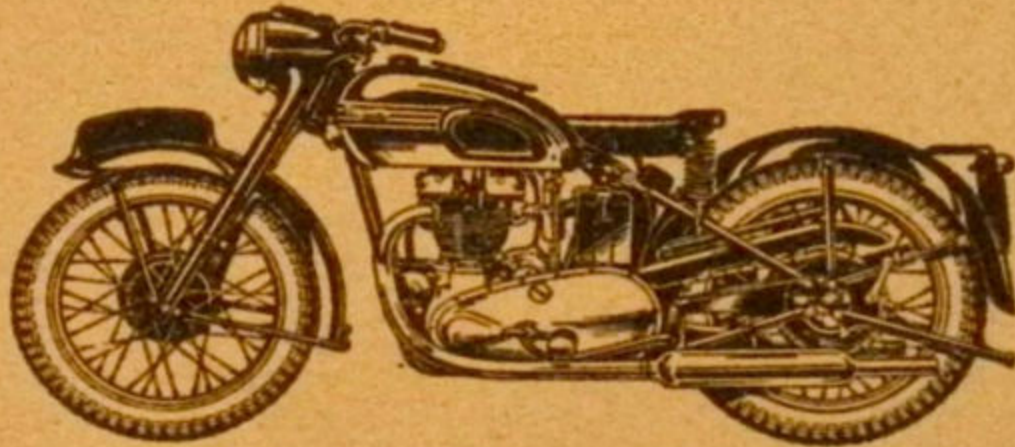


TRIUMPH



MASTER SPARE PARTS LIST

COVERING ALL MODELS FROM 1937 TO 1950

No. 2 — SEPT., 1950.

TRIUMPH ENGINEERING COMPANY LTD.
MERIDEN WORKS, ALLESLEY, COVENTRY, ENGLAND
Telephone : MERIDEN 331

MASTER SPARE PARTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
A3/T100/3T	Transfer (White).	D84	Prop for tappet adjustment
A3/5T	Transfer. (Gold).	D85	Valve spring compressor
A40	Transfer. (Gold).	D88	Cable assy., throttle
A41	Transfer. (White).	D88C	Casing, throttle
A43	Transfer. (White).	D88W	Wire, throttle
A44	Transfer. (Gold).	D89C	Casing, throttle
D9	Licence holder.	D89X	Cable assy., throttle
D40	Chain, primary, 80 links.	D89W	Wire, throttle
D46	Transfer.	D90	Cable assembly, air
D47/T70	Transfer.	D90C	Casing, air
D47/T80	Transfer	D90W	Wire, air
D47/T90	Petrol tank transfer. T.90	D91	Cable assembly, air
D47/T100	Transfer	D91C	Casing, air
D48	Transfer	D91W	Wire, air
D49	Inflator, tyre	D92	Cable assembly, air
D68	Transfer, number plate.	D92C	Casing, air
D68A	Transfer, number plate.	D92W	Wire, air
D69	Chain, rear	D93	Cable assembly, air
D73	Cable assy., clutch.	D93C	Casing, air
D74	Use D203/X	D93W	Wire, air
D74C	Use D203/C	D94	Cable assembly, air
D74W	Use D203/W	D94C	Casing, air
D75	Cable assy., front brake	D94W	Wire, air
D75C	Casing, front brake	D95	Cable assembly, air
D75W	Wire, front brake	D95C	Casing, air
D76	Cable assy., front brake	D95W	Wire, air
D76A	Cable assy., front brake	D96	Cable assembly, exhaust lifter
D76AW	Wire, front brake	D96C	Casing, exhaust lifter
D76C	Casing, front brake	D96W	Wire, exhaust lifter
D76W	Wire, front brake	D97	Cable assembly, exhaust lifter
D77	Cable assy., throttle	D97C	Casing, exhaust lifter
D77C	Casing, throttle	D97W	Wire, exhaust lifter
D77W	Wire, throttle	D98	Cable assembly, exhaust lifter
D78/X	Throttle wire, casing, etc.	D98C	Casing, exhaust lifter
D78A	Cable assy., throttle	D98W	Wire, exhaust lifter
D78AC	Casing, throttle	D99	Use D98
D78AW	Wire	D100	Cable assembly, ignition
D78C	Throttle wire, casing	D100C	Casing, ignition
D78W	Throttle wire	D100W	Wire, assembly, ignition
D79	Cable assy., throttle	D101	Ferrule
D79C	Casing, throttle	D102	Ferrule
D79W	Wire, throttle	D103	Ferrule
D80	Wire, cable assy.	D104	Cable adjuster
D80C	Casing throttle	D105	Cover, sparking plug
D81	Nipple, clutch handlebar end	D106	Security bolt
D83	Nipple	D114SW	Use S433/I/L

Part No.	DESCRIPTION	Part No.	DESCRIPTION
D116	Chain, rear	D219	Cable, throttle junction box to carburetter
D117	Chain, rear	D220	Spanner, (tele-fork)
D119	Spanner, cylinder base nut	D222	Cable, front brake
D120	Chain, primary	D222A	Cable assembly, front brake
D121	Chain, primary	D222AC	Casing only
D133	Use D9	D222AW	Wire only
D152	Magneto, B.T.H.	D223	Use D247
D152/AC9	Magneto, 5TR. KC.2.	D223C	Use D247C
D152MR	Magneto manual racing	D223W	Use D247W
D172	Cable assembly front brake	D224	Cable assembly, throttle
D172W	Wire, front brake	D224C	Casing only, throttle
D173	Cable assembly, air	D224W	Wire, throttle cable
D173C	Cable, brake	D225	Cable assembly, air
D173W	Wire, air	D225C	Casing only, air
D174	Cable assembly, ex. lifter	D225W	Wire, air cable
D174W	Wire, ex. lifter	D226	Cable, throttle
D175	Speedo Gearbox	D226C	Casing only, throttle
D176	Cable, speedo. 54" long	D226W	Wire, throttle cable
D176C	Casing, speedo. outer	D230	Chain, primary
D176W	Wire, speedo. inner	D231	Chain, rear
D176A	Cable, speedo. 52" long	D232	Nipple, twist grip
D176AC	Casing, speedo. outer	D233	Cable assembly, throttle
D176AW	Wire, speedo. inner	D233C	Casing only
D176B	Cable, speedo. 49" long	D233W	Wire only
D176BC	Casing, speedo. outer	D240	Cable assembly, throttle (5TR Amal)
D176BW	Wire, speedo. inner	D240C	Casing only
D177/2	Clip, flexible pipe	D240W	Wire only
D178	Remover camwheel & pinion	D241	Cable assembly, clutch
D181	Replacer camwheel and pinion	D241C	Casing, clutch cable
D189	Valve grinding tool. (500 & 650 c.c. only).	D241W	Wire, clutch cable
D203C	Clutch cable	D244	Primary chain, 76 links
D203X	Cable assembly, clutch	D245	Cable, speedo. 44" long
D203W	Wire, clutch	D245C	Casing, speedo. outer
D204C	Cable	D245W	Wire, speedo. inner
D204W	Wire	D245A	Cable, speedo. 44" long
D204/X	Front brake cable assembly	D245AC	Casing, speedo. outer
D208-5	Hammer drive screw	D245AW	Wire, speedo. inner
D208-17	Pin	D246	Cable, speedo. 42½" long
D209	Tool kit. 3T.	D246C	Casing, speedo. outer
D216	Throttle cable assembly complete	D246W	Wire, speedo. inner
D218	Cable, throttle handlebar to junction box	D247	Cable, front brake assembly
		D247C	Casing, front brake cable
		D247W	Wire, front brake casing
		DA5	Spanner rocker and spindle adjustment

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Part No.	DESCRIPTION	Part No.	DESCRIPTION
DA12	Use DA71	E370A	Filler cap
DA13	Tool roll and tools complete	E374	Washer
DA14	Use DA71	E375	Spindle, intermediate gear
DA16	Spanner, D.E. 3/8"—7/16"	E378	Bush, timing cover
DA17	Spanner, box.	E386	Plug, oil pump
DA21	Tommy bar	E387	Scraper ring
DA22	Tool Roll & tools complete	E387/10	Ring, scraper + .010"
DA23	Spanner, cylinder base nut	E387/20	Ring, scraper + .020"
DA32	Spanner, cylinder base nut	E387/30	Ring, scraper + .030"
DA39	Primary chain	E387/40	Ring, scraper + .040"
DA50/I	Clutch hub and magneto gear extractor	E392	Plug
DA70	Key, clutch adjusting	E393	Plug
DA71	Tool roll and tools	E395	Use E2912
DA72	Spanner, .920 x 1.010	E396	Collar, shock absorber
DA87	Spanner, box 14mm, plug	E398	Nut
DS4	Fork crown and stem	E400	Bush, intermediate gear
DS5	Extension arms and caps. Handlebar.	E403	Spring, oil pump
DS5B	Arm handlebar w/caps	E405	Bolt
DS6	Knob, steering damper	E409	Screw
DS20A	Bush, front fork spindle	E410A	Washer
DS34	Screw	E416	Stud
DS39	Friction disc.	E422	Use E1591
DS40	Bracket, speedometer	E427	Screw
DS47	Nut	E431	Nut
DS48	Nut	E433	Valve, inlet
DS51A	Stay, front mudguard	E437	Valve, exhaust
DS54A	Stay, front mudguard	E442	Cylinder head gasket
DS55	Bolt, front stand	E444	Stud, cylinder base
DS57	Bolt	E444T	Stud, cylinder base
DS58	Bolt, front stand	E445	Lever, exhaust lifter
DS59	Rod, assy, steering damper	E447	Spindle, exhaust lifter
DS61	Bolt	E448	Valve chamber cover
DS73	Nipple, clutch cable G.B. end	E449	Washer valve chamber cover
DS74	Adjuster cable clutch	E451	Circlip
DS92A	Stay, front mudguard	E452	Screw
DS93	Stay, front mudguard	E455	Split cotter
DS120	Bolt	E456	Stud
E303A	Guide valve	E458	Collar top valve spring
E309	Plate, rocker	E470	Nut
E327	Bolt, cylinder head	E472	Washer
E329	Screw	E475	Spring
E344	Gudgeon pin	E484	Timing cover
E357	Bush, con. rod. S.E.	E485	Cover, oil pump
E361	Circlip	E486	Cover, crankcase filter
		E487	Washer
		E489	Circlip

