033154	Engine-to-frame stud (bottom)	1	PII, PIIA
031589	Front engine-stud spacer	1	PII, PIIA
000011	Engine-to-frame bottom-stud washer	2	PII, PIIA

Part No.	Description	Qty.	Models fitted to
FRAME—continued			
000004	Engine-to-frame bottom-stud nuts	2	PII, PIIA
012620	Handlebar-lug race	1	PII, PIIA
000806	Frame headlug top and bottom races	2	PII, PIIA
000805	Fork-crown race	1	PII, PIIA
000072	Steering-head balls	set 56	PII, PIIA
25301	Frame only	1	650SS, Atlas, 1966-67
18940	Transfer—registered design	1	650SS, Atlas
25302	Gusset-plate cover	1	650SS, Atlas
12342	Gusset-plate bolt (upper)	1	650SS, Atlas
000012	Gusset-plate bolt washers	2	650SS, Atlas
25502	Frame	1	650SS, Atlas 1968
000806	Rear engine lug stud	1	PII, PIIA
000513	Rear engine lug stud nut	1	PII, PIIA
E.3229	Gusset-plate bolt nut	1	650SS, Atlas
21099	Distance tube (top rear)	1	650SS, Atlas
21134	Distance-tube stud	1	650SS, Atlas
000010	Distance-tube stud washers	4	650SS, Atlas
E.3224	Distance-tube stud nuts	2	650SS, Atlas
030097	Frame ball races (top and bottom)	2	ALL except PII, PIIA
030098	Crown ball races (top and bottom)	1	ALL except PII, PIIA
000021	Steering-head balls	36	ALL except PII, PIIA
17429	Ball-race washers	2	ALL except PII, PIIA
15628	Bearing dust cover	1	ALL except PII, PIIA
030211	Front frame only	1	ALL except 650SS, Atlas, PII, PIIA
000306	Rear engine-lug stud (top)	1	G15 Mark II
22610	Rear engine-lug stud (top)	1	G15CS, N15CS, G15CSR
000306	Rear engine-lug stud (bottom)	1	ALL except 650SS, Atlas, PII, PIIA
014119	Rear engine-lug-stud washers	3	ALL except 650SS, Atlas
000003	Rear engine-lug stud nuts	4	G15 Mark II
000003	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR
E.3224	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR
026161	Rail junction-lug stud	1	ALL except 650SS, Atlas, PII, PIIA
000010	Rail junction-stud washers	2	ALL except 650SS, Atlas, PII, PIIA
000003	Rail junction-stud nuts	2	ALL except 650SS, Atlas, PII, PIIA
023250	Seat-lug stud	1	G15 Mark II
026282	Seat-lug stud	1	G15CS, N15CS, G15CSR
016873	Seat-lug stud washers	2	G15 Mark II
000176	Seat-lug stud washers	2	G15CS, N15CS, G15CSR
000292	Seat-lug stud nuts	2	ALL except 650SS, Atlas, PII, PIIA
030315	Rear frame loop	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR
031603	Rear frame loop	1	G15CSR 1966-67
032266	Frame-loop stud (bottom)	1	ALL except 650SS, Atlas, PII, PIIA
029833	Frame-loop stud spacer	1	ALL except 650SS, Atlas, PII, PIIA
000009	Frame-loop stud washer	1	G15 Mark II, G15CS, N15CS
000009	Frame-loop stud washers	2	G15CSR
000002	Frame-loop stud nut	1	G15 Mark II, G15CS, N15CSR
000002	Frame-loop stud nuts	2	G15CSR

SWINGING ARM

22586	Swinging arm only	1	650SS, Atlas
20083	Silent bloc bearing	1	650SS, Atlas
18578	Bearing spacer tube	1	650SS, Atlas
15894	Swinging-arm rod	1	650SS, Atlas
000008	Swinging-arm rod washers	2	650SS, Atlas
15356	Swinging-arm rod nuts	2	650SS, Atlas
19264	Rear-wheel adjusters	2	650SS, Atlas
E.3229	Rear-wheel adjuster nuts	2	650SS, Atlas
030001	Swinging arm only	1	ALL except 650SS, Atlas, PII, PIIA
010096	Bearing end cap (left hand)	1	ALL except 650SS, Atlas, PII, PIIA
010095	Bearing end cap (right hand)	1	ALL except 650SS, Atlas, PII, PIIA
000485	Oil-screw plug	1	ALL except 650SS, Atlas, PII, PIIA
000203	Fibre washer for oil-plug screw	1	ALL except 650SS, Atlas, PII, PIIA
010098	Paper gasket for bearing-end cap	2	ALL except 650SS, Atlas, PII, PIIA
010094	Bearing spoke	1	ALL except 650SS, Atlas, PII, PIIA
012472	Bearing-spoke nipple	1	ALL except 650SS, Atlas, PII, PIIA
010093	Felt washers for bearing end cap	2	ALL except 650SS, Atlas, PII, PIIA
010116	Bearing tube	1	ALL except 650SS, Atlas, PII, PIIA
022879	Bearing-tube cotter pin	1	ALL except 650SS, Atlas, PII, PIIA
014117	Shakeproof-washer for cotter pin	1	ALL except 650SS, Atlas, PII, PIIA
000004	Cotter-pin nut	1	ALL except 650SS, Atlas, PII, PIIA
014746	Sleeve assemblies-bushed	2	ALL except 650SS, Atlas, PII, PIIA
19264	Rear-wheel adjusters	2	650SS, Atlas

Part No.	Description	Qty.	Models fitted to
SWINGING ARM—continued			
030510	Rear-wheel adjusters	2	G15 Mark II
030500	Rear-wheel adjusters	2	G15CS, N15CS, G15CSR
029245	Rear-wheel adjuster nuts	2	ALL except P11
033053	Swinging arm	1	P11
032184	Swinging-arm bearings	4	P11, P11A
032183	Swinging-arm spindle	1	P11, P11A
000176	Spindle washers	2	P11, P11A
000292	Spindle nuts	2	P11, P11A
032196	Bearing-spindle tube	1	P11, P11A
032097	Rear-chain adjusters	2	P11, P11A
014734	Rear-chain adjuster nuts	2	P11, P11A
034031	Swinging arm	1	P11A

REAR SUSPENSION UNITS

24036	Rear-suspension units	2	650SS, Atlas
043312	Rear-suspension-unit spring—solo	2	650SS, Atlas
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas
22674	Rear-suspension-unit top bolts	2	650SS, Atlas
000010	Top-bolt washers	4	650SS, Atlas
E.3224	Top-bolt nuts	2	650SS, Atlas
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas
11796	Bottom-bolt washers	4	650SS, Atlas
E.3223	Bottom-bolt nuts	2	650SS, Atlas
029612	Rear-suspension units	2	G15 Mark II
030248	Rear-suspension units	2	G15CS, N15CS, P11, P11A
031578	Rear-suspension units	2	G15CSR
029786	Rear-suspension-unit spring—solo	2	G15 Mark II
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II
018648	Rear-suspension-unit top bolts	2	G15 Mark II
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS
029627	Rear-suspension-unit top bolts	2	G15CSR
025248	Rear-suspension-unit top bolts	2	P11, P11A
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, P11, P11A
23298	Top-bolt washers	4	G15CSR
016712	Top-bolt sleeve nuts	2	G15 Mark II
000003	Top-bolt nuts	2	G15CS, N15CS, G15CSR, P11, P11A
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas
000010	Bottom-bolt washers	4	G15 Mark II
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, P11, P11A
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas

CENTRE STAND

17175	Stand assembled	1	650SS
23882	Stand assembled	1	Atlas
16763	Centre-stand bolts	2	650SS, Atlas
16764	Centre-stand bolt nuts	2	650SS, Atlas
24074	Return spring for stand	1	650SS, Atlas
24078	Stand spring clip	1	650SS, Atlas
17591	Stand rubber stop	1	650SS, Atlas
E.5278	Stand rubber stop pin	1	650SS, Atlas
24151	Spring-anchor stud	1	650SS, Atlas
000011	Anchor-stud washer	1	650SS, Atlas
E.5456	Anchor-stud washer	1	650SS, Atlas
E.3223	Anchor-stud nut	1	650SS, Atlas
029490	Stand assembled	1	G15 Mark II
032253	Stand assembled	1	G15CS, N15CS
031606	Stand assembled	1	G15CSR
014629	Centre-stand rod	1	ALL except 650SS, Atlas, P11, P11A
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, P11, P11A
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, P11, P11A
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, P11, P11A
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, P11, P11A
014627	Stand return spring	1	ALL except 650SS, Atlas, P11, P11A
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, P11, P11A
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, P11, P11A
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, P11, P11A

PROP STAND

18750	Prop-stand leg	1	650SS
034048	Prop-stand leg	1	Atlas, P11, 1966-67
25175	Prop-stand leg lug	1	650SS, Atlas, P11, P11A

Part No.	Description	Qty.	Models fitted to
PROP STAND—continued			
034070	Prop-stand leg	1	1968 Atlas, PIIA
033278	Fulcrum pin	1	1968 Atlas, PIIA
033279	Fulcrum pin circlip	1	1968 Atlas, PIIA
033158	Bolt	1	PIIA
25176	Prop-stand leg back lug	1	650SS, Atlas, PII, PIIA
25179	Lug and spring stud	1	650SS, Atlas, PII, PIIA
11824	Stud nut	1	650SS, Atlas, PII, PIIA
033158	Prop stand clip-lug bolt	1	PII, PIIA
16374	Lug stud	1	650SS, Atlas
E.3224	Lug-stud nut	1	650SS, Atlas
16174	Fulcrum pin	1	1966-67 650SS, Atlas, PII
16176	Prop-stand return spring	1	650SS, Atlas, PII, PIIA
014719	Prop-stand leg	1	ALL except 650SS, Atlas, PII, PIIA
014713	Prop-stand leg pivot bolt	1	ALL except 650SS, Atlas, PII, PIIA
014139	Pivot-bolt nut	1	ALL except 650SS, Atlas, PII, PIIA
000014	Pivot-bolt split pin	1	ALL except 650SS, Atlas, PII, PIIA
021261	Prop-stand leg return spring	1	ALL except 650SS, Atlas, PII, PIIA

FOOTRESTS

18149A	Footrest hanger assembled (left hand)	1	650SS, Atlas
18772	Footrest hanger assembled (right hand)	1	650SS, Atlas
14366	Footrest rod	1	650SS, Atlas
15641	Footrest-rod spacer	1	650SS, Atlas
E.5377	Footrest-rod washer	1	650SS, Atlas
E.3220	Footrest-rod nut-domed	1	650SS, Atlas
E.3238	Footrest-rod nut-plain	1	650SS, Atlas
18268	Serrated end on engine plate (right hand)	1	650SS, Atlas
20936	Footrest tube assembled	1	650SS, Atlas
042055	Footrest-tube felt washer	1	650SS, Atlas
018601	Footrest arm (left and right hand)	2	G15 Mark II, 1968 G15CSR
018604	Footrest rod	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR
000009	Footrest-rod washers	2	G15 Mark II, G15CS, N15CS, G15CSR
000002	Footrest-rod nuts	2	G15 Mark II, G15CS, N15CS, G15CSR
030236	Outer spacer (left hand)	1	G15 Mark II, G15CSR
010911	Outer spacer (right hand)	1	G15 Mark II, G15CSR
030237	Engine-plates spacer	1	G15 Mark II, G15CSR, 1968 G15CS
030474	Footrest hanger assembled (left hand)	1	G15CS, N15CS
030475	Footrest hanger assembled (right hand)	1	G15CS, N15CS
029859	Footrest folding arms	2	G15CS, N15CS, PIIA
011599	Footrest-arm bolts	2	G15CS, N15CS, PIIA
000073	Footrest-arm bolt nuts	2	G15CS, N15CS, PIIA
030235	Footrest outer spacers	2	G15CS, N15CS
031579	Footrest yokes (left and right hand)	2	G15CSR 1966-67
18254	Footrest folding arms	2	G15CSR 1966-67
16248	Footrest arm bolts	2	G15CSR 1966-67
16250	Footrest-arm bolt washers	2	G15CSR 1966-67
18202	Footrest-arm bolt washers	2	G15CSR 1966-67
16247	Footrest-arm bolt nuts	2	G15CSR 1966-67
017015	Footrest rod	1	G15CSR 1966-67
000010	Footrest-yoke washers	2	G15CSR 1966-67
000003	Footrest-yoke nuts	2	G15CSR 1966-67
19983	Footrest rubbers	2	ALL except G15CS, N15CS, PII, PIIA
033092	Footrest assembled (left hand)	1	PII, PIIA
033096	Footrest assembled (right-hand)	1	PII, PIIA
033098	Footrest-support spacer (left hand)	1	PII, PIIA
000010	Footrest-support washer	1	PII, PIIA
000003	Footrest-support nut	1	PII, PIIA
032206	Footrest-mounting studs	2	PII, PIIA
016213	Footrest-mounting-stud washers	4	PII, PIIA
032305	Footrest-mounting-stud nuts	4	PII, PIIA
031913	Footrest-support bolt (right hand)	1	PII, PIIA
000010	Footrest support-bolt washer	1	PII, PIIA
029859	Footrest arms (folding)	2	PII, PIIA, G15CS
011599	Footrest-arm bolts	2	PII, PIIA
000073	Footrest-arm bolt nuts	2	PII, PIIA
033097	Footrest-support stud (right hand)	1	PII, PIIA
000010	Footrest-support stud washer	1	PII, PIIA
031800	Footrest-support stud nut	1	PII, PIIA
033211	Footrest stud spacer	1	PII, PIIA

