



REPLACEMENT PARTS LIST

BUSHMAN 175 MODEL

FROM ENGINE AND FRAME NUMBERS BC00116.BB175

CATALOGUE NUMBER 00-5702

1969

CATALOGUE OF



FOR

BUSHMAN 175 MODEL

ISSUED BY

B.S.A. MOTOR CYCLES LTD.

Service Department, Armoury Road,
Birmingham 11

TELEPHONE 021-772-2381

TELEGRAMS "SELMOTO BIRMINGHAM"

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Contractors to Her Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

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Please Note!

Replacement parts or accessories must be of B.S.A. origin or as approved by B.S.A. Motor Cycles Ltd.

In this respect your attention is drawn to the Terms and Conditions of B.S.A. Guarantee.

SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the **appropriate number to part number**.

EXAMPLE:

PETROL TANK:

BUSHFIRE ORANGE AND WHITE, BLACK LINES /265

SIDE PANELS:

BUSHFIRE ORANGE /244

MUDGUARDS:

WHITE /069

OTHER PARTS:

BRIGHT CHROME /003

BLACK ENAMEL /007

SILVER ENAMEL /031

PRICES:

No price codes are quoted in this list. For prices please refer to the Master Price List number 00-5125.

Wherever possible details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14-7006 Socket screw ($\frac{1}{4}$ " Unified Coarse $\times$ 1") = $\frac{1}{4}$ " diameter Unified Coarse thread 1" long under head.

Vital components, which are manufactured from special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

CARBURETTORS:

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

CHAINS:

REYNOLDS CHAINS LIMITED, WYTHENSHAW, MANCHESTER.

ELECTRICAL EQUIPMENT:

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

WIPAC GROUP SALES LIMITED, LONDON ROAD, BUCKINGHAM.

SPEEDOMETERS:

SMITH'S MOTOR ACCESSORIES LIMITED, CRICKLEWOOD WORKS, LONDON N.W.2.

TYRES:

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.

SPARKING PLUGS:

CHAMPION SPARKING PLUG COMPANY LIMITED, FELTHAM, MIDDLESEX.

SHOCK ABSORBERS:

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH, STAFFS.

ASSEMBLIES COMPLETE

<i>Spares No.</i>	<i>Description</i>
00-3314	FULL ENGINE GASKET SET.
70-9577	ENGINE/GEARBOX UNIT.
70-9789	CRANKCASE WITH FIXED FITTINGS.
70-9728	FLYWHEEL AND CON-ROD ASSEMBLY.
57-3869	CLUTCH ASSEMBLY COMPLETE.
82-9981	FRAME COMPLETE.
97-3785	FRONT FORK ASSEMBLY COMPLETE.
37-3515	FRONT WHEEL WITH SPINDLE AND BEARINGS.
37-3516	FRONT HUB WITH SPINDLE AND BEARINGS.
37-3611	REAR WHEEL WITH SPINDLE AND BEARINGS.
37-3613	REAR HUB WITH SPINDLE AND BEARINGS.

LAMP BULBS

Main Bulb	Warning Light	Stop/tail Lamp	Speedometer
6 v., 24/24 w.	—	6 v., 6/10 w.	6 v., 6 w.

CARBURETTER

B.S.A. spares number	19-2417
Amal spares number	R.626/17
Main jet 	180
Pilot jet 	622/107
Throttle slide	3½
Needle jet 	622/122 (·105)
Needle position ..	2

PISTON CHART

PISTON COMPLETE			PISTON RING		
Standard	+ ½ mm.	+ 1 mm.	Standard	+ ½ mm.	+ 1 mm.
70-9784	70-9785	70-9786	70-9951	70-9952	70-9953

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Plate 1

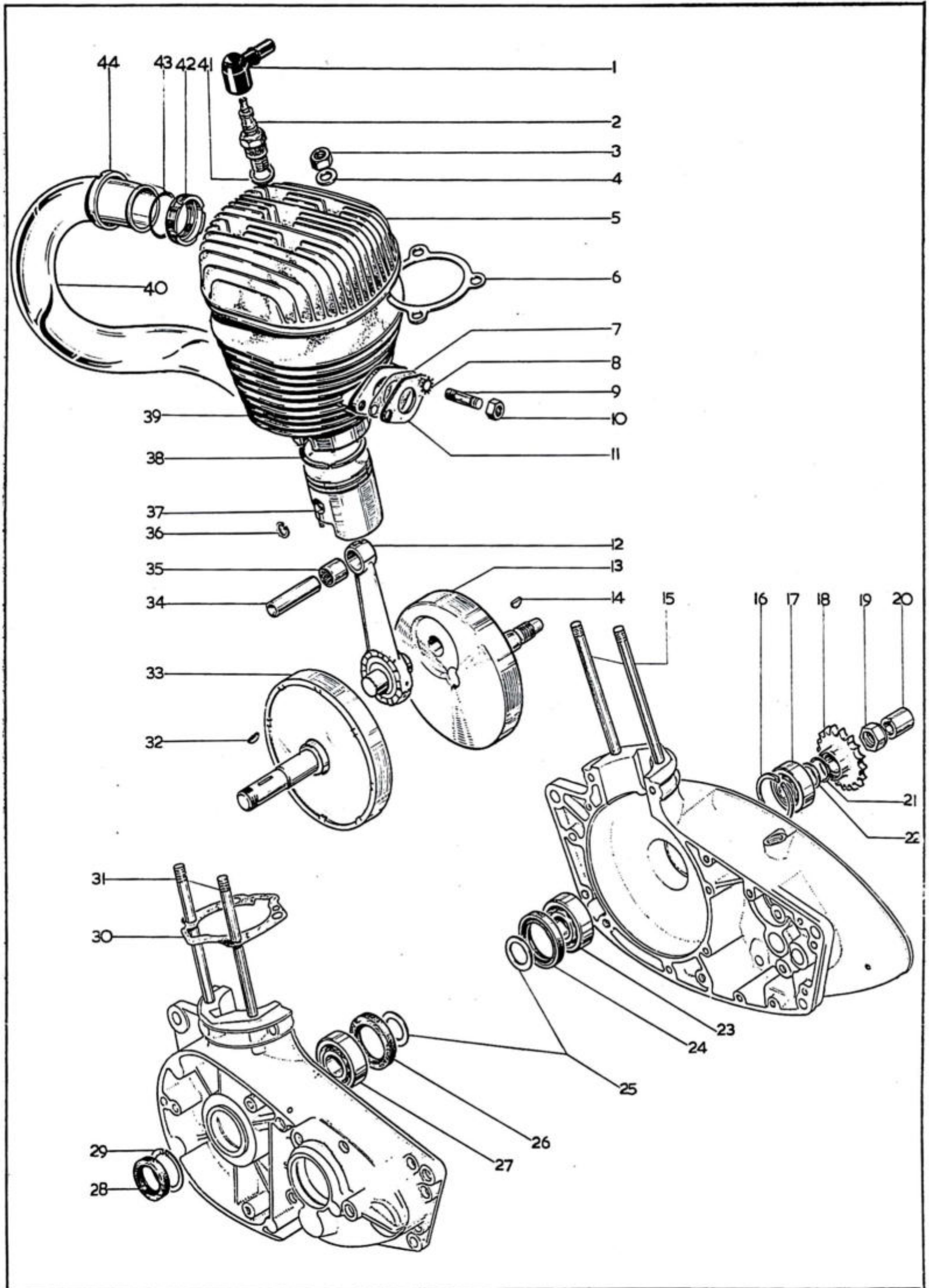


Plate 1

ENGINE

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	19-7640	Plug cover with suppressor	1
1.	19-7625	Plug cover only (export)	1
2.	19-7616	Spark plug (Champion N4)	1
3.	21-5103	Nut, cylinder head and barrel to crankcase ($\frac{5}{16}$ " British Standard Fine)	4
4.	02-0923	Washer, cylinder head and barrel to crankcase ($\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ ")	4
5.	70-8200	Cylinder head	1
6.	90-1515	Cylinder head gasket	1
7.	65-1417	Gasket, inlet port	1
8.	36-0382	Lockwasher, carburetter mounting ($\frac{5}{16}$ ")	2
9.	14-1419	Stud, carburetter mounting ($\frac{5}{16}$ " Unified Coarse/Unified Fine $\times$ 1 $\frac{1}{4}$ ") ..	2
10.	14-0302	Nut, carburetter mounting ($\frac{5}{16}$ " Unified Fine)	2
11.	70-7819	"Tufnol" washer, inlet port	1
12.	70-9733	Connecting rod and crankpin assembly	1
13.	70-9729	Flywheel assembly (right-hand)	1
14.	40-0118	Key, crankshaft sprocket	1
15.	70-8275*	Stud, head and barrel to crankcase ($\frac{5}{16}$ " British Standard Fine/Whitworth $\times$ 5 $\frac{3}{8}$ ")	2
16.	90-0075	Circlip, crankshaft bearing	1
17.	90-0010	Crankshaft outer bearing (Hoffman 117)	1
18.	90-1653	Engine sprocket (17 teeth)	1
19.	90-1726	Nut, crankshaft sprocket ($\frac{1}{2}$ " British Standard Fine)	1
20.	19-0446	Contact breaker cam (Wico S.4058)	1
21.	90-1666	"O" ring, crankshaft sprocket	1
22.	90-1652	Backing washer for "O" ring	1
23.	57-3621	Crankshaft inner bearing (Hoffman LS.8)	1
24.	90-0749	Crankshaft oil seal	1
25.	90-0152	Crankshaft shim .001" (.0254 mm.)	as reqd.
25.	90-0153	Crankshaft shim .004" (.1016 mm.)	as reqd.
25.	90-0154	Crankshaft shim .005" (.127 mm.)	as reqd.

Plate 1—contd.

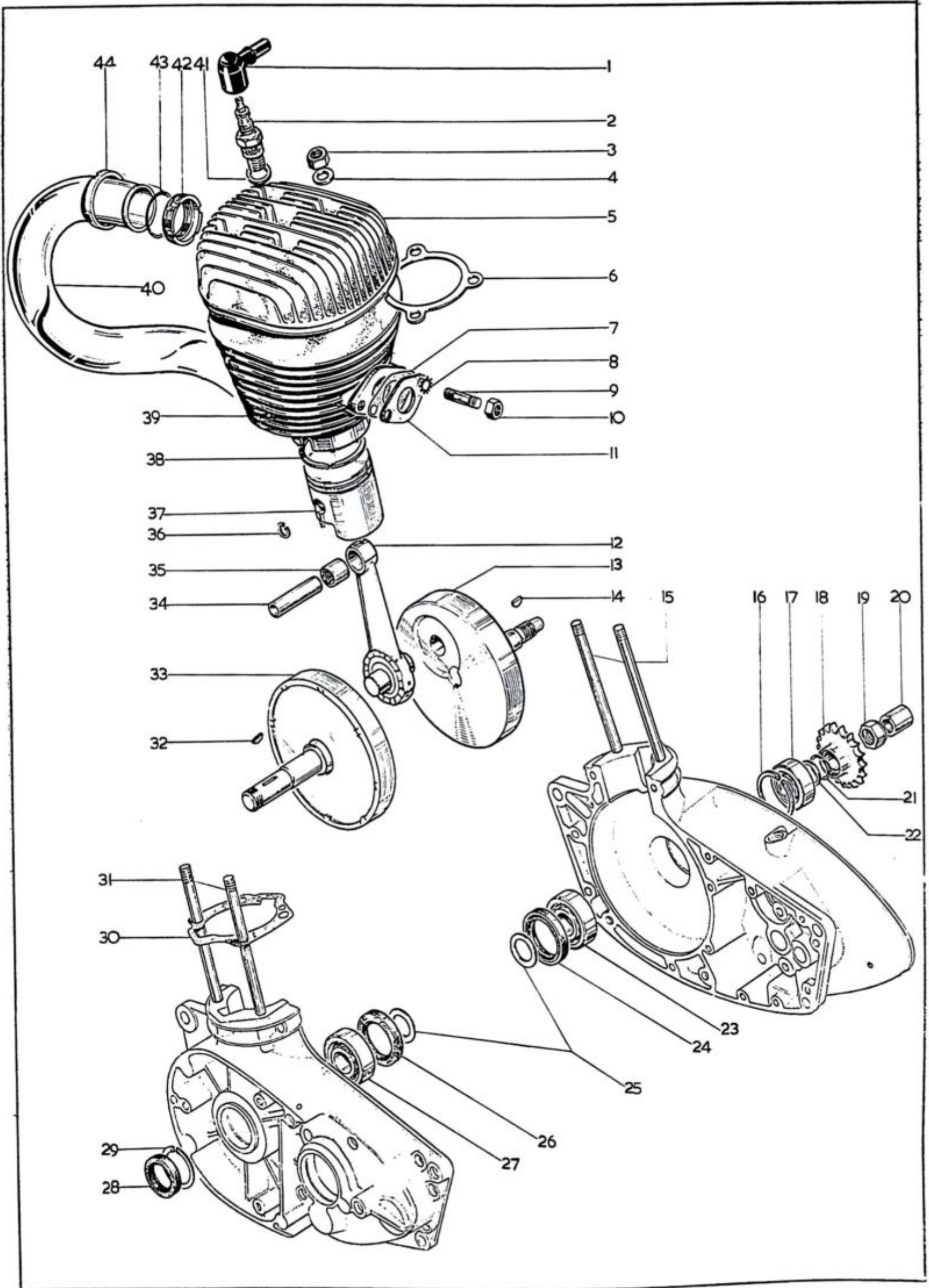


Plate 1—contd.