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E490	Washer	E579	Bolt
E491	Use E1682	E591	Use E1563
E492	Pipe	E592	Use E1969
E494	Plunger, oil pump	E595	Crankpin
E495	Block, oil pump drive	E600	Mainshaft. Flywheel D/S
E498	Pinion, timing shaft	E601	Gearshaft. Flywheel T/S
E499	Camshaft gear	E602	Camshaft, inlet
E500	Bush, camshaft long	E603	Camshaft, exhaust
E501	Exhaust camshaft	E604	Intermediate gear
E502	Gear, intermediate	E608	Circlip, bearing
E504	Bush, camshaft short	E609	Bush, short camshaft
E506	Key, camshaft	E615	Cover, timing
E507	Gearshaft	E618A	Cylinder barrel
E508	Mainshaft	E619	Use E1641
E509	Nut, engine shaft	E620	Washer, cylinder base
E510D	Collar, mainshaft	E621	Cover, valve chamber
E511	Sleeve, shock absorber	E622	Washer, valve chamber cover
E512	Nut	E628	Gasket, cylinder head
E512CH	Nut, support arm plate	E629	Rocker plate, O.S.
E513	Crankpin	E635	Valve, inlet
E515	Flywheel D.S.	E636	Valve, exhaust
E516	Flywheel T.S.	E646	Washer, cylinder base
E519	Dowel, magneto base	E654	Stud
E522	Stud	E656	Piston ring compression
E523	Roller, crankpin	E656/5	Compression ring + .005"
E524	Plug release valve	E656/10	Piston ring, compression + .010"
E525	Bolt	E656/20	Piston ring, compression + .020"
E526	Nut L.H. thread	E656/30	Piston ring, compression .030"
E527	Washer	E656/40	Piston ring, compression + .040"
E529	Filter Oil sump	E657	Bush, S.E.
E530	Strap, magneto front	E659	Spring, engine shock absorber
E531	Strap, magneto rear	E660B	Cylinder head
E532	Eyebolt, front, magneto, strap	E665	Spring, valve
E533	Eyebolt, rear magneto strap	E666	Collar, valve spring
E534	Swivel, plain	E667	Bolt cylinder head
E535	Swivel, screwed	E667A	Bolt, cylinder head
E536	Bolt, magneto strap	E670	Nut
E537	Pin, magneto strap	E671	Nut
E538	Washer	E672	Stud, cylinder base
E549	Use E2136	E672T	Stud
E560	Piston ring, compression	E684	Washer
E560/20	Piston ring, compression .020"	E688	Bolt
E560/40	Piston ring, compression .040"		
E573	Screw		
E575	Screw		
E576	Stud		

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Part No.	DESCRIPTION	Part No.	DESCRIPTION
E698	Stud	E1120A	Oil pipe to rockers and gauge
E718	Gear assembly, magneto	E1120B	Oil pipe to rockers and gauge
E732	Plug, timing cover	E1131	Lever, exhaust lifter
E806	Piston	E1131A	Lever, exhaust lifter
E806/20	Piston + .020"	E1132	Use CP.91
E806/40	Piston + .040"	E1132T	Use CP.91
E829	Screw	E1133	Cylinder barrel
E855	Use E1353 & E1354	E1135	Use E2116
E856	Plunger, feed oil pump	E1136	Use E2115
E882	Flywheel, drive side	E1137	Stud
E884	Flywheel, timing side	E1137T	Stud
E902	Washer, rocker plate	E1140	Nut, union
E918	Bearing, detachable wheel	E1143	Dowel
E925	Stud	E1152	Washer
E949	Ball pin	E1154	Use E1291
E971	Bolt, rocker box	E1155	Use E1290
E973	Bolt, rocker box	E1156	Use E1296
E979	Locknut	E1157	Use E1295
E984	Union, oil return pipe	E1173	Lock washer
E995	Spring, valve inner	E1177	Oil return pipe assy., front
E1002	Union	E1178	Oil return pipe assy., rear
E1010	Adaptor, oil retainer	E1181	Oil return pipe assy., front
E1019	Screw, oil adjusting	E1182	Oil return pipe assy., rear
E1020	Washer	E1187	Hollow dowel
E1023	Stud	E1198	Spring, exhaust lifter spindle
E1037	Camshaft inlet	E1269	Clip, exhaust pipe to cylinder
E1038	Camshaft exhaust	E1270	Clip, exhaust pipe to cylinder
E1049	Screw	E1274A	Exhaust pipe, upswept
E1050	Camshaft inlet	E1290	Spring, valve inner
E1051	Camshaft exhaust	E1291	Spring, valve outer
E1052	Eyebolt, magneto strap	E1295	Flywheel, t/s.
E1103	Cylinder head	E1296	Flywheel, d/s.
E1104/5A	Rocker box top and bottom	E1297	Cylinder head
E1106	Valve inlet	E1298	Con. rod
E1107	Valve exhaust	E1299	Con. rod
E1108	Collar valve spring bottom	E1300	Flywheel, t/s.
E1109	Spindle, rocker, exhaust	E1301	Flywheel d/s.
E1110	Spindle, rocker, inlet	E1302	Big end race
E1111	Distance piece, rocker spindle, n.s.	E1303	Bush, S.E.
E1112	Distance piece, rocker spindle, o.s.	E1304	Guide, tappet
E1116	Rocker, inlet	E1305	Guide, tappet
E1117	Rocker, exhaust	E1306	Tappet stem
E1118	Ball pin, valve end	E1307	Tappet stem
E1119	Bolt	E1308	Tappet head
		E1309	Tappet head
		E1310	Locknut

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E1312	Cover upper, push rod	E1359	Bolt, rocker box, short
E1313	Cover lower, push rod	E1360	Bolt, rocker box, long
E1315	Oil seal, upper	E1361	Tappet head
E1316	Spring, push rod tube	E1362	Push rod, valve
E1317	Washer, spring support	E1363	Cylinder base nut
E1318	Cylinder head	E1364	Gasket, cylinder head
E1319	Cylinder barrel	E1374	Exhaust pipe, downswept
E1320	Rocker box	E1375	Oil seal, lower
E1321	Rocker, inlet	E1376	Exhaust pipe, downswept
E1322	Rocker, exhaust	E1379	Exhaust pipe, downswept
E1326	Valve, inlet	E1380	Exhaust pipe, downswept
E1327	Valve, exhaust	E1381	Exhaust pipe, downswept
E1328	Spring, rocker return, inlet	E1385	Oil pipes and block assembly
E1329	Spring, rocker return, exhaust	E1386	Bolt, cylinder head
E1330	Thrust washer, rocker spindle	E1390	Use E1306
E1331	Washer, oil filter cap	E1391	Spring, valve inner
E1332	Spindle, rocker inlet and exhaust	E1392	Cup, oil seal
E1334	Ball pin, rocker	E1393	Bolt
E1335	Washer, adaptor, rocker oiler	E1395	Bush, exhaust lifter
E1336	Use E1719	E1396	Stud
E1336/E1337A	Crankcase	E1398	Oil pipe
E1336A/E1337	Crankcase	E1401	Connecting rod
E1338	Cover, push rod lower	E1402	Race, big end
E1339	Cover, push rod upper	E1403	Bush, small end
E1341	Washer, oil seal upper	E1404	Cover, push rod upper
E1342	Washer, spring support push rod cover	E1405	Cover, push rod lower
E1343	Spring, push rod cover	E1406	Snug
E1344	Bolt, cylinder head	E1407	Adaptor, oil gauge pipe
E1345	Bolt, cylinder head	E1409	Collar, valve spring
E1346	Washer, oil seal lower	E1412	Spring, valve outer
E1347	Guide, valve inlet	E1413	Screw
E1348	Guide, valve exhaust	E1414	Cam
E1349/50	Crankcase shell (H.W.)	E1417	Push rod
E1349A/50	Crankcase shell	E1418	Push rod
E1352	Cup, lower oil seal	E1424	Spring, oil release valve
E1353	Body, oil pump	E1426	Connecting rod
E1350CTE	Oil pump complete	E1432	Nut
E1354	Plunger, oil pump pressure	E1433	Use E1615H
E1355	Washer, cylinder base	E1435	Nut
E1356	Plug, cylinder head	E1436	Nut, rocker spindle
E1357	Clip, exhaust pipe	E1437	Cylinder barrel
E1358	Cup, valve spring bottom	E1438	Nut, rocker spindle
		E1440	Use E2826
		E1451	Cylinder block
		E1454	Use E2928
		E1455	Cover, timing gear