FRONT FORKS

031642	Forks complete	1	650SS, Atlas
030555	Forks complete	1	G15 Mark II
032321	Forks complete	1	G15CS, N15CS
031644	Forks complete	1	G15CSR
030031	Fork slider (left hand)	1	ALL except P11, P11A
030030	Fork slider (right hand)	1	ALL except P11, P11A
000485	Slider drain plugs	2	ALL
000203	Drain-plug fibre washers	2	ALL
16664	Slider pinch stud	1	ALL except P11, P11A
E.3231	Slider pinch-stud nut	1	ALL except P11, P11A
20253	Damper tubes	2	650SS, Atlas
030037	Damper tubes	2	ALL except 650SS, Atlas, P11, P11A
15801	Damper rods	2	ALL except P11, P11A
E.3224A	Damper-rod lock nuts	2	ALL except P11, P11A
14275	Damper-tube anchor bolts	2	ALL except P11, P11A
T.1009	Damper-tube anchor bolt washers	2	ALL except P11, P11A
T.814	Damper-tube anchor bolt washers	2	ALL except P11, P11A
14119	Damper-valve stop pins	2	ALL except P11, P11A
14118B	Damper valves	2	ALL except P11, P11A
030584	Damper-valve seat	2	ALL except P11, P11A
E.3231	Damper-valve seat nuts	2	ALL except P11, P11A
14605	Damper-tube caps	2	ALL except P11, P11A
18482	Main inner tubes	2	650SS, Atlas
030036	Main inner tubes	2	ALL except 650SS, Atlas, P11, P11A
16998	Fork-inner-tube top bolts	2	ALL except P11, P11A
T.320	Inner-tube top-bolt washers	2	ALL except P11, P11A
T.1048	Main-tube bushes	2	ALL except P11, P11A
14298	Main-tube bush circlips	2	ALL except P11, P11A
T.1055	Fork-end bushes	2	ALL except P11, P11A
17713	Oil seals	2	ALL except P11, P11A
T.1049	Oil-seal washers	2	ALL except P11, P11A
030454	Slider extensions	2	650SS, Atlas
030453	Slider extensions	2	ALL except 650SS, Atlas, P11, P11A
18813	Main springs	2	ALL except P11, P11A
25003	Fork spring locating bushes	2	ALL except P11, P11A
19307	Bottom cover tubes	2	650SS, Atlas
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, P11, P11A
T.831	Bottom cover tubes washers	2	ALL except P11, P11A
T.702	Cover-tube washer screws	6	ALL except P11, P11A
030041	Bottom cover tube	2	G15 Mark II
026725	Crown and head stem	1	P11, P11A
010715	Head stem circlip	1	P11, P11A
016947	H/Bar clip allen screw	3	P11, P11A
012620	H/bar lug ball race	1	P11, P11A
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, P11, P11A
030499	Crown-and-column assembly	1	G15CS, N15CS
16164	Fork-crown pinch studs	2	ALL except P11, P11A
16187	Pinch-stud nuts	2	ALL except P11, P11A
15628	Top-bearing cover	1	ALL except P11, P11A
15630	Steering-column bottom nut	1	ALL except P11, P11A
031544	Top cover tube (left hand)	1	ALL except P11, P11A
031545	Top cover tube (right hand)	1	ALL except P11, P11A
T.597	Top cover-tube rubber spigots	2	ALL except P11, P11A
030027	Head clip	1	ALL except P11, P11A
15627	Column-tube washer	1	ALL except P11, P11A
19490	Column-tube top nut	1	ALL except P11, P11A
19021A	Handlebar clip	1	ALL except P11, P11A
19437	Handlebar-clip screws	4	ALL except P11, P11A
030098	Fork-stem race	1	ALL except P11, P11A
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, P11, P11A
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, P11, P11A
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, P11, P11A
033193	Fork assembly	1	P11, P11A
026322	Crown-and-stem assembly	1	P11
026529	Fork stops (pinch/bolt)	2	P11, P11A
000003	Fork-stop nuts...	2	P11, P11A
000193	Fork-stop washers	1	P11, P11A
033262	Handlebar lug	1	P11, P11A
000051	Grease nipple (handlebar lug)	1	P11, P11A
021741	Fork-crown stem adjusting nut	1	P11, P11A
021811	Fork-crown stem lock nut	1	P11, P11A
022823	Fork inner tubes	2	P11, P11A

Part No.	Description	Qty.	Models fitted to
FRONT FORKS—continued			
016148	Inner-tube rubber sleeves ...	6	P11, P11A
021495	Fork inner-tube bottom bushes ...	2	P11, P11A
021651	Bottom-bush circlip ...	4	P11, P11A
027047	Inner-tube top bolts ...	2	P11, P11A
014355	Inner-tube top-bolt sealing rings ...	2	P11, P11A
022216	Inner-tube top-bolt grommets ...	2	P11, P11A
022794	Slider with cap, studs and nuts ...	2	P11, P11A
022799	Fork-slider caps ...	2	P11, P11A
010713	Fork slider-cap studs ...	4	P11, P11A
000011	Fork slider cap-stud washers ...	4	P11, P11A
000004	Fork slider cap-stud nuts ...	4	P11, P11A
028051	Fork-slider extensions ...	2	P11, P11A
022700	Fork inner tube plastic bushes ...	2	P11, P11A
022699	Fork inner-tube oil seal ...	2	P11, P11A
022369	Main springs—for road use ...	2	P11, P11A
016782	Main-springs—cross-country use only ...	2	P11, P11A
021785	Leather washers (top) ...	2	P11, P11A
021786	Leather washers (bottom) ...	2	P11, P11A
031546	Cover tube (top left) ...	1	P11, P11A
031547	Cover tube (top right) ...	1	P11, P11A
021742	Top cover-tube spigot rings ...	2	P11, P11A
021912	Top cover-tube housings ...	2	P11, P11A
028046	Cover tubes (bottom)—silver ...	2	P11, P11A
021910	Bottom cover-tube rubber seats ...	2	P11, P11A
000485	Slider drain screws ...	2	P11, P11A
000203	Drain-screw washers ...	2	P11, P11A
022890	Fork damper-tubes for road use ...	2	P11, P11A
022079	Buffer-springs—for road use... ...	2	P11, P11A
022021	Buffer-spring collars—for road use ...	2	P11, P11A
028048	Fork-damper tubes—cross country use only ...	2	P11, P11A
010697	Damper-tube-to-slider bolts... ...	2	P11, P11A
010706	Damper-tube-bolt fibre washers ...	2	P11, P11A
017357	Fork-damper rods ...	2	P11, P11A
000004	Damper-rod nuts (top end) ...	2	P11, P11A
016072	Damper plunger sleeves ...	2	P11, P11A
016339	Damper-rod sleeve clips ...	2	P11, P11A
016304	Damper valves... ...	2	P11, P11A
010721	Damper-valve stop pins ...	2	P11, P11A
010719	Damper-valve seats ...	2	P11, P11A
000005	Damper valve-seat nuts ...	2	P11, P11A
020463	Fork-extension gaiters ...	2	P11, P11A
042775	Fork-gaiter clips—top ...	2	P11, P11A
033217	Fork-gaiter clips—bottom ...	2	P11, P11A
022213	Damper rod adaptor ...	2	P11, P11A

HANDLEBAR

030408	Handlebar, bare ...	1	650SS, Atlas (Home)...
22460	Handlebar, bare ...	1	Atlas (U.S.A.) ...
031664	Handlebar, bare ...	1	G15 Mark II ...
031651	Handlebar, bare ...	1	G15CS, N15CS, P11, P11A ...
031604	Handlebar, bare ...	1	G15CSR ...
021978	Handlebar, half clip ...	1	P11, P11A ...
016947	Handlebar half-clip screws ...	3	P11, P11A ...

FRONT MUDGUARD

24985D	Front mudguard assembled ...	1	650SS, Atlas ...
030060	Front mudguard assembled ...	1	G15 Mark II ...
031667	Front mudguard assembled ...	1	G15CS, N15CS ...
031591	Front mudguard assembled ...	1	G15CSR ...
24984	Mudguard bridge ...	1	650SS, Atlas ...
030062	Mudguard bridge-stays ...	2	G15 Mark II ...
030479	Mudguard bridge-stay screws ...	8	G15 Mark II ...
000012	Mudguard bridge-stay screw washers ...	8	G15 Mark II ...
22886	Mudguard bridge-stay screw nuts ...	8	G15 Mark II ...
12342	Mudguard bridge/mudguard bolts ...	2	650SS, Atlas ...
000012	Mudguard bridge/mudguard bolt washer ...	2	650SS, Atlas ...
11796	Mudguard bridge/mudguard bolt washer ...	4	650SS, Atlas ...
E.3229	Mudguard bridge/mudguard bolt nuts ...	2	650SS, Atlas ...
T.1085	Mudguard bridge/slider studs ...	4	ALL except P11, P11A ...
000012	Mudguard bridge/slider stud washers ...	4	ALL except P11, P11A ...
E.3229	Mudguard bridge/slider stud nuts ...	4	ALL except P11, P11A ...
031653	Mudguard stay (front position) ...	1	G15CS, N15CS ...