ENGINE

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
25.	90-0155	Crankshaft shim .010" (.254 mm.)	as reqd.
26.	90-0749	Crankshaft inner oil seal	1
27.	57-3621	Crankshaft bearing, left-hand (Hoffman LS.8)	1
28.	90-0147	Crankshaft outer oil seal	1
29.	90-0798	Circlip, crankshaft oil seal	1
30.	70-7822	Cylinder base gasket	1
31.	70-8275*	Stud, head and barrel to crankcase ($\frac{5}{16}$ " British Standard Fine/Whitworth $\times 5\frac{3}{8}$ ")	2
32.	90-1670	Key, rotor to crankshaft	1
33.	70-9730	Flywheel assembly (left-hand)	1
34.	70-9954	Gudgeon pin	1
35.	90-1458	Small-end bearing (Torrington B.910/OH)	1
36.	70-9955	Gudgeon pin circlip	2
37.	70-9784	Piston complete (standard)	1
37.	70-9785	Piston complete (+ $\frac{1}{2}$ mm.)	1
37.	70-9786	Piston complete (+1 mm.)	1
38.	70-9951	Piston ring (standard)	2
38.	70-9952	Piston ring (+ $\frac{1}{2}$ mm.)	2
38.	70-9953	Piston ring (+1 mm.)	2
39.	70-9618	Cylinder barrel	1
40.	82-8417	Exhaust pipe	1
41.	66-0102	Spark plug washer	1
42.	82-8296	Exhaust pipe adaptor	1
43.	82-8295	Sealing ring, exhaust pipe	1
44.	82-8294	Nut, exhaust pipe union	1
	00-3314	Full set of gaskets	1

*Special material: 15.—EN16. 31.—EN16.

Plate 2

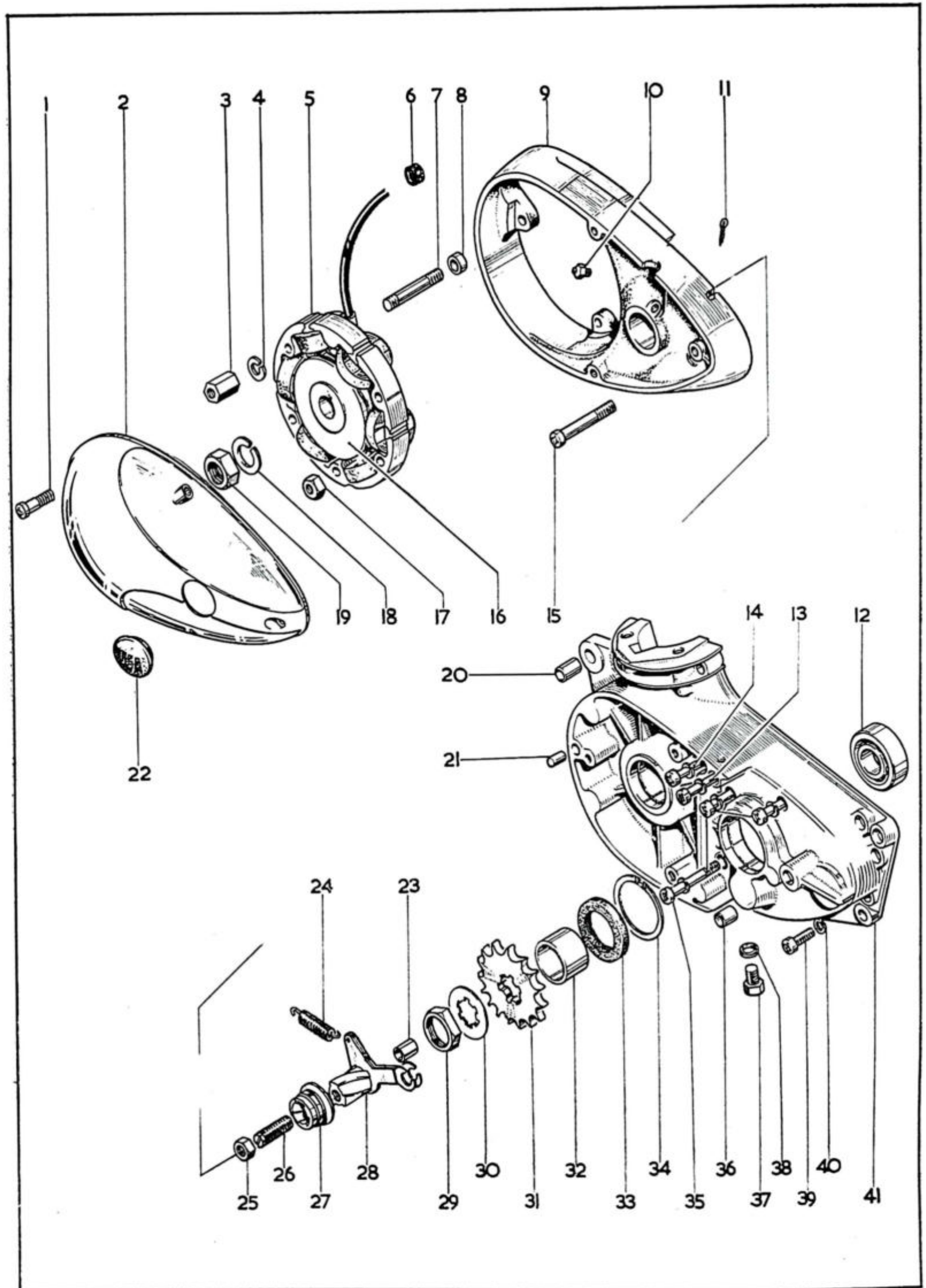


Plate 2

CRANKCASE AND COVERS (left-hand)

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	76-0219	Screw, outer cover ($\frac{1}{4}$ " British Standard Fine $\times$ 9/16")	4
2.	90-1548	Outer cover (left-hand)	1
3.	90-1593*	Sleeve nut, stator front mounting ($\frac{1}{4}$ " British Standard Fine)	1
4.	82-9020	Spring washer, stator mounting ($\frac{1}{4}$ " $\times$ 19/32" $\times$.040")	3
5.	19-0453	Stator (Wico S.4221)	1
6.	40-0705	Grommet, alternator leads	1
7.	90-1607*	Stud, stator mounting ($\frac{1}{4}$ " British Standard Fine $\times$ 2 $\frac{3}{16}$ ")	3
8.	90-1608	Spacer, stator mounting	3
9.	90-1546	Inner cover (left-hand)	1
10.	28-2080	Grease nipple, clutch lever	1
11.	60-2721	Split pin, drain hole ($\frac{3}{32}$ " $\times$ $\frac{5}{8}$ ")	1
12.	90-0012	Bearing, gearbox sleeve pinion (Hoffman S9)	1
13.	68-0229	Screw, crankcase ($\frac{1}{4}$ " British Standard Fine $\times$ 2 $\frac{5}{8}$ ")	1
14.	68-0216	Screw, crankcase ($\frac{1}{4}$ " British Standard Fine $\times$ 2 $\frac{1}{4}$ ")	1
15.	68-7704	Screw, rear, inner cover ($\frac{1}{4}$ " British Standard Fine $\times$ 1 $\frac{7}{8}$ ")	1
16.	19-0442	Alternator rotor (Wico S.4063)	1
17.	21-5102	Nut, stator mounting, rear ($\frac{1}{4}$ " British Standard Fine)	2
18.	25-6015	Spring washer, rotor mounting	1
19.	14-0406	Nut, rotor mounting ($\frac{5}{8}$ " Unified Fine)	1
20.	90-0109	Hollow dowel	1
21.	90-0110	Dowel, inner cover to crankcase	1
22.	42-8010	Grommet, clutch adjustment	1
23.	90-0132	Rubber bush, push rod	1
24.	90-0122	Clutch lever spring	1
25.	21-5203	Nut, clutch adjusting screw ($\frac{5}{16}$ " British Standard Fine)	1
26.	90-0105	Screw, clutch lever ($\frac{5}{16}$ " British Standard Fine $\times$ 1-3/32")	1
27.	90-0184	Bush, clutch operating lever	1
28.	57-3789	Clutch operating lever complete	1
29.	90-0172	Nut, gearbox sprocket ($\frac{7}{8}$ " $\times$ 20 Whitworth)	1
30.	90-0070	Lockwasher, gearbox sprocket	1
31.	90-0473	Gearbox sprocket (16 teeth)	1
32.	90-0071	Distance piece, gearbox sprocket	1
33.	90-0749	Oil seal, sleeve pinion	1
34.	90-1621	Circlip, sleeve pinion bearing	1
35.	70-9999	Screw, long, crankcase ($\frac{1}{4}$ " British Standard Fine $\times$ 1 $\frac{7}{8}$ ")	3
36.	90-0108	Dowel, inner cover to crankcase	1
37.	76-0311	Drain plug	1
38.	66-7518	Drain plug washer	1
39.	70-9998	Screw, short, crankcase ($\frac{1}{4}$ " British Standard Fine $\times$ $\frac{3}{4}$ ")	12
40.	90-0346	Spring washer for crankcase screws	17
41.	70-9793†	Crankcase (left-hand)	1

*Special material: 3.—EN14B. 7.—EN14B.

†Supplied only as crankcase complete 70-9789.

Plate 3

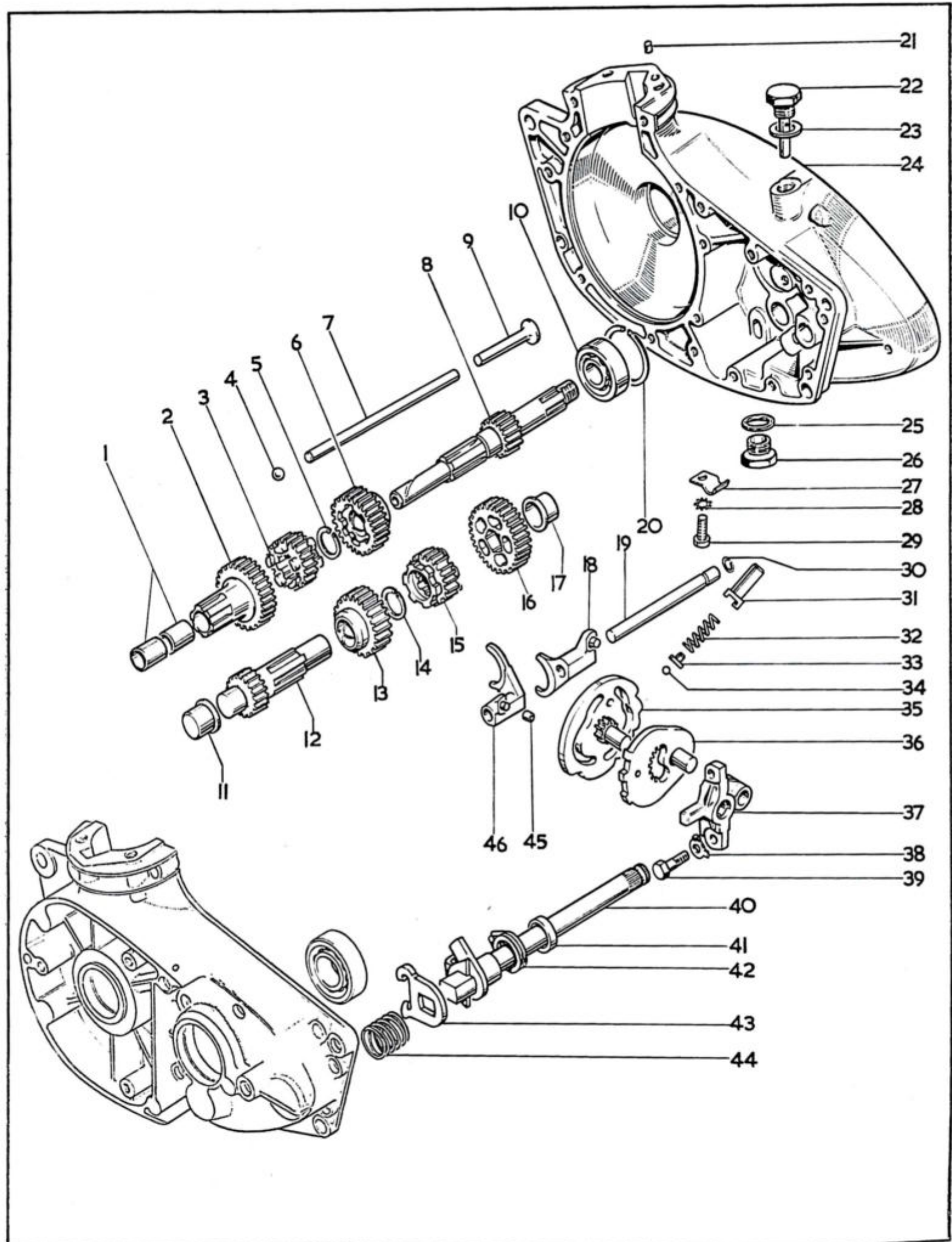


Plate 3

GEAR CLUSTER

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	90-0067	Bush, mainshaft top gear	2
2.	90-1630	Mainshaft top gear pinion complete (29 teeth)	1
3.	90-1693	Mainshaft sliding gear (22 teeth)	1
4.	97-2704	Steel ball, clutch adjusting screw (1/4" diameter)	1
5.	90-1709	Circlip, mainshaft gear	1
6.	90-1696	Mainshaft gear (26 teeth)	1
7.	90-0099	Clutch push rod (long)	1
8.	90-1690	Mainshaft with first gear	1
9.	90-0098	Clutch push rod (short)	1
10.	90-0011	Gearbox mainshaft bearing (Hoffman LS.7)	1
11.	90-1620	Bush, layshaft (left-hand)	1
12.	90-1694	Layshaft with top gear	1
13.	90-1692	Layshaft gear (25 teeth)	1
14.	90-1709	Circlip, layshaft gear	1
15.	90-1691	Layshaft sliding gear (21 teeth)	1
16.	90-1633	Layshaft gear (30 teeth)	1
17.	90-1620	Bush, layshaft (right-hand)	1
18.	90-1634	Selector fork (right-hand)	1
19.	90-1636	Selector fork spindle	1
20.	90-0075	Circlip, mainshaft bearing	1
21.	90-0110	Dowel, barrel location	1
22.	70-7987	Gearbox filler plug	1
23.	02-2894	Gearbox filler plug washer	1
24.	70-9791*	Crankcase (right-hand)	1
25.	02-2894	Washer, gearbox dipstick	1
26.	90-0115	Gearbox drain plug	1
27.	90-1671	Clip, contact breaker leads	1
28.	29-3319	Lockwasher, clip screw (.2" x .4" x .021")	1
29.	40-3044	Screw, contact breaker lead clip (2 British Association x 3/8")	1
30.	90-1665	Circlip, selector fork shaft	1
31.	90-1722	Socket, gearchange index	1
32.	90-1723	Spring, gearchange index	1
33.	90-1721	Ball seat, gearchange index	1
34.	89-0060	Ball, gearchange index (3/8" diameter)	1
35.	90-1724	Gearchange cam plate complete	1
36.	90-1655	Gearchange quadrant complete	1
37.	90-1640	Mounting bracket, cam plate and quadrant	1
38.	90-1642	Tab washer, bracket bolt	2
39.	90-1641†	Bolt, bracket mounting (1/4" British Standard Fine x 1-3/32")	2
40.	90-1645	Gearchange spindle	1
41.	90-1649	Spacer, gearchange spindle	1
42.	90-1673	Gearchange return spring	1
43.	90-1651	Selector plate, gearchange	1
44.	67-3342	Gearchange selector spring	1
45.	68-3162	Selector fork roller	2
46.	90-1697	Selector fork (left-hand)	1

*Supplied only as crankcase complete 70-9789.