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E1456	Induction manifold	E1506	Use E2248
E1457	Rocker, R.H.	E1508	Pipe, oil return crankcase
E1458	Rocker, L.H.	E1509	Clip, oil return pipe
E1459	Crankshaft, t/s.	E1510	Flywheel
E1460	Crankshaft, d/s.	E1510A	Flywheel
E1460A	Use E2917	E1511	Bush, small end
E1461	Rocker box, inlet	E1512	Spindle, rocker
E1461T	Rocker box, inlet. Polished	E1513	Pin, rocker adjusting
E1462	Rocker box, exhaust	E1514	Oil pressure release
E1462T	Rocker box, exhaust. Polished	E1516	Bush, camshaft
E1463	Nut, camshaft, inlet	E1519	Exhaust pipe. O.S.
E1464	Plug, breather	E1520	Exhaust pipe. N.S.
E1465	Washer, breather	E1521	Sleeve, shock absorber
E1466	Body, breather	E1522	Body, oil pressure release valve
E1467	Diaphragm, breather	E1523	Washer
E1470	Body, oil pump	E1526	Oil pipe and block assembly
E1470CTE	Use GS326	E1529	Washer, oil pipe block
E1471	Intermediate gear	E1530	Nut, connecting rod cap
E1472	Pinion, crankshaft timing	E1531	Washer, cylinder base
E1473	Use E1955	E1532	Dowel, oil pipe block
E1474	Use E1956	E1534A	Dowel, hollow cylinder base
E1475	Plunger, feed, oil pump	E1535	Dowel, hollow timing cover
E1476	Plunger, scavenger, oil pump	E1536	Stud, oil pump body
E1477	Block tappet guide	E1537	Washer
E1478	Tappet	E1538	Use E1693
E1479	Bush, camshaft	E1539	Stud, oil pipe block
E1480	Use E2899	E1540	Stud, rocker box
E1481	Strap, magneto	E1543	Collar, valve spring
E1482	Strap, magdyno	E1544	Collar, valve spring inner
E1483	Ball pin, rocker	E1545	Bolt, rocker box
E1484	Bolt	E1552	Washer, induction manifold
E1485	Use E2302	E1553	Stud
E1486	Gear, camshaft	E1554	Stud
E1487	Spring, valve outer	E1555	Screw
E1488	Spring, valve inner	E1556	Pipe assy., crankcase breather
E1489	Use E2921	E1558	Key
E1489/010	Use E2921/010	E1559	Spring, oil pressure release valve
E1489/020	Use E2921/020	E1562	Bolt, crankcase
E1489T	Use E2921T	E1563	Piston
E1491	Mag. gear	E1563/1	Piston + .001"
E1492	Nut, camshaft exhaust	E1563/5	Piston + .005"
E1496	Washer, oil seal, lower	E1563/10	Piston + .010"
E1497	Washer, oil seal, upper	E1563/20	Piston + .020"
E1503	Oil pipe, inlet, return	E1563/30	Piston + .030"
E1504	Oil pipe, exhaust, return		
E1505	Cover, push rod		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E1563/40	Piston + .040"	E1656	Cylinder head
E1563.SF	Piston body, semi-finished	E1657/58	Crankcase assembly
E1564	Cap	E1659	Flywheel. T/S.
E1565	Silencer, high	E1660	Flywheel. D/S.
E1567	Silencer	E1661	Gasket, cylinder head
E1568	Silencer	E1662	Tappet head
E1574	Thackeray Washers	E1663	Piston
E1575	Washer	E1663/20	Piston + .020"
E1577	Washer	E1663/40	Piston + .040"
E1578	Connecting rod	E1664	Gasket, rocker box
E1579	Dowel	E1665	Gasket, rocker box
E1580	Key	E1666	Cylinder block
E1584	Oil pipe banjo	E1668	Use E2795
E1586	Stud	E1669	Gauze, filter
E1587	Washers	E1670	Washer, oil pressure release valve body
E1591	Bearing, crankcase	E1671	Spring, oil pressure release valve
E1592	Bearing, crankcase	E1672	Plug, oil pressure release valve
E1595	Patent plate	E1673	Washer, oil pressure release valve plug
E1596	Bolt	E1674	Rivets, patent plate
E1597	Torque stay	E1675	Inlet manifold
E1598	Clip, torque stay	E1676	Washer, inlet manifold
E1601	Adaptor	E1677	Use E2249
E1603	Adaptor, oil pipe	E1677A	Washer, cylinder base
E1604	Use E2900	E1678	Patent plate
E1612	Shakeproof washer	E1680	Use E2826
E1613	Shakeproof washer	E1681	Slider, sprocket cam
E1614	Stud	E1682	Tube, timing cover oil
E1615	Piston	E1683	Washer, cylinder base
E1615/20	Piston + .020"	E1692	Use TE246
E1615/40	Piston + .040"	E1693	Push rod assembly
E1615H	Piston	E1695	Rocker oil pipe
E1615H/20	Piston + .020"	E1696	Oil pipe, oil gauge lower
E1615H/40	Piston + .040"	E1697	Oil pipe, oil gauge, upper
E1618	Body, rocker oil control	E1710	Use E2929
E1619	Filter, rocker oil pipe	E1710BR	Cylinder head, bronze
E1620	Plug, rocker oil pipe	E1711	Bolt, magneto base
E1632	Use E1881	E1714	S.E. Bush
E1641	Cylinder barrel	E1715	Stud, inlet manifold
E1642	Liner, cylinder barrel	E1716	Use E1908
E1644	Liner, cylinder barrel	E1719	Washer
E1645	Screw	E1719A	Washer, spoke
E1647	Screw, crankcase boss	E1720	Nut
E1650	Gasket, rocker box		
E1651	Cover, timing cover		
E1652/67	Crankcase		
E1655	Cylinder barrel		

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Part No.	DESCRIPTION	Part No.	DESCRIPTION
E1726	Use E1568	E1780	Washer
E1727	Use E1567	E1781	Oil pipe
E1728	Use E1520	E1785	Push rod
E1729	Use E1519	E1790	Tube
E1730	Valve guide	E1791	Stud
E1731	Valve guide	E1794	Dowel
E1732	Washer, engine shaft shock absorber	E1795	Bolt
E1740	Cylinder barrel	E1796	Bolt
E1745	Flywheel	E1797	Nut
E1747	Crankshaft, timing side	E1813	Spindle, rocker
E1748	Piston, standard	E1819	Piston ring
E1748/1	Piston + .001"	E1819/5	Piston ring, + .005"
E1748/5	Piston + .005"	E1819/10	Piston ring, + .010"
E1748/10	Piston + .010"	E1819/20	Piston ring, + .020"
E1748/20	Piston + .020"	E1819/30	Piston ring, + .030"
E1748/30	Piston + .030"	E1819/40	Piston ring, + .040"
E1748/40	Piston + .040"	E1837	Tappet block
E1748SF	Piston body, semi-finished	E1838	Cover tube
E1749	Rod, connecting complete	E1841	Piston
E1750	Gudgeon pin	E1841/5	Piston + .005"
E1751	Valve, inlet	E1841/10	Piston + .010"
E1752	Valve, exhaust	E1841/20	Piston + .020"
E1754	Use E2266	E1841/30	Piston + .030"
E1755	Rocker, R.H.	E1841/40	Piston + .040"
E1756	Rocker, L.H.	E1841SF	Piston only, semi-finished
E1757	Collar	E1880	Piston
E1758	Cup	E1880/10	Piston + .010"
E1759	Valve guide	E1880/20	Piston + .020"
E1760	Bolt	E1880/30	Piston + .030"
E1762	Bush	E1880/40	Piston + .040"
E1766	Piston ring	E1881	Piston ring
E1766/5	Ring, piston + .005"	E1881/10	Piston ring + .010"
E1766/10	Piston ring + .010"	E1881/20	Piston ring + .020"
E1766/20	Piston ring + .020"	E1881/30	Piston ring + .030"
E1766/30	Piston ring + .030"	E1881/40	Piston ring + .040"
E1766/40	Piston ring + .040"	E1885	Use F1885
E1767	Circlip	E1891	Patent plate
E1769	Bearing, plain	E1899	Flange
E1770	Pipe	E1908	Piston
E1771	Pinion, timing	E1908/1	Piston + .001"
E1775	Washer	E1908/5	Piston + .005"
E1776	Gasket, cylinder head	E1908/10	Piston + .010"
E1777	Valve spring inner	E1908/20	Piston + .020"
E1778	Valve spring	E1908/30	Piston + .030"
E1779	Cap, rocker box inspection	E1908/40	Piston + .040"
		E1908SF	Piston body. Semi-finished

Part No.	DESCRIPTION
E1912	Nut
E1937	Pipe, rocker oiler assembly
E1937A	Pipe, rocker oiler assembly
E1947	Rubber connection, rocker feed
E1948	Oil gauge pipe assembly
E1955	Valve, inlet
E1956	Valve, exhaust
E1957	Use E2296
E1958	Oil pipes & block oil tank to engine
E1969	Piston
E1969/10	Piston + .010"
E1969/20	Piston + .020"
E1969/40	Piston + .040"
E1987	Stud
E1992	Auto advance assembly
E2001	Use E621
E2014 E2014A	Use E2645, 2-E2623, 2-E2632
E2022	
E2023	Nut
E2100	Cylinder head
E2101	Cap, push rod inspection
E2102	Rocker cover, inlet
E2103	Rocker cover, exhaust
E2104	Valve tappet
E2105	Valve tappet guide
E2109	Rocker spindle
E2110	Washer, rocker spindle
E2111	Washer, push rod tube
E2112	Thrust washer, rocker spindle
E2113	Bolt, cylinder head
E2114	Washer, rod lower oil seal
E2115	Valve, exhaust
E2115GP	Valve, exhaust
E2116	Valve, inlet
E2117	Rocker lever, inlet
E2118	Rocker lever, exhaust
E2119	Push rod tube
E2120	Use E485
E2121	Washer, push rod inspection cap
E2122	Stud, push rod inspection cap
E2123	Washer, rocker cover
E2124	Stud, cylinder head torque

Part No.	DESCRIPTION
E2125	Washer, push rod inspection cap stud
E2128	Pipe, rocker oil assembly
E2131	Nut, rocker cover
E2136	Bush, rocker
E2137	Tube, push rod cover
E2140	Use GS326
E2161	Screw, oil pump cover
E2179	Seal assembly
E2181	Sleeve, engine mainshaft
E2200	Crankshaft
E2200A	Crankshaft assembly c/w con. rod.
E2202	Gear, intermediate
E2218	Timing cover,
E2219/20A	Crankcase assembly less main bearings
E2220R/2504	Crankcase assembly
E2222	Engine plate, front, N.S.
E2223	Engine plate front, O.S.
E2226	Washer, dyno to crankcase (cork).
E2228	Dome nut, dyno fixing
E2229	Pinion, dynamo
E2230	Strap, dyno fixing
E2235	Plate, engine front
E2236A	Exhaust pipe, N.S.
E2237A	Exhaust pipe, O.S.
E2238	Use E2646
E2239	Use E2647
E2248	Gasket, cylinder head
E2249	Base washer, cylinder block
E2250/51	Crankcase assembly less main bearings
E2252	Cover, timing gear
E2254	Valve, rotary
E2256	Spring, valve
E2257	Cylinder block
E2257A	Cylinder block, GPT100
E2258	Cylinder head
E2258A	Cylinder head
E2260	Bush, camshaft drive side (breather)
E2264A	Pipe, breather assembly
E2266	Camshaft, inlet
E2269	Clip, exhaust pipe to cylinder