Part No.	Description	Qty.	Models fitted to
FRONT MUDGUARD—continued			
031595	Mudguard stay (front position)	1	G15CSR
031655	Mudguard stay (rear position)	1	G15CS, N15CS
031595	Mudguard stay (rear position)	1	G15CSR
030065	Mudguard stay (rear position)	1	G15 Mark II
19291	Mudguard stay (front position)	2	650SS, Atlas
E.3798	Mudguard stay-to-slider bolts	4	ALL except P11, P11A
11796	Mudguard stay-to-slider bolt washers	4	ALL except P11, P11A
14481	Mudguard stay-to-mudguard bolts	4	650SS, Atlas
000012	Mudguard stay-to-mudguard bolt washer	8	650SS, Atlas
13192	Mudguard stay-to-mudguard bolt washer	4	650SS, Atlas
E.3229	Mudguard stay-to-mudguard bolt nuts	4	650SS, Atlas
000070	Mudguard stay-to-mudguard bolts	2	G15 Mark II
000012	Mudguard stay-to-mudguard bolt washer	2	G15 Mark II
000191	Mudguard stay-to-mudguard bolt spring washers	2	G15 Mark II
000005	Mudguard stay-to-mudguard bolt nuts	2	G15 Mark II
012565	Mudguard stay-to-mudguard bolts	8	G15CS, N15CS, G15CSR, P11, P11A
000039	Mudguard stay/mudguard bolt washer—small	8	G15CS, N15CS, G15CSR, P11, P11A
024236	Mudguard stay/mudguard bolt washer—large	8	G15CS, N15CS, G15CSR, P11, P11A
000190	Mudguard stay/to-mudguard bolt spring washers	8	G15CS, N15CS, G15CSR, P11, P11A
000080	Mudguard stay-to-mudguard bolt nuts	8	G15CS, N15CS, G15CSR, P11, P11A
027025	Front mudguard assembled	1	P11, P11A
010624	Mudguard bridge-to-slider studs	2	P11, P11A
014117	Mudguard-bridge-stud washers	2	P11, P11A
000004	Mudguard-bridge-stud nuts	2	P11, P11A
010795	Mudguard bridge-to-slider bolts	2	P11, P11A
000192	Mudguard-bridge bolt washers	2	P11, P11A
013928	Mudguard stay (front position)	1	P11, P11A
013929	Mudguard stay (rear position)	1	P11, P11A
010795	Stay-to-slider bolts	4	P11, P11A
000011	Stay-to-slider bolt plain washers	2	P11, P11A
000192	Stay-to-slider bolt spring washers	4	P11, P11A

REAR MUDGUARD

25060B	Rear mudguard	1	650SS, Atlas
029522	Rear mudguard	1	G15 Mark II
031633	Rear mudguard	1	G15CS, N15CS
031588	Rear mudguard	1	G15CSR
12342	Mudguard bottom-bracket bolts	2	650SS, Atlas
000012	Mudguard bottom-bracket bolt washers	4	650SS, Atlas
E.3229	Mudguard bottom-bracket bolt nuts	2	650SS, Atlas
22634A	Lifting handle (left hand)	1	650SS, Atlas
22633A	Lifting handle (right hand)	1	650SS, Atlas
14481	Lifting-handle bolts	4	650SS, Atlas
000012	Lifting-handle bolt washers	8	650SS, Atlas
E.3229	Lifting-handle bolt nuts	4	650SS, Atlas
22673	Mudguard-support studs	2	650SS, Atlas
22635	Mudguard support-stud spacers	4	650SS, Atlas
22636	Mudguard support-stud washers	2	650SS, Atlas
000010	Mudguard support-stud washers	4	650SS, Atlas
E.3224	Mudguard support-stud nuts	4	650SS, Atlas
029533	Mudguard bottom-fixing brackets	2	G15 Mark II
000275	Bottom-bracket stud	1	G15 Mark II
000011	Bottom-bracket stud washers	2	G15 Mark II
000004	Bottom-bracket stud nuts	2	G15 Mark II
000070	Bottom-bracket bolts	2	G15 Mark II
000012	Bottom-bracket bolt washers	2	G15 Mark II
000172	Bottom-bracket bolt washers	2	G15 Mark II
000005	Bottom-bracket bolt nuts	2	G15 Mark II
029440	Lifting handle (left hand)	1	G15 Mark II
029441	Lifting handle (right hand)	1	G15 Mark II
029446	Lifting-handle spacers	2	G15 Mark II
025117	Lifting-handle bolts	2	G15 Mark II
022549	Lifting-handle bolt washers	2	G15 Mark II
000191	Lifting-handle bolt-spring washers	2	G15 Mark II
000005	Lifting-handle bolt nuts	2	G15 Mark II
024236	Mudguard-fixing washers	2	G15CS, N15CS, G15CSR
031597	Mudguard bottom-fixing bracket	1	G15CS, N15CS, G15CSR
014577	Bottom-bracket bolt	1	G15CS, N15CS, G15CSR
000012	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR
000172	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR
000005	Bottom-bracket bolt nut	1	G15CS, N15CS, G15CSR
031590	Mudguard-support spacer	1	G15CS, N15CS, G15CSR
000004	Mudguard-support nut	1	G15CS, N15CS, G15CSR

Part No.	Description	Qty.	Models fitted to
REAR MUDGUARD—continued			
000370	Mudguard-support bolt	1	G15CS, N15CS, G15CSR
029814	Mudguard clamp	1	G15CS, N15CS, G15CSR
029849	Mudguard-clamp packing	2	G15CS, N15CS, G15CSR
000343	Mudguard-clamp bolts	2	G15CS, N15CS, G15CSR
000012	Mudguard clamp-bolt washers	4	G15CS, N15CS, G15CSR
000005	Mudguard clamp-bolt nuts	2	G15CS, N15CS, G15CSR
032256	Mudguard-support tube	1	G15CS, N15CS, 1968 G15CSR
031586	Mudguard-support tube	1	G15CSR 1967
012565	Support-bridge bracket bolts	2	G15CS, N15CS, G15CSR
000039	Support-bridge bracket bolt washers—small	2	G15CS, N15CS, G15CSR
000190	Support-bridge bracket-bolt spring washers	2	G15CS, N15CS, G15CSR
000080	Support-bridge bracket-bolt nuts	2	G15CS, N15CS, G15CSR
033138	Rear mudguard only polished	1	PII, PIIA
034075	Accessory cover	1	PIIA
034019	Mudguard stay	1	PIIA
034039	Mudguard polished	1	PIIA
034072	Grommet	2	PII, PIIA
000012	Washer	1	PII, PIIA
014357	Screw	1	PII
14481	Mudguard fixing bolts	4	PII, PIIA
000012	Mudguard fixing bolt washers	8	PII, PIIA
018160	Mudguard fixing-bolt nuts	4	PII, PIIA
011094	Mudguard fixing-bolt grommets	4	PII, PIIA
033127	Rear-mudguard stay	1	PII
032213	Mudguard-stay sleeves	2	PII, PIIA
000342	Mudguard-stay bolts	2	PII, PIIA
000012	Mudguard stay-bolt washers	2	PII, PIIA
033150	Accessory cover complete	1	PII
033257	Accessory cover/coil fixing bolt	1	PII, PIIA
000191	Washers	2	PII, PIIA

FRONT NUMBER PLATE

011835	Front number plate	1	G15CSR, 650SS, Atlas
031605	Front number plate	1	G15CSR
18755	Number-plate beading	1	650SS, Atlas
011836	Number-plate stanchions	2	650SS, Atlas, G15CSR
000012	Number-plate stud washers	2	650SS, G15CSR, Atlas
000005	Number-plate stud nuts	2	650SS, G15CSR, Atlas
000861	Number plate-to-stud fixing screws	2	650SS, G15CSR, Atlas

REAR NUMBER PLATE

029431	Rear number plate	1	650SS, G15CSR, Atlas
029427	Rear number plate	1	ALL except 650SS, G15CSR, PII, PIIA
000342	Number-plate bolt	1	ALL except PII, PIIA
000172	Number-plate bolt washer	1	ALL except PII, PIIA
13192	Number-plate bolt spacer	1	G15CSR
014577	Number-plate bracket bolts	2	ALL except PII, PIIA
000172	Number-plate bracket-bolt washers	2	ALL except PII, PIIA
209760	Rear number plate only—bare	1	PII
034007	Rear number plate fairing	1	PIIA
034009	Rear number plate bracket	1	PIIA
000070	Rear number plate bracket bolt	2	PIIA
034011	Side reflector rear	2	PIIA
034012	Side reflector spire fastener	4	PIIA
034013	Side reflector front	2	PIIA
034010	Side reflector front bracket	2	PIIA
000070	Number-plate bolts	2	PII
000012	Number-plate bolt washers	4	PII
000005	Number-plate bolt nuts	2	PII
011094	Number-plate bolt grommet	1	PII
033264	Number-plate bracket	1	PII
000012	Number-plate bracket-bolt washers	2	PII
018160	Number-plate bracket nut	1	PII

HAND BRAKE AND AIR LEVER

026320	Front-brake and air-lever assembly	1	ALL except G15 Mark II
026238	Front-brake and air-lever assembly	1	G15 Mark II
022715	Front-brake lever only	1	G15 Mark II
18-535	Front-brake lever only	1	G15 Mark II
18-812	Front-brake lever body	1	ALL except G15, Mark II

Part No.	Description	Qty.	Models fitted to
HAND BRAKE AIR LEVER—continued			
18-816	Front-brake lever body	1	G15 Mark II
18-087	Lever pivot screw	1	ALL
18-053	Pivot-screw nut	1	ALL
12-556	Air lever only	1	ALL
12-594	Air-lever body	1	ALL
12-607	Air-lever central body	1	ALL
12-606	Air-lever cap	1	ALL
12-033	Air-lever spring washer	1	ALL
11-013	Body clamping screw	1	ALL
11-014	Body clamping screw	1	ALL
023707	Brake-lever trunnion	1	ALL

CLUTCH LEVER

026258	Clutch lever assembly	1	ALL except G15 Mark II
026232	Clutch lever assembly	1	G15 Mark II
022714	Lever only	1	ALL except G15 Mark II
18-528	Lever only	1	G15 Mark II
18-814	Body only	1	ALL
18-087	Lever pivot screw	1	ALL
18-053	Pivot-screw nut	1	ALL
12-595	Lever-body clamp	1	ALL
11-014	Body-clamp screws	2	ALL
023707	Clutch-lever trunnion	1	ALL

TWIST GRIP

106658	Twist grip assembled	1	ALL
16-060	Body (top half)	1	ALL
16-061	Body (bottom half)	1	ALL
16-091	Rotor only	1	ALL
11-013	Clamping screw—long	1	ALL
11-014	Clamping screw—short	1	ALL
16-008	Friction spring	1	ALL
16-009	Friction-spring screw	1	ALL
16-010	Screw lock nut	1	ALL
16-070	Plastic rotor, grip	1	ALL
023740	Dummy grip	1	ALL
026476	Slotted abutment	1	ALL

BRAKE CABLE

031615	Front-brake cable assembled	1	G15CSR
032287	Front brake cable assembled	1	PII, PIIA
24987	Front brake cable assembled	1	650SS, 1968 Atlas
25220	Front brake cable assembled	1	G15 Mark II, G15CS
025583	Cable adjuster	1	ALL
025584	Cable adjuster lock nut	1	ALL
042856	Cable adjuster	1	PII
011373	Cable adjuster lock nut	1	PII
042764	Plastic brake-cable sleeve—12½ in.	1	PII

CLUTCH CABLE

25035	Clutch cable assembled	1	650SS, Atlas
25036	Clutch cable assembled	1	G15 Mark II, G15CS, N15CS
026250	Clutch cable assembled	1	G15CSR
023753	Clutch cable assembled	1	PII, PIIA
042856	Cable adjuster	1	PII, PIIA
011373	Cable-adjuster lock nut	1	PII, PIIA

AIR CABLE

25033	Air cables assembled—carburettor end	2	650SS
031613	Air cables assembled—carburettor end	2	ALL except 650SS, PII
031614	Air cable assembled—handlebar end	1	650SS, G15CSR
031612	Air cable assembled—handlebar end	1	Atlas, G15 Mark II, G15CS, N15CS, PII
033216	Air cable assembled—handlebar end	1	PIIA
033143	Air cable assembled—carburettor end	2	1968 650SS
033144	Air cable assembled—carburettor end	2	ALL 1968 except 650SS, PIIA
033144	Air cable complete—carburettor end	1	PII, PIIA
018956	Midway adjuster	1	PII, PIIA
019824	Junction box for control cables	1	ALL

Part No.	Description	Qty.	Models fitted to
THROTTLE CABLE			
028238	Throttle cables assembled—carburettor end	2	ALL except P11, P11A
031614	Throttle cable assembled—handlebar end	1	650SS, G15CSR
031612	Throttle cable assembled—handlebar end	1	ALL except 650SS, G15CSR
031612	Throttle cable assembled—handlebar end	1	P11, P11A
033145	Throttle cables assembled—carburettor end	2	P11, all 1968
018956	Midway adjuster	1	P11, P11A