†Special material: 39.—EN14B.

Plate 4

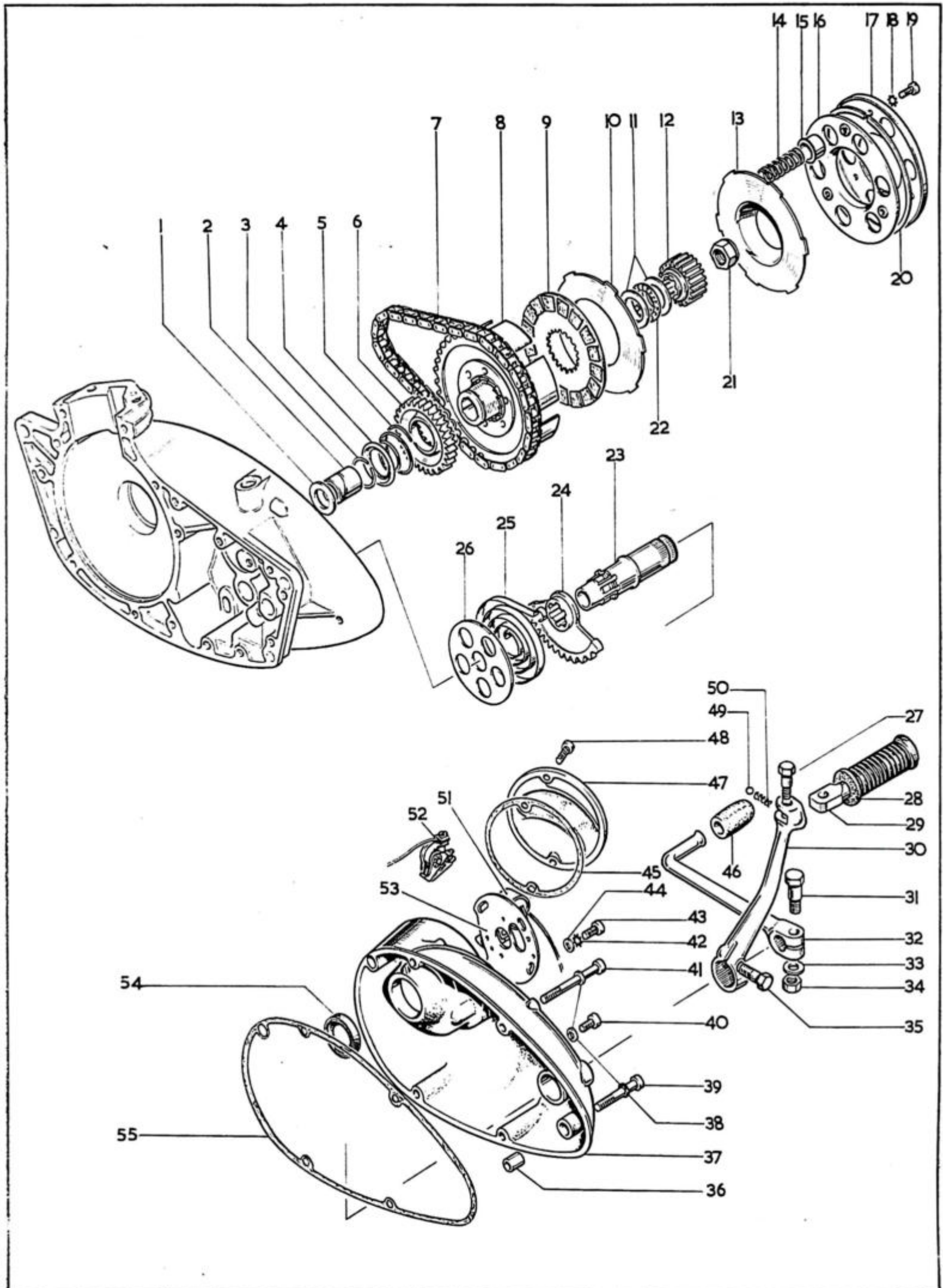


Plate 4

CLUTCH

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	90-1736	Washer, chainwheel bush	1
2.	90-1733	Bush, clutch chainwheel	1
3.	90-0024	Circlip, spring retainer	1
4.	90-0040	Retainer, kickstart pinion spring	1
5.	90-0039	Spring, kickstart pinion	1
6.	90-0177	Kickstart pinion	1
7.	19-8643	Primary chain	1
8.	57-3870	Clutch chainwheel	1
9.	90-1318	Clutch driving plate	4
10.	90-0037	Clutch driven plate	3
11.	90-1718	Clutch thrust washer	2
12.	90-1737	Clutch centre	1
13.	90-0032	Clutch actuating plate	1
14.	57-3981	Clutch spring	6
15.	90-0030	Clutch spring cup	6
16.	90-1589	Clutch spring plate	1
17.	90-0336	Clutch cover	1
18.	29-3319	Lockwasher for screw, line 20 (2/10" × 4/10" × .021")	3
19.	90-0368	Screw, clutch cover	3
20.	90-0027	Circlip, clutch spring plate	1
21.	70-9795	Clutch centre nut (1/2" British Standard Fine)	1
22.	90-1717	Thrust bearing, clutch centre	1
23.	57-3879	Kickstart spindle	1
24.	90-0179	Kickstart quadrant	1
25.	90-0089	Kickstart return spring	1
26.	90-0090	Spring plate, kickstart	1
27.	21-1958	Bolt, kickstart pedal (5/16" Unified Fine × 1-1/32")	1
28.	68-3193	Kickstart pedal rubber	1
29.	68-3202	Kickstart pedal complete	1

Plate 4—contd.

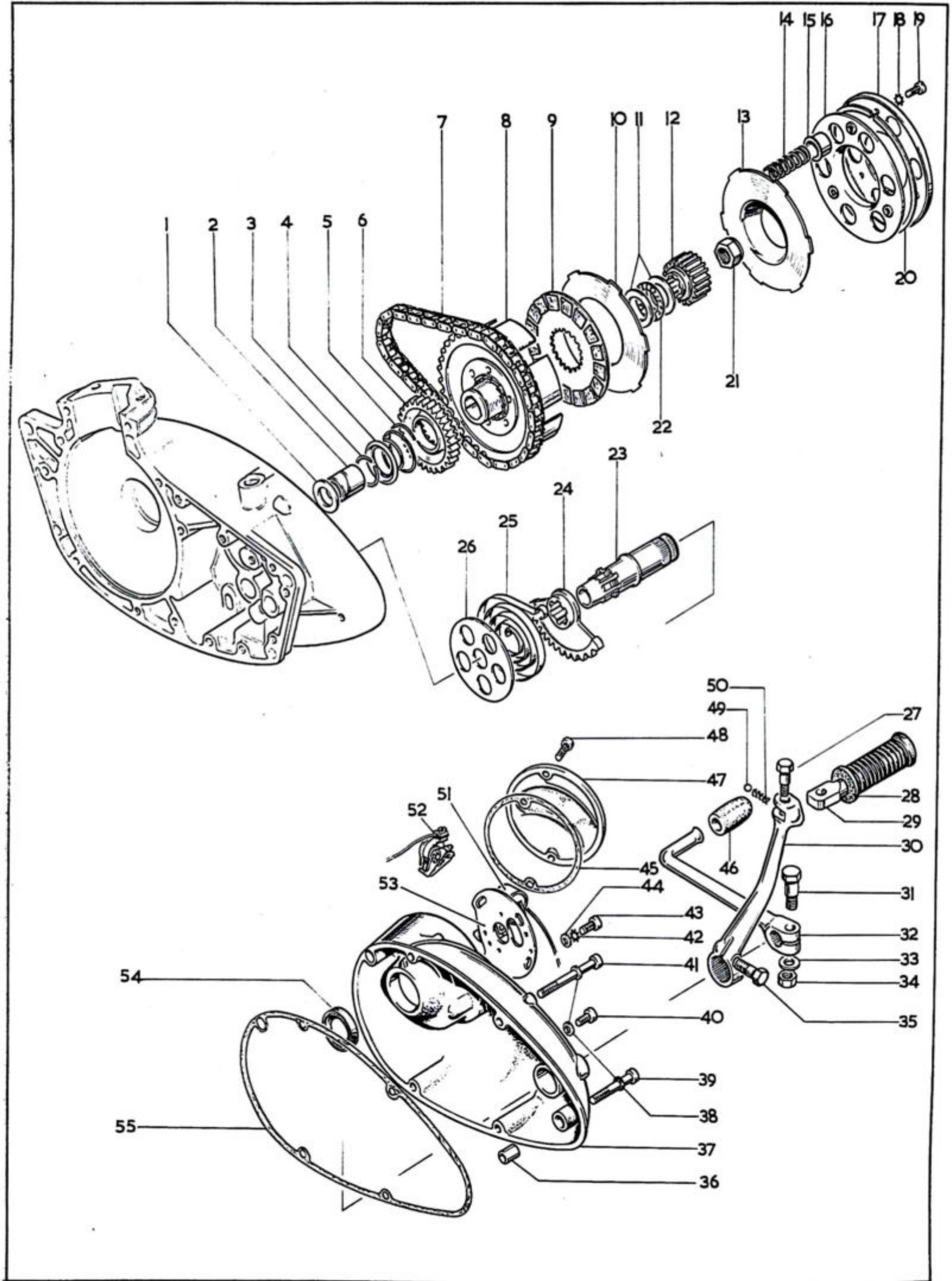


Plate 4—contd.

CLUTCH

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
30.	57-3866	Kickstart crank complete	1
31.	21-5616*	Bolt, gearchange lever ($\frac{1}{4}$ " British Standard Fine $\times 1\frac{1}{8}$ ") ..	1
32.	68-3126	Gearchange lever	1
33.	02-0525	Washer, gearchange lever ($\frac{1}{4}$ " $\times \frac{1}{2}$ " $\times .048$ ") ..	1
34.	21-5102	Nut, gearchange lever ($\frac{1}{4}$ " British Standard Fine) ..	1
35.	14-0216	Bolt, kickstart crank ($\frac{5}{16}$ " Unified Fine $\times 1\frac{1}{8}$ ") ..	1
36.	90-0108	Dowel, primary cover to crankcase	2
37.	70-9787	Primary drive cover	1
38.	90-0262	Fibre washer, cover screws	6
39.	40-0234	Screw, short, primary cover ($\frac{1}{4}$ " British Standard Fine $\times 1\frac{11}{16}$ ") ..	1
40.	76-0219	Oil level screw, primary cover ($\frac{1}{4}$ " British Standard Fine $\times \frac{9}{16}$ ") ..	1
41.	76-0546	Screw, long, primary cover ($\frac{1}{4}$ " British Standard Fine $\times 2$ ") ..	4
42.	29-3319	Lockwasher, contact breaker plate ($2\frac{10}{16}$ " $\times 4\frac{10}{16}$ " $\times .021$ ") ..	2
43.	97-3894	Screw, contact breaker plate (2 British Association $\times 2\frac{1}{64}$ ") ..	2
44.	02-1096	Washer, contact breaker plate ($\frac{3}{16}$ " $\times \frac{3}{8}$ " $\times .044$ ") ..	2
45.	90-1594	Gasket, contact breaker cover	2
46.	89-3208	Gearchange pedal rubber	1
47.	90-1672	Contact breaker cover	1
48.	90-1674	Screw, contact breaker cover	2
49.	97-2704	Ball, kickstart pedal, $\frac{1}{4}$ " diameter (6.35 mm.) ..	1
50.	40-3085	Kickstart pedal spring	1
51.	19-0445	Condensor (Wipac S.2767)	1
52.	19-0444	Contact set (Wipac S.0584)	1
53.	19-0449	Contact breaker plate (Wipac S.4060) ..	1
54.	86-8769	Oil seal, primary drive cover	1
55.	90-1595	Gasket, primary drive cover	1
	57-3869	Clutch complete	1

*Special material: 31.—EN15.