MASTER SPARE PARTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E2271	Clip, silencer to exhaust pipe	E2483	Sleeve, inlet flange
E2273	Push rod cover tube. 5T.	E2484/NS	Mixing chamber
E2273T	Push rod cover tube. T100.	E2484/OS	Mixing chamber
E2275	Cover, engine plate	E2485/6	Valve guide, exhaust
E2276	Silencer, N.S. Use E1568.	E2489	Piston
E2286	Silencer O.S. Use E1567.	E2489/10	Piston + .010"
E2287	Washer, stay to mudguard bolt	E2489/20	Piston + .020"
E2296	Disc	E2489/40	Piston + .040"
E2302	Camshaft, inlet	E2490	Bolt, connecting rod cap
E2304	Cap, valve oil release	E2490A	Bolt, connecting rod cap
E2306	Patent plate	E2495	Crankshaft. D.S.
E2310	Exhaust pipe baffle	E2497	Crankshaft. T.S.
E2310	Exhaust pipe baffle	E2501	Crankshaft and flywheel assy.
E2311	Pin, crankcase locating	E2502	Use E2921T
E2312	Washer, oil pump stud	E2503	Camwheel
E2351	Washer, tachometer drive pinion nut	E2512	Collar, exhaust bottom
E2414	Stud, dynamo fixing	E2513	Bolt, rocker box
E2415	Clip	E2570	Washer
E2423	Dowel	E2593	Bolt, twin seat nose
E2424	Stud, carb. fixing	E2614	Gasket, cylinder head
E2425	Washer, push rod seal lower	E2615	Plug, oil gauge pipe orifice
E2448	Bolt, con. rod.	E2616	Bolt, cylinder head long
E2451	Pinion, dynamo	E2617	Joint washer, inlet flange
E2457	Oil pipe and block	E2618	Joint washer, carburetter flange
E2460	Piston	E2619	Stud, cylinder base
E2460/10	Piston + .010"	E2620	Push rod
E2460/20	Piston + .020"	E2622A	Shim, t/s bearing .003"
E2460/30	Piston + .030"	E2622B	Shim, t/s bearing .005"
E2460/40	Piston + .040"	E2623A	Shim, d/s bearing .003"
E2460SF	Piston, semi-finished	E2623B	Shim, d/s bearing .005"
E2461	Block, cylinder	E2631	Bolt, cylinder head
E2462	Stud, long	E2632	Bolt, cylinder head
E2463	Stud, short	E2633	Oil pipe to engine
E2464	Nut	E2643	Oil pipe, block assembly
E2474	Cylinder block	E2644	Block, tappet guide
E2474/TR5	Cylinder block	E2645	Cylinder head
E2475	Peg, head gasket	E2646	Silencer, n/s.
E2476	Gasket, cylinder head	E2647	Silencer, o/s.
E2477	Camshaft, inlet	E2671	Piston
E2478	Camshaft, exhaust	E2671/10	Piston + .010"
E2479	Tappet	E2671/20	Piston + .020"
E2480	Cylinder head	E2671/40	Piston + .040"
E2480CTE	Cylinder head	E2674	Stud, carburetter to flange
E2482	Inlet flange	E2675	Distance piece, carb. to flange
		E2677	Washer, cylinder base

Part No.	DESCRIPTION	Part No.	DESCRIPTION
E2691	Screw, cover	E2793	Tube, release valve
E2723	Flywheel	E2794	Body, oil release valve
E2724	Pipe, breather	E2795	Release valve complete
E2725	Bracket, torque	E2797	Oil feed pipe top half
E2726	Clip, torque bracket to frame	E2799	Oil feed pipe assembly
E2728	Washer, inlet flange stud	E2800	Half clip, torque stay. N.S.
E2730	Pipe, exhaust N/S.	E2801	Half clip, torque stay. O.S.
E2731	Pipe, exhaust O/S.	E2802	Bolt, cylinder head, O.S. front
E2732	Adaptor, exhaust pipe to cylinder head	E2803	Block, tappet guide
E2733	Clip, exhaust pipe	E2804	Cover tube, push rod
E2734	Megaphone, N/S.	E2826	Sprocket, 25T
E2735	Megaphone, O/S.	E2826A	Sprocket, 24T
E2740	Patent plate, "Grand Prix T100."	E2826B	Sprocket, 23T
E2741	Pinion, magneto	E2826C	Sprocket, 22T
E2746	Gearbox assembly tachometer drive	E2826D	Sprocket, 21T
E2750	Pinion, tachometer drive	E2826E	Sprocket, 20T
E2751	Nut, tachometer drive pinion	E2826F	Sprocket, 19T
E2752	Screw, body crankcase long	E2826G	Sprocket, 18T
E2753	Screw, body crankcase short	E2826H	Sprocket, 17T
E2754	Bolt, tachometer drive to T. Cover	E2826J	Sprocket, 16T
E2756	Pipe, rocker oil feed	E2827	Silencer
E2760	Pipe, rocker oil feed connecting	E2831	Adaptor, exhaust pipe
E2762	Oiler assembly, primary chain	E2832	Manifold inlet
E2766	Thrower D.S. bearing oil	E2857	Clip, silencer to exhaust pipe
E2767	Adaptor	E2866	Exhaust pipe assembly
E2768	Stud, inlet flange	E2872	Washer, carburetter flange
E2771	Bracket, torque stay	E2873	Bolt, cylinder head short
E2772	Clip, torque stay bracket	E2874	Bolt, cylinder head long
E2774	Bolt, megaphone	E2875	Cylinder head complete
E2775	Distance piece	E2876	Patent plate "Trophy"
E2776	Valve, exhaust	E2877	Bearing, crankcase
E2777	Collar, exhaust valve top	E2878	Bearing T.S. Roller, crankcase
E2778	Cotter	E2879	Bearing, D.S. Roller, crank case
E2779	Bush, tachometer drive	E2880	SBA Washer
E2784	Cover, plate, dynamo	E2881	Needle roller
E2788	Main spring, release valve	E2882	Joint washer, tach. body
E2789	Auxiliary spring, release valve	E2883	Shield, T.S. Bearing
E2790	Cap, oil release valve	E2884	Piston
E2791	Button shaft, release valve	E2891	Piston
E2792	Nut, button shaft	E2891/10	Piston + .010"
		E2891/20	Piston + .020"
		E2891/30	Piston + .030"
		E2891/40	Piston + .040"
		E2892/93	Crankcase
		E2894	Washer, cylinder base

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Part No.	DESCRIPTION	Part No.	DESCRIPTION
E2895	Cylinder block	F880	Nut
E2896	Cylinder head	F929	Screw
E2897	Piston ring	F937	Use F944
E2897/10	Piston ring + .010"	F938	Use F944A
E2897/20	Piston ring + .020"	F939	Stay, rear mudguard
E2897/30	Piston ring + .030"	F940	Use F939
E2897/40	Piston ring + .040"	F944	Stay assembly, mudguard
E2898	Piston ring scraper	F944A	Stay assembly, mudguard
E2898/10	Piston ring scraper + .010"	F946	Stud
E2898/20	Piston ring scraper + .020"	F947	Nut
E2898/30	Piston ring scraper + .030"	F954	Distance piece, chain guard
E2898/40	Piston ring scraper + .040"	F966	Screw, petrol tank
E2899	Valve guide, inlet	F967	Washer, petrol tank
E2900	Valve guide, exhaust	F969	Screw, rear chain adjuster
E2901	Crankshaft, D.S.	F975A	Spring, rear stand
E2902	Crankshaft, T.S.	F976	Spring washer
E2903	Valve, inlet	F977	Pivot pin, rear stand
E2904	Valve, exhaust	F987	Footrest. N.S.
E2905	Gasket, cylinder head	F991	Footrest rod
E2908	Flywheel	F994	Stud
E2909	Patent plate. " 650 twin "	F995	Rubber, brake pedal
E2911	Flywheel and crankshaft assy	FI008	Nut
E2912	Spring, shock absorber	FI015	Operating rod, brake
E2913	Manifold, inlet	FI015A	Operating rod, brake
E2914	Crankshaft, drive side	FI015B	Operating rod, brake
E2915	Crankshaft, timing side	FI015C	Operating rod, brake
E2916	Flywheel	FI015D	Operating rod, brake
E2917	Flywheel and crankshaft assy	FI031	Bolt
E2920	Stud, inlet manifold	FI033	Adjustable eye
E2921	Connecting rod	FI034	Filler cap, hinged
E2921T	Connecting rod	FI034W	Washers
E2922	Nut, connecting rod cap	FI075	Use FI075A
E2927	Cylinder block	FI075A	Plate engine rear N.S.
E2928	Cylinder head	FI081	Distance tube
E2929	Cylinder head	FI086	Use FI088
E2932	Use E2921	FI087	Stay, rear
E2932T	Use E2921T	FI088	Stay, rear mudguard front
F444	Plate, rear mudguard strap	FI088A	Stay, rear mudguard centre
F774E	Spring washer	FI092	Footrest rod
F839	Stud	FI117	Dowel rear engine plate
F842	Eyebolt	FI119	Engine plate rear, O.S.
F847	Bolt, saddle spring	FI119A	Engine plate, rear, N.S.
F862	Distance tube	FI126	Nut
F864	Plate, engine, rear N/S	FI149	Bolt
F867	Spindle, brake pedal	FI153	Brake pedal
F879	Nut	FI213	Screw

Part No.	DESCRIPTION	Part No.	DESCRIPTION
F1229	Stud	F1709	Use F2966B & F1034
F1335	Washer	F1710	Nut, oil gauge pipe
F1336	Use F1719	F1711	Stud
F1369	Screw	F1712	Pipe, oil gauge
F1451	Bolt	F1713	Washer, oil tank filler
F1511	Washer	F1715	Bolt, battery carrier
F1522	Washer, filler cap	F1717	Petrol tap
F1523	Filler cap, screwed	F1718	Bolt, anchor plate
F1561	Stud	F1721	" U " pipe, petrol
F1597	Use E1597	F1722	Rear mudguard
F1605	Knee grip, O.S.	F1723A	Tailguard, rear mudguard
F1606	Knee grip, N.S.	F1724	Rear mudguard
F1607	Plate n/s knee grip	F1725A	Tailguard
F1607A	Plate o/s knee grip	F1726	Oil gauge
F1616	Frame	F1727	Hinge Pins
F1616A	Frame	F1728	Use F1897
F1631	Frame, front portion	F1728A	Use F1897A
F1631A	Frame, rear portion	F1728C	Use F2835
F1645	Oil tank	F1729A	Saddle Cover
F1645A	Oil tank	F1729D	Use F2835
F1647	Filter assembly, oil tank	F1729F	Spring for saddle seat
F1652	Use E1598	F1729G	Spring for saddle seat
F1656	Engine plate, front	F1729H	Spring for saddle seat
F1657	Engine plate, front	F1729 I	Spring for saddle seat
F1665/6	Base and back assembly battery carrier	F1729J	Spring for saddle seat
F1667	Top strap, battery carrier	F1729T	Saddle
F1668	Front strap, battery carrier	F1729K	Spring for saddle seat
F1670	Battery carrier complete	F1730	Chainguard rear lower
F1670A	Battery carrier complete	F1731	Footrest O.S.
F1671	Tank support, rear	F1732T	Use F1724
F1675	Torque stay	F1733T	Use F1725A
F1678	Front shield	F1734	Bolt
F1679	Stud	F1734S	Use F1724
F1680	Stud	F1734D	Use F1724
F1681	Bolt, gearbox clamp	F1735	Sealing ring toolbox
F1682	Stud	F1736	Distance tube. O.S. footrest
F1684	Front shield	F1742	Bolt, front sidecar connection
F1692A	Toolbox complete	F1743	Stud, sidecar connection to rear stays
F1694	Pillion footrest	F1744	Lug, rear sidecar connection
F1695	Rubber, pillion footrest	F1745	Lug, front sidecar connection
F1696	Stud, footrest hanger	F1746	Sleeve nut, sidecar connection
F1699	Clip, toolbox lower	F1747	Nut, correction bolt
F1700	Clip, toolbox upper	F1752	Undershield crankcase
F1702	Horn bracket, N/S.	F1758	Use F3076A & F3077
F1703	Horn bracket, O/S.	F1760	Bolt

