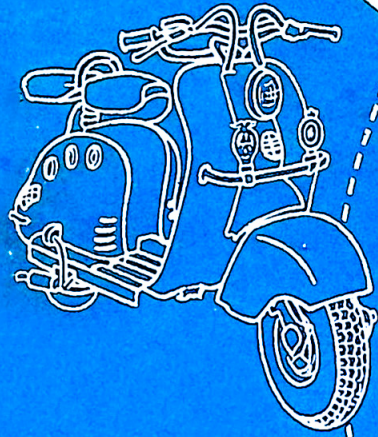
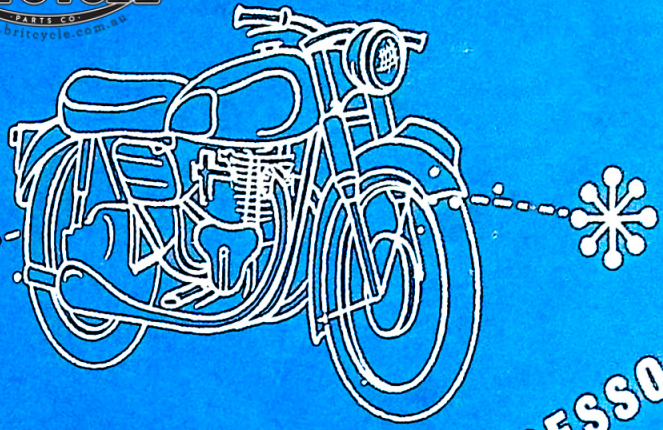


DOHERTY



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ENGLAND



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the Motor-Cycle and Agricultural Trades for the last 50 years,
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standardize with these components.

We are very pleased to be able to send you our

D o h e r t y C a t a l o g u e

showing a large range of controls and accessories which will
meet the most exacting requirements.

We trust the new DOHERTY CATALOGUE will be valuable
as a guide to solving problems in this field, and
we hope it will be appreciated by designers.

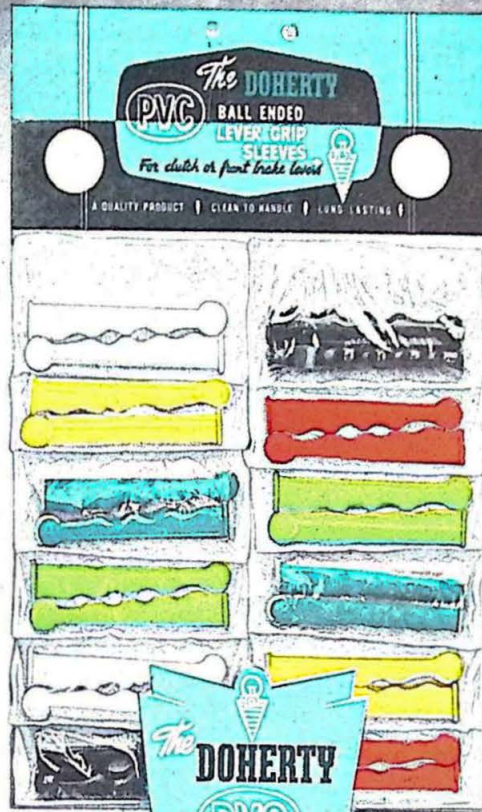
And just another point—be sure to bear in mind:
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DOHERTY ACCESSORIES.

Manufactured by:—

DOHERTY MOTOR-CYCLE ACCESSORIES LTD,
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TWIST GRIPS

STANDARD TWIST GRIP

No. 71

This twist grip not only embodies reliability and smooth action, but incorporates all that is best in modern design. Clean, smooth and smart in appearance, its finish is of the highest quality—in keeping with the DOHERTY tradition.

Construction follows standard practice with friction adjustment to prevent Grip closing when rider's hand is removed leaving required position at any given throttle opening.

No.	Length	Dia.	Pull
71	5 $\frac{5}{8}$ "	$\frac{7}{8}$ "	1 $\frac{5}{8}$ "



No. 71

Spares No.	Part Name
71	Twist Grip Assembly.
71/1	" " Tube.
71/2	" " Top Half Clip.
71/3	" " Bottom Half Clip.
71/4	" " Adjuster Screw, 1 B.A. $\times \frac{9}{16}$ " Hex. Hd.
71/5	Twist Grip Adjuster Nut, 1 B.A. $\times 10G.$ $\times \frac{3}{8}$ " A/F.
71/6	Twist Grip Adjuster Spring.
71/7	" " Clip Screws, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd.
71/8	" " Cable Stop.
71/9	" " P.V.C. or Rubber (state which)

TWIST GRIP

No. 61

Similar to No. 71 above but suitable for 1" bars only.

No.	Length	Dia.	Pull
61	5 $\frac{5}{8}$ "	1"	1 $\frac{5}{8}$ "



No. 61

Spares No.	Part Name
61	Twist Grip Assembly.
61/1	" " Tube.
61/2	" " Top Half Clip.
61/3	" " Bottom Half Clip.
71/4	" " Adjuster Screw, 1 B.A. $\times \frac{9}{16}$ " Hex. Hd.
71/5	Twist Grip Adjuster Nut, 1 B.A. $\times 10G.$ $\times \frac{3}{8}$ " A/F.
71/6	Twist Grip Adjuster Spring.
71/7	" " Clip Screws 1B.A. $\times \frac{9}{16}$ " Ch. Hd.
71/8	" " Cable Stop.
61/9	" " Rubber.

DUMMY GRIPS ARE AVAILABLE TO SUIT ALL TWIST GRIPS



"Give Perfect Security"

DOHERTY

TWIST GRIPS

LIGHTWEIGHT TWIST GRIP

No. 76

Construction is such that this Grip is basically the standard pattern, being in two parts only and totally enclosed, giving a very clean appearance. Designed particularly for use on lightweight Motor Cycles, Auto Cycles and Motorised Bicycles, giving full range of throttle pull with friction adjustment to prevent Grip from closing when rider's hand is removed.

No.	Length	Dia.	Pull
76	5½"	7/8" Only	1½"



No. 76

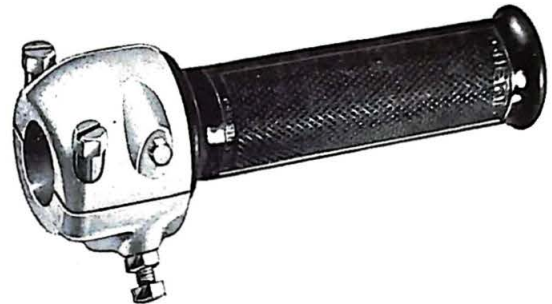
Spares No.	Part Name
76	Twist Grip Assembly.
76/1	" " Tube.
76/2	" " Top Half Clip.
76/3	" " Bottom Half Clip.
76/4	" " Adjuster Screw, 2 B.A. × ½" Hex. Hd.
76/5	Twist Grip Adjuster Nut, 2 B.A. × ½" × .324"
71/6	" " " Spring.
76/7	" " Clip Screws, 2 B.A. × 9/16" Ch. Hd. Cropped.
76/8	Twist Grip Cable Stop.
76/9	" " P.V.C.