Plate 5

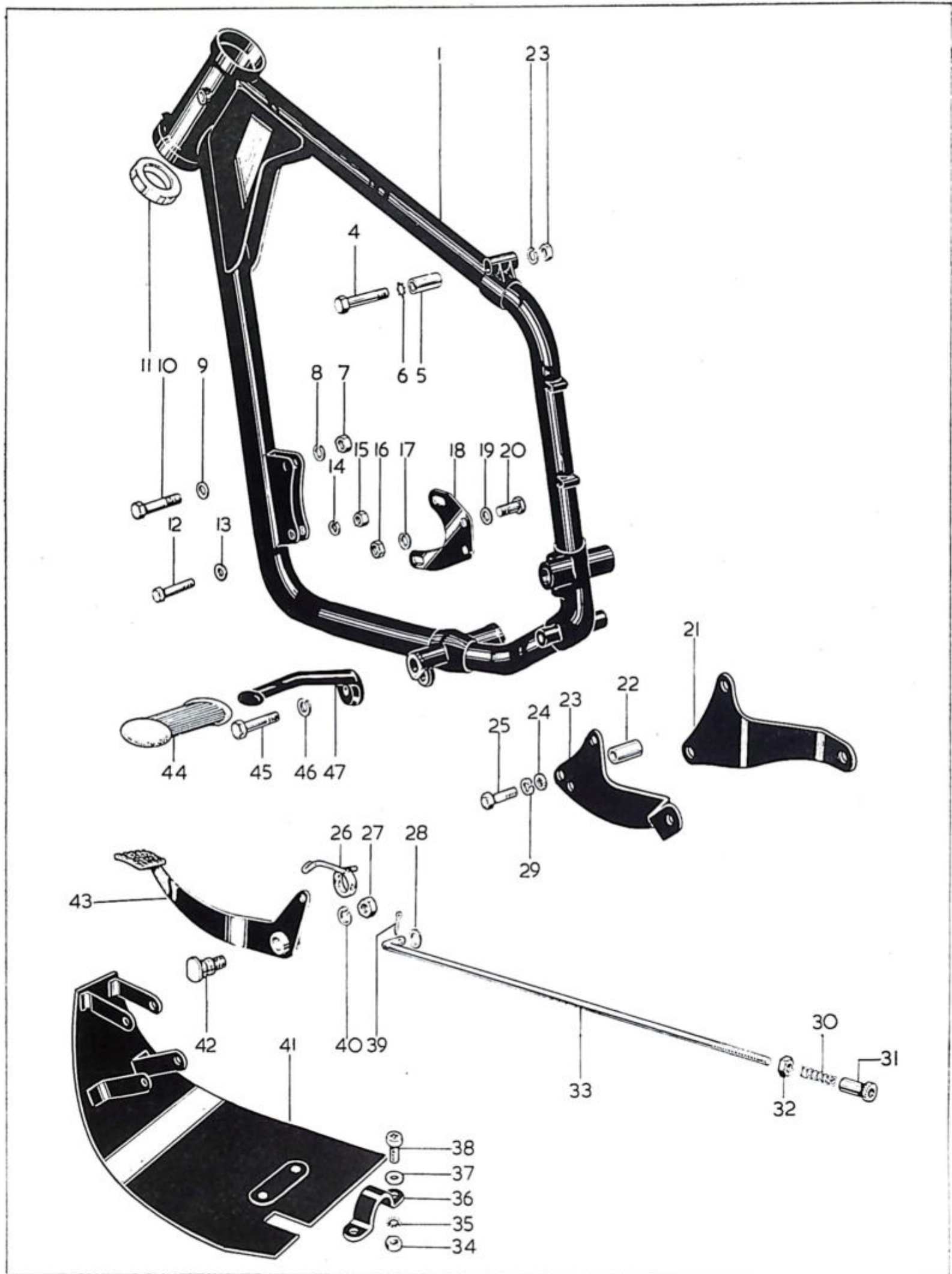


Plate 5

FRAME

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	82-9982	Frame front	1
2.	02-0522	Spring washer, sub-frame bolt ($25/64" \times 3/4" \times .056"$)	1
3.	21-5104	Nut, sub-frame bolt ($3/8"$ British Standard Fine)	1
4.	21-5728*	Bolt, sub-frame top fixing ($3/8"$ British Standard Fine $\times 3 1/4"$)	1
5.	90-4297	Spacer, sub-frame top fixing	1
6.	66-4707	Lockwasher, earth, seat lug	1
7.	21-5103	Nut, top engine bolt ($5/16"$ British Standard Fine)	2
8.	24-8784	Spring washer, top engine bolt ($5/16" \times 5/8" \times .040"$)	2
9.	02-0923	Washer, top engine bolt ($5/16" \times 5/8" \times 1/16"$)	2
10.	21-5670*	Top engine bolt ($5/16"$ British Standard Fine $\times 1 3/4"$)	2
11.	65-4465	Steering head cup	2
12.	21-5620*	Bottom engine bolt ($1/4"$ British Standard Fine $\times 1 3/4"$)	2
13.	02-1374	Washer, bottom engine bolt ($1/4" \times 21/32" \times .080"$)	4
14.	82-9020	Spring washer, bottom engine bolt ($1/4" \times 19/32" \times .040"$)	2
15.	21-5102	Nut, bottom engine bolt ($1/4"$ British Standard Fine)	2
16.	21-5103	Nut, engine plate bolt ($5/16"$ British Standard Fine)	2
17.	24-8784	Spring washer, engine plate bolt ($5/16" \times 5/8" \times .040"$)	2
18.	90-4350	Rear engine plate	2
19.	02-0923	Washer, engine plate bolt ($5/16" \times 5/8" \times 1/16"$)	4
20.	21-5670*	Bolt, engine plate to frame ($5/16"$ British Standard Fine $\times 1 3/4"$)	2
21.	83-1519	Pillion footrest bracket (right-hand)	1
22.	90-4294	Spacer, pillion footrest bracket	2
23.	75-4854	Pillion footrest bracket (left-hand)	1
24.	75-4128	Spacer, brake pedal return spring	1
25.	21-5724*	Bolt, pillion footrest bracket ($3/8"$ British Standard Fine $\times 2 1/4"$)	2
26.	90-7027	Return spring, brake pedal	1
27.	21-5105	Nut, brake pedal pivot ($7/16"$ British Standard Fine)	1
28.	02-0525	Washer, brake rod to pedal ($1/4" \times 1/2" \times .048"$)	1
29.	02-0522	Spring washer, footrest bracket ($25/64" \times 3/4" \times .056"$)	2
30.	15-1312	Brake rod spring	1
31.	90-7029	Adjuster nut, brake rod ($1/4"$ British Standard Fine)	1
32.	21-5102	Nut, brake rod ($1/4"$ British Standard Fine)	1
33.	90-7025	Brake rod	1
34.	14-0301	Nut, engine shield clip ($1/4"$ Unified Fine)	2
35.	29-0541	Lockwasher, engine shield clip ($17/64" \times 15/32" \times .024"$)	2
36.	90-7196	Engine shield clip	1
37.	02-0525	Washer, engine shield clip ($1/4" \times 1/2" \times .048"$)	2
38.	21-1986	Screw, engine shield clip ($1/4"$ Unified Fine $\times 5/8"$)	2
39.	60-2719	Split pin, brake rod to pedal ($3/32" \times 3/8"$)	1
40.	03-0110	Spring washer, brake pedal ($15/32" \times 11/16" \times 11$ gauge)	1
41.	90-4142	Engine shield	1
42.	90-7024	Pivot bolt, brake pedal	1
43.	75-7025	Rear brake pedal	1
44.	40-4850	Footrest rubber	2
45.	14-0246	Footrest bolt ($7/16"$ Unified Fine $\times 1 1/2"$)	2
46.	27-6043	Spring washer, footrest bolt	2
47.	90-4847	Footrest	2

*Special material: 4.—EN15. 10.—EN15. 12.—EN15. 20.—EN15. 25.—EN15.

Plate 6

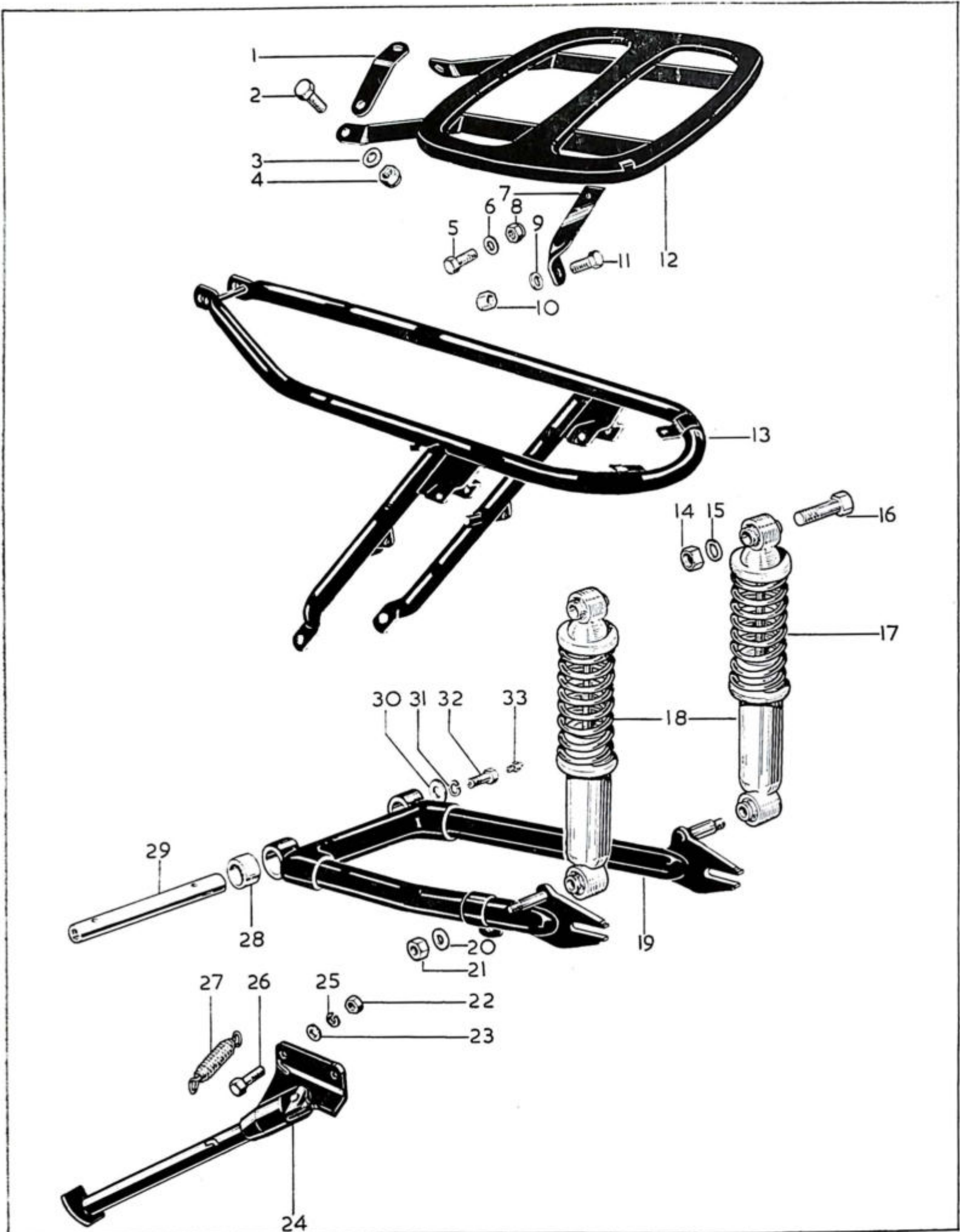


Plate 6

SWINGING ARM

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	68-6802	Front bracket, rear carrier	2
2.	14-0214	Bolt, bracket to carrier ($\frac{1}{4}$ " Unified Fine $\times$ 4")	2
3.	02-0923	Washer, bracket to carrier ($\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ "	2
4.	14-0302	Nut, bracket to carrier ($\frac{5}{16}$ " Unified Fine)	2
5.	14-0202	Bolt, rear bracket to carrier ($\frac{1}{4}$ " Unified Fine $\times$ 1 $\frac{1}{8}$ ")	2
6.	02-0525	Washer, rear bracket to carrier ($\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$.048")	2
7.	19-6031	Rear bracket (left-hand)	1
7.	19-6030	Rear bracket (right-hand)	1
8.	14-0301	Nut, rear bracket to carrier ($\frac{1}{4}$ " Unified Fine)	2
9.	02-0525	Washer, bracket to number plate ($\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$.048")	2
10.	14-0301	Nut, bracket to number plate ($\frac{1}{4}$ " Unified Fine)	2
11.	14-0202	Bolt, bracket to number plate ($\frac{1}{4}$ " Unified Fine $\times$ 1 $\frac{1}{8}$ ")	2
12.	19-6029	Rear carrier	1
13.	90-4344	Rear sub-frame	1
14.	14-0303	Nut, damper top mounting ($\frac{3}{8}$ " Unified Fine)	2
15.	02-1733	Washer, damper top mounting ($\frac{3}{8}$ " $\times$ 13/16" $\times$ $\frac{1}{16}$ "	2
16.	14-0234	Bolt, damper top mounting ($\frac{3}{8}$ " Unified Fine $\times$ 1 $\frac{3}{4}$ ")	2
17.	19-7437	Damper spring	2
18.	19-7435	Rear damper (Girling 64054957)	2
19.	82-9209	Swinging arm complete	1
20.	82-8933	Washer, damper bottom mounting	2
21.	14-0903	Nut, damper bottom mounting ($\frac{3}{8}$ " Unified Fine)	2
22.	14-0302	Nut, prop stand ($\frac{5}{16}$ " Unified Fine)	2
23.	02-0923	Washer, prop stand ($\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ "	2
24.	90-4774	Prop stand leg	1
25.	24-8784	Spring washer, prop stand ($\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$.040")	2
26.	14-0215	Bolt, prop stand ($\frac{5}{16}$ " Unified Fine $\times$ 1")	2
27.	82-8382	Prop stand return spring	1
28.	82-4076	Swinging arm bush	2
29.	82-9915	Pivot spindle, swinging arm	1
30.	40-4213	Washer (right-hand), swinging arm	1
31.	03-0110	Spring washer, sub-frame (15/32" $\times$ 11/16" $\times$ 11 gauge)	2
32.	21-1941	Bolt, sub-frame ($\frac{7}{16}$ " Unified Coarse $\times$ 1 $\frac{3}{16}$ ")	2
33.	64-0095	Grease nipple, swinging arm	2