Part No.	DESCRIPTION	Part No.	DESCRIPTION
F1762	Washer rubber, petrol tank	F1897D	Use F2835
F1765	Petrol pipe	F1897K	Spring for saddle seat
F1766	Petrol pipe	F1898	Use F2720
F1767	Petrol pipe	F1909	Oil tank
F1768	Petrol pipe	F1909A	Oil tank
F1770	Petrol pipe	F1911	Frame, front
F1771	Clip, exhaust lifter cable	F1914	Front number plate
F1773	Use F1766	F1915	Screw, petrol tank name plate
F1792	Plug, oil tank	F1918	Petrol pipe
F1798	Clip, torque stay	F1919	Oil pipe assembly
F1804	Panel, instrument	F1924	Stay, torque
F1808	Bolt, petrol tank	F1928	Use F2552
F1809	Engine plate front N.S.	F1929	Use F2551
F1810	Engine plate front. O.S.	F1930	Petrol tank
F1811	Engine plate N.S.	F1931	Petrol tap
F1811A	Engine plate, rear	F1933	Stud
F1812	Engine plate rear N.S.	F1935	Use F2698
F1813	Tank rubber	F1936	Use F2599
F1814	Rubber Kickstarter	F1953	Screw for knee grip
F1822	Rear number plate	F1954	Use F2611
F1823	Name plate petrol tank	F1965	Oil gauges
F1823A	Name plate petrol tank	F1995	Use F2612
F1823B	Name plate petrol tank	F2036	Screw, instrument panel
F1823C	Name plate petrol tank	F2091	Panel, instrument metal
F1823D	Name plate petrol tank	F2120	Balance pipe
F1824	Locknut, rear chain adjuster	F2124	Petrol tap
F1834	Rear stand	F2125	Use F1717
F1835	Adaptor, oil tank filter	F2126	Use F1918
F1838	Oil filter assembly	F2166	Distance piece
F1839	Use F1919	F2167	Bolt, oil tank
F1841	Front support, petrol tank	F2170	Use F2593
F1844	Use F1845	F2175	Use F3059
F1845	Petrol tank	F2182	Clip, prop stand
F1846	Petrol tank	F2183	Clip prop stand
F1850	Fastener screw, toolbox	F2235	Pannier frame
F1851	Use F2442	F2235CTE	Pannier assembly
F1858	Screw, instrument panel	F2236	Use F1722
F1865	Petrol pipe	F2236C	Use F1723A
F1868	Use F1965	F2251	Bolt
F1877	Torque stay	F2252	Wing nuts
F1878	Torque stay	F2261	Bolt
F1880	Washers	F2262/3	Pannier bags
F1885	Stud, torque stay	F2267	Hanger
F1896	Use F1729T.	F2268	Hanger
F1897	Saddle	F2271	Pivot bolt
F1897A	Cover saddle		

Part No.	DESCRIPTION
F2275	Use E2275
F2277	Thackeray washer
F2278CTE	Rear carrier complete
F2288	Washer
F2303	Petrol pipe
F2312	Pillion footrests assembly
F2313	Cork petrol tap
F2314	Cork petrol tap
F2323	Union
F2327	Tube, footrest rod
F2328	Distance piece cover
F2329	Oil pipe
F2330	Pipe
F2333	Stud saddle spring
F2335	Bolt, stay to mudguard
F2352	Plunger for F1717 tap
F2353	Plunger
F2356	Distance piece
F2380	Clip engine to frame torque
F2381	Clip, engine to frame torque bracket
F2385	Frame arrangement front
F2385A	Use F2963
F2391	Pivot bolt
F2392	Plate, engine rear N.S.
F2395	Cover engine plate front
F2396	Plate engine rear. O.S.
F2398	Bolt
F2400	Use F2938
F2414	Stud
E2429	Screw
F2430	Nut
F2445	Beading instrument panel
F2472	Oil gauge
F2527	Feed pipe. N.S. petrol
F2528	Feed pipe. O.S. petrol
F2529	" Y " Adaptor assembly carburettor
F2551	Knee grip pad
F2552	Knee grip pad
F2568	Nut, tachomete pinion
F2577	Screw
F2587	Sidecar connection
F2593	Adaptor
F2596	Bolt
F2597	Distance washer

Part No.	DESCRIPTION
F2599	Use F2698
F2600	Bolt
F2601	Rear connection
F2603	Bolt, lug
F2604	Lug, pivot
F2605	Bolt, lug clamp
F2606	Lug, pivot
F2607	Pin swivel
F2608	Peg, spring anchorage
F2609	Lug, prop stand
F2610	Spring prop stand
F2611	Prop stand complete
F2612	Prop stand complete
F2615	Bolt
F2639	Bracket assembly, float chamber
F2645	Bolt, footrest to frame
F2646	Engine plate. Front. N.S.
F2647	Engine plate. Front. O.S.
F2648	Pin anchor plate to footrest lug
F2649	Spindle, brake pedal
F2650	Use F2910
F2653	Blade mudguard
F2654	Centre stay
F2656	Rear stay
F2659	Backing strip
F2660	Backing plate, pillion seat
F2661	Oil tank
F2662	Engine plate rear. O.S.
F2685	Frame front complete
F2686	Frame rear complete
F2687	Bolt tank rear support
F2688	Pipe, petrol mixing chamber
F2691	Adjusting screw, primary oiler
F2692	Pipe petrol feed. O.S.
F2693	Pipe petrol feed. N.S.
F2694	Distance piece
F2698	Number plate. front
F2717	Clip
F2718	Bolt, mudguard front to rear
F2720	Stud, saddle spring to frame
F2723	Stud, top rear engine plate for chain oiler
F2725	Nut, brake pedal spindle

MASTER SPARE PARTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
F2728	Number plate, rear	F2964PS	Petrol tank
F2751	Use F2939	F2964PR	Petrol tank
F2756	Mudguard rear, front section	F2964TB	Petrol tank
F2758	Use F3012	F2966 (PB)	Petrol tank
F2761	Stay, centre, N.S.	F2966 B	Petrol tank
F2763	Stay, rear mudguard centre. O.S.	F2967	Hanger, footrest
F2764	Stay, rear black	F2968	Distance tube. O.S. Footrest hanger
F2835	Saddle spring	F2969	Oil tank
F2856	Bridge rear carrier	F2979	Engine plate assembly front
F2857	Plate, backing, carrier bridge	F2985	Distance tube
F2872	Connection sleeve to cleaner	F2988	Frame, front
F2873	Use F2872	F2989	Frame, rear
F2874	Sleeve, carburetter to cleaner	F2990	Saddle bracket assembly
F2875	Sleeve, carburetter to cleaner	F2992	Saddle complete
F2876	Battery carrier	F2992A	Cover saddle
F2877/8	Base and back battery carrier	F2992D	Spring saddle (20 stone)
F2879	Pipe connection pipe to float chamber	F2995	Petrol tank
F2884	Engine plate rear N.S.	F2996	Number plate front
F2885A	Engine plate rear O.S.	F2998	Rear mudguard
F2896	Nut, adjusting rear brake rod	F2999	Centre stay, rear mudguard
F2897	Petrol tank	F3001	Rear stay, mudguard
F2898	Bracket, rev indicator	F3004	Sleeve nut
F2902	Washer, rev indicator	F3005	Distance tube, petrol tank
F2903	Oil tank (G.P.)	F3006	Rubber pad, petrol tank bolt
F2907	Footrest	F3007	Bolt, petrol tank front
F2908	Stud	F3012	Mudguard rear section
F2910	Brake pedal	F3014	Support plate
F2913	Prop stand	F3017	Distance piece
F2918	Pipe, petrol N.S.	F3026	Screw petrol tank
F2919	Pipe, petrol O.S.	F3027	Air filter
F2932	Use F3026	F3031	Extension piece, saddle tapped
F2933	Grid, petrol tank	F3032	Extension piece, saddle plain
F2933CTE	Grid, petrol tank c/w screws	F3035	Bracket
F2936	Screw, petrol tank grid	F3038	Footrest. N.S.
F2938	Frame, front	F3038A	Footrest O.S.
F2939	Use F3102	F3049	Distance piece
F2956	Clip, mudguard to frame	F3057	Petrol tap. T.10
F2958	Adaptor body	F3059	Pipe petrol
F2959	Sleeve nut	F3060	Pipe petrol
F2963	Use F3100	F3061	Distance piece, battery carrier
F2964B	Petrol tank	F3062	Bolt, battery carrier to chaincase
F2964S	Petrol tank		
F2964R	Petrol tank		
F2964PB	Petrol tank		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
F3063	Use F3064 & F2908	GS5T/46	Gasket set
F3064	Blade rear mudguard	GS5T/50	Gasket set
F3065	Bolt	GST100/39	Gasket set
F3069	Use F3060	GST100/46	Gasket set
F3073	Nut	GST100/50	Gasket set
F3076A	Vent pipe, oil tank	GSTR5	Gasket set
F3076A/77	Pipe and connection	GSGPT100	Gasket set
F3077	Connection, vent pipe	GS6T/50	Gasket set
F3078	Bracket crankcase undershield	GS22	Bolt, cylinder head
F3079	Undershield crankcase	GS24	Rocker spindle
F3080	Styling band. Petrol tank	GS28	Rocker, right hand
F3081	Staying band. Petrol tank	GS29	Rocker, left hand
F3082	Screw, knee grip front	GS35	Body, oil pump
F3083	Styling band. Petrol tank	GS87	Valve, rotary
F3084	Styling band. Petrol tank	GS110	Stud, rocker box to cylinder head
F3095	Prop stand, leg assembly	GS121	Stud, inlet manifold
F3096	Lock washer, Swivel pin	GS153	Plunger, feed
F3097	Swivel pin, prop stand	GS187	Guide, valve inlet
F3098	Clip, speedometer cable	GS189	Collar, bottom inlet
F3100	Frame rear	GS248	Body, oil release
F3102	Frame rear	GS249	Cap, release
F3113	Screw, name plate	GS250	Spring, pressure release valve
F3122	Centre bracket	GS251	Piston, oil release
F3153	Twins seat	GS252	Washer
F3174	Distance piece	GS253	Use E2795
GE29	Scraper ring	GS254	Washer, release valve
GE29/5	Scraper ring	GS257	Oil filter complete
GE29/10	Scraper ring + .010"	GS260	Adaptor, filter
GE29/20	Scraper ring. + .020"	GS267	Oil pipe, filter to tank
GE29/30	Scraper ring. + .030"	GS260A	Adaptor filter
GE29/40	Scraper ring. + .040"	GS272	Oil return pipe assembly, inlet
GS2H	Gasket set	GS273	Oil return pipe assembly, exhaust
GS3H	Gasket set	GS297	Nut, rocker box stud
GS3HW	Gasket set	GS299	Washer
GST70	Gasket set	GS308	Washer
GST80	Gasket set	GS326	Pump, oil assembly
GST90	Gasket set	GS360	Bolt, oil pump
GS5H	Gasket set	GS367	Washer, petrol tap
GS3S	Gasket set	GT.21	Pin, gearbox fulcrum
GS5S	Gasket set	H94	Locknut
GS6S	Gasket set	H95	Spring washer, steering damper
GS350T/46	Gasket set	H111	Cup
GS350/48	Gasket set		
GS5T/38	Gasket set		
GS5T/39	Gasket set		