OIL PIPES			
029845	Oil feed-pipe assembly—tank end	1	ALL except 650SS, Atlas, P11, P11A
032047	Junction block and oil pipes	1	650SS, Atlas
032046	Junction block and oil pipes	1	ALL except 650SS, Atlas, P11, P11A
032044	Junction-block gasket	1	ALL
030448	Junction-block bolt	1	ALL
000950	Oil feed and return pipe hose—12 in.	2	650SS, Atlas
023376	Oil feed and return pipe hose ferrules	4	ALL except 650SS, Atlas
000950	Oil feed hoses—1 1/8 in.	2	ALL except 650SS, Atlas, P11, P11A
000950	Oil return pipe—11 in.	1	ALL except 650SS, Atlas, P11, P11A
000950	Feed-pipe hose—12 1/2 in.	1	P11, P11A
000950	Return-pipe hose—11 1/2 in.	1	P11, P11A
000951	Plastic sleeve for oil-pipe hose—5 in.	1	ALL except 650SS, Atlas
25349	Oil return-pipe adaptor	1	650SS, Atlas
13786	Oil return-pipe adaptor washers	2	650SS, Atlas
18101	Oil pipe banjo bolts	3	ALL
T.1084	Oil pipe banjo bolt washers	6	ALL
033165	Junction block and oil pipes assembled	1	P11, P11A
000951	Plastic sleeve for oil-pipes—5 in.	1	P11, P11A
033213	Oil pipe clips	2	P11, P11A

TWIN SEAT			
23926	Twin seat only	1	650SS, Atlas
029449	Twin seat only	1	G15 Mark II
032271	Twin seat only	1	G15CS, N15CS, G15CSR 1968
031528	Twin seat only	1	G15CSR 1967
026536	Twin seat fixing nuts	2	G15CS, N15CS, G15CSR, P11A
000176	Twin seat fixing-nut washer	1	G15CS, N15CS, G15CSR, P11A
21851	Twin seat rubber bushes	2	650SS, Atlas
21852	Twin seat rubber buttons	2	650SS, Atlas
23265	Twin seat 'DZUS' fastener	1	650SS, Atlas
23264	'DZUS'-fastener grommet	1	650SS, Atlas
23153	Rubber 'DZUS'-fastener washers	3	650SS, Atlas
023251	Twin seat fixing screws	2	G15 Mark II
000192	Twin seat fixing-screw washers	2	G15 Mark II
000004	Twin seat fixing-screw nuts	2	G15 Mark II
032134	Seat-only—single	1	P11
21851	Rubber bushes for seat	2	P11
034021	Twin seat only	1	P11A
000012	Twin seat fixing washers	2	P11A
000005	Twin seat fixing nuts	2	P11A

PETROL TANK			
033061	Petrol tank, bare—Candy Apple Red	1	P11
22630A	Petrol tank, bare—Silver	1	650SS
22630A	Petrol tank, bare—Candy Apple Red	1	Atlas
22630A	Petrol tank, bare—Flamboyant Green	1	Atlas
031508	Petrol tank, bare—Red and Chrome	1	G15 Mark II
033004	Petrol tank, bare—Candy Apple Red	1	G15CS, N15CS, P11A, 1968 G15CSR
031508	Petrol tank, bare—Candy Apple Red and Chrome	1	G15CSR 1967
24298	"Atlas" transfer	1	Atlas
25101	"Crossed Flags" transfer	1	Atlas
009195	"Reserve" transfer	1	G15CS, N15CS, P11, P11A
034058	Green ball transfer Norton	1	650SS, Atlas, N15
034059	Green ball transfer Matchless	1	G15, P11, P11A
031553	Tank-motif screws	4	P11, P11A
033001	Tank filler cap	1	P11, P11A, 1968 G15CSR
17735	Tank-cap split pin	1	P11, P11A
23305	Petrol tap-main and reserve	1	650SS, Atlas
E.5264	Tap washer	1	650SS, Atlas
033155	Main tap with tube in filter	1	G15CS, N15CS, P11, P11A
031746	Reserve tap without tube in filter	1	G15CS, N15CS, P11, P11A
000183	Tap washers	2	ALL except 650SS, Atlas
19402	Petrol feed-pipe-rubber (left hand)—3 1/2 in.	1	650SS, Atlas, G15 Mark II, G15CSR

Part No.	Description	Qty.	Models fitted to
PETROL TANK — continued			
19402	Petrol feed-pipe-rubber (right hand)—6 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR
19402	Petrol feed-pipes-rubber (left hand)—4 in.	2	G15CS, N15CS, P11, P11A
19402	Rubber pipe for "T" piece—2 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR
19402	Petrol feed-pipes-rubber (right hand)—2 in.	2	G15CS, N15CS, P11, P11A
19402	Rubber pipe for "T" piece—8 in.	1	G15CS, N15CS, P11, P11A
22017	Petrol-pipe nipples	2	P11, P11A
000513	Petrol-pipe union nuts	2	P11, P11A
22714	Styling strip (left hand)	1	650SS, Atlas
22713	Styling strip (right hand)	1	650SS, Atlas
22755	Styling-strip screws	6	650SS, Atlas
048499	Tank motifs	2	G15 Mark II, G15CS, G15CSR
048500	Motif rubbers	2	G15 Mark II, G15CS, G15CSR
031553	Motif screws	4	G15 Mark II, G15CS, G15CSR, P11, P11A
25217	Tank motifs	2	N15CS
25197	Motif rubbers	2	N15CS
000873	Motif screws	4	N15CS
22722	Rubber grip (left hand)	1	650SS, Atlas
22721	Rubber grip (right hand)	1	650SS, Atlas
042889	Rubber grip (left hand)	1	G15 Mark II, G15CSR
021844	Petrol pipe "T" piece	2	G15CS, P11A
013325	Petrol-tank filler cap	1	650SS, Atlas, G15 Mark II, G15CS, 1968...
042890	Rubber grip (right hand)	1	G15 Mark II, G15CSR
013325	Petrol-tank filler cap	1	ALL 1967 except P11
024201	"Reserve" petrol cap	1	G15CS, N15CS, 1966 only
048529	Main and "reserve" petrol tap	1	G15 Mark II, G15CSR
000183	Petrol-tap washer	1	G15CS, N15CS
021387	Petrol-tap adaptors	2	G15CS, N15CS
000183	Petrol-tap adaptor washers	2	G15CS, N15CS
22265	Petrol feed pipe	1	650SS, Atlas 1966
000908	Petrol feed hose—10 in.	1	G15 Mark II, G15CSR, 1966
000908	Petrol feed hose (left hand)—1 $\frac{3}{4}$ in.	1	G15CS, N15CS, 1966
000908	Petrol feed hose (right hand)—1 $\frac{3}{4}$ in.	1	G15CS, N15CS 1966...
021844	Petrol-pipe "T" piece	1	G15CS, N15CS, P11, 1966-67
000575	Drain plug	1	G15 Mark II, G15CSR
000183	Drain-plug washer	1	G15 Mark II, G15CSR
16237	Frame-mounting rubber	1	650SS, Atlas
027138	Tank-support rubber (rear)	1	ALL except 650SS, Atlas
026359	Tank-support rubber (rear)—thin	1	ALL except 650SS, Atlas
22764	Rear-fixing rubber ring	1	650SS, Atlas
027137	Rear-fixing rubber ring	1	ALL except 650SS, Atlas
22081	Tank bolt	1	650SS, Atlas
24979	Tank bolt	1	650SS, Atlas
22082	Tank-bolt rubbers	2	650SS, Atlas
E.6743	Tank-bolt rubbers	2	650SS, Atlas
014999	Tank rubber washers	2	650SS, Atlas
E.6742	Tank-bolt cups	2	650SS, Atlas
027161	Tank bolts	2	ALL except 650SS, Atlas
021174	Tank-bolt rubbers	2	ALL except 650SS, Atlas
014996	Tank-bolt buffer rubbers	2	ALL except 650SS, Atlas
021453	Tank-bolt washers	2	ALL except 650SS, Atlas
000177	Tank-bolt washers (inner)	2	ALL except 650SS, Atlas
016845	Tank-bolt nuts	2	ALL except 650SS, Atlas
032229	Tank support-rubber (thin)	1	G15 Mark II, G15CS, G15CSR, P11A

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OIL TANK

034123	Oil tank	1	P11A
033148	Oil tank only, bare—black	1	P11
24304	Oil tank only, bare—black	1	650SS, Atlas
032054	Oil tank only, bare—state colour	1	G15 Mark II, G15CSR, G15CS
032054	Oil tank only, bare—Candy Apple Red	1	N15CS
21467	"Top level" transfer	1	650SS, Atlas
029593	Tank cover—state colour	1	G15 Mark II
029593	Tank cover—Candy Apple Red	1	G15CS, N15CS, G15CSR
023277	"Top level" transfer	1	G15 Mark II, G15CSR, P11
030352	"Top level" transfer	1	G15CS, N15CS
023279	"Low level" transfer	1	G15 Mark II, G15CSR
030353	"Low level" transfer	1	G15CS, N15CS
022632	Tank-cover screws	2	ALL except 650SS, Atlas, P11, P11A
000012	Cover-screw washers	2	ALL except 650SS, Atlas, P11, P11A
000203	Cover-screw fibre washers	2	ALL except 650SS, Atlas, P11, P11A
030461	"Oil recommendation" transfer	1	ALL

OIL TANK—continued

22475	Tank-fixing bolt (top)	1	650SS, Atlas
22715	Top fixing-bolt grommet	1	650SS, Atlas
22716	Top fixing-bolt sleeve	1	650SS, Atlas
E.5456	Top fixing-bolt washers	2	650SS, Atlas
E.3223	Top fixing-bolt nut	1	650SS, Atlas
13053	Tank studs	2	650SS, Atlas
E.5456	Tank-stud washers	2	650SS, Atlas
E.3223	Tank stud nuts	2	650SS, Atlas
000364	Tank fixing bolt (top)	1	G15 Mark II
031537	Top fixing-bolt sleeve	1	G15 Mark II
000011	Top fixing-bolt washer	1	G15 Mark II
000367	Tank fixing bolt	1	G15 Mark II
000011	Fixing bolt washers	2	G15 Mark II
000004	Fixing bolt nut	1	G15 Mark II
029832	Tank fixing bolt (top)	1	G15CS, N15CS, G15CSR
000011	Top fixing-bolt washer	1	G15CS, N15CS, G15CSR
000371	Tank fixing bolt	1	G15CS, N15CS, G15CSR
000011	Fixing-bolt washers	2	G15CS, N15CS, G15CSR
000004	Fixing-bolt nut	1	G15CS, N15CS, G15CSR
031590	Tank bolt sleeve	1	G15CS, N15CS, G15CSR
025352	Filler cap	1	ALL except P11, P11A
13765	Drain plug	1	ALL except P11, P11A
000200	Drain-plug washer	1	ALL except P11, P11A
25348	Oil feed-pipe filter	1	650SS, Atlas, P11, P11A
048515	Oil feed-pipe filter	1	ALL except 650SS, Atlas, P11, P11A
E.6640	Filter washer	1	650SS, Atlas, P11, P11A
016170	Filter washer	1	ALL except 650SS, Atlas, P11, P11A
19629	Tank breather hose—13½ in.	1	650SS, Atlas
000895	Vent-pipe hose—18 in.	1	ALL except 650SS, Atlas, P11, P11A
19629	Tank breather hose—24 in.	1	P11, P11A
021282	Tank filler cap	1	P11, P11A
021329	Tank filler-cap washer	1	P11, P11A
033264	Tank fixing bolts	2	P11
042272	Tank fixing-bolt washers	4	P11
014995	Tank fixing-bolt rubbers—thick	4	P11
014996	Tank fixing-bolt rubbers—thin	4	P11
033263	Oil tank studs	2	P11
022083	Oil-tank nuts	2	P11
014998	Fixing-bolt sleeves	4	P11
034104	Oil tank clamping bracket (top lower)	1	P11A
034105	Oil tank clamping bracket (top upper)	1	P11A
034114	Oil tank mounting rubber	1	P11A
034111	Oil tank bolt plate	1	P11A
022083	Oil tank bolt	2	P11A
042272	Oil tank bolt washer	2	P11A
034106	Oil tank clamping bracket (bottom)	1	P11A
034127	Oil tank clamping bracket assembly	1	P11A
034129	Oil tank clamping bracket nut	2	P11A
042272	Oil tank clamping bracket washer	2	P11A
034115	Oil tank mounting rubber	1	P11A

COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

PILLION FOOTRESTS

029333	Footrest bars	2	650SS, Atlas, G15 Mark II
034037	Pillion footrest	2	P11A
16249	Pillion footrest rubbers	2	P11A
23018	Pillion footrest studs	2	P11A
E.3224A	Pillion footrest nuts	2	P11A
000343	Footrest-bar bolts	2	650SS, Atlas, G15 Mark II, P11A
000005	Footrest-bar bolt nuts	2	650SS, Atlas, G15 Mark II, P11A
030321	Footrest lugs	2	650SS, Atlas, G15 Mark II, P11A
000010	Footrest-lug washers	2	650SS, Atlas, G15 Mark II, P11A
23870	Footrest-lug nuts	2	650SS, Atlas, G15 Mark II
22574	Footrest and silencer fixing studs	2	650SS, Atlas, G15 Mark II
042569	Footrest rubbers	2	650SS, Atlas, G15 Mark II

FRONT CHAINCASE

033130	Inner chaincase assembled	1	P11, P11A
25178	Inner chaincase assembled	1	650SS, Atlas
032238	Inner chaincase assembled	1	ALL except 650SS, Atlas, P11, P11A
20939	Chaincase-spigot washer	1	650SS, Atlas
20942	Inner-chaincase fixing screws	3	650SS, Atlas, P11, P11A

FRONT CHAINCASE—continued

031541	Inner-chaincase fixing screws	3	ALL except 650SS, Atlas, PII, PIIA
030243	Spacer behind chaincase	1	ALL except 650SS, Atlas
20937	Chaincase-support stud	1	650SS, Atlas
032241	Chaincase-support-stud	1	ALL except 650SS, Atlas, PII, PIIA
000011	Chaincase support-stud washers	2	ALL except PII, PIIA
E.3223	Chaincase support-stud nut	1	650SS, Atlas
000214	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA
16247	Chaincase support-stud nut	1	650SS, Atlas
019882	Chaincase support-stud nut	1	ALL except 650SS, Atlas, PII, PIIA
25223	Outer chaincase only—black	1	650SS
25225	Outer chaincase only—chrome	1	Atlas
025021	Outer chaincase only—polished	1	ALL except 650SS, Atlas, PII, PIIA
14837	Inspection cover	1	650SS, Atlas
042040	Inspection covers	2	ALL except 650SS, Atlas
24320	Inspection-cover gasket	1	650SS, Atlas
042025	Inspection-cover gaskets	2	ALL except 650SS, Atlas
25341	Clutch adjustment rubber plug	1	650SS, Atlas
13185	Chaincase halves joint washer	1	650SS, Atlas
025037	Chaincase halves joint washer	1	ALL except 650SS, Atlas
000484	Chaincase halves joint screws	14	ALL except 650SS, Atlas
13765	Drain plug	1	ALL
000200	Drain-plug washer	1	ALL
E.6055	Chaincase attachment nut	1	650SS, Atlas
E.6056	Chaincase attachment-nut washer	1	650SS, Atlas
24322	Sealing chaincase washer	1	650SS, Atlas
17731	"Oil bath" transfer	1	650SS, Atlas
033270	Spacer for inside chaincase halves	1	PII, PIIA
000010	Washer behind chaincase	1	PII, PIIA
033120	Chaincase centre stud	1	PII, PIIA
000010	Centre-stud washer	1	PII, PIIA
031800	Centre-stud nut	1	PII, PIIA
033135	Outer chaincase only	1	PII, PIIA

REAR CHAINGUARD

21832	Chainguard assembled (top)—black	1	650SS
21832A	Chainguard assembled (top)—chrome	1	Atlas
029469	Chainguard assembled (top)—black	1	G15 Mark II, G15CS, N15CS
029469	Chainguard assembled (top)—chrome	1	G15CSR
034033	Chainguard—black	1	PIIA
000070	Chainguard front bolt	1	PIIA
000012	Chainguard front bolt washer	2	PIIA
000005	Chainguard rear bolt nut	1	PIIA
22022B	Chainguard fixing bolt (front)	1	650SS, Atlas
000371	Chainguard fixing bolt (front)	1	ALL except 650SS, Atlas, PII, PIIA
22022A	Chainguard fixing bolt (rear)	1	650SS, Atlas
000374	Chainguard fixing bolt (rear)	1	ALL except 650SS, Atlas; PII, PIIA
T.2221	Chainguard-bolt washers	2	650SS, Atlas
000011	Chainguard-bolt washers	2	ALL except 650SS, Atlas, PII, PIIA
19435	Chainguard front-bolt washer	1	650SS, Atlas
23574	Chainguard rear-bolt nut	1	650SS, Atlas

REAR CHAINCASE (OPTIONAL) 1966-1967

19734K	Chaincase (upper half)	1	650SS, Atlas
19735K	Chaincase (lower half)	1	650SS, Atlas
22022B	Chaincase fixing bolt (front)	1	650SS, Atlas
22022A	Chaincase fixing bolt (rear)	1	650SS, Atlas
T.2221	Chaincase fixing-bolt washers	2	650SS, Atlas
19435	Chaincase fixing-bolt washers	2	650SS, Atlas
23574	Chaincase fixing-bolt nut	1	650SS, Atlas
030009	Rear chaincase (upper half)	1	G15 Mark II
030012	Rear chaincase (lower half)	1	G15 Mark II
024449	Chaincase fixing bolt (front)	1	G15 Mark II
014522	Chaincase fixing bolt (rear)	1	G15 Mark II
000012	Chaincase fixing-bolt washers	2	G15 Mark II
042378	Inspection rubber plug	1	ALL except PII, PIIA

TOOL BOX AND TOOL TRAY

25462	Tool tray assembled	1	650SS, Atlas
12342	Tool-tray bolts	3	650SS, Atlas
000012	Tool-tray bolt plain washers	5	650SS, Atlas
021579	Tool-tray washer	1	650SS, Atlas
E.3229	Tool-tray bolt nuts	3	650SS, Atlas

TOOL BOX AND TOOL TRAY—continued

031520	Tool box less lid—state colour	1	G15 Mark II
031520	Tool box less lid—Candy Apple Red	1	G15CS, N15CS, G15CSR
048300	Tool-box-lid—state colour	1	G15 Mark II
048300	Tool-box-lid—Candy Apple Red	1	G15CS, N15CS, G15CSR
014511	Tool-box lid screw	1	ALL except 650SS, Atlas, P11, P11A
000012	Tool-box lid-screw washer	1	ALL except 650SS, Atlas, P11, P11A
011373	Tool-box lid-screw nuts	2	ALL except 650SS, Atlas, P11, P11A
000070	Tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A
000012	Tool-box bolt washer	1	ALL except 650SS, Atlas, P11, P11A
000005	Tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A
000342	Tool box-to-channel bolt	1	ALL except 650SS, Atlas, P11, P11A
031521	Tool box/channel bolt spacer	1	ALL except 650SS, Atlas, P11, P11A
000012	Tool box/channel bolt washers	2	ALL except 650SS, Atlas, P11, P11A
000005	Tool box/channel bolt nut	1	ALL except 650SS, Atlas, P11, P11A

BATTERY AND BOX CARRIER

033006	Battery-box body assembled	1	650SS, Atlas
19189	Battery-box lid	1	650SS, Atlas
19086	Battery-box platform	1	650SS, Atlas
19093	Battery "U" bolt	1	650SS, Atlas
19101	Retaining strap	1	650SS, Atlas
000190	"U"-bolt washers	2	650SS, Atlas
E.3221	"U"-bolt nuts	2	650SS, Atlas
19195	Battery-box lid knobs	2	650SS, Atlas
11796	Knob washers	2	650SS, Atlas
17735	Knob split pins	2	650SS, Atlas
15689	Battery-box grommet	1	650SS, Atlas
14481	Top fixing bolt	1	650SS, Atlas
000012	Top fixing-bolt washers	2	650SS, Atlas
E.3229	Top fixing-bolt nut	1	650SS, Atlas
19092	Bottom fixing bolts	2	650SS, Atlas
E.5456	Bottom fixing-bolt washers	2	650SS, Atlas
19201	Battery-box and oil-tank platform	1	650SS, Atlas
19212	Platform mat	1	650SS, Atlas
14481	Platform fixing bolts	4	650SS, Atlas
000012	Platform fixing-bolt washers	8	650SS, Atlas
E.3229	Platform fixing-bolt nuts	4	650SS, Atlas
030094	Battery carrier assembled	1	ALL except 650SS, Atlas, P11, P11A
014577	Carrier/tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A
045062	Carrier/tool-box bolt washers	2	ALL except 650SS, Atlas, P11, P11A
000005	Carrier/tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A
000368	Top fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A
000011	Top fixing-bolt washer	1	ALL except 650SS, Atlas, P11, P11A
000004	Top fixing-bolt nut	1	ALL except 650SS, Atlas, P11, P11A
024218	Front fixing bolts	2	ALL except 650SS, Atlas, P11, P11A
000012	Front fixing-bolt washers	4	ALL except 650SS, Atlas, P11, P11A
000005	Front fixing bolt nuts	2	ALL except 650SS, Atlas, P11, P11A
048454	Battery-carrier rubber	1	ALL except 650SS, Atlas, P11, P11A
030056	Battery-carrier strap	1	ALL except 650SS, Atlas, P11, P11A
028044	Battery-strap pin	1	ALL except 650SS, Atlas, P11, P11A
033184	Battery pad	1	P11, P11A
034075	Battery box lid	1	P11, P11A
034072	Grommets	2	P11, P11A
014387	Thumb screw	1	P11, P11A
033256	Nut	1	P11, P11A
000191	Washer	1	P11, P11A

FRONT WHEEL

25004	Wheel complete, less tyre and tube	1	ALL except G15 Mark II, P11, P11A
25292	Wheel complete, less tyre and tube	1	G15 Mark II
512-2-428	Wheel, bare, less fittings	1	ALL except G15 Mark II, P11, P11A
24293	Wheel, bare, less fittings	1	G15 Mark II
18350	Rim only—WM2-19	1	ALL except G15, Mark II, P11, P11A
23319	Rim only—WM3-18	1	G15 Mark II
20063	Spokes—long head	20	ALL except G15 Mark II, P11, P11A
23331	Spokes—long head	20	G15 Mark II
20061	Spokes—short head	20	ALL except G15 Mark II, P11, P11A
23332	Spokes—short head	20	G15 Mark II
021693	Spoke nipples	40	ALL except P11, P11A
19664	Front-hub shell only	1	ALL except P11, P11A
040100	Bearing (right side)	1	ALL except P11, P11A
17721	Bearing (left side)	1	ALL except P11, P11A
16783	Bearing spacer	1	ALL except P11, P11A