Plate 7

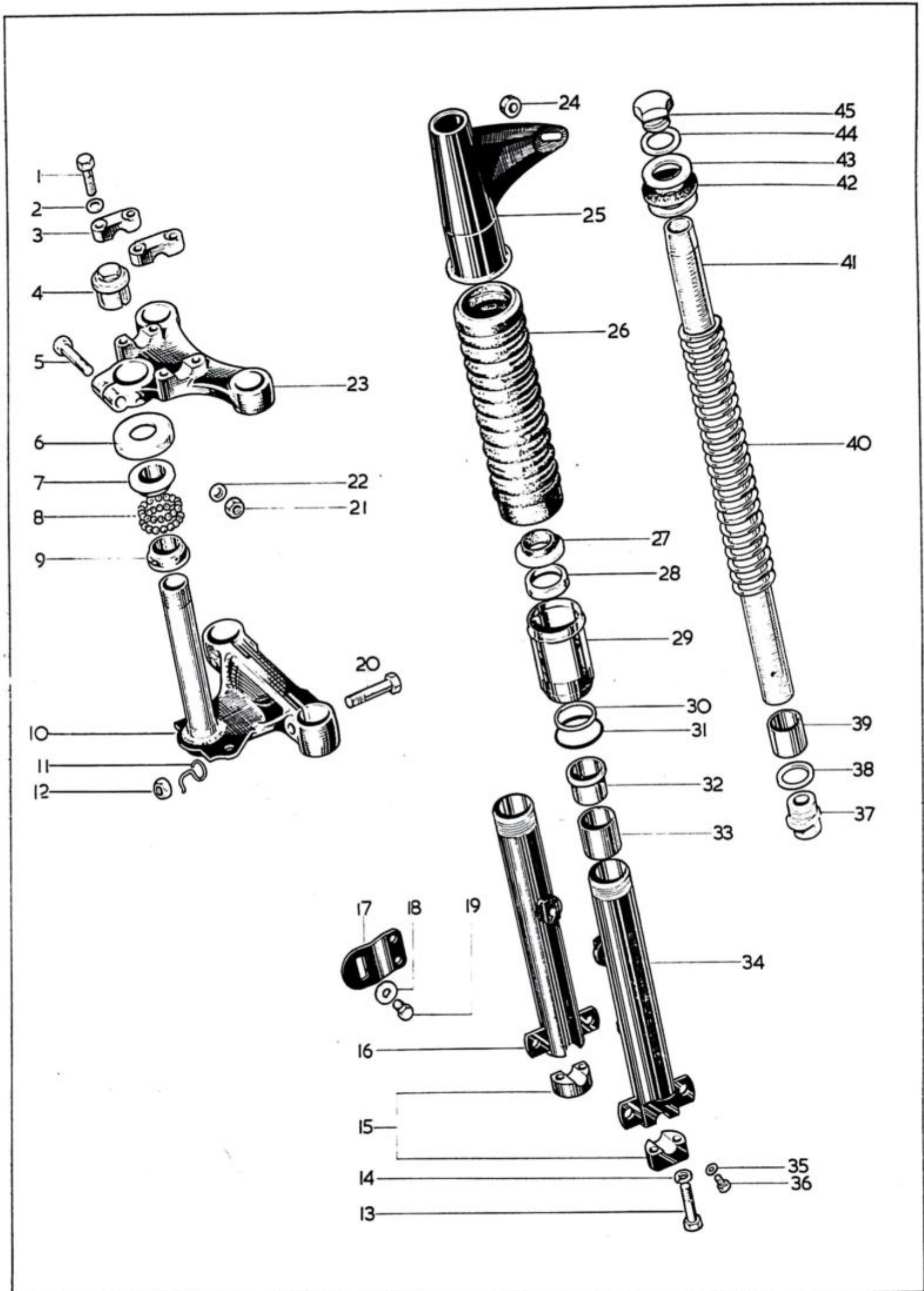


Plate 7

FRONT FORKS

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	14-0217	Bolt, handlebar clip ($\frac{5}{16}$ " Unified Fine $\times$ 1 $\frac{1}{4}$ ")	4
2.	15-5155	Washer, handlebar clip (21/64" $\times$ 1/2" $\times$.048")	4
3.	65-5333	Handlebar clip	2
4.	97-3764	Steering stem cap	1
5.	14-0220	Bolt, top yoke clamp ($\frac{5}{16}$ " Unified Fine $\times$ 1 $\frac{3}{4}$ ")	1
6.	65-5321	Dust cap, top cone	1
7.	65-5319	Top cone, steering	1
8.	01-4676	Steel ball, steering head, $\frac{3}{16}$ " diameter (4.7 mm.)	48
9.	97-3870	Bottom cone, steering	1
10.	97-3740	Bottom yoke	1
11.	90-5268	Cable guide clip	1
12.	14-0302	Nut, bottom yoke pinch bolt ($\frac{5}{16}$ " Unified Fine)	2
13.	14-0218	Bolt, fork end cap ($\frac{5}{16}$ " Unified Fine $\times$ 1 $\frac{3}{8}$ ")	4
14.	54-8003	Spring washer, fork end cap	4
15.	97-3758	Cap, fork end	2
16.	97-3748	Sliding tube (left-hand)	1
17.	97-3783	Bracket, stays to fork leg	2
18.	54-5504	Washer, bracket to fork leg	2
19.	21-1822	Bolt, bracket to fork leg ($\frac{5}{16}$ " Unified Fine $\times$ 1/2")	2
20.	14-0222	Bolt, bottom yoke ($\frac{5}{16}$ " Unified Fine $\times$ 2 $\frac{1}{4}$ ")	2
21.	14-0302	Nut, top yoke pinch bolt ($\frac{5}{16}$ " Unified Fine)	1
22.	35-0033	Spring washer, top yoke bolt	1
23.	97-3738	Fork top yoke	1
24.	75-5186	Spacer, headlamp mounting	2
25.	97-3759	Outer cover (right-hand)	1
25.	97-3760	Outer cover (left-hand)	1
26.	97-3784	Fork rubber gaiter	2
27.	97-3777	Oil wiper seal	2
28.	97-3766	Fork oil seal	2
29.	97-3754	Oil seal housing	2
30.	97-3771	Washer, oil seal housing	2
31.	97-3765	"O" ring, oil seal housing	2
32.	97-3776	Fork top bush	2
33.	97-3767	Fork slider spacer	2
34.	97-3749	Sliding tube (right-hand)	1
35.	54-0042	Drain plug washer	2
36.	97-3792	Fork drain plug	2
37.	97-3770	Fork shaft plug	2
38.	97-3774	Washer, fork shaft plug	2
39.	97-3775	Fork bottom bush	2
40.	97-3786	Fork spring	2
41.	97-3747	Fork shaft	2
42.	97-3768	Sealing rubber	2
43.	97-3769	Sealing rubber washer	4
44.	97-3773	Washer, fork top nut	2
45.	97-3772	Fork top nut	2
	97-3785	Front fork complete	1

Plate 8

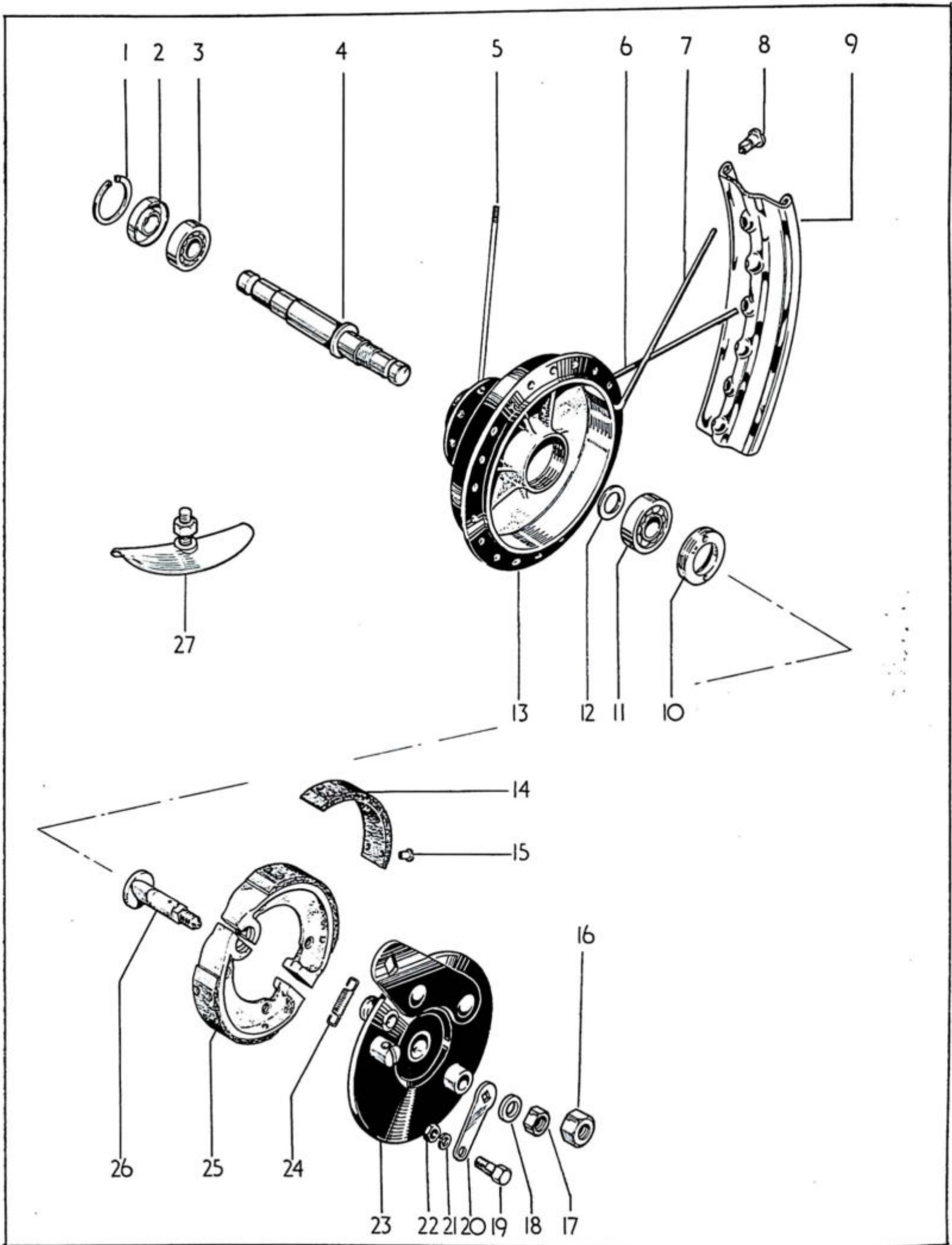


Plate 8

FRONT WHEEL

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	90-5701	Bearing circlip (left-hand)	1
2.	90-5700	Bearing dust cap (left-hand)	1
3.	90-6063	Bearing, left-hand (Hoffman 115)	1
4.	37-3513	Wheel spindle	1
5.	90-5681	Spoke (left-hand)	20
6.	90-5682	Spoke, inner (right-hand)	10
7.	90-5683	Spoke, outer (right-hand)	10
8.	53-5512	Spoke nipple	40
9.	90-5684	Wheel rim (WM1-19)	1
10.	90-5703	Bearing lockring (right-hand)	1
11.	90-0010	Bearing, right-hand (Hoffman 117)	1
12.	90-5722	Bearing shim (right- or left-hand)	as reqd.
13.	37-3516	Hub complete with spindle and bearings	1
14.	19-7738	Brake lining	2
15.	37-0979	Rivet, brake lining	12
16.	14-0406	Spindle nut ($\frac{5}{8}$ " Unified Fine)	1
17.	14-0302	Nut, brake lever to cam ($\frac{5}{16}$ " Unified Fine)	1
18.	15-0431	Washer, brake lever to cam ($\frac{7}{16}$ " $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ ")	1
19.	02-0510	Bolt, cable to lever ($\frac{1}{4}$ " British Standard Cycle $\times$ 21/32")	1
20.	75-5531	Brake lever	1
21.	82-9020	Spring washer, cable to lever ($\frac{1}{4}$ " $\times$ 19/32" $\times$.040")	1
22.	02-0443	Nut, cable to lever ($\frac{1}{4}$ " British Standard Cycle)	1
23.	37-2256	Brake cover plate	1
24.	90-5716	Return spring, brake shoe	2
25.	37-0977	Brake shoe complete	2
26.	37-3475	Brake cam spindle	1
27.	37-3584	Security bolt (WM-1)	1
	37-3515	Front wheel with spindle and bearings	1