MASTER SPARE PARTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
H112	Use H212	H200	Lockscrew
H133A	Star washer. O.S.	H201	Headlamp bracket, short
H134	Star washer. N.S.	H203/9	Fork
H142	Fork girder	H204/9	Use H204U
H146	Use H265	H204/U	Front fork complete (WD PATT)
H147	Use H264	H205	Mudguard front
H148	Damper disc	H207	Use H209
H149	Spindle	H209	Mudguard front
H150	Spindle	H212	Headlamp bracket
H151	Spindle	H218	Bolt, torque link fork end
H152	Star washer	H221	Mudguard clip
H153	Dummy washer	H225	Handlebar tube only
H154	Wing nut	H228	Head, twist grip
H155	Washer	H230	Rubber, twist grip
H157	Use H245	H230A	Rubber, handlebar
H159	Fork spring	H231/29	Sleeve, twist grip
H159A	Fork spring	H232	Circlip, twist grip
H160	Link	H233	Retaining plate, twist grip
H161	Link	H234	Thimble, cable
H162	Top attachment	H235	Plunger, twist grip
H163	Top link. N.S.	H236	Spring, twist grip plunger
H164	Top link. O.S.	H237	Screw, twist grip grub
H165	Fork spindle	H238	Bracket
H167	Top attachment	H239	Plug, twist grip
H168	Fork bushes	H240	Use H697
H170	Nut, wingfork damper	H241	Handlebar complete (1946 PATT)
H173	Fork crown and stem	H245	Clip
H177	Head clip	H246	Screw
H177A	Head clip	H249	Link
H179	Fork spindle	H250	Link
H180	Fork spindle	H251	Beading
H181	Plate	H262	Spring
H182	Anchor plate	H263	Pin
H183	Girder, frontfork	H264	Link
H183C	Girder frontfork	H265	Link
H184	Fork spring	H266	Circlip
H185	Bottom link, O.S.	H276	Pin
H186	Bottom link, N.S.	H277	Girder
H190A	Steering damper assembly	H284	Stay
H191	Knurled washer fork spindle	H332SW	Use H205 W
H193	Nut, fork spindle adjusting end	H379	Nut, pinch bolt seated
H194	Nut, fork spindle	H380	Lug
H195	Rings	H382	Stanchion
H196	Arm and cap	H382A	Stanchion
H198	Plate		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
H384	Main spring, fork	H441	Bearings, upper
H385	Main spring, fork	H443	Bearing, lower
H390	Sleeve, dust excluder	H444	Nut, stanchion, hydraulic stop
H391	Felt, dust excluder	H445	Washer, inner retaining ring
H394	Tube, pressure	H446	Tube, front brake cable
H395	Body, pressure tube valve	H446B	Tube, front brake cable
H397	Sleeve, pressure tube support	H447	Cable end
H398	Bolt, pressure valve body to lug	H450	Rod, steering damper
H399	Use H399A	H451	Bolt, mudguard support bridge clip. O.S.
H399A	Rod, oil restrictor	H452	Oil restrictor
H402	Use H695	H453	Cup, oil restrictor
H404	Nut, crown and stem sleeve	H454	Pin, oil restrictor cup
H405	Nut, crown and stem sleeve	H500	Dowels
H406	Cover, top cone dust	H501	Fork assembly complete
H407	Cover, top cone dust	H502	Fork assembly complete
H408	Sleeve, steering damper rod adjuster	H505	Fork spring, sidecar
H409	Pin, damper sleeve securing	H506	Cap, handlebar to head lug
H410A	Use H566 & H569	H516	Peg, locating pressure tube
H411	Stay, mudguard front	H518	Nut
H412	Stand, front	H519	Drain plug
H413	Anchor plate	H519A	Plug
H414	Cover tube, bottom. N.S.	H521	Use H521A
H415	Cover tube, bottom. O.S.	H521A	Pressure tube assembly
H420	Washer (felt) outer cover	H524	Use H672
H421	Outer cover assembly. N.S.	H525	Outer cover. N.S.
H422	Outer cover assembly. O.S.	H526	Outer cover. O.S.
H424	Screw, front stand pivot	H527	Handlebar bend only
H425	Spring washer, pivot screw	H528	Support bridge, front mudguard
H426	Bolt, mudguard support clip. N.S.	H532	Clip
H427	Support bridge	H533	Backing strip
H428	Clip, support bridge	H536	Steering damper knob assembly
H430	Washer, drain plug	H538	Spring plate, steering damper knob
H431	Washer, outer retaining	H542	Handlebar complete. (1949)
H432	Nut, stanchion upper sleeve	H546	Adaptor rev. indicator
H432A	Nut, stanchion upper sleeve	H563	Use H671
H433	Top cone	H565	Washer, damper rod
H434	Plate, damper anchor	H566	Mudguard, front
H435	Disc, damper anchor plate	H569	Stay, front mudguard
H436	Bolt, handlebar cap	H570	Bolt
H437	Cup, top	H618	Top unit
H438	Top cone	H621	Use 516289
H439	Bottom cone		
H440	Handlebar bend $\frac{3}{8}$ " (91/111)		

MASTER SPARE PARTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
H622	Bolt O.S. mudguard stay	H723	Sleeve nut
H623	Motif. N.S.	H724	Anchor plate, steering damper
H624	Motif O.S.	H728	Front fork
H648	Mudguard	H729	Fork leg. N.S.
H649	Blade	H730	Fork leg. O.S.
H651	Clip	H731	Crown and stem. Fork
H652	Backing strip	H732	Clip
H653	Clip N.S.	H733	Twist grip complete
H654	Clip O.S.	H734	Plain half twist grip head
H655	Distance piece	H734A	Twist grip head, tap half
H656	Top cover N.S.	H735	Sleeve twist grip
H657	Top cover O.S.	H738	Cable pulley
H659	Handlebar bend	H739	Pin cable pulley
H660	Bolt, handlebar clamp	H740	Head assemblies, twist grip
H662	Stay	H741	Clip, front number plate
H663A	Head lug	H742	Clip, front number plate
H665	Screw, friction adjustment	H743	Bolt, front number plate clip
H666	Bridge, front mudguard	H744	Screw, twist grip halves
H668	Clip, brake lever for dimmer switch	H745	Nut, front number plate screw
H669	Grommet, handlebar	H747	Handlebar bend
H670	Guide tube	H748	Stop screw
H671	Fork assembly	H750	Main spring, fork
H672	Head lug	H751	Rubber ferrule, brake cable
H685	Spring, friction adjustment	KA50	Spanner
H686	Spring, friction	KC20	Key mainshaft and gearshaft
H687	Screw, motif rear	KF365	Washer
H688	Screw, motif front	KT58	Use E1592
H689	Screw	KW194	Lubricator
H690	Nut	ME3E	Gudgeon pin
H691	Nut	ME97	Piston ring standard
H692	Front fork complete	ME97/20	Piston ring + .020"
H695	Crown and stem fork	ME97/40	Piston ring + .040"
H696	Handlebar c/w controls	MF119	Connection with ferrules
H697	Complete twist grip	MF119A	Connection with ferrules
H698	Head assembly twist grip	MS103	Use D103
H700	Sleeve, twist grip	MT63	Screw, filter cover
H702	Top unit assembly	NA12	Grease gun
H707	Sleeve, front brake cable	NA14A	Tyre lever
H709	Front fork, complete	NA43	Washer, carb.
H716	Front mudguard complete	NA43A	Washer, cart.
H717	Support bridge, front mudguard	NA48	Washer, cart.
H719	Stay, front mudguard	NA55	Spanner 5/16" x 1/4"
H721	Top lug	NA64J	Bolt and nut, saddle nose
H722	Cap, handlebar	NA65	Spanner