Part No.	Description	Qty.	Models fitted to
FRONT WHEEL—continued			
E.6888	Bearing locking ring ...	1	ALL except P11, P11A
E.6885	Bearing felt washers ...	2	ALL except P11, P11A
E.6889	Retaining ring ...	1	ALL except P11, P11A
19719	Oil-retaining washer ...	1	ALL except P11, P11A
18551	Dust cover ...	1	ALL except P11, P11A
19646	Bearing spacer assembled ...	1	ALL except P11, P11A
030055	Front-wheel spindle ...	1	ALL except P11, P11A
E.4768	Wheel spindle nut ...	1	ALL except P11, P11A
50257	Front-wheel cover plate ...	1	ALL except P11, P11A
E.5944A	Brake plate packing washer ...	1	ALL except P11, P11A
50249	Brake-shoe cam ...	1	ALL except P11, P11A
18502	Brake shoes with lining ...	2	ALL except P11, P11A
16782	Brake shoe lining only ...	pair	ALL except P11, P11A
E.5061	Brake-shoe lining rivets ...	set 16	ALL except P11, P11A
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A
14454	Pivot-retaining plate ...	1	ALL except P11, P11A
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A
12342	Retaining-plate bolts ...	2	ALL except P11, P11A
20052	Expanding lever ...	1	ALL except P11, P11A
E.3255	Lever clevis pin ...	1	ALL except P11, P11A
17735	Clevis pin split pin ...	1	ALL except P11, P11A
E.5455	Expander-lever washer ...	1	ALL except P11, P11A
E.3224	Expander-lever nut ...	1	ALL except P11, P11A
033297	Wheel complete with brake...	1	P11, P11A
033298	Wheel only ...	1	P11, P11A
024248	Rim-only—WM2-19 ...	1	P11, P11A
021152	Spokes ...	40	P11, P11A
021154	Spoke nipples ...	40	P11, P11A
032019	Hub shell with liner ...	1	P11, P11A
029261	Hub spindle ...	1	P11, P11A
029264	Spindle bearings ...	2	P11, P11A
029271	Hub disc ...	1	P11, P11A
029265	Tube between bearings ...	1	P11, P11A
029269	Bearing retainer ...	1	P11, P11A
029270	Felt seal ...	1	P11, P11A
029237	Oil, seal ...	1	P11, P11A
029268	Oil-seal collar ...	1	P11, P11A
029238	Bearing-retaining lock ring ...	1	P11, P11A
029263	Oil seal ...	1	P11, P11A
029262	Oil-seal collar ...	1	P11, P11A
000001	Hub-spindle nut ...	1	P11, P11A
000008	Hub-spindle washer (outer) ...	1	P11, P11A
25465	Brake shoe with lining ...	2	ALL except P11, P11A
029246	Hub-spindle nut (inner) ...	1	P11, P11A
029221	Cover-plate spacer (outer) ...	1	P11, P11A
029258	Cover plate assembled ...	1	P11, P11A
000051	Grease nipple ...	1	P11, P11A
029260	Brake shoe pivot pin ...	1	P11, P11A
000011	Pivot-pin washer ...	1	P11, P11A
000004	Pivot-pin nut ...	1	P11, P11A
029247	Brake shoes with linings ...	pair	P11, P11A
029248	Brake-shoes linings ...	pair	P11, P11A
000113	Brake-shoe lining rivets ...	set 16	P11, P11A
029226	Brake-shoe springs ...	2	P11, P11A
013291	Adjusting thrust pins... ...	2	P11, P11A
029489	Brake-shoe expander ...	1	P11, P11A
029272	Expander lever ...	1	P11, P11A
000009	Expander-lever washer ...	1	P11, P11A
024546	Expander-lever nut ...	1	P11, P11A
000736	Clevis pin for lever ...	1	P11, P11A
000014	Split pin for clevis pin ...	1	P11, P11A
029222	Expander washer ...	1	P11, P11A

BRAKE ANCHOR

021474	Cover-plate anchor arm ...	1	P11, P11A
014807	Anchor-arm bolt ...	1	P11, P11A
014119	Anchor-arm bolt washer ...	1	P11, P11A
019629	Brake-cable yoke end... ...	1	P11, P11A

REAR WHEEL

25351	Wheel complete with sprocket and brake parts ...	1	650SS ...
25352	Wheel complete with sprocket and brake parts ...	1	Atlas ...

REAR WHEEL — continued

Part No.	Description	Qty.	Models fitted to
032322	Wheel complete with sprocket and brake parts ...	1	G15 Mark II ...
032323	Wheel complete with sprocket and brake parts ...	1	G15CS, N15CS ...
032324	Wheel complete with sprocket and brake parts ...	1	G15CSR ...
M12-2-649	Wheel bare less fittings ...	1	650SS, G15CSR ...
25296	Wheel bare less fittings ...	1	Atlas, G15 Mark II ...
25298	Wheel bare less fittings ...	1	G15CS, N15CS ...
18350	Rim only—WM2-19 ...	1	650SS, G15CSR ...
23319	Rim only—WM3-18 ...	1	Atlas, G15 Mark II ...
030432	Rim only—WM3-18 ...	1	G15CS, N15CS ...
20063	Spokes—long head ...	20	650SS, G15CSR ...
23331	Spokes—long head ...	20	Atlas, G15 Mark II ...
030433	Spokes—long head ...	20	G15CS, N15CS ...
20051	Spokes—short head ...	20	650SS, G15CSR ...
23332	Spokes—short head ...	20	Atlas, G15 Mark II ...
030434	Spokes—short head ...	20	G15CS, N15CS ...
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR ...
021694	Spoke nipples ...	40	G15CS, N15CS ...
19689	Rear hub shell only ...	1	ALL except P11, P11A ...
030052	Sprocket and brake drum ...	1	ALL except P11, P11A ...
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except P11, P11A ...
040100	Bearing (right side) ...	1	ALL except P11, P11A ...
17721	Bearing (left side) ...	1	ALL except P11, P11A ...
18234	Bearing spacer ...	1	ALL except P11, P11A ...
18232	Bearing locking ring ...	1	ALL except P11, P11A ...
E.6889	Bearing washer ...	1	ALL except P11, P11A ...
E.6885	Felt washers ...	2	ALL except P11, P11A ...
19714	Retaining ring ...	1	ALL except P11, P11A ...
18231	Inner sleeve ...	1	ALL except P11, P11A ...
E.4760	Brake drum retaining stud ...	1	ALL except P11, P11A ...
18348	Hub diaphragm ...	1	ALL except P11, P11A ...
25100	Hammer-drive screws ...	6	ALL except P11, P11A ...
18731	Diaphragm grommets ...	3	ALL except P11, P11A ...
19265	Rear-wheel spindle ...	1	650SS, Atlas ...
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, P11, P11A ...
19266	Wheel-spindle washers ...	2	650SS, Atlas ...
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, P11, P11A ...
19267	Wheel-spindle nut ...	1	ALL except P11, P11A, ...
18235	Wheel-spindle spacer ...	1	650SS, Atlas ...
030018	Wheel-spindle spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...
25453	Brake cover plate ...	1	ALL except P11, P11A ...
19847	Torque pivot pin ...	1	ALL except P11, P11A ...
19848	Torque pivot-pin nut ...	1	ALL except P11, P11A ...
50011	Brake-expander cam ...	1	ALL except P11, P11A ...
19584	Brake shoes with linings ...	2	ALL except P11, P11A ...
16547	Brake-shoe lining ...	pair	ALL except P11, P11A ...
E.5061	Brake-shoe lining rivets ...	set 14	ALL except P11, P11A ...
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A ...
23436	Brake-expander lever ...	1	ALL except P11, P11A ...
E.5455	Expander-lever washer ...	1	ALL except P11, P11A ...
E.3224	Expander-lever nut ...	1	ALL except P11, P11A ...
14454	Pivot-pin retaining plate ...	1	ALL except P11, P11A ...
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A ...
12342	Retaining-plate bolts ...	2	ALL except P11, P11A ...
19268	Brake-plate spacer—inner ...	1	650SS, Atlas ...
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, P11, P11A ...
E.5276	Brake-plate washer ...	AR	ALL except P11, P11A ...
033197	Rear wheel complete with bearings ...	1	P11, P11A ...
033198	Rear wheel only ...	1	P11, P11A ...
033051	Rear rim only—WM3-18 ...	1	P11, P11A ...
030366	Spokes ...	40	P11, P11A ...
021694	Spoke nipples ...	40	P11, P11A ...
033052	Hub shell only ...	1	P11, P11A ...
014868	Hub bearings ...	2	P11, P11A ...
021586	Hub-bearing spacer ...	1	P11, P11A ...
012436	Oil-seal packing washer ...	1	P11, P11A ...
018095	Oil-seal retaining ring—large ...	1	P11, P11A ...
021585	Oil-seal retaining ring—small ...	1	P11, P11A ...
014387	Oil-seal ...	1	P11, P11A ...
018094	Oil-seal cups ...	2	P11, P11A ...
010740	Oil-seal circlips ...	1	P11, P11A ...
021608	Oil-seal spacers ...	2	P11, P11A ...
021583	Bearing adjuster ...	1	P11, P11A ...
021584	Bearing adjuster lock ring ...	1	P11, P11A ...
033124	Rear-hub spindle ...	1	P11, P11A ...

REAR WHEEL—continued

033083	Hub-spindle spacer	1	P11, P11A
014869	Hub-spindle nut	1	P11, P11A
033090	Hub-spindle-nut spacer	1	P11, P11A
021582	Hub disc	1	P11, P11A
021550	Grommet	1	P11, P11A
028070	Speedometer/gearbox spacer	1	P11, P11A
021454	Speedometer/gearbox washer	1	P11, P11A
028073	Speedometer/gearbox locating bush	1	P11, P11A
029242	Speedometer/gearbox nut	1	P11, P11A
025225	Sprocket and brake drum	1	P11, P11A
025247	Brake drum/sprocket bolts	5	P11, P11A
25466	Brake shoe with linings	2	ALL except P11, P11A 1968
016213	Brake drum/sprocket bolt washers	5	P11, P11A
023281	Brake drum/sprocket bolt nuts	5	P11, P11A
033081	Rear brake cover plate assembly	1	P11, P11A
000051	Grease nipple	1	P11, P11A
012891	Brake-shoe cam	1	P11, P11A
013620	Rear-brake shoes with linings	pair	P11, P11A
010440	Rear brake-shoe linings	pair	P11, P11A
000113	Rear brake-shoe lining rivets	set 14	P11, P11A
012892	Brake-shoe return springs	2	P11, P11A
013291	Brake-shoe adjusting thrust pins	2	P11, P11A
033171	Brake-shoe expander lever	1	P11, P11A
000174	Expander-lever washer	1	P11, P11A
000004	Expander-lever nut	1	P11, P11A
033031	Cover-plate spacer (inner)	1	P11, P11A
028071	Cover-plate spacer (outer)	1	P11, P11A
033059	Torque strap	1	P11, P11A
019625	Torque-strap bolts	2	P11, P11A
000010	Torque-strap bolt washers	2	P11, P11A
016845	Torque-strap bolt nuts	2	P11, P11A

BRAKE OPERATING PARTS

19995	Rear-brake pedal	1	650SS, Atlas
19929	Pedal return spring	1	650SS, Atlas
19978	Grease and retaining-pin nipple	1	650SS, Atlas
19996	Brake-pedal spindle	1	650SS, Atlas
000008	Pedal-spindle washer	1	650SS, Atlas
041265	Pedal-spindle nut	1	650SS, Atlas
19997	Pedal-spindle spacer	1	650SS, Atlas
19976	Pedal stop	1	650SS, Atlas
15819A	Brake rod	1	650SS, Atlas
033023	Brake-rod yoke end	1	650SS, Atlas
E.3255	Yoke-end clevis pin	1	650SS, Atlas
17735	Clevis-pin split pin	1	650SS, Atlas
029559	Rear-brake pedal	1	G15 Mark II, G15CS, N15CS, G15CSR, 1968
021700	Pedal return spring	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
000051	Grease nipple	1	ALL except 650SS, Atlas, P11, G15CSR 1968, P11A
021699	Brake-pedal spindle	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
022609	Pedal bolt	1	G15 Mark II, G15CS, N15CS
022314	Pedal stop	1	G15 Mark II, G15CS, N15CS
022297	Brake rod	1	G15 Mark II, G15CS, N15CS, G15CSR 1968
023299	Brake-rod yoke end	1	G15 Mark II, G15CS, N15CS
000736	Yoke-end clevis pin	1	G15 Mark II, G15CS, N15CS
000014	Clevis-pin split pin	1	G15 Mark II, G15CS, N15CS
18929	Cam-lever roller	1	ALL except P11, P11A
022743	Brake-rod adjusting nut	1	ALL except P11, P11A
031573	Rear-brake pedal	1	G15CSR 1966-67
029896	Pedal return spring	1	G15CSR 1966-67
029893	Pedal spring	1	G15CSR 1966-67
029902	Brake rod	1	G15CSR 1966-67
029895	Brake pedal sleeve or pivot	1	G15CSR 1966-67
000009	Pedal-spindle washer	1	G15CSR 1966-67
000002	Pedal-spindle nut	1	G15CSR 1966-67
033162	Rear-brake pedal	1	P11, P11A
023269	Brake-pedal bolt	1	P11, P11A
032162	Brake-pedal pivot or sleeve	1	P11, P11A
000010	Brake-pedal bolt washers	2	P11, P11A