Plate 9

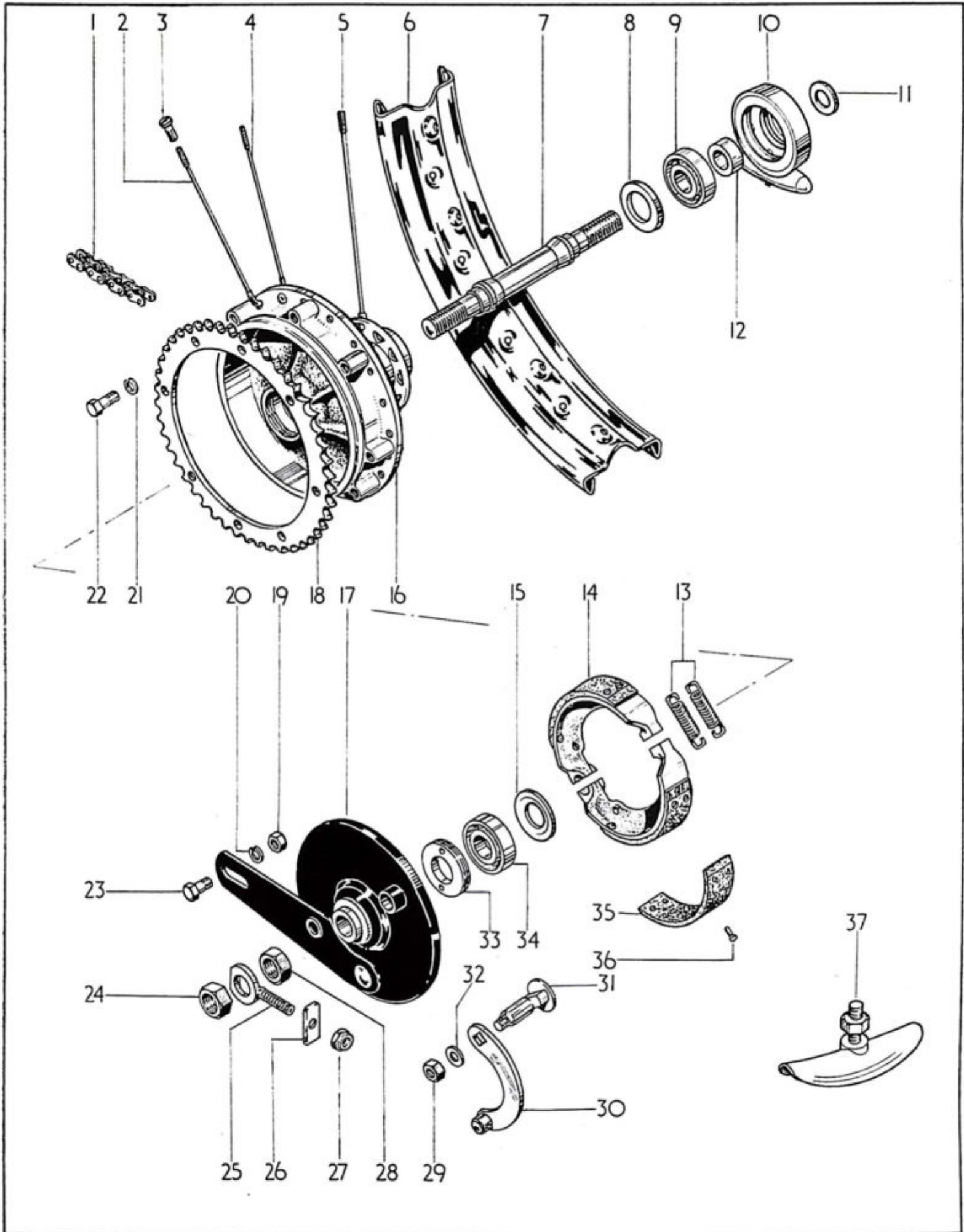


Plate 9

REAR WHEEL

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	19-8690	Rear driving chain ($\cdot 5'' \times \cdot 335'' \times 128$ pitch)	1
2.	90-6273	Spoke, outer (left-hand)	10
3.	27-6810	Spoke nipple	40
4.	90-6274	Spoke, inner (left-hand)	10
5.	90-6272	Spoke (right-hand)	20
6.	90-6271	Wheel rim (WM1-18)	1
7.	37-3477	Wheel spindle	1
8.	37-3520	Bearing seal (right-hand)	1
9.	75-6018	Bearing (Fischer SN.203)	1
10.	19-9207	Speedometer gearbox (Smiths BG.5330/847)	1
11.	25-6014	Outer spindle washer	1
12.	90-6230	Inner distance piece	1
13.	90-5716	Return spring, brake shoe	2
14.	37-0977	Brake shoe complete	2
15.	37-3521	Bearing seal (left-hand)	1
16.	37-3613	Hub complete with spindle and bearings	1
17.	37-3564	Brake cover plate	1
18.	90-6234	Rear chainwheel (58 teeth)	1
19.	21-5104	Nut, torque arm to swinging arm ($\frac{3}{8}''$ British Standard Fine)	1
20.	02-2903	Washer, torque arm to swinging arm ($13/32'' \times 9/16'' \times \frac{1}{16}''$)	1
21.	90-6213	Spring washer, chainwheel bolt	8
22.	90-6241*	Bolt, rear chainwheel ($7/32''$ British Standard Cycle $\times \frac{5}{8}''$)	8
23.	21-5713*	Bolt, torque arm to swinging arm ($\frac{3}{8}''$ British Standard Fine $\times \frac{7}{8}''$)	1
24.	14-0406	Outer spindle nut ($\frac{5}{8}''$ Unified Fine)	2
25.	37-3474	Wheel adjuster	2
26.	90-6221	Adjuster end cap	2
27.	14-0701	Adjuster locknut ($\frac{1}{4}''$ Unified Fine)	2
28.	21-1942	Inner spindle nut ($\frac{5}{8}''$ Unified Fine)	2
29.	14-0302	Nut, brake lever to cam ($\frac{5}{16}''$ Unified Fine)	1
30.	90-6228	Brake lever	1
31.	37-3475	Brake cam spindle	1
32.	15-0431	Washer, brake lever to cam ($\frac{7}{16}'' \times \frac{3}{4}'' \times \frac{1}{16}''$)	1
33.	90-6216	Bearing retainer	1
34.	75-6018	Bearing (Fischer SN.203)	1
35.	19-7738	Brake lining	2
36.	37-0979	Brake lining rivet	12
37.	37-3584	Security bolt (WM-1)	1
	37-3611	Wheel complete with spindle and bearings	1

*Special material: 22.—EN16. 23.—EN15.

Plate 10

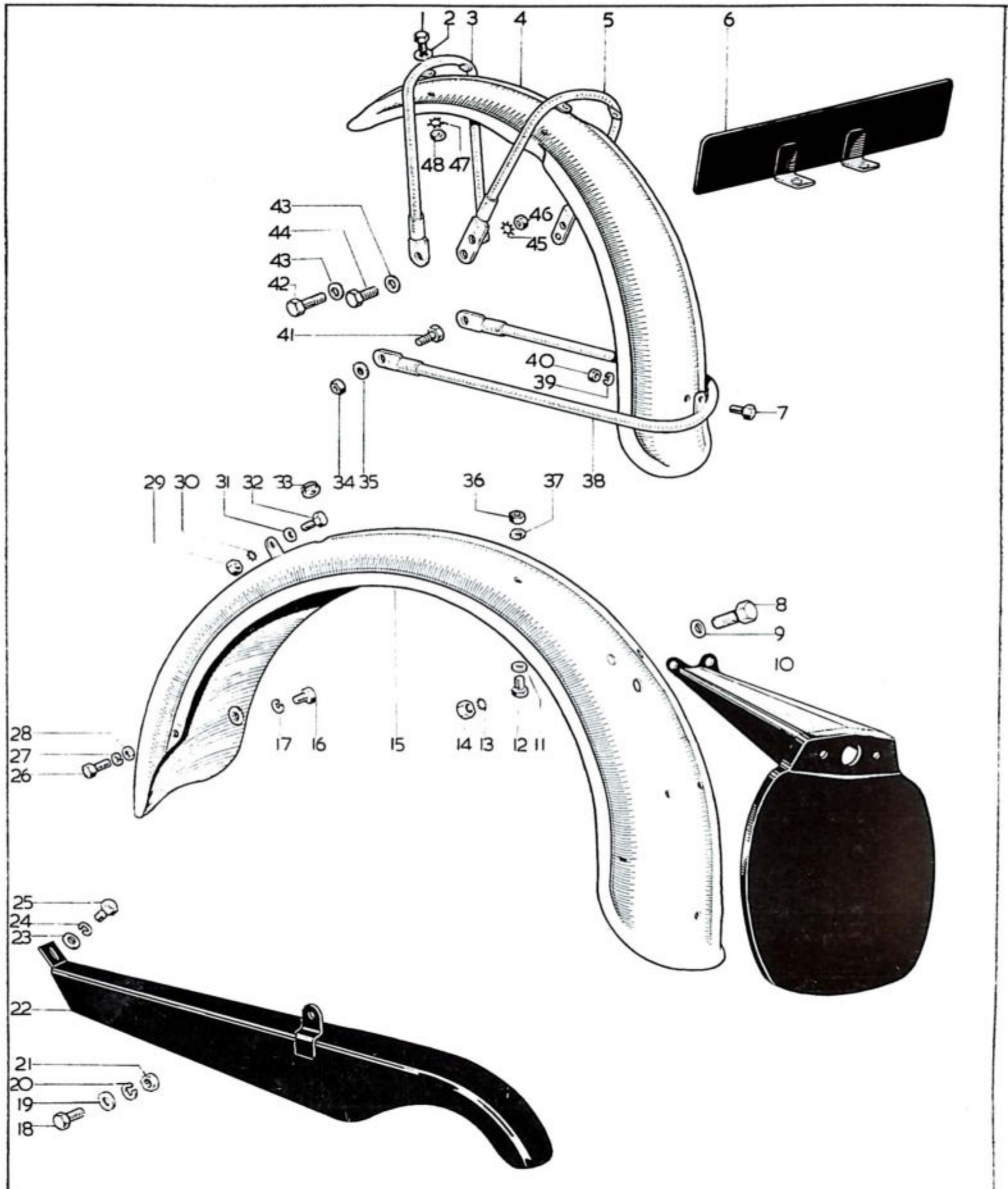


Plate 10

MUDGUARDS

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	14-0101	Bolt, front and centre stays to guard ($\frac{1}{4}$ " Unified Fine $\times \frac{1}{2}$ ")	4
2.	27-8560	Washer, front and centre stays to guard ($\frac{1}{4}$ " $\times \frac{5}{8}$ " $\times .048$ ")	8
3.	40-6599	Front stay, front mudguard	1
4.	90-6580	Front mudguard	1
5.	40-6601	Bridge stay, front mudguard	1
6.	97-3889	Front number plate (to order only)	1
7.	14-0113	Bolt, rear stay to guard ($\frac{5}{16}$ " Unified Fine $\times \frac{5}{8}$ ")	1
8.	21-5611*	Bolt, rear number plate to guard ($\frac{1}{4}$ " British Standard Fine $\times \frac{1}{2}$ ")	2
9.	02-0525	Washer, rear number plate to guard ($\frac{1}{4}$ " $\times \frac{1}{2}$ " $\times .048$ ")	2
10.	90-6748	Rear number plate	1
11.	02-0923	Washer, rear guard top mounting ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ")	2
12.	21-5662*	Bolt, rear guard top mounting ($\frac{5}{16}$ " British Standard Fine $\times \frac{5}{8}$ ")	2
13.	29-0541	Lockwasher, number plate to guard ($\frac{17}{64}$ " $\times \frac{15}{32}$ " $\times .024$ ")	3
14.	21-5102	Nut, number plate to guard ($\frac{1}{4}$ " British Standard Fine)	3
15.	83-1334	Rear mudguard	1
16.	21-5662*	Bolt, rear guard to frame ($\frac{5}{16}$ " British Standard Fine $\times \frac{5}{8}$ ")	1
17.	24-8784	Spring washer, rear guard to frame ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	1
18.	21-5662*	Bolt, chainguard to mudguard ($\frac{5}{16}$ " British Standard Fine $\times \frac{5}{8}$ ")	1
19.	02-0923	Washer, chainguard to mudguard ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ")	1
20.	24-8784	Spring washer, chainguard to mudguard ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	1
21.	21-5103	Nut, chainguard to mudguard ($\frac{5}{16}$ " British Standard Fine)	1
22.	90-7743	Rear chainguard	1
23.	76-0101	Washer, chainguard front	1
24.	82-9020	Spring washer, chainguard front ($\frac{1}{4}$ " $\times \frac{19}{32}$ " $\times .040$ ")	1
25.	21-5612*	Bolt, chainguard front ($\frac{1}{4}$ " British Standard Fine $\times \frac{5}{8}$ ")	1
26.	21-5662*	Bolt, rear guard to frame and toolbox ($\frac{5}{16}$ " $\times \frac{5}{8}$ ")	1
27.	24-8784	Spring washer, rear guard to frame and toolbox ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	1
28.	15-5155	Washer, left-hand side, rear guard ($\frac{21}{64}$ " $\times \frac{1}{2}$ " $\times .048$ ")	1
29.	21-5102	Nut, guard to rectifier bracket ($\frac{1}{4}$ " British Standard Fine)	1
30.	29-0541	Lockwasher, guard to rectifier bracket ($\frac{17}{64}$ " $\times \frac{15}{32}$ " $\times .024$ ")	2
31.	27-8560	Washer, guard to rectifier bracket ($\frac{1}{4}$ " $\times \frac{5}{8}$ " $\times .048$ ")	2
32.	21-5612*	Bolt, guard to rectifier bracket ($\frac{1}{4}$ " British Standard Fine $\times \frac{5}{8}$ ")	1
33.	90-6985	Wiring grommet	2
34.	14-0302	Nut, stay to leg ($\frac{5}{16}$ " Unified Fine)	2
35.	54-0055	Washer, stay to leg	2
36.	21-5103	Nut, guard to frame ($\frac{5}{16}$ " British Standard Fine)	2
37.	24-8784	Spring washer, guard to frame ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	2
38.	40-6592	Rear stay, front mudguard	1
39.	24-8784	Spring washer, rear stay to guard ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	1
40.	14-0402	Nut, rear stay to guard ($\frac{5}{16}$ " Unified Fine)	1
41.	14-0114	Bolt, stay to fork leg ($\frac{5}{16}$ " Unified Fine $\times \frac{3}{4}$ ")	2
42.	14-0115	Bolt, front and centre stays to bracket ($\frac{5}{16}$ " Unified Fine $\times \frac{7}{8}$ ")	2
43.	02-0923	Washer, front and centre stays to bracket ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ")	4
44.	14-0113	Bolt, front and centre stays to bracket ($\frac{5}{16}$ " Unified Fine $\times \frac{5}{8}$ ")	2
45.	36-0382	Lockwasher, front and centre stays to bracket ($\frac{5}{16}$ ")	4
46.	14-0302	Nut, front and centre stays to bracket ($\frac{5}{16}$ " Unified Fine)	4
47.	29-0541	Lockwasher, front and centre stays to guard ($\frac{17}{64}$ " $\times \frac{15}{32}$ " $\times .024$ ")	4
48.	14-0401	Nut, front and centre stays to guard ($\frac{1}{4}$ " Unified Fine)	4

*Special material:

8.—EN15. 12.—EN15. 16.—EN15. 18.—EN15. 25.—EN15. 26.—EN15. 32.—EN15.