Part No.	DESCRIPTION	Part No.	DESCRIPTION
NA66	Spanner	NX220	Rear carrier
NE153A	Nozzle breather	NX299	Nut for pivot bolt
NE154	Diaphragm, breather	PA55	Screwdriver
NE243B	Split cotter	PA56	Spanner, combination
NE283	Use E1881	PA57	Spanner
NE303	Cap	PA60	Spanner double box
NE337	Plate, mag. gear	PCE.102.F	Plug, drain
NE338	Nut, mag. gear	PCW.73.A	Washer, spring
NE339	Oil retainer, mag. gear	PF.204	Clip
NE370A	Guide valve	PO.172.A	Nut
NE394	Bolt cylinder head	PS7B	Cone
NE398	Valve spring inner	PS8A	Cone
NE489	Rivets, mag. gear	PS9A	Cup
NE505	Piston rings, scraper	PS113.A	Rivet
NE505/20	Piston rings, scraper. + .020"	PT.104.B	Washer, drain plug
NE505/40	Piston rings, scraper. + .040"	PT.108.B	Bush, clutch, rod
NE507	Washer, plug	QS.250	Nipple, exhaust lifter
NF704	Rubbers, footrest	RC.83	Rev indicator
NF733	Handles, lifting	RC.86	Rev counter drive arrangement
NF761	Pillion seat	SI-4	Nut head clip bolt
NS167	Disc. Steering damper friction	SI-5	Nut
NS170	Washer	SI-7	Eye bolt nut, front brake cable stop
NS191	Throttle wire nipple	SI-8	Nut
NS356SW.	Front stands	SI-30	Nut
NS361	Nut, inner	SI-39	Exhaust lifter wire, locknut
NS362	Nut, outer	SI-40	Crank cotter nut
NS363	Use F1914	SI-41	Nut
NS372	Nut, adjusting	SI-42	Nut, front number plate screw
NT261	Roller, cam plate	SI-51	Nut
NT288	Cork insert	SI-52	Nut
NT297	Nut ratchet	S4-9	Nut
NT298	Use T732	S4-13	Nut
NT316	Dowel, footrests	S4-23	Nut, spindles
NT367	Plug filler	S15-41	Bolt
NT376	Washer, filler, plug	S23-34	Bolt
NW100	Lubricator	S23-37	Bolt, rear chain guard
NW125	Spokes, rear wheel	S23-42	Fixing plate screw
NW125X	Spokes, rear wheel	S25-1	Washer
NW225	Back ring	S25-2	Washer, head clip bolt
NW234	Outer cam assembly	S25-3	Washer, anchor plate
NW235A	Brake cam	S25-6	Washer, cam nut
NW236	Washer	S25-8	Washer, footrest, plain
NW243	Brake, lining	S25-13	Washer
NW258	Bolt, torque link		
NX177B	Speedo, drive wheel		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
S25-27	Plain washer	S467-47	Speedometer head
S25-43	Washer, cotter crank	S491-3	Speedometer head
S25-61	Washer	T.11	Clutch corks
S25-65	Washer, stay junction bolt	T18	Cover disc. layshaft
S25-71	Washer, pivot bolt	T23	Outer axle bush
S26-1	Washer	T24A	Axle shaft
S26-2	Washer, exhaust pipe, lifter spring	T25A	Quadrant
S26-3	Washer, stud	T26	Use CP27
S26-16	Spring washer, outer	T29	Lever, folding K/S
S26-23	Pivot screw washer	T29/30	Kickstarter folding complete
S31-20	Snug	T30	Pedal, folding K/S
S35-7	Gearbox bearing	T31	K/S return
S35-11	Crankcase bearing	T45	Stop, quantrant
S35-14	Crankcase, bearing	T47	Anchor peg
S46-15	Plug, drain	T57	Bush, F. C. Spindle
S49	Backing strip	T87	Distance piece
S52-1	Crank, cotter	T91	Spring
S60-31	Return spring exhaust, lifter	T95	Screw, chain cover long
S63-1	Nut, petrol feed pipe	T111	Nut K/S Pedal
S66-1	Key, clutch centre	T112	Spring washer, K/S pedal
S66-5	Gearshaft, key	T148A	Upper rear chain guard
S66-10	Key, timing pinion	T148B	Guard
S70-2	Ball, bearing	T177a	Rivet
S70-3	Ball, bearing	T186	Screw
S70-4	Bearing, ball	T200	Distance piece
270-7	Bearing, ball	T224	Nut gear indicator finger
S77-1	Adjuster, lifter wire	T260	Fork selector mainshaft
S79-2	Nipples	T260B	Fork Selector, mainshaft
S79-2A	Nipples	T261	Fork, layshaft selector
S91A	Bracket	T264A	Gearbox shell
SCX-38	Spring washer	T264B	Gearbox shell
SCY-27C	Washer, exhaust valve lifter	T275	Adjuster primary chain
SCZ-45	Washer	T278A	Clamp plate, gearbox
ST-11PIW	Pinion extractor	T280	Cover, mainshaft bearing
S433/1/L.	Speedo head	T290	Bush, layshaft, inner cover
S433/3/L.	Speedo head	T290BR	Bush, layshaft bronze
S433/5/L.	Speedo head	T291	Fork end, gear selector
S433/7/L.	Speedo head	T323A	Stud outer to inner cover
S464/1/L.	Speedo head	T341	Bush, cam plate
S464/3/L.	Speedo head	T361	Plate securing screw
S467/17	Speeometer	T362	Inner, axle bush
S467/19	Speedometer head	T371	Use T500
S467-21	Speedometer	T371R	Camplate assembly
S467-23	Speeometer, head	T372	Bush, camplate plunger
S467-43	Speedometer head	T373	Spring, camplate plunger
		T376	Chain, primary

Part No.	DESCRIPTION	Part No.	DESCRIPTION
T394	Roller, clutch	T433	Layshaft
T395	Finger, gear indicator	T434	Layshaft high gear
T396	Quadrant, gear indicator	T435	Layshaft 3rd gear
T397	Quadrant, gear operating	T436	Layshaft, 2nd
T398	Pedal, footchange	T437	Gear, layshaft low
T399	Spindle, gear operatingquad- rant	T438	Bush, layshaft high gear
T400	Cap, filler	T440	Locknut
T401	Peg	T441	Mainshaft and low gear
T401A	Lockscrew, tappet guide	T442	Mainshaft 2nd gear
T402	Arm, clutch operating	T443	Gear, mainshaft, 3rd
T403	Use T487	T444	Use CP90
T404	Spring, footchange return	T445	Dust cover, high gear bearing
T405	Spring plunger	T446A	Bush mainshaft
T406	Plunger	T448	High gear, bearing
T407	Guide plate	T449	Rubber, footchange
T408-9	Plunger quadrant assembly	T450	Set screw, footchange
T410	Cover, inner gearbox	T451	Crank, kickstarter
T411	Cover, outer, gearbox	T452	Screw, outer cover
T412	Spindle, bush footchange	T453	Locknut, adjustment
T413	Pin, clutch lever adjusting	T454	Stud, guide plate
T414	Plate clutch, corked insert	T455	Rod, clutch operating
T414/762	Plate clutch, Ferodo insert	T455A	Clutch, operating
T415	Plate driven	T455B	Rod, clutch, operating
T416.CTE	Use T938	T456	Bolt, clamp plate
T416A	Use T937	T458	Use D120
T416-428	Use T940	T461	Nut, clamp plate bolt
T416A.28	Use T939	T462	Use D121
T417	Centre, clutch	T465	Gear, mainshaft high
T417A	Centre, clutch	T466	Gear layshaft high
T418	Hub Clutch	T467	Gear, mainshaft 2nd
T419	Use T986	T468	Gear, layshaft 2nd
T420	Washer	T471	Sprocket. 18T., gearbox
T421	Nut, clutch to mainshaft	T471A	Sprocket. 18T., gearbox
T422	Button, clutch outer pressure plate	T472	Clutch, bearing ring
T423	Pin, clutch spring	T477A	Inner, primary chaincase
T423A	Pin, clutch spring	T478A	Primary chaincase outer
T424	Pin, clutch spring	T479A	Primary inner, chaincase
T425	Cup, clutch spring	T480A	Primary outer, chaincase
T427	Nut, clutch spring	T483A	Primary inner, chaincase
T427S	Nut, clutch spring	T483A	Primary inner, chaincase
T429	Spring	T484	Plate retainer
T430	Pin	T487	Lever, clutch
T431	Bush, layshaft low gear	T488/28	Spring and sleeve pinion
T432	Tube, layshaft distance	T492	Distance piece, mainshaft high gear
		T493	Use D208/17