Part No.	Description	Qty.	Models fitted to
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BRAKE OPERATING PARTS—continued

023281	Brake-pedal-bolt nut ...	1	PII, PIIA
022297	Brake rod ...	1	PII, PIIA
000005	Brake rod adjusting nuts ...	2	PII, PIIA
017227	Brake-rod adjusting clip ...	1	PII, PIIA
023299	Brake-rod yoke ...	1	PII, PIIA
000736	Brake-rod clevis pin ...	1	PII, PIIA
000014	Split pin ...	1	PII, PIIA

SPEEDOMETER

030258	Speedometer head—m.p.h. only ...	1	ALL
030259	Speedometer head—k.p.h. only ...	1	ALL
22888	Speedometer-drive gearbox ...	1	ALL except PII, PIIA
13270	Speedometer-gearbox spacer ...	1	ALL except PII, PIIA
028073	Locating bush ...	1	PII, PIIA
029242	Nut ...	1	PII, PIIA
028070	Speedometer/gearbox spacer ...	1	PII, PIIA
021454	Spacer washer ...	1	PII, PIIA
25087	Speedometer-drive cable complete ...	1	650SS, Atlas
030344	Speedometer-drive cable complete ...	1	ALL except 650SS, Atlas
000012	Speedometer-head spacing washers ...	2	G15CS, N15CS, G15CSR
030435	Speedometer light lead ...	1	ALL except 650SS
024448	Speedometer/gearbox drive (BG-5330-267) ...	1	PII, PIIA
000190	Gearbox drive screw spring washers ...	2	PII, PIIA
L643	Bulb 12 volt 2.2 watt ...	1	ALL P.Tax 4d.

HEADLAMP

59666A	Headlamp complete less harness ...	1	ALL except G15CSR
59579A	Headlamp complete less harness ...	1	G15CSR
033166	Headlamp with harness (Lucas 54052779) ...	1	PII, PIIA
033012	Headlamp with harness ...	1	ALL except PII, PIIA
554248	Headlamp rim ...	1	ALL
516798	Reflector and glass light unit ...	1	ALL
144921	Rim fixing screw ...	1	ALL
534296	Rim fixing plate ...	1	ALL
554710	Pilot-bulb holder ...	1	ALL
031540	Headlamp-bolt washers ...	2	ALL
031555	Headlamp spacers ...	2	ALL
112201	Headlamp bolts ...	2	ALL
38189	Warning-light assembly ...	1	ALL 1968
54952937	Cable harness ...	1	PII, PIIA
54939967	Cable harness ...	1	ALL except 650SS, Atlas, PII, PIIA
54939968	Cable harness ...	1	650SS, Atlas
RV336	Bulb 12 volt 50/40 watt ...	1	ALL P.Tax 1s. 0d.
989	Bulb 12 volt 6 watt ...	1	ALL P.Tax 4d.
86296	Ammeter ...	1	ALL

REAR LAMP

030071	Lamp complete (Lucas 564) ...	1	650SS, Atlas, G15CSR
24840	Lamp complete (Lucas 679) ...	1	ALL except 650SS, G15CSR, Atlas
54576001	Lens—red (model 564) ...	1	650SS, G15CSR
54572932	Lens—red (model 679) ...	1	ALL except 650SS, G15CSR
575219	Lens nuts (model 564) ...	2	650SS, G15CSR
572289	Lens screws (model 679) ...	2	ALL except 650SS, G15CSR
575208	Lens-seating gasket (model 564) ...	1	650SS, G15CSR
54571677	Lens-seating gasket (model 679) ...	1	ALL except 650SS, G15CSR
575207	Bulbholder grommet (model 564) ...	1	650SS, G15CSR
54574348	Bulbholder with reflector (model 679) ...	1	ALL except 650SS, G15CSR
575209	Bulbholder (model 564) ...	1	650SS, G15CSR
573825	Cable entry grommet (model 564) ...	1	650SS, G15CSR
380	Bulb 12 volt, 21/6 watt ...	1	ALL
19429	Grommet ...	1	650SS, Atlas
011094	Grommet ...	1	G15 Mark II, G15CS, N15CS

HORN

030045	Electric horn ...	1	ALL
23389	Horn fixing screws ...	2	650SS, Atlas
E.3221	Fixing-screw nuts ...	2	650SS, Atlas
23410	Fixing-screw washers ...	2	650SS, Atlas
000342	Fixing bolts ...	2	ALL except 650SS, Atlas
000012	Fixing-bolt washers ...	2	ALL except 650SS, Atlas
000005	Fixing-bolt nuts ...	2	ALL except 650SS, Atlas
030044	Horn-bracket ...	1	ALL except 650SS, Atlas

Part No.	Description	Qty.	Models fitted to
STOP LIGHT			
031621	Stop-light switch	1	ALL
033042	Light-switch bracket	1	650SS, Atlas
22807	Light-switch bracket bolt	1	650SS, Atlas
000010	Switch bracket-bolt washers	2	650SS, Atlas
E.3224A	Light-switch bracket-bolt nut	1	650SS, Atlas
000450	Light-switch screws	2	G15 Mark II, G15CS, NI5CS
000451	Light-switch screws	2	650SS, Atlas, G15CSR, PII, PIIA
000039	Light-switch screw washers	4	ALL
000080	Light-switch screw nuts	2	650SS, Atlas, G15CSR, PII, PIIA
014340	Light-switch bracket spacer	1	G15CSR 1967... ..
033173	Brake-switch cable	1	PII, PIIA
20245	Brake-switch cable	1	ALL except PII, PIIA
021595	Stop-light/brake-pedal bolt	1	ALL except 650SS, Atlas, PII, PIIA
029245	Stop-light/brake-pedal bolt nut	1	ALL except 650SS, Atlas, PII, PIIA
033019	Stop-light/brake pedal bolt	1	G15CS, G15CSR, G15 Mark II, 1968 PIIA
380	Bulb 12 volt, 21/6 watt	1	ALL P.Tax 8d.

ALTERNATOR

029632	Alternator (rotor and stator)	1	ALL
47204A	Stator only	1	ALL
54213901	Rotor only	1	ALL
041065	Alternator grommet	1	ALL except 650SS, Atlas
24595	Alternator grommet	1	650SS, Atlas
21433	Stator studs	3	650SS, Atlas
021579	Stator-stud washers	3	650SS, Atlas 1967
18403	Stator-stud nuts	3	650SS, Atlas
23738	Rotor spacer	1	650SS, Atlas
20948	Rotor key	1	ALL
19147	Rotor washer	1	650SS, Atlas
20692	Rotor nut	1	650SS, Atlas
011826	Stator studs	3	ALL except 650SS, Atlas
000012	Stator-stud washers	3	ALL except 650SS, Atlas 1966-67, ALL 1968
011843	Stator-stud nuts	3	ALL except 650SS, Atlas, PII
030251	Rotor spacer	1	ALL except 650SS, Atlas
24948	Rotor washer	1	ALL except 650SS, Atlas
24947	Rotor nut	1	ALL except 650SS, Atlas
031834	Contact-breaker plate complete	1	PII, 1967
033045	Contact-breaker complete	1	ALL except PII, PIIA
034049	Contact-breaker housing and bearing c/w bush	1	ALL
034051	Contact-breaker shaft	1	ALL
033069	Contact-breaker housing bush	1	ALL
19429	Contact-breaker cover grommet	1	ALL
033016	Ignition switch	1	ALL
033044	Ignition switch (lock with 2 keys)	1	G15CS, NI5CS, PII, PIIA
033058	Ignition switch bracket	1	ALL except PII, PIIA
000174	Ignition switch bracket washer	1	650SS, Atlas
033066	Contact-breaker housing c/w bush	1	ALL
54415803	Contact set	1	ALL except PIIA
425377	Condensers	2	ALL except PIIA
54418910	Auto-advance unit	1	ALL except PIIA
54415642	Auto-advance unit springs	2	ALL
033015	Coils complete with clips	2	ALL
030479	Coil fixing bolts	3	650SS, Atlas
000070	Coil fixing bolts	3	ALL except 650SS, Atlas
000012	Coil fixing bolt washers	3	ALL except PII, PIIA
000005	Coil fixing bolt nuts	3	ALL except 650SS, Atlas
E.3229	Coil fixing bolt nuts	3	650SS, Atlas
033100	Coil rubbers	2	ALL
033008	Coil bracket	1	ALL except 650SS, Atlas, PII, PIIA
033009	Coil strap	1	ALL except 650SS, Atlas, PII, PIIA
020319	Contact-breaker cam bolt	1	ALL 1967-68
T.2221	Contact-breaker cam-bolt washer	1	ALL
015306	Contact-breaker cam-bolt washer (fan disc)	1	ALL 1967-68
029983	Contact-breaker fixing screws	2	ALL 1967-68
029984	Contact-breaker fixing screw washers	2	ALL 1967-68
033067	Contact-breaker shaft	1	ALL 1967-68
030080	Contact-breaker shaft pin	1	ALL 1967-68
033007	Contact-breaker shaft sprocket	1	ALL 1967-68
033068	Contact-breaker shaft bearing	1	ALL 1967-68
033066	Contact-breaker housing c/w bush	1	ALL PIIA
030082	Contact-breaker cover	1	ALL PIIA

Part No.	Description	Qty.	Models fitted to
ALTERNATOR — continued			
033056	Contact-breaker cover gasket	1	ALL P11A
19429	Contact-breaker cover grommet	1	ALL P11A
030084	Contact-breaker cover spring clip	1	ALL
031921	H.T. leads (54934904)...	2	P11, P11A
25105	Contact-breaker housing bolt	1	P11
010706	Contact-breaker housing-bolt washer	1	P11
015306	Contact-breaker housing-bolt washer (fan disc)	1	P11
E.3229	Contact-breaker housing-bolt nut	1	P11
T.2245	Contact-breaker housing studs	2	P11
11796	Contact-breaker housing-stud washers	2	P11
E.3231	Contact-breaker housing-stud nuts...	2	P11
T.2191	Contact-breaker housing-flange gasket	1	P11
031075	Capacitor (Lucas 54170009)	1	P11
031080	Capacitor spring	1	P11, P11A
030479	Capacitor bolt...	1	ALL except P11, P11A
E.3229	Capacitor bolt nut	1	ALL except P11, P11A
T.2221	Contact-breaker cam bolt washer	1	ALL 1968
033045	Contact-breaker plate complete	1	ALL 1968 except P11, P11A
033257	Capacitor-spring bolt...	1	P11
000012	Capacitor-spring bolt washers	2	P11, P11A
000005	Capacitor-spring bolt nut	1	P11, P11A
034086	Contact-breaker complete	1	P11A
54419097	Contact-breaker plate	1	P11A
54419827	Contact-breaker set	1	P11A
54419340	Auto-advance unit	1	P11A
54420128	Condenser	2	P11A
54418528	Cover	1	P11A
033107	Rectifier bracket	1	P11A
06-0573	Condenser pack	1	P11A
54190387	Fuse holder	1	P11, P11A