Plate 11

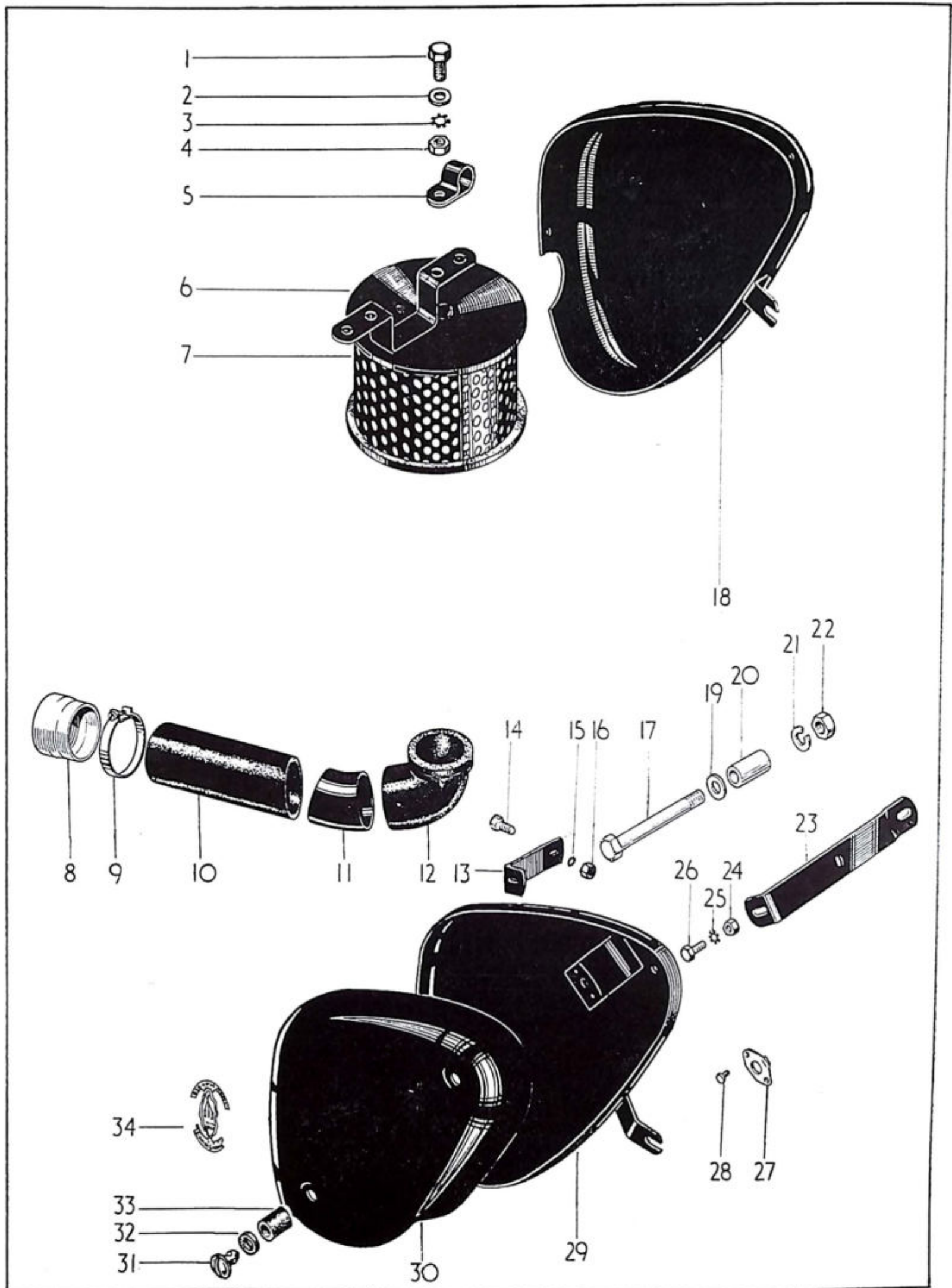


Plate 11

AIR CLEANER, TOOLBOX

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	14-0103	Bolt, air cleaner clip ($\frac{1}{4}$ " Unified Fine $\times \frac{3}{4}$ ")	2
2.	02-0525	Washer, air cleaner clip ($\frac{1}{4}$ " $\times \frac{1}{2}$ " $\times .048$ ")	2
3.	29-0541	Lockwasher, air cleaner clip ($\frac{17}{64}$ " $\times \frac{15}{32}$ " $\times .024$ ")	2
4.	14-0401	Nut, air cleaner clip ($\frac{1}{4}$ " Unified Fine)	2
5.	24-8928	Air cleaner clip	2
6.	60-0930	Air cleaner complete	1
7.	19-7116	Air cleaner element	1
8.	90-1744	Carburettor adaptor	1
9.	40-7883	Clip, air cleaner hose	2
10.	90-1745	Air cleaner hose	1
11.	90-1746	Connecting tube, air cleaner hose	1
12.	40-7879	Rubber connection, air cleaner	1
13.	90-9391	Front bracket, air cleaner cover	1
14.	21-6204	Bolt, bracket to cover (2 British Association $\times \frac{3}{8}$ ")	2
15.	29-3319	Lockwasher, bracket to cover	2
16.	02-1588	Nut, bracket to cover (2 British Association)	2
17.	21-5672*	Bolt, toolbox ($\frac{5}{16}$ " British Standard Fine $\times 2\frac{1}{4}$ ")	2
18.	90-9397	Air cleaner cover	1
19.	02-2899	Washer, toolbox	4
20.	66-8347	Spacer (long), toolbox	1
20.	15-7563	Spacer (short), toolbox	1
21.	24-8784	Spring washer, toolbox ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	2
22.	21-5103	Nut, toolbox ($\frac{5}{16}$ " British Standard Fine)	2
23.	90-9406	Rear bracket, air cleaner cover	1
24.	02-1588	Nut, bracket to back plate (2 British Association)	2
25.	29-3319	Lockwasher, bracket to back plate ($.2$ " $\times .4$ " $\times .021$ ")	2
26.	21-6204	Bolt, bracket to back plate (2 British Association $\times \frac{3}{8}$ ")	2
27.	68-9115	"Oddie" clip, toolbox	2
28.	68-9337	"Oddie" clip rivet, toolbox	4
29.	90-9402	Toolbox back plate	1
30.	90-9399	Toolbox cover	1
31.	82-8741	"Oddie" stud, toolbox cover	2
32.	68-9227	Rubber washer, "Oddie" stud	2
33.	68-9225	Rubber washer, "Oddie" stud	2
34.	65-9270	Cover transfer, toolbox and air cleaner	2

*Special material: 17.—EN15.

Plate 12

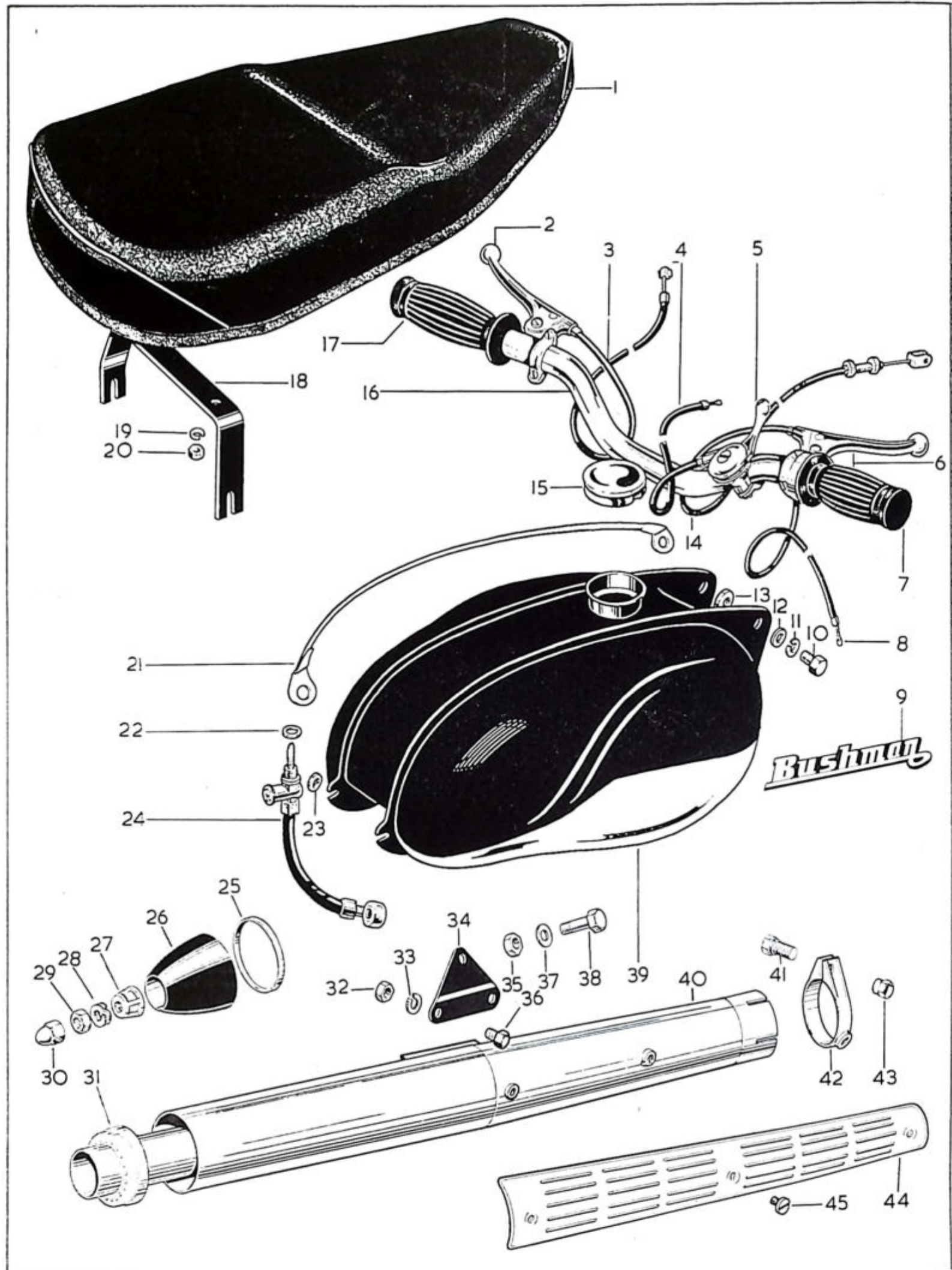


Plate 12

TWINSEAT, PETROL TANK, SILENCER, HANDLEBAR AND CONTROLS

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	82-9916	Twinseat complete	1
2.	90-8592	Clutch control complete (Amal 18/1091)	1
2.	90-8643*	Clutch control complete (Amal 18/1111)	1
3.	90-8625	Clutch control cable	1
4.	60-2194	Air control cable	1
5.	66-8896	Air control complete (Amal 12/608)	1
6.	90-8642*	Front brake and throttle control (Amal 368/26)	1
6.	90-8590	Front brake and throttle control (Amal 368/23)	1
7.	68-8721*	Rubber grip (right-hand)	1
7.	65-8503	Rubber grip (right-hand)	1
8.	90-8630	Throttle control cable	1
9.	90-8123	Petrol tank transfer	2
10.	21-5662†	Bolt, petrol tank front ($\frac{5}{16}$ " British Standard Fine $\times \frac{5}{8}$ ")	2
11.	24-8784	Spring washer, petrol tank front ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times .040$ ")	2
12.	02-0923	Washer, petrol tank front ($\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ")	2
13.	42-4094	Spacer, petrol tank front	2
14.	60-0896	Brake control cable	1
15.	82-8949	Petrol tank filler cap	1
16.	40-4960	Handlebar	1
17.	68-8717*	Rubber grip (left-hand)	1
17.	97-2563	Rubber grip (left-hand)	1
18.	82-9022	Rear bracket, twinseat	1
19.	82-9020	Spring washer, twinseat ($\frac{1}{4}$ " $\times 19/32$ " $\times .040$ ")	2
20.	14-0301	Nut, twinseat ($\frac{1}{4}$ " Unified Fine)	2
21.	90-8113	Petrol tank beading (left-hand)	1
21.	90-8114	Petrol tank beading (right-hand)	1
22.	76-8013	Petrol tap washer	1
23.	02-2138	Spacer, petrol tank (rear)	2
24.	90-8120	Petrol tap and pipe assembly	1
25.	90-3059	Sealing ring, silencer	1
26.	90-3138	End piece, silencer	1
27.	04-2033	End cone, silencer	1
28.	24-6035	Spring washer, silencer	1
29.	21-5203	Locknut, silencer ($\frac{5}{16}$ " British Standard Fine)	1
30.	90-3139	Nut, silencer ($\frac{5}{16}$ " British Standard Fine)	1
31.	82-8302	Silencer baffle assembly	1
32.	21-5102	Nut, bracket to silencer ($\frac{1}{4}$ " British Standard Fine)	2
33.	82-9020	Spring washer, bracket to silencer ($\frac{1}{4}$ " $\times 19/32$ " $\times .040$ ")	2
34.	82-9079	Silencer bracket	1
35.	41-4105	Nut, bracket to frame ($\frac{3}{8}$ " British Standard Cycle)	1
36.	21-5611†	Bolt, bracket to silencer ($\frac{1}{4}$ " British Standard Fine $\times \frac{1}{2}$ ")	2
37.	02-2138	Washer, bracket to frame ($\frac{3}{8}$ " $\times \frac{3}{4}$ " $\times \frac{1}{16}$ ")	3
38.	02-0803	Bolt, bracket to frame ($\frac{3}{8}$ " British Standard Cycle $\times 1-9/16$ ")	1
39.	90-8106	Petrol tank	1
40.	82-8761	Silencer complete	1
41.	14-0114	Bolt, silencer clip ($\frac{5}{16}$ " Unified Fine $\times \frac{3}{4}$ ")	1
42.	83-0280	Silencer clip	1
43.	21-0784	Nut, silencer clip ($\frac{5}{16}$ " Unified Fine)	1
44.	90-3165	Heat shield	1
45.	42-2701	Screw, heat shield ($\frac{1}{4}$ " British Standard Cycle $\times \frac{5}{16}$ ")	3

*Export models only.

†Special material: 10.—EN16. 36.—EN15.