DUAL-PULL TWIST GRIP

No. 77

Double Drum Twist Grip for machines fitted with two carburetters. Incorporates positive stop, and friction adjustment to prevent grip closing when rider's hand is removed. The body is die-cast in aluminium alloy and highly polished. For 7/8" bars only.

No.	Length	Dia.	Pull
77	6¼"	7/8" or 1"	2"



No. 77

Spares No.	Part Name
77	Twist Grip Assembly.
77/1	" " Tube Assembly.
77/2	" " Top Half Clip.
77/3	" " Bottom Half Clip.
77/4	" " Adjuster Screw, 1 B.A. × 11/16" Hex. Hd.
71/5	Twist Grip Adjuster Nut, 1 B.A. × 10G. × 3/8" A/F.
77/6	Twist Grip Adjuster Spring.
77/7	" " Clip Screw, ¼" B.S.F. × 3/4" Ch. Hd.
71/8	" " Cable Stop.
77/9	" " Rubber/P.V.C. (state which)

DUMMY GRIPS ARE AVAILABLE TO SUIT ALL TWIST GRIPS

DOHERTY

TWIST GRIP

QUICK ACTION TWIST GRIP

No. 78



No.	Length	Dia.	Pull
78	5 $\frac{3}{4}$ "	$\frac{7}{8}$ " only	2

Constructed in one piece, this Twist grip is waterproof, lightweight and interchangeable with standard types. The body is highly polished aluminium alloy. Most suitable for Trials machines etc.

No. 78

Spares No.	Part Name
78	Twist Grip Assembly.
78/1	" " Tube.
78/2	" " Body.
10/1	" " Clip.
78/7	" " Clip Screw, 2 B.A. $\times \frac{1}{2}$ " Ch. Hd.
78/A	" " Split Peg.
78/9	" " Rubber

PLASTIC TWIST GRIP (STANDARD)

No. 81



No.	Length	Dia.	Pull
81	5 $\frac{5}{8}$ "	$\frac{7}{8}$ "	1 $\frac{5}{8}$ "

This Twist grip embodies similar features to the No. 71 but incorporates plastic top and bottom mouldings for economy and lightness.

No. 81

Spares No.	Part Name
81	Twist Grip Assembly.
71/1	" " Tube.
81/2	" " Top Half Clip. Plastic.
81/3	" " Bottom Half Clip. Plastic.
76/4	" " Adjuster Screw, 2 B.A. $\times \frac{1}{2}$ " Hex. Hd.
71/6	Twist Grip Adjuster Spring.
81/7	" " Clip Screws, 2 B.A. $\times \frac{3}{4}$ "
76/8	" " Cable Stop.
71/9	" " P.V.C.

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PLASTIC TWIST GRIP (LIGHTWEIGHT)

No. 86

This Twist grip is the lightweight version of the No. 81 utilising plastic top and bottom mouldings for economy and minimum weight.

No. 86

Spares No.	Part Name
86	Twist Grip Assembly.
76/1	" " Tube.
86/2	" " Top Half Clip. Plastic.
86/3	" " Bottom Half Clip. Plastic.
76/4	" " Adjuster Screw, 2 B.A. $\times \frac{1}{2}$ " Hex. Hd.
71/6	Twist Grip Adjuster Spring.
81/7	" " Clips Screws, 2 B.A. $\times \frac{3}{4}$ ".
76/8	" " Cable Stop.
76/9	" " P.V.C.

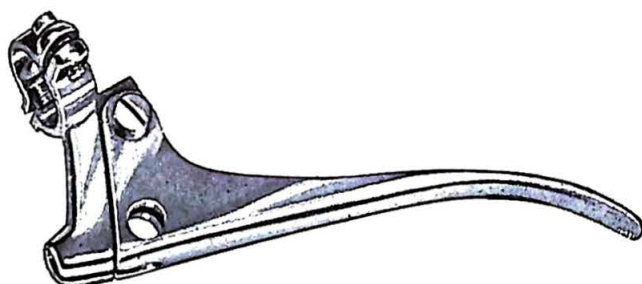


No.	Length	Dia.	Pull
86	5½"	$\frac{7}{8}$ "	1½"

STANDARD CLUTCH and FRONT BRAKE LEVERS

No. 107P

This Lever is of sturdy construction, with both body and lever styled to give clean appearance, with plain bearing pivot pin and "Nyloc" Nut for safety. Pressed type lever for stability and lightness with 1½" centres between the nipple hole and the pivot hole.



107P STD. 1½" CENTRES

No.	Length	Hand	Dia.	Pull
107P	6"	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

*—

407P $\frac{7}{8}$ " CENTRES

This lever is identical to the 107P except that the distance between the nipple hole and the pivot hole is $\frac{7}{8}$ " giving $\frac{11}{16}$ " pull

107P STD. 1½" CENTRES

Spares No.	Part Name	Size
107P	Control Assembly ...	$\frac{7}{8}$ " or 1"
1070	" " Lever only ...	R.H. or L.H.
1071	" " Body	$\frac{7}{8}$ " or 1"
10/1	" " Clip ...	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screw, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd.	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	" " Pivot Pin Nut, $\frac{1}{4}$ " Nyloc ...	

407P $\frac{7}{8}$ " CENTRES

Spares No.	Part Name	Size
407P	Control Assembly ...	$\frac{7}{8}$ " or 1"
4070	" " Lever only	R.H. or L.H.
1071	" " Body	$\frac{7}{8}$ " or 1"
10/1	" " Clip ...	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screw, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd.	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " Nyloc ...	

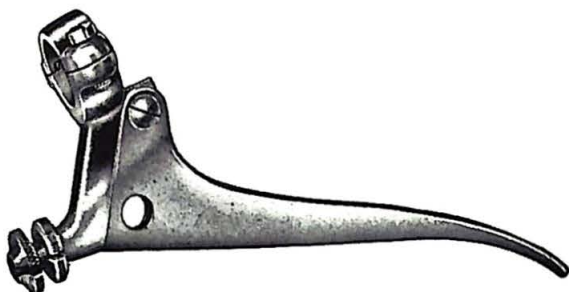
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CONTROL LEVERS

CLUTCH & FRONT BRAKE LEVER (WITH ADJUSTER)

No. 107PA

This Lever is of identical construction to the No. 107P except that the body is designed to carry an adjuster and nut for quick adjustment of cable whilst machine is being ridden.



No. 107PA

No.	Length	Hand	Dia.	Pull
107PA	6"	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

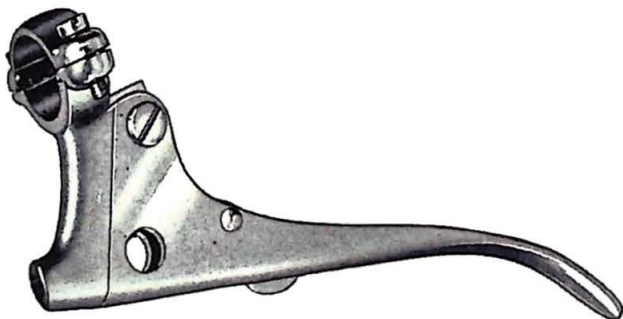
No. 107PA

Spares No.	Part Name	Size
107PA	Control Assembly	$\frac{7}{8}$ " or 1"
1070	" Lever only	R.H. or L.H.
1078	" " Body	$\frac{7}{8}$ " or 1"
10/1	" " Clip	
71/7	" " Clip Screw, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd. ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ "	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " Nyloc	
10/4	Control Lever Adjuster, $\frac{5}{16}$ " Split	
10/5	Control Lever Adjuster Nut, $\frac{5}{16}$ " Split	

BRAKE OR CLUTCH RATCHET LEVER

No. 107PB

Similar in construction to our 107P series, this lever was originally designed as a parking brake lever for Motor Cycle Combinations. It is also being used extensively for clutch operation, particularly on light agricultural machines, either to free the clutch and provide, a Neutral', or to actually engage the drive.



No.	Length	Hand	Dia.	Pull
107PB	6"	RH	$\frac{7}{8}$ " or 1"	$\frac{3}{4}$ "

No. 107PB

Spares No.	Part Name	Size
107PB	Control Assembly	$\frac{7}{8}$ " or 1"
1072	" Lever only	R.H. only
1071	" " Body	$\frac{7}{8}$ " or 1"
10/1	" " Clip	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screw, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd. ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " $\times \frac{11}{16}$ " B.S.F.	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " B.S.F. Nyloc	
10/6	Control Lever Ratchet Pawl	
10/7	" Spring " " " " ...	
10/8	" " " " " " " " ... $\frac{1}{2}$ " $\times \frac{3}{16}$ "	

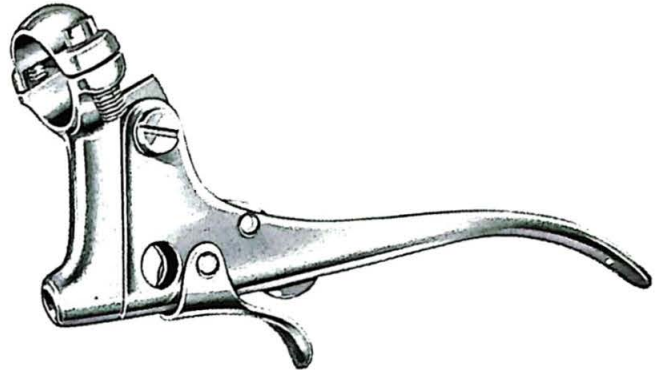
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CONTROL LEVERS

BRAKE OR CLUTCH RATCHET LEVER

No. 107PB/TR

Exactly as the No. 107PB with the addition of a top trigger, the additional leverage of which gives much greater comfort when releasing the pawl. Ideal for heavy clutches or where arduous conditions are encountered.



No. 107PB/TR

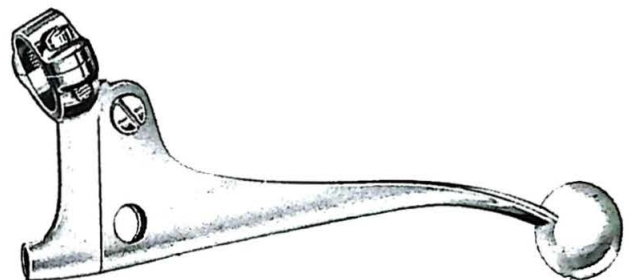
No.	Length	Hand	Dia.	Pull
107PB/TR	6"	RH	$\frac{7}{8}$ " or 1"	$\frac{3}{4}$ "

Part No.	Part Name
10/9 10/A	Additional Trigger. Rivet, $\frac{11}{16}$ " \times 11 S.W.G.

BALL ENDED LEVER

207P

This Lever is of identical construction to the No. 107P Clutch Control except that a metal ball is mounted on the end of the blade for safety purposes. This Lever has been approved for Speedway, Grass Track, Trials and Scramble Competitions, the ball giving protection to the end of the blade and safety to the rider.



No. 207P

No.	Length	Hand	Dia.	Pull
207P	6"	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

Spares No.	Part Name	Size
207P	Ball Lever Assembly ...	$\frac{7}{8}$ " or 1"
2070	" " only ...	R.H. or L.H.
1071	Control Lever Body ...	$\frac{7}{8}$ " or 1"
10/1	" " Clip ...	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screws, 1 B.A. \times $\frac{9}{16}$ " Ch. Hd. ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. \times $\frac{11}{16}$ " ...	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " B.S.F. Nyloc ...	

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CONTROL LEVERS

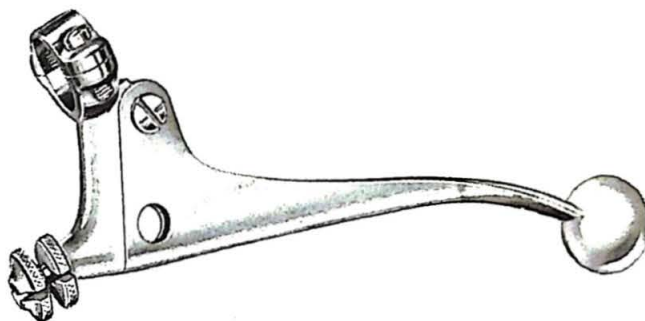
BALL ENDED LEVER (WITH ADJUSTER)

207PA

This Lever is identical to the No. 207P, except that the body carries a finger adjuster and lock nut for immediate adjustment of cables.

Spares No.	Part Name	Size
207PA	Ball Lever Adjuster Assembly	$\frac{7}{8}$ " or 1"
2070	Control Lever only ...	R.H. or L.H.
1078	" " Body ...	$\frac{7}{8}$ " or 1"
10/1	" " Clip ...	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screws, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd. ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " B.S.F. Nyloc ...	
10/4	Control Lever Adjuster, $\frac{5}{16}$ " Split... ...	
10/5	Control Lever Adjuster Nut, $\frac{5}{16}$ " Split ...	

207PA



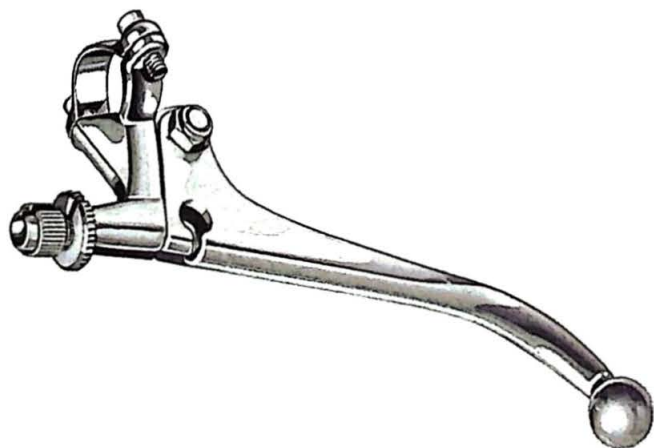
No.	Length	Hand	Dia.	Pull
207PA	6 $\frac{1}{2}$ "	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

No. 208PA

This new Sports Special ball ended lever control is particularly designed for the enthusiast and features a special body to give an "Anti - Rock" mounting. A.C.U. approved it can be supplied for $\frac{7}{8}$ " or 1" bars LEFT or RIGHT hand fitting with a choice of $\frac{7}{8}$ " or 1 $\frac{1}{16}$ " centres.

No. 208PA

No.	Length	Hand	Dia.	Pull
208PA	6 $\frac{1}{2}$ "	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "



Spares No.	Part Name	Size
208PA	Sports Special Lever Assy. ...	$\frac{7}{8}$ " or 1"
2070	Control Lever only ...	R.H. or L.H.
20883	" " Body ...	$\frac{7}{8}$ " or 1"
10/1	" " Clip ...	$\frac{7}{8}$ " or 1"
71/7	" " Clip Screws, 1 B.A. $\times \frac{9}{16}$ " Ch. Hd. ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	Control Lever Pivot Pin Nut, $\frac{1}{4}$ " B.S.F. Nyloc ...	
10/4	Control Lever Adjuster, $\frac{5}{16}$ " Split... ...	
10/5	Control Lever Adjuster Nut, $\frac{5}{16}$ " Split ...	

COMBINATION CONTROL LEVER

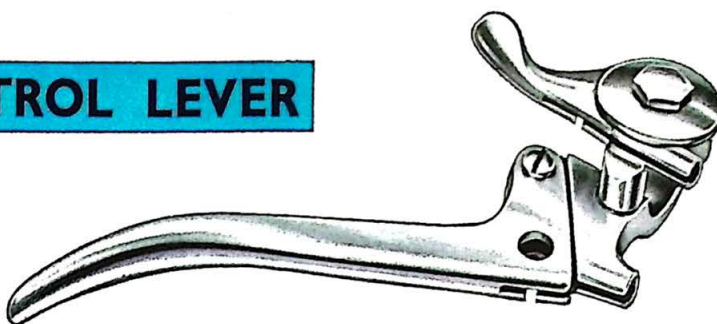
No. 100/107P

This Lever is specially designed for use on heavier machines and incorporates the Standard No. 107P Lever and the No. 100 Lever, attaining the correct position of both controls with minimum space.

This lever can also be supplied with finger adjuster and lock nut for immediate adjustment of cable. Part number for this lever with adjuster is 100/107PA.

No.	Length	Hand	Dia.	Pull
100/107P	6"	RH LH	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

The above Control can be fitted with the No. 1072 Lever Blade with Trigger converting the Assembly into a Parking Brake Control, for use mainly on Motor Cycle Combinations.



No. 100/107P

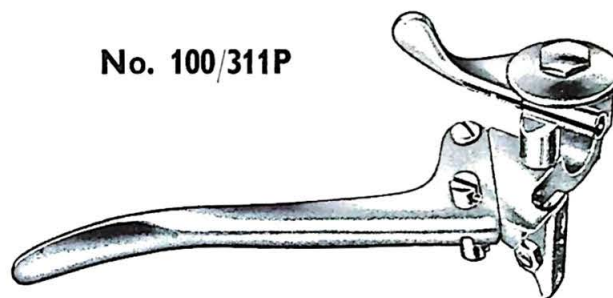
Spares No.	Part Name	Size
100/107P	Combination Lever Control	$\frac{7}{8}$ " or 1"
1077	Control Lever Body ...	$\frac{7}{8}$ " or 1"
1070	" " only ...	R.H. or L.H.
10/2	" " Pivot Pin,	
	$\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	Control Lever Pivot Pin Nut,	
	$\frac{1}{4}$ " B.S.F. Nyloc ...	
	Mag. and Air Control:	
1001	Lever Body ...	$\frac{7}{8}$ " or 1"
1002	" Only ...	
M/2	Top Cap ...	
M/3	Centre Screw, $\frac{5}{16}$ " $\times \frac{3}{8}$ " B.S.F.	
	Mush Hd. ...	
M/4	Spring Washer, $1\frac{1}{4}$ " $\times \frac{1}{2}$ " \times 25G. ...	
71/7	Combination Clip Screw, 1 B.A. $\times \frac{9}{16}$ " CH. HD. ...	

DUPLEX-BRAKE COMBINATION LEVER

No. 100/311P

Spares No.	Part Name	Size
100/311P	Duplex Brake Control ...	$\frac{7}{8}$ " or 1"
3111	Control Lever Body ...	$\frac{7}{8}$ " or 1"
3112	" " only ...	R.H. only
31/3	" " Barrel Nipple	
31/4	" " Swivel Plate...	
31/5	" " " " " " Pivot Nut, 2 B.A., Nyloc ...	
31/6	Control Lever Split Cotter, $\frac{5}{8}$ "	
31/7	" " Swivel Pivot	
	Pin, 1 B.A. $\times 1$ " ...	
10/2	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{11}{16}$ " ...	
10/3	Control Lever Pivot Nut, $\frac{1}{4}$ " B.S.F. Nyloc ...	
	Mag. or Air Control:	
1001	Lever Body ...	$\frac{7}{8}$ " or 1"
1002	" only ...	R.H. only
M/2	Top Cap ...	
M/3	Centre Screw, $\frac{5}{16}$ " $\times \frac{3}{8}$ " B.S.F.	
	Mush Hd. ...	
M/4	Spring Washer, $1\frac{1}{4}$ " $\times \frac{1}{2}$ " \times 25G. ...	
71/7	Combination Clip Screw, 1 B.A. $\times \frac{9}{16}$ " CH. HD. ...	

No. 100/311P



This Lever is designed specially for dual front brake hub machines, and is identical to the No. 100/107P control in construction, thus maintaining symmetry of design on the handlebar.

No.	Length	Hand	Dia.	Pull
100/311P	6"	RH only	$\frac{7}{8}$ " or 1"	$\frac{7}{8}$ "

The above Control can be fitted with the No. 1072 Lever Blade with Trigger converting the Assembly into a Duplex Parking Brake Control, for use mainly on Motor Cycle Combinations.

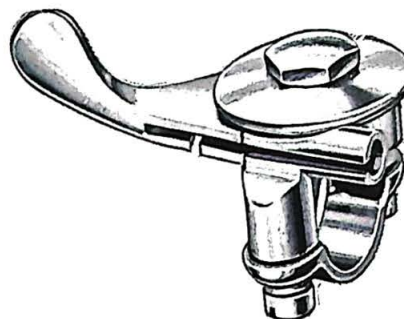
MAGNETO, AIR & THROTTLE LEVERS

No. 100

This Lever is designed for general use and conforms to standard general practice, being extremely smooth in action and giving wide range of movement. Apart from its normal use as either a magneto or air lever, as used on Motor Cycles, it may be used as a throttle control for stationary engines, Lawn Mowers and Agricultural Machinery. Supplied polished and chrome or dull chrome plated.

No. 100

Spares No.	Part Name	Size
100	Mag. and Air-Control Assy. ...	$\frac{3}{4}$ " $\frac{7}{8}$ " or 1"
1001	Body	$\frac{3}{4}$ " $\frac{7}{8}$ " or 1"
1002	Lever only	R.H. or L.H.
M/2	Top Cap	
M/3	Centre Screw, $\frac{5}{16}$ " \times $\frac{3}{8}$ " Mush. Hd.	
M/4	Spring Washer, $1\frac{1}{4}$ " \times $\frac{1}{2}$ " \times 25G.	
10/1	Clip	$\frac{3}{4}$ " $\frac{7}{8}$ " or 1"
71/7	Clip Screw, 1 B.A. \times $\frac{9}{16}$ " Ch. Hd.	



No.	Length	Hand	Dia.	Pull
100	2 $\frac{1}{4}$ "	RH LH	$\frac{3}{4}$ " or $\frac{7}{8}$ " 1" or 1 $\frac{1}{16}$ "	1 $\frac{5}{8}$ "

LIGHTWEIGHT MAGNETO OR AIR CONTROL LEVER

No. 100/S

The No. 100/S is a very neat and inexpensive control, particularly suitable for lightweight machines of all descriptions, and for use on agricultural machinery and lawn mowers. Supplied polished and chrome or dull chrome plated

No. 100/S

Spares No.	Part Name	Size
100/S	Mag. or Air Control Lever ...	$\frac{7}{8}$ ", $\frac{3}{4}$ " or 1"
100/1S	Body	$\frac{7}{8}$ ", $\frac{3}{4}$ " or 1"
100/2S	Lever	R.H. or L.H.
LM/1	Centre Screw, $\frac{1}{4}$ " B.S.F. \times $\frac{1}{2}$ " Mush. Hd.	
LM/2	Washer, $\frac{1}{4}$ " Fan Disc Washer	
LM/3	Spring, Coiled	State
LM/4	Clip, $\frac{27}{32}$ "	
LM/5	Fixing Screws, 4 B.A. \times $\frac{1}{4}$ " Rd. Hd.	



No.	Length	Hand	Dia.	Pull
100/S	3"	RH LH	$\frac{7}{8}$ "	1"

DOHERTY

CONTROL LEVERS

DECOMPRESSION LEVERS, MAGNETO & COMBINATION CONTROL LEVERS

LIGHTWEIGHT No. 106

This Lever is designed specially for lightweight machines, being desirable where a small movement is required.

No.	Length	Dia.	Pull
106	2"	$\frac{7}{8}$ " or 1"	$\frac{5}{16}$ "

STANDARD No. 105

This Lever is designed for the heavier type machine, giving greater leverage.

No.	Length	Dia.	Pull
105	3"	$\frac{7}{8}$ " or 1"	$\frac{5}{16}$ "

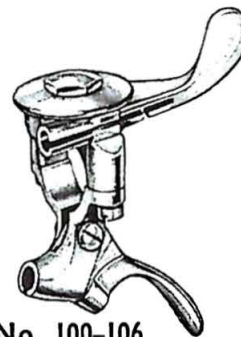
No. 106 and No. 105

Spares No.	Part Name	Size
106	Control Assembly	$\frac{7}{8}$ " or 1"
1061	" Body,	$\frac{7}{8}$ " or 1"
1062	" Lever only	$\frac{7}{8}$ " or 1"
10/1	" " Clip	$\frac{7}{8}$ " or 1"
71/7	" Clip and Pivot Screw, 1 B.A. $\times \frac{9}{16}$ "	
71/5	Control Pivot Pin Nut, 1 B.A. $\times 10G. \times \frac{3}{8}$ " A/F.	

Spares No.	Part Name	Size
105	Control Assembly	$\frac{7}{8}$ " or 1"
1061	" Body	$\frac{7}{8}$ " or 1"
1051	" Lever only	
10/1	" " Clip	
71/7	" " Clip and Pivot Screw, 1 B.A. $\times \frac{9}{16}$ "	
71/5	Control Pivot Pin Nut, 1 B.A. $\times 10G. \times \frac{3}{8}$ " A/F.	

No. 100/106

Spares No.	Part Name	Size
100/106	Mag. and Decompression Control	$\frac{7}{8}$ " or 1"
1001	Control Body	$\frac{7}{8}$ " or 1"
1602	" Lever only	R.H. or L.H.
M/2	Top Cap	
M/3	Centre Screw, $\frac{5}{16}$ " $\times \frac{3}{8}$ " Mush. Hd.	
M/4	Spring Washer, $1\frac{1}{4}$ " $\times \frac{1}{2}$ " $\times 25G.$	
71/7	Clip Screw and Pivot Pin, 1 B.A. $\times \frac{9}{16}$ "	
1061	Decompression Control Body	$\frac{7}{8}$ " or 1"
1062	" Lever	
71/5	" Pivot Pin Nut 1 B.A. $\times 10G \times \frac{3}{8}$ " A/F.	



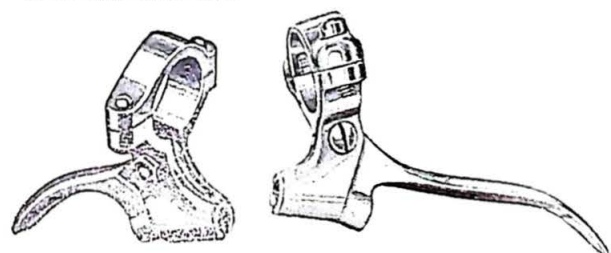
No. 100-106

COMBINATION LEVER No. 100/106

This Lever combines the Magneto Lever No. 100 with the Decompression Lever No. 106, bringing the two levers closer to the grip and eliminating the duplicity of lever clips. Whilst for application on Motor Cycles this is meant for left hand only. A right-hand version is available if required.

No.	Length	Hand	Dia.	Pull
100-106	$2\frac{1}{4}$ ", 2"	RH LH	$\frac{7}{8}$ " or 1"	$1\frac{5}{8}$ ", $\frac{5}{16}$ "

No. 106 and 105



DOHERTY

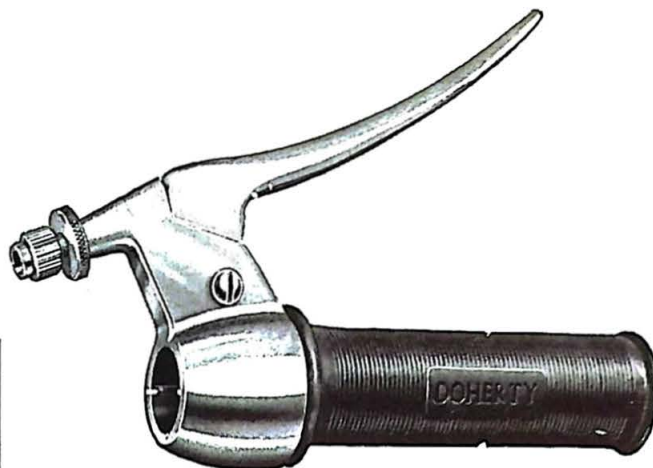
CONTROL LEVERS

UNIGRIP ALLOY CONTROLS

Part No. 902

TWIST GRIP AND FRONT BRAKE LEVER ASSEMBLY

These beautifully styled and highly finished alloy controls consist of a combined barrel twist grip and front brake lever. A new feature is the very simple cable stop which allows a cable to be fitted in a matter of seconds. In addition, the cable stop is locked in position. Complete with finger adjustment for front brake cable.



No. 902

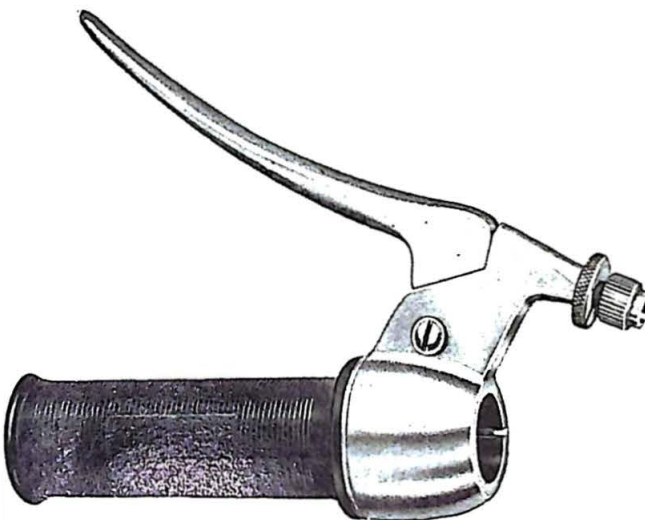
Spares No.	Part Name	Size
902	Twist Grip and Front Brake Lever Assy.	7"
902/1	" " " " " " Body	
76/1	" " Tube	
901/3	Front Brake Lever	
71/6	Adjuster Spring	
77/4	" Screw, 1 B.A. x 1 1/8" Hex. Hd.	
71/5	" Nut, 1 B.A. x 10G. x 3/8" A/F.	
UN/1	Retaining Plate	
UN/4	Cable Stop	
76/9	Twist Grip Rubber/P.V.C. (state which)	
UN/2	Pivot Pin, 0 B.A.	
UN/3	" Nut, 0 B.A. x 3/16" x 1 1/2" A/F....	
LM/2	" Washer, 1/2" Fan Disc Washer	
10/4	Front Brake Lever Assy., 5/16" Split ...	
10/5	" Nut, 5/16" Split	
UN/5	Clamp Screw, 1/4" B.S.F. x 1 1/8" Ch. Hd....	
10/3	Nyloc Nut, 1/4" B.S.F. Nyloc	
UN/6	Cable Guide Tube (Optional Extra) ...	

No.	Length	Hand	Dia.	Pull
902	6 3/4"	R.H.	7/8"	1 5/8"

Part No. 903

CLUTCH LEVER ASSEMBLY

The clutch control is identical in appearance, giving a well matched set of controls. Complete with finger adjustment for clutch cable.



No. 903

Spares No.	Part Name	Size
903	Clutch Lever Assembly	7"
903/1	" " Body	
903/2	" " only	
UN/2	" " Pivot Pin, 0 B.A....	
UN/3	" " Nut, 0 B.A. x 3/16" x 1 1/2" A/F.	
LM/2	Clutch Lever Pivot Washer, 1/2" Fan Disc	
10/4	" " Adjuster, 5/16" Split	
10/5	" " Nut, 5/16" Split	
DG/1	Dummy Grip Rubber	
UN/5	Clamp Screw, 1/4" B.S.F. x 1 1/8" Ch. Hd.	
10/3	Nut, 1/4" B.S.F. Nyloc	

No.	Length	Hand	Dia.	Pull
903	6 3/4"	L.H.	1"	5/8"



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CONTROL LEVERS

MINIGRIP CONTROLS FOR LIGHTWEIGHTS

No. 904

Combined Twist Grip and Brake Lever for lightweight machines, which gives a neat, compact appearance. The construction of the Twist Grip follows standard practice with friction adjustment to prevent grip closing when rider's hand is removed. The brake lever is pressed steel, chrome plated.



No.	Length	Hand	Dia.	Pull
904	6 $\frac{3}{8}$ "	RH	$\frac{7}{8}$ "	1 $\frac{3}{4}$ "

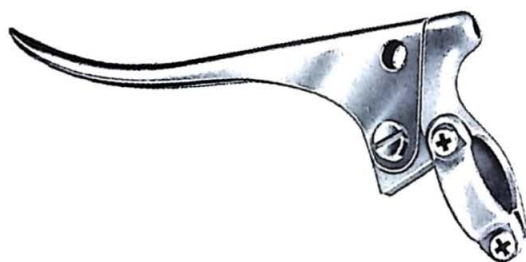
No. 904

Spares No.	Part Name	Size
904	Combined Twist Grip and Brake Lever	Only
90/1	Top Half Casting	
90/2	Bottom Half Casting	
76/1	Twist Grip Tube	
76/9	Grip	
76/4	Adjuster Screw, 2 B.A. $\times \frac{1}{2}$ " Hex. Hd.	
76/5	Adjuster Nut, 2 B.A. $\times \frac{1}{8}$ " $\times .324$ "	
71/6	Adjuster Spring	
76/7	Clip Screw, 2 B.A. $\times \frac{9}{16}$ " Ch. Hd. Cropped	
10/2	Pivot Pin, $\frac{1}{4}$ " $\times \frac{11}{16}$ " B.S.F.	
90/8	" " Nut, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{16}$ " $\times .338$	
904/2	Lever	
76/8	Cable Stop	
LM/2	Fan Disc Washer, $\frac{1}{4}$ "	

No. 905

The Clutch Lever is mounted on a body styled to match, No. 904 control.

No.	Length	Hand	Dia.	Pull
905	5 $\frac{1}{4}$ "	LH	$\frac{7}{8}$ "	$\frac{5}{8}$ "



No. 905

Spares No.	Part Name	Size
905	Control Assembly	Only
90515	Body Casting	
90521	Lever	
90/3	Clip	
76/7	Clip Screw, 2 B.A. $\times \frac{9}{16}$ " Ch. Hd. Cropped	
10/2	Pivot Pin, $\frac{1}{4}$ " $\times \frac{11}{16}$ " B.S.F.	
90/8	" " Pin Nut, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{16}$ " $\times .338$	
LM/2	Fan Disc Washer, $\frac{1}{4}$ "	
DG1	Dummy Grip	

DOHERTY

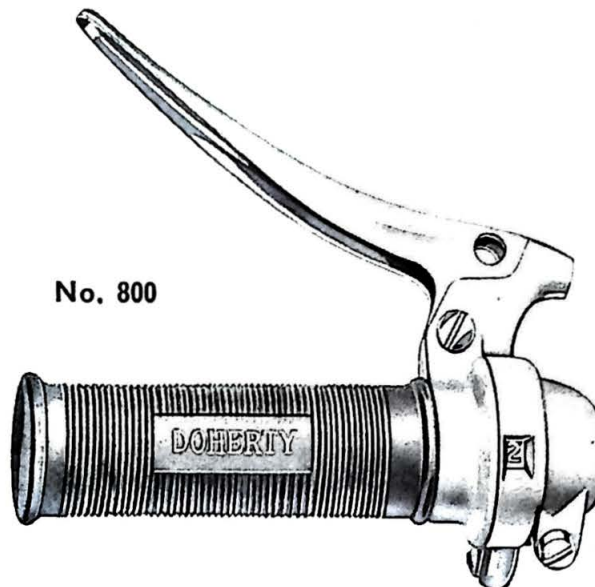
MOPED AND SCOOTER CONTROLS

No. 800

TWO-SPEED GEAR CHANGE AND CLUTCH LEVER COMBINED

These controls are designed for use on Mopeds and Scooters with a two-speed gearbox. The gear change control is positively locked in the selected gear until the clutch is withdrawn, when free movement throughout the range is permitted. The finish is identical to the 801/T.G. and the two form a matched set of controls, which are very pleasing to the eye.

No.	Length	Hand	Dia.	Pull
Gear Change 800	6½"	LH	7/8"	7/8"
Clutch Lever 800	5¾"	LH	7/8"	7/8"



No. 800

No. 801

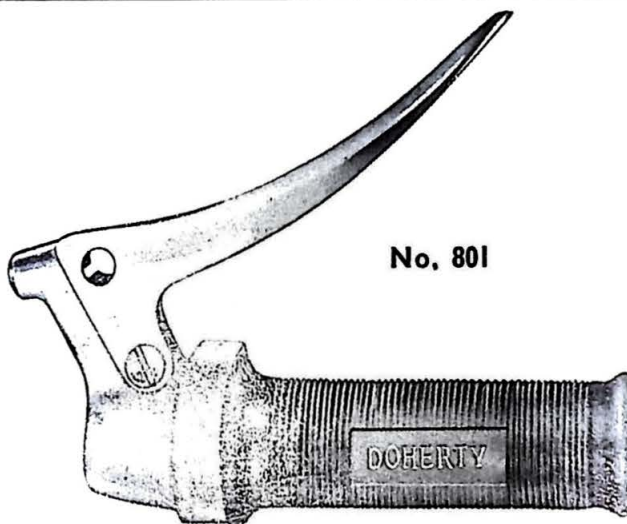
TWIST GRIP AND FRONT BRAKE COMBINED LEVER

This control is designed for use with Control No. 800 on Mopeds and Scooters. It is a standard type twist grip with rotary barrel and the friction adjustment is obtained by pressure from a spring loaded ball bearing which gives an exceedingly smooth action. Combined with the twist grip is the front brake lever. The lever has a polished aluminium finish and the body is stove enamelled silver grey and lacquered, with rubber grips in black. This control forms a matched pair with Part No. 800/G.C.

No.	Length	Hand	Dia.	Pull
Twist Grip 801	6½"	RH	1/8"	1 5/8"
Front Brake Lever 801	5¾"	RH	3/8"	7/8"

Spares No.	Part Name	Size
800	Gear Change and Clutch Lever Control	7/8"
800/2A	" " Body	7/8" LH
800/3	" " Clamp	7/8" LH
800/1	" " Lever	LH
MP/1	" " Location Insert	
MP/2	" " Adjusting Screw, 1/4" x 1/2"	
	Grub Screw	
MP/3	Gear Change Adjusting Nut, 1/4" B.S.F. x 12G. x 1/2" A/F.	
MP/4	Gear Change Pivot Pin, 2 B.A., Shoul'd., 1 5/8"	1 5/8"
MP/5	Gear Change Pivot Pin Nut, 2 B.A. x 12G x 3/8" A/F. Hex.	
UN/5	Gear Change Clamp Screw, 1/4" B.S.F. x 1 1/8" Ch. Hd.	
MP/6	Gear Change Adjuster, 1/4" x 5/8"	
90/8	" " Nut, 1/4" B.S.F. x 1/8" x .338 Hex.	
DR/1	Gear Change Dummy Rubber	7/8"
MP/9	" " 2 B.A. Fan Disc Washer	

Spares No.	Part Name	Size
801	Twist Grip and Front Brake Lever Control	7/8"
801/2	Twist Grip Body	7/8" RH
801/1	" " Lever	RH
801/3	" " Tube Assembly	
MP/7	" " Pivot Pin, 2 B.A. x 5/8" Shouldered	
MP/5	Twist Grip Pivot Nut, 2 B.A. x 12G. x 3/8" A/F. Hex.	
MP/8	Twist Grip Clamp Screw, 1/4" B.S.F. x 1 1/8"	
MP/2	" " Adjuster Screw, 1/4" B.S.F. x 1/2" Grub Screw	
MP/3	Twist Grip Adjuster Nut, 1/4" B.S.F. x 12G. x 1/2" A/F.	
MP/10	Twist Grip Rubber Grip, Flanged	7/8"
MP/9	" " 2 B.A. Fan Disc Washer	



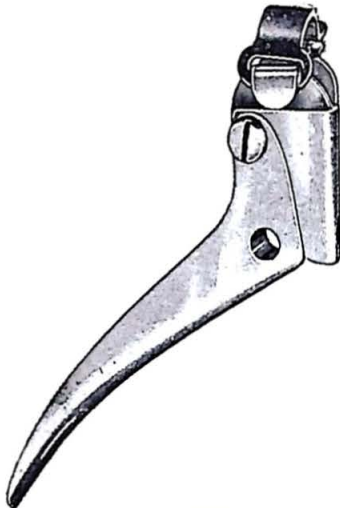
No. 801

CONTROL LEVERS

SHORT PRESSED CLUTCH LEVER

No. 607Q

This is a low priced lever, suitable for lawn mowers, etc. It is a lightweight pressed steel clutch or brake lever, mounted on a pressed steel body, and is supplied dull chrome plated.



No. 607Q

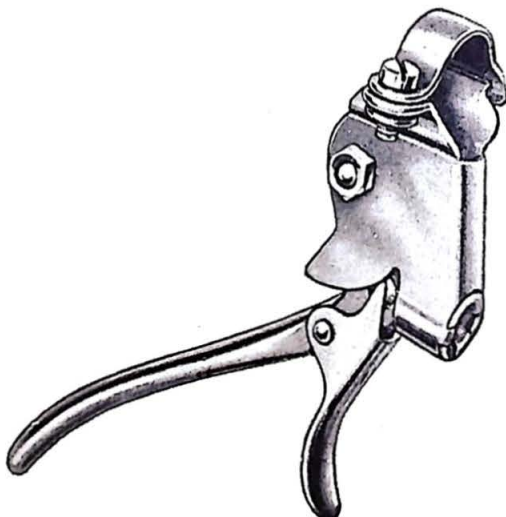
Spares No.	Part Name	Size
607Q	Control Assembly	$\frac{3}{4}$ " or $\frac{7}{8}$ "
6070	Lever Only	L.H. or R.H.
6071	" Body	$\frac{3}{4}$ " or $\frac{7}{8}$ "
67/1	" Clip (Half)	$\frac{3}{4}$ " or $\frac{7}{8}$ "
76/7	" Clip Screw, 2 B.A. \times $\frac{9}{16}$ " Ch. Hd. Cropped ...	
67/2	Lever Clip Nut, 2 B.A. \times 12G. \times $\frac{3}{8}$ " A/F. Square ...	
77/7	Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. \times $\frac{3}{4}$ " Ch. Hd. ...	
MP3	Lever Pivot Pin Nut, $\frac{1}{4}$ " B.S.F. \times 12G. \times $\frac{1}{2}$ " A/F. ...	

No.	Length	Hand	Dia.	Pull
607Q	4"	R.H. or L.H.	$\frac{3}{4}$ " or $\frac{7}{8}$ "	$\frac{3}{4}$ "

LIGHTWEIGHT RATCHET LEVER

No. 102PR

This exceptionally popular Lever is of a single tooth type designed specially for Pedal-assisted Bicycles and Motorised Lawn Mowers. This type of Lever can be made to customer's requirements for welding to any size of bar.



No.	Length	Dia.	Pull
102PR	4 $\frac{1}{2}$ "	$\frac{7}{8}$ " or 1"	Maximum $\frac{5}{8}$ "

No. 102PR

Spares No.	Part Name	Size
102PR	Control Assembly	$\frac{7}{8}$ " or 1"
5020	" Lever Body	$\frac{7}{8}$ " or 1"
5021	" " only	
32/1	" " Clip (Half)	$\frac{7}{8}$ " or 1"
76/7	" " Screw 2 B.A. \times $\frac{9}{16}$ " Ch. Hd. Crop'd ...	
MP/5	Control Lever Clip Nut, 2 B.A. \times 12G. \times $\frac{3}{8}$ " A/F. Hex. ...	
10/3	Control Lever Pivot Pin, $\frac{1}{4}$ " B.S.F. \times $\frac{11}{16}$ " ...	
90/3	Control Lever Pivot Nut, $\frac{1}{4}$ " B.S.F. \times $\frac{3}{16}$ " \times .338 ...	
50/0	Control Lever Cable Stop ...	
50/1	" " Trigger Lever ...	
50/2	" " " Spring ...	
50/3	" " " Rivet ...	
	$\frac{1}{8}$ " \times $\frac{9}{16}$ " Semi/Tubular ...	

DOHERTY

CONTROL LEVERS

CLUTCH & FRONT BRAKE LEVERS

No. 302

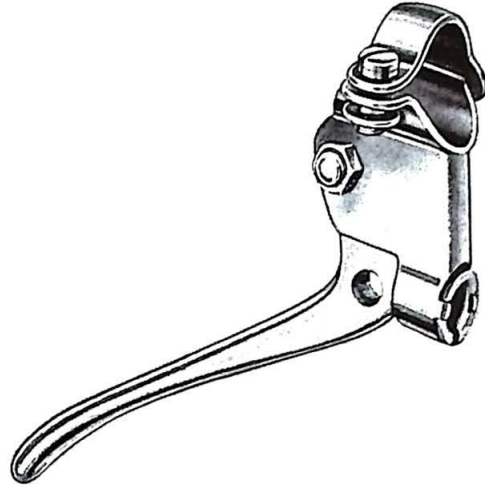
CONTROL LEVERS

This Lever is identical to the No. 102 Lever, except for the body which has been designed as a pressing to reduce weight and maintain strength, suitable for lightweight Motor Cycles.

The bodies of these Levers have been developed to produce a clip-on control as illustrated, and also for welding to both handlebars of motor cycles and control handles of a wide variety of machines having varying diameters.

No. 302

Spares No.	Part Name	Size
302	Control Assembly	$\frac{7}{8}$ " or 1"
3020	" Body	$\frac{7}{8}$ " or 1"
1021	" Lever only	RH or LH
32/1	" " Clip (Half)	$\frac{3}{4}$ ", $\frac{3}{8}$ ", 1"
76/7	" " Screw, 2 B.A. $\times \frac{9}{16}$ "	
	Ch. Hd. Cropped	
MP/5	Control Lever Clip Nut, 2 B.A. $\times 12G.$	
	$\times \frac{3}{8}$ " A/F. Hex.	
MP/8	Control Lever Pivot Pin, $\frac{1}{4}$ " $\times \frac{9}{16}$ " B.S.F.	
90/8	" " Nut, $\frac{1}{4}$ " B.S.F.	
	$\times \frac{3}{16}$ " $\times .338$ "	



No.	Length	Hand	Dia.	Pull
302	$4\frac{1}{2}$ "	RH LH	$\frac{7}{8}$ " or 1"	$\frac{15}{16}$ "

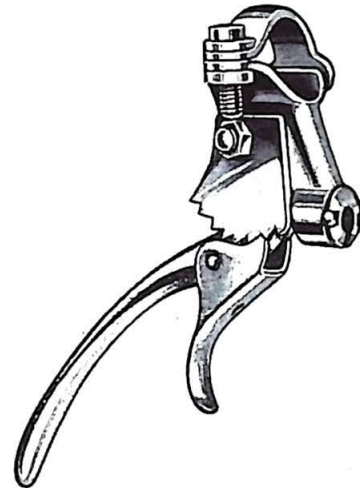
RATCHET CONTROL LEVER

No. 602

This Control is of the multiple ratchet tooth type which enables the lever to be left in action. By varying the ratchet plates to customer's particular requirements it is seen that a variety of lever positions are available, and therefore this control covers a wide field of application.

No. 602

Spares No.	Part Name	Size
602	Control Assembly	$\frac{7}{8}$ " or 1"
3020	" Body	$\frac{7}{8}$ " or 1"
6020	" Lever	$\frac{7}{8}$ " or 1"
32/1	" " Clip (Half)	$\frac{7}{8}$ " or 1"
76/7	" " Screw, 2 B.A. $\times \frac{9}{16}$ "	
	Hd. Cropped	
MP/5	Control Clip Nut, 2 B.A. $\times 12G.$ $\times \frac{3}{8}$ "	
	A/F. Hex.	
77/7	Control Pivot Pin, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{4}$ " Ch. Hd.	
90/8	" " Nut, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{16}$ "	
	$\times .338$ "	
60/1	Control Trigger Plate	
60/2	" " Lever	
60/3	" " Spring Coiled	
60/4	" " Rivet, $\frac{1}{8}$ " $\times \frac{9}{16}$ " Semi-	
	Tubular	
60/0	Control Cable Stop	



The above Lever may be supplied with the body fitted with solid bush tapped to take an adjuster. Body Spares No. 3025.

No.	Length	Dia.	Pull
602	$4\frac{1}{2}$ "	$\frac{7}{8}$ " or 1"	$\frac{13}{16}$ "



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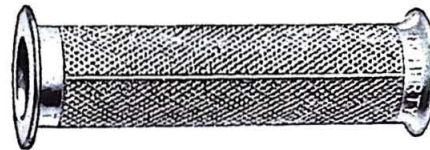
MOTOR CYCLE, SCOOTER AND MOPED ACCESSORIES

THE DOHERTY P.V.C. BALL ENDED LEVER SLEEVE



A new type of flexible plastic sleeve with moulded finger impressions, for fitting to clutch or front brake levers. Easily fitted with an adhesive compound. Available in Black, Grey, Red, Blue, Yellow, White and Green, supplied twelve pairs in attractive display box or carded.

THE DOHERTY P.V.C. "SURAGRIP"



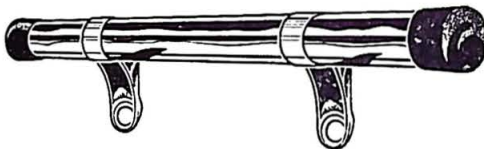
Made in flexible plastic for use on $\frac{7}{8}$ " handlebars, either as a twist grip or a dummy grip. Easily fitted with an adhesive. Supplied twelve pairs Black or Grey in attractive display box or carded.

THE DOHERTY BADGE BARS

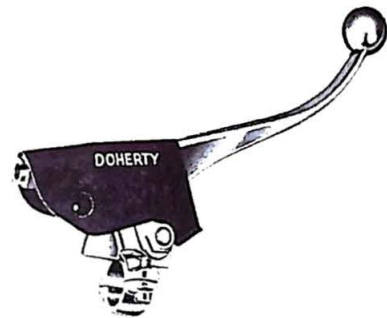


The Doherty Badge Bar is designed to fit Lambretta, Vespa, N.S.U., Prima, Piatti, and most other makes of Scooters. Heavily chromium plated and easy to fit. Individually boxed.

THE M.I. BADGE BAR