Part No.	DESCRIPTION	Part No.	DESCRIPTION
T495	Rubber, clutch, lever	T825	Thrust washer
T496	Adjuster, rear chain oiler	T856	Camplate, reverse action
T497	Spring, chain oil adjuster	T866	Layshaft, roller type
T499	Sprocket, 20T gearbox	T867	Sleeve, mainshaft
T500	Cam plate, gear selector	T868	Screw, chainguard front
T501	Plunger, cam plate	T870	Plug, gearbox cover
T503	Washer, chaincase gasket	T872	Centre, clutch
T504	Washer, chaincase gasket	T885A	Chaincase, inner
T505	Washer, sleeve	T887	Adjuster, assembly gearbox
T508C	Gear, layshaft 3rd	T891	Chainguard, rear
T509C	Gear, mainshaft 2nd	T891A	Chainguard, rear upper
T510C	Gear, layshaft low	T893	Gear, mainshaft second
T511C	Gear, mainshaft 3rd	T894	Gear, mainshaft 3rd
T512C	Gear, layshaft high	T895	Gear, mainshaft high
T513C	Gear, mainshaft high	T896	Gear, layshaft 2nd
T514C	Gear, layshaft 2nd	T897	Gear, layshaft 3rd
T515C	Gear, mainshaft low	T898	Gear, layshaft high
T516	Use T200	T908	Gearbox complete
T524	Washer, kickstart ratchet locknut	T909	Casing, gearbox
T638 } T639 }	Use T477A/8A	T911	Bush, layshaft
T640	Vent pipe, chaincase inner	T912	Peg, layshaft bush
T652	Adjuster, rear chain oiler	T913	Selector fork, layshaft
T654	Washer, joint primary cover	T914	Gear, mainshaft low
T656	Screw, chaincase	T916	Gear, mainshaft 2nd
T717	Plate, gearbox	T917	Gear, mainshaft 3rd
T725	Cover, chaincase inner	T918	Gear, mainshaft high
T726	Gear, mainshaft high	T920	Bush, mainshaft high gear
T727	Gear, mainshaft 2nd	T920A	Bush, mainshaft high gear
T730	Pinion kickstarter	T921	Layshaft and high gear
T731	Ratchet, kickstarter	T924	Pinion, speedo
T732	Lock washer	T925	Pin, speedo pinion
T733	Chainguard assembly primary	T926	Gear, layshaft low
T741	Spring, clutch pressure	T928	Bush, layshaft low gear
T742/761	Clutch housing	T929	Gear, layshaft 2nd
T749	Pedal, footchange	T930	Gear, layshaft 3rd
T750	Gearbox drive, speedometer	T931	Inner cover, gearbox standard ratio
T752	Pinion, speedo	T933	Bush, speedo gear
T753	Gear wheel, speedo	T934	Driven gear, speedo. Standard ratio.
T756	Screw, speedometer gearbox	T935	Outer cover, gearbox
T761CTE	Clutch, complete	T937	Clutch complete. 3-plate
T762	Ferodo inserts, clutch plate	T938	Clutch complete. 4-plate
T766	Chainguard, rear upper	T939	Housing and sprocket. 3-plate
T810	Gearbox, speedo drive		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
T940	Housing and sprocket. 4-plate	TW4X	Spoke
T946	Oil seal, D.S. bearing	TW5	Nipple
T948	Washer, sealing	W2	Spindle
T954	Gearbox complete, close ratio	W3	Nut
T955	Gear, mainshaft 2nd	W4	Adjuster nut
T956	Gear, mainshaft 3rd	W5	Locknut
T957	Gear, mainshaft high	W6	Collar
T959	Layshaft and high gear	W7A	Bearing, roller
T961	Gear, layshaft low	W11	Trunnion, brake lever
T963	Gear, layshaft 2nd	W12	Cap, dust
T964	Gear, layshaft 3rd	W30	Nut, bearing sleeve
T968	Gear, mainshaft 2nd	W38	Bearing, rear hub
T969	Gear, mainshaft high	W56	Sprocket, chain
T970	Gear, mainshaft high	W61	Spindle, rear wheel
T971	Layshaft and high gear	W62	Bolt, brake drum to hub
T973	Pinion	W63	Lock plate, brake drum to hub
T974	Gear, layshaft 2nd	W64	Bolt, chain sprocket
T975	Driven gear, speedo.	W65	Use E2312
T980	Gearbox complete W.R.	W74A	Lever, rear brake
T981	Disc, layshaft bush	W76	Locknut, clutch adjuster sleeve
T983	Plug, gearbox inner cover	W79A	Rim, rear wheel
T984	Clutch complete, 5-plate	W79E	Use W860
T985	Housing and sprocket, 5-plate	W79F	Use W863
T986	Plate, clutch pressure	W93	Brake shoes with linings
T987	Chainguard, rear upper	W98	Hub assembly
T988	Clip, operating rod, stop switch	W98A	Hub assembly
T989	Cover, gearbox inner	W101	Use W762 and W764
T995	C.R. mainshaft assembly	W103	Nut, rocker cover
T996	Mainshaft low gear	W106	Spokes
TE10	Rollers, big end	W106X	Spokes
TE164C	Nut, cylinder clip bolt	W107	Spokes
TE164D	" D " Washer, cylinder	W107X	Spokes
TE164E	Bolt, pipe to silencer	W108	Spokes
TE246	Clip, pipe to silencer	W108X	Spokes
TS11A	Bolt with nut, head clip	W113	Spokes
TS12	Sleeve, head clip bolt	W113X	Spokes
TS16B	Locknut	W123	Spring, brake shoe return
TS42	Nut, spindle	W129	Rivets, brake lining (16 set).
TS269	Circlip, steering damper knob	W135	Spring, brake shoe return
TT578	Nut, exhaust valve lifter eye bolt	W175	Nut, axle
TW4	Spoke	W190	Ring backing
		W192	Nut adjuster
		W193	Locknut bearing
		W202	Cap, dust cover

Part No.	DESCRIPTION	Part No.	DESCRIPTION
W270A	Rim, rear wheel	W354X	Spoke
W305	Drum, brake front	W356	Locknut front brake rod fork
W308	Rim, front wheel	W360	Rim, front wheel 21"
W308E	Front wheel less internals	W361	Rim, front wheel 21"
W308F	Front wheel complete	W374	Wheel complete, 21"
W311	Drum, rear wheel brake	W376	Spoke
W313	Lever, brake	W376X	Spoke
W313A	Lever, brake	W377	Spoke
W314	Plate, brake anchor	W377X	Spoke
W318	Plate, brake anchor	W379	Spoke
W319	Pin	W379X	Spoke
W323	Axle, front	W386A	Brake cam assembly
W325	Pin, fulcrum	W393	Brake shoes with lining
W326	Link, anchor plate torque	W532	Rod, front brake
W327	Use W314	W544	Nut, front wheel spindle
W328	Sleeve, front brake adjuster	W545	Washer, front wheel spindle
W328A	Sleeve, front brake adjuster	W571	Front wheel complete
W329	Nut, front brake adjuster sleeve	W572	Front wheel less internals
W330	Box, front brake spring	W573A	Hub shell, front wheel
W331	Spring, front brake	W574	Front hub
W332	Plunger, front brake	W576	Drum, front wheel brake
W333	Rod, front brake	W577	Drum, front brake
W334	Fork end, front brake rod	W578	Spindle, front wheel hub
W335	Nipple, front brake wire	W579 } W580 }	Use W761
W337	Rim, front wheel	W581	Bearing, distance piece
W337E	Wheel less internals	W582	Ring, bearing retaining
W337F	Wheel complete	W583	Cap, bearing dust
W339	Locknut, brake anchor plate	W585	Plate, brake anchor
W341	Eyebolt, front brake cable stop	W588	Pin, front brake shoe fulcrum
W343	Use W393	W589	Lever, front brake cam
W344	Lining, front brake	W591	Abutment, cable adjuster
W345	Link, torque	W592	Spring, front brake cam lever
W346	Locknut, brake anchor plate	W593	Fork end
W347	Gear ring, speedo. 58T.	W595E	Wheel, rear less internals
W348	Hub front	W595F	Wheel, rear complete
W349	Hub assembly with brake drum	W597	Locknut, bearing adjuster
W350	Fork end	W600	Hub shell, spring wheel
W351	Rim, front wheel	W601	Plate, hub end
W352	Rim	W602/3	Use W602/3A
W352E	Wheel, less internal parts	W602/3A	Box, plunger guide
W353	Spoke	W605	Use W859
W353X	Spoke	W609	Caged ballrace
W354	Spoke	W610	Race, inner
		W611	Race, outer
		W616	Block, slipper

Part No.	DESCRIPTION	Part No.	DESCRIPTION
W617	Use W911	W767	Use W797
W618	Use W912	W768	Key, axle guide to shaft
W620	Plate, brake anchor	W779	Hub, shell
W626	Link, anchor plate	W780	Cam front brake
W630	Nut	W781	Lining, front brake
W631	Lining, brake shoe	W784	Bolt, brake anchorage link
W632	Use W798	W785	Wheel assembly front
W633	Collar, axle shaft	W786	Rim, front wheel
W634	Circlip, axle shaft anchorage	W788	Spring wheel complete
W635	Nut, axle shaft	W789	Rim, rear wheel
W636	Pad, rear slipper	W790	Wheel complete less internals
W637	Pad, front slipper	W791A	Axle and guide, rear wheel
W638	Screw, slipper pad	W794	Plate, dust excluder
W639	Lever, axle shaft anchorage	W797	Sleeve, centre
W640	Bolt, end plate to hub shell	W798	Collar, dust excluder
W641	Bolt, brake drum	W799	Spring, collar
W642	Lockplate, brake drum bolt	W836	Spring, outer main
W643	Rim, spring wheel	W837	Spring, inner main
W644	Spoke	W838	Use W890
W645	Wheel complete less internal	W849	Ring, fixing
W646	Use W879	W853	Anchor plate assembly
W646A	Use W877	W855	Link, brake anchor
W648	Use CP86	W856	Cam rear brake
W649	Use W849	W858A	Use W884
W653	Bearing, front hub	W859	Drum, sprocket and brake
W658A	Buffer, plunger	W860	Rear wheel less internals
W660	Spoke	W861	Hub shell, rear wheel
W661	Spoke	W863	Rear wheel complete
W662	Spoke	W864	Anchor plate c/w shoes
W652	Hub shell assembly	W865	Anchor plate c/w shoes
W663	Spoke	W866	Shim, slipper pad .002"
W664A	Locator plate	W867	Shim, slipper pad .003"
W743	Nut, brake pedal spindle	W868	Front wheel complete
W744	Shim, end plate	W869	Front wheel complete less internal
W755CTE	Brake shoe, front wheel	W870	Rim, front wheel
W756	Spoke, front wheel	W874	Rear wheel complete
W758	Pin, fulcrum	W875	Rear wheel complete less internals
W759	Drum, brake	W877	Use W923
W760A	Brake anchor plate front	W879	Use W925
W761	Sleeve and collar, wheel spindle	W884	Plunger guide box assembly
W762	Plate, brake anchor	W885	Slipper pad, n/s front (Convex).
W764	Thrower, anchor plate	W886	Slipper pad, o/s rear (Concave)
W765A	Plate, brake anchor c/w shoes		
W766	Sleeve, block to axle guide distance		

Part No.	DESCRIPTION	Part No.	DESCRIPTION
W888	Rear wheel complete TR5	WE259A	Cotter, valve split
W889	Rear wheel complete less internals	WE348	Cap, valve
W890	Spring, rebound	WE479	Circlip, gudgeon pin
W894	Rim, Spring wheel	WF32	Pin, front brake pivot
W895	Axle and guide	WF220	Spring, return
W897	Bearing, spring wheel	WF290	Washer
W898	Dust excluder plate	WF352	Circlip, toolbox fastener
W900	Sleeve centre	WM.1	Security bolt, tyre
W901	Dust cover N/S.	WM.3	Security bolt, tyre
W902	Shim. Ball race	WM3-18	Rim
W903	Brake drum and sprocket	WW11	Rim bearing, front wheel
W904	Spacer ring N/S bearing	WX10	Spoke
W905	Hub shell	WX10X	Spoke
W906/7	Plunger guide box	WX23	Spoke
W908	Slipper roller	WX23X	Spoke
W909	End plate	WX207	Gearbox, speedo drive assy.
W911	Brake Shoe leading	WX211	Pinion, speedo 19T
W912	Brake shoe trailing	WX211A	Pinion, speedo 18T
W915	Brake cam	X28	Stud, crankcase
W920	Brake anchor plate	X64	Cable, speedo 26"
W921	Brake anchor plate	X64SW	Cable, speedo
W923	Spring wheel	X65	Cable, speedo 25½"
W924	Spring wheel	X65SW	Use X64SW
W925	Spring wheel	XA69	Clip, cable
W926	Spring wheel	XE217	Cap, valve stem
W927	Spring wheel	XF103	Screw
W931	Plunger guide box assembly	XT151	Cork inserts, clutch
W932	Bolt	XS8	Cone, bottom
WA58	Tool roll	XS9	Cone, top
WE170	Washer, drain plug	XS10	Cup, bottom
WE203E	Gudgeon pin	Z1	Fastener, toolbox
		Z1291	Spanner, engine shaft nut