Plate 13

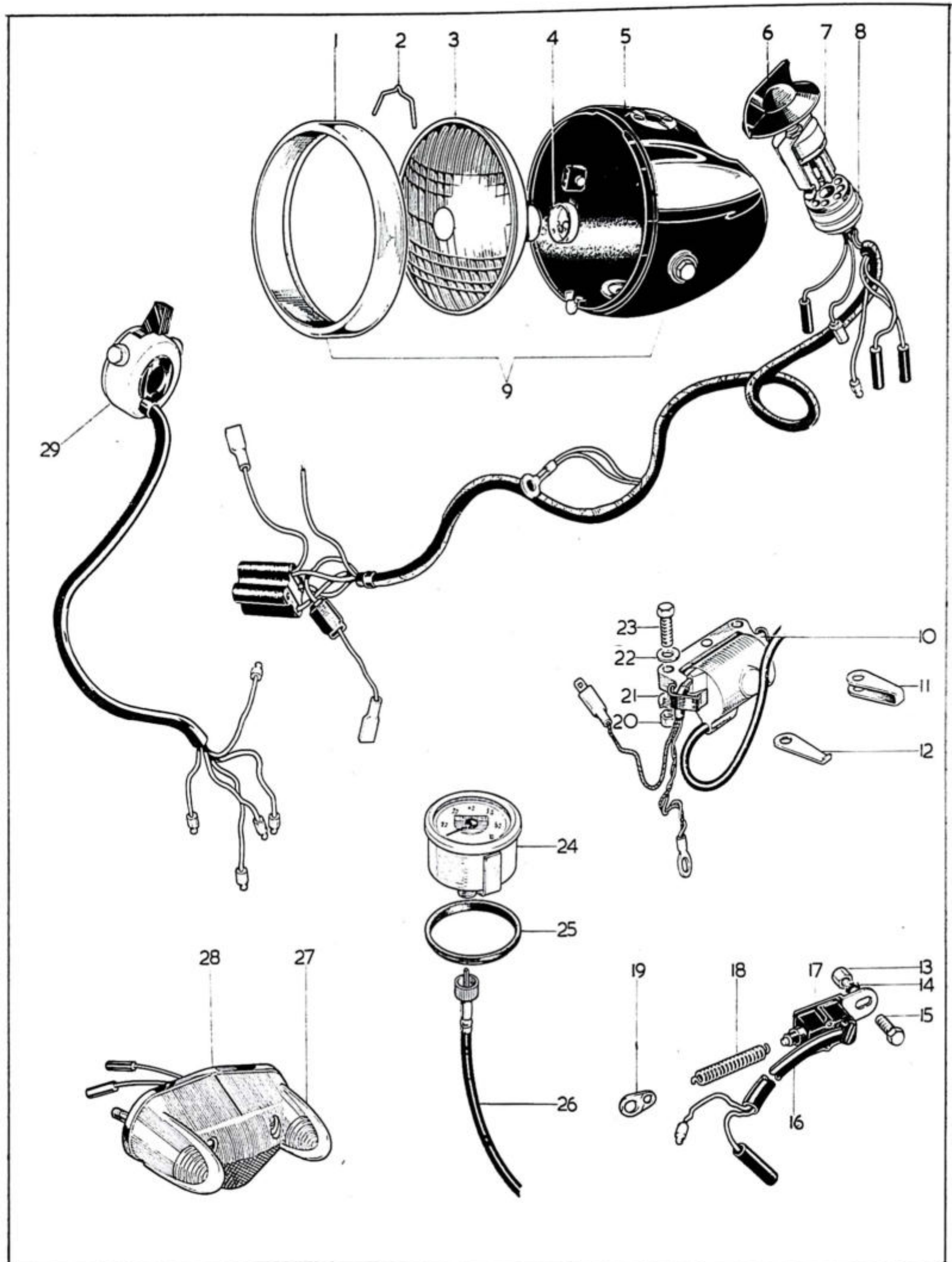


Plate 13

ELECTRICAL EQUIPMENT

<i>Plate Ref.</i>	<i>Spares Number</i>		<i>Description</i>	<i>Per Set</i>
	B.S.A. No.	Makers No.		
1.	19-0207	S.0066	Headlamp rim	1
2.		S.0070	Clip set for light unit	1
3.	19-0208	S.0875	Light unit, headlamp	1
4.		S.0768	Main bulb holder	1
5.	19-0209	S.0912	Headlamp shell	1
6.	19-0189	S.0783	Light switch cover	1
7.	19-0187	S.0781	Light switch	1
8.	19-0217	S.4220	Wiring harness	1
9.	19-0216	S.4178	Headlamp complete	1
10.	19-1711	54041030	Ignition coil	1
11.	68-9152		Coil retainer	1
12.	68-9153		Coil clip	1
13.	21-5102		Nut, stop switch (1/4" British Standard Fine)	1
14.	29-0541		Lockwasher, stop switch (17/64" × 15/32" × .024")	1
15.	21-5611*		Bolt, stop switch (1/4" British Standard Fine × 1/2")	1
16.		S.4182	Stop switch lead	1
17.	19-0199	S.2370	Stop switch	1
18.	75-9603		Stop switch spring	1
19.	90-9281		Spring bracket, stop switch	1
20.	21-5102		Nut, ignition coil mounting (1/4" British Standard Fine)	2
21.	82-9020		Spring washer, ignition coil mounting (1/4" × 19/32" × .040")	2
22.	27-8560		Washer, ignition coil mounting (1/4" × 5/8" × .048")	2
23.	21-5611*		Bolt, ignition coil mounting (1/4" British Standard Fine × 1/2")	2
24.	19-8923	SSM.2001/00	Speedometer head (m.p.h.)	1
24.	19-8924	SSM.2001/03	Speedometer head (k.p.h.)	1
25.	90-9377		Sealing ring, speedometer head	1
26.	19-9069	DF.9110/00	Speedometer cable	1
27.	19-0198	S.0089	Stop lamp lens	1
28.	19-0166	S.3611	Stop lamp complete	1
29.	19-0213	S.3858	"Tricon" switch complete	1
	19-0215	16850	Headlamp with harness	1
	19-2046	AC.590	Electric horn (to order only)	1
	83-1523		Horn connecting lead (to order only)	1

*Special material: 15.—EN15. 23.—EN15.

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

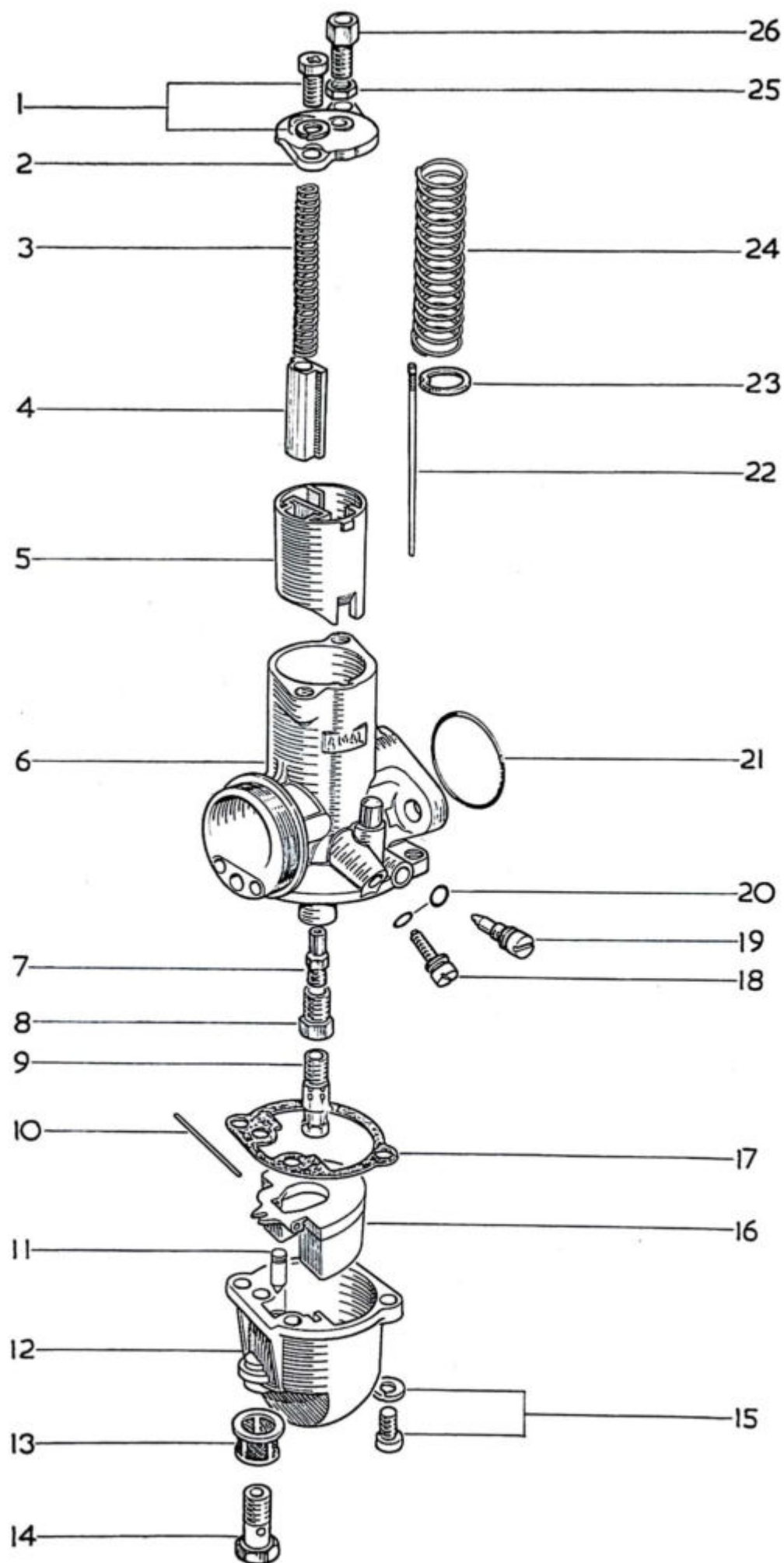


Plate 14

CARBURETTER

<i>Plate Ref.</i>	<i>Spares Number</i>		<i>Description</i>	<i>Per Set</i>
	<i>B.S.A. No.</i>	<i>Makers No.</i>		
1.	19-3093	622/086	Screw and washer, top cap	2
2.		622/064	Top cap, mixing chamber	1
3.	19-3092	622/065	Air valve spring	1
4.	19-3091	622/062	Air valve	1
5.	19-3129	622/060	Throttle valve (3½)	1
6.	19-2417	R.626/17	Carburetter complete	1
7.		622/122	Needle jet (·105)	1
8.		622/128	Jet holder	1
9.	19-2878	376/100	Main jet (180 c.c.)	1
10.		622/071	Float spindle	1
11.	19-3105	622/068	Float needle	1
12.		622/050	Float chamber	1
13.	19-3048	376/093	Filter, petrol pipe	1
14.	19-3103	622/078	Banjo bolt, petrol pipe	1
15.	19-3093	622/086	Screw and washer, float chamber	2
16.	19-3102	622/069	Float	1
17.	19-3106	622/073	Float chamber gasket	1
18.		622/077	Throttle stop screw	1
19.		622/076	Pilot air screw	1
20.	19-3098	622/082	"O" ring, pilot air and throttle stop screws	2
21.	19-3090	622/101	"O" ring, carburetter flange	1
22.		622/124	Throttle valve needle	1
23.	19-3095	622/067	Needle clip	1
24.	19-3094	622/061	Throttle valve spring	1
25.		5/077	Locknut, air cable adjuster	1
26.		4/035	Adjuster, air cable	1

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

Plate 15

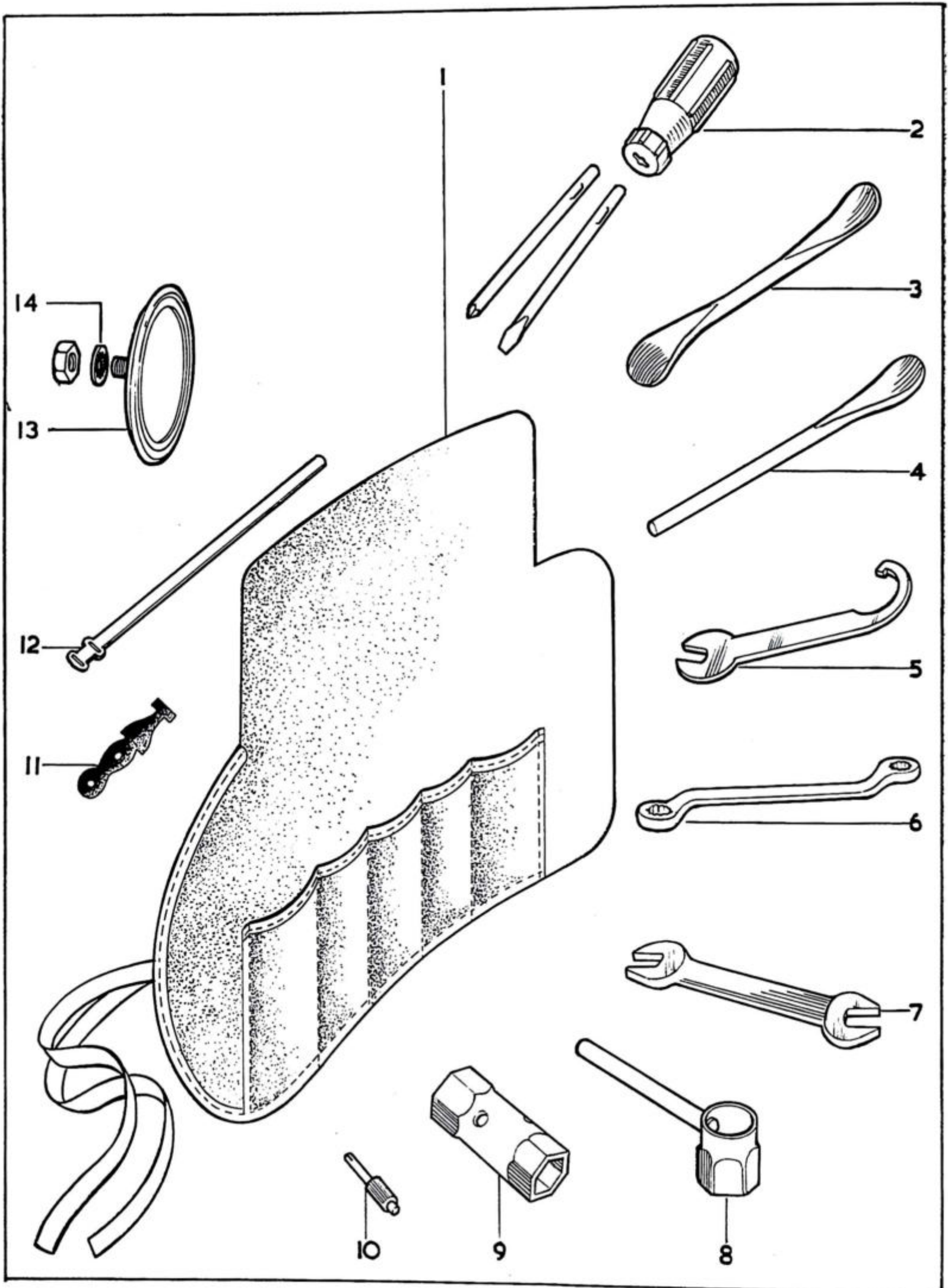


Plate 15

TOOLKIT

<i>Plate Ref.</i>	<i>Spares No.</i>	<i>Description</i>	<i>Per Set</i>
1.	68-9461	Tool roll	1
2.	60-0767	Screwdriver set	1
3.	29-9252	Tyre lever	1
4.	60-0801	Tyre lever/tommy bar	1
5.	68-9462	"C" spanner	1
6.	67-9026	Double-ended ring spanner	1
7.	60-2084	Double-open-ended spanner	1
8.	60-1050	Spark plug spanner	1
9.	40-9017	Double-ended box spanner	1
10.	68-9467	Tyre valve key	1
11.	90-9024	Cable clip (small)	4
12.	75-9045	Cable clip (alloy)	3
13.	19-5390	Licence holder (to order only)	1
14.	29-0541	Lockwasher for licence holder	1
	60-2122	Toolkit complete	1

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