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

BATTERY AND FITTINGS

030047	Batteries with lids (charged but dry)	2	ALL except P11
030351	Link for batteries	1	ALL except P11
040137	Battery to earth bolt...	1	ALL except P11
000012	Earth bolt washer	1	ALL except P11
033049	Battery (Lucas PUZ5A)	1	P11, P11A
033184	Battery strap	1	P11, P11A
028044	Battery-strap pins	2	P11, P11A
026359	Battery cushioning pad—large	1	P11
033185	Battery cushioning pad—small	2	P11, P11A
19101	Battery strap	1	650SS, Atlas 1968
030056	Battery strap	1	G15 1968
040454	Battery pad	1	G15 1968

RECTIFIER AND ZENER DIODE

029604	Rectifier with nut	1	ALL
015306	Rectifier washer	1	ALL
033057	Rectifier nut	1	ALL
030051	Zener diode	1	ALL
032018	Heat-sink plates	2	ALL
030043	Heat-sink plate spacer	1	ALL
000362	Zener diode bolt	1	650SS, Atlas
000367	Zener diode bolt	1	ALL except 650SS, Atlas
014515	Zener diode spacer	1	ALL except 650SS, Atlas
014779	Zener diode bolt washer	1	650SS, Atlas
015306	Zener diode nut washer	1	ALL
000011	Zener diode bolt washer	1	ALL except 650SS, Atlas
000004	Zener diode bolt nut...	1	650SS, Atlas
033057	Zener diode fixing nut	1	ALL
026656	Zener diode bracket	1	650SS, Atlas
014119	Zener diode bracket washer	1	650SS, Atlas
033015	Coils only	2	P11, P11A
000070	Coil fixing bolts	3	P11, P11A
000012	Coil fixing-bolt washers	8	P11, P11A
000005	Coil fixing-bolt nuts	4	P11, P11A
033100	Coil rubbers	2	P11, P11A
030479	Coil fixing bolt	3	650SS, Atlas
E.3229	Coil fixing bolt nuts	3	650SS, Atlas
033008	Coil bracket	1	G15, G15CS, G15CSR

SWITCHES AND ELECTRICAL SUNDRIES

022548	Horn and dipping switch	1	ALL
380459	Rubber packing for switch	1	ALL
021299	Switch screws...	2	ALL
76204D	Magneto cut-out switch	1	ALL	except P11, P11A
369218	Horn cable	R	ALL	except P11, P11A
369218	Cut-out switch cable	R	ALL	except P11, P11A
033024	H.T. cable for spark plug, with cover (left hand)	R	ALL	except P11, P11A
033025	H.T. cable for spark plug, with cover (right hand)	R	ALL	except P11, P11A
000541	H.T. cable terminal	R	ALL	except P11, P11A
032057	Spark plug (Champion N4)	R	ALL
033016	Ignition switch	1	P11, P11A, ALL	1968
033044	Ignition-switch lock with 2 keys	1	P11, P11A, ALL	1968
033174	Ignition-switch bracket	1	P11
030170	Lighting switch (Lucas 54033190)	1	P11, ALL	1968
033167	Cut-out button lead (Lucas 54952938)	1	P11
031921	H.T. Cables for spark plug, with cover	2	P11
033170	Cut-out button contact	1	P11
034080	Button cover	1	P11, P11A
034079	Button cover clips	2	P11, P11A
34289	Lighting switch	1	ALL	except P11, P11A

TOOL KIT

017253	Tool bag	1	ALL	except P11, 1967	ALL 1968
021625	Screwdriver	1	ALL	except P11 1967, ALL 1968
017052	Spanner— $\frac{1}{4}$ in. \times $\frac{3}{16}$ in.	2	ALL
017248	Sidcutting pliers	1	ALL	except P11 1967, ALL 1968
LTU-07	Tyre levers	2	650SS, Atlas
017007	Tyre levers	2	ALL	except 650SS, Atlas
017252	Sparking-plug spanner	1	ALL
SBU2-76	Box spanner— $\frac{7}{8}$ in. \times $\frac{1}{2}$ in.	1	ALL
030459	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL
SBU2-20	Rocker-adjusting spanner	1	ALL	except P11, P11A
017053	Spanner— $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1	ALL
SBU1-183	Box spanner-wheel nut	1	ALL
023284	Spanner—shock absorber unit	1	ALL
024365	Contact-breaker screwdriver/guage	1	ALL
SBU1-74	Spanner—cylinder head	1	ALL	except P11, P11A
SBU1-02	Spanner—cylinder head	1	ALL	except P11, P11A
017257	Spanner— $\frac{1}{8}$ in. \times $\frac{3}{16}$ in.	1	ALL	except 650SS, Atlas
017254	Spanner—clutch adjustment...	1	ALL	except 650SS, Atlas
TBU-01	Tommy bar— $\frac{7}{8}$ in. diameter	1	ALL	except P11, P11A
019869	Allen key	1	ALL
25299	Tool kit complete less inflator	1	650SS, Atlas
25308	Tool kit complete less inflator	1	ALL	except 650SS, Atlas
034154	Tool kit complete less inflator	1	P11, P11A

GASKET SETS

25360	Gasket set complete	R	650SS
25361	Gasket set complete	R	Atlas
25362	Gasket set complete	R	ALL	except 650SS, Atlas, P11
033200	Gasket set complete	1	P11, P11A
T.2236	Timing-cover gasket	1	P11, P11A
048023	Oil seal (timing side)	1	P11, P11A
T.2187	Oil seal (driving side)	1	P11, P11A
16949	Filter-body washer	1	P11, P11A
20621A	Timing-cover screw washers	12	P11, P11A
T.272	Oil-pump sealing washer	1	P11, P11A
033056	Contact-breaker cover gasket	1	P11, P11A
T.2191	Contact-breaker housing-flange gasket	1	P11, P11A
021329	Oil-tank filler-cap gasket	1	P11, P11A
025037	Outer-portion front-chaincase gasket	1	P11, P11A
042025	Chaincase inspection-cap gaskets	2	P11, P11A
T.1084	Rocker-feed-pipe banjo washers	6	P11, P11A
25363	Decarbonising set	R	650SS
25364	Decarbonising set	R	ALL	except 650SS
033199	Decarbonising set	1	P11, P11A
25318	Cylinder-head gasket	1	P11, P11A
24249	Cylinder-base gasket	1	P11, P11A
T.2084	Rocker-cover gasket	1	P11, P11A
T.2088	Rocker-cover gaskets	2	P11, P11A
T.2083	Rocker-shaft joint washers	4	P11, P11A
T.2240	Rocker-shaft plate joint washers	4	P11, P11A
T.2166	Exhaust pipe nut washers	2	P11, P11A

Part No.	Description	Qty.	Models fitted to
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FRONT CRASHBAR

033295	Crashbar set complete	1	ALL except PII, PIIA
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REAR CRASHBAR

033296	Crashbar set complete	1	ALL except PII, PIIA
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STEERING DAMPER

022060	Steering-damper set	1	PII, PIIA
030331	Steering-damper set	1	ALL except PII, PIIA
017260	Adjusting knob	1	ALL
010808	Steering-damper sleeve	1	PII, PIIA
000073	Damper-sleeve lock nut	1	PII, PIIA
015137	Anchor sleeve	1	PII, PIIA
030323	Assembly sleeve	1	ALL except PII, PIIA
000195	Damper-knob spring washer	1	ALL PIIA
000162	Damper-knob ratchet washer	1	ALL PIIA
019559	Anchor plate	1	ALL except PII, PIIA
017008	Anchor plate	1	PII, PIIA
014577	Anchor-plate bolt	1	ALL PIIA
000012	Anchor-plate bolt washers	3	ALL PIIA
000191	Anchor-plate bolt spring washers	2	ALL PIIA
000812	Friction discs	2	ALL PIIA
030326	Draw stud	1	ALL except PII, PIIA
010807	Draw stud	1	PII, PIIA
030327	Draw-stud spacer	1	ALL
000342	Friction plate bolt	1	ALL except PII, PIIA
019780	Spacer for bolt	1	ALL except PII, PIIA
030333	Fork stem top nut	1	ALL except PII, PIIA

SIDECAR FORK CONVERSION

030340	Crown assembly with stem	1	650SS, Atlas, G15 Mark II
030402	Handlebar lug	1	650SS, Atlas, G15 Mark II
15906A	Front fork main springs	2	650SS, Atlas, G15 Mark II
24036	Rear suspension units complete	2	650SS, Atlas
029612	Rear suspension units complete	2	G15 Mark II
029787	Rear suspension springs only	2	650SS, Atlas, G15 Mark II
T.2180C	Engine-sprocket—19 teeth	1	650SS, Atlas
T.2180D	Engine-sprocket—20 teeth	1	G15 Mark II
030331	Steering damper set of parts	1	650SS, Atlas, G15 Mark II
18265	Front chain—75 link $\frac{1}{2}$ in. \times .305 in.	1	650SS, Atlas
017299	Front chain—67 link $\frac{1}{2}$ in. \times .305 in.	1	G15 Mark II

CRANKCASE SHIELD

033086	Crankcase shield	1	PII, PIIA
026491	Shield clips	2	PII, PIIA
042265	Shield bolts	2	PII, PIIA
000011	Shield-bolt washers	2	PII, PIIA
000004	Shield-bolt nuts	2	PII, PIIA

REVOLUTION COUNTER

030391	Revolution-counter head only	1	ALL
030392	Revolution-counter cable	1	ALL
030358	Revolution-counter head bracket—black	1	ALL except G15CSR, PII, PIIA
030358	Revolution-counter head bracket—chrome	1	G15CSR
033063	Revolution-counter head bracket—black	1	PII, PIIA
031552	Claylastic strips	2	ALL except G15CSR
24563	Revolution-counter gearbox...	1	ALL
030435	Revolution-counter light lead	1	ALL
23453	Blanking cover-revolution counter gearbox aperture	1	ALL except PII, PIIA
23649	Blanking-cover sealing disc	1	ALL except PII, PIIA
012873	Blanking cover screws	2	ALL
23446	Washers	2	ALL

AIR FILTER

030337	Air filter (Amal Monobloc carburettor)	1	650SS
23559	Air-filter grommets	2	650SS, Atlas, G15CS, N15CS, G15 Mark II
23552	Mounting plate	1	650SS, G15CS, N15CS, G15 Mark II
22034	Mounting-plate bolts	2	650SS

Part-No.	Description	Qty.	Models fitted to
AIR FILTER—continued			
021579	Mounting-plate bolt washers	2	650SS ...
23555	Mounting-plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II
25403	Air filter (Amal Monobloc carburettor)	1	Atlas, G15CS, N15CS, G15 Mark II 1966...
25404	Mounting plate	1	Atlas, G15CS, N15CS, G15 Mark II 1966...
24571	Mounting-plate sleeve	1	Atlas, G15CS, N15CS, G15 Mark II 1966...
033188	Air-filter element	1	P11, P11A
033258	Perforated plate	1	P11, P11A
033187	Filter element body half (inner)	1	P11, P11A
033186	Filter element body half (outer)	1	P11, P11A
033189	Filter element body stud	1	P11, P11A
000012	Filter-stud washers	2	P11, P11A
000005	Filter-stud nuts	2	P11, P11A
033027	Filter-mounting sleeves	2	P11, P11A
AIR FILTER (FOR 930 CARBURETTOR)			
033030	Air filter	1	650SS, Atlas, G15CS, N15CS, G15 Mark II
033026	Air filter mounting plate	1	650SS, Atlas, G15CS, N15CS, G15 Mark II
033027	Air filter mounting plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II
CABLE CLIPS			
011907	Rubber cable clips—short	3	P11, P11A
026880	Rubber cable clips—medium	6	P11, P11A
026881	Rubber cable clips—long	2	P11, P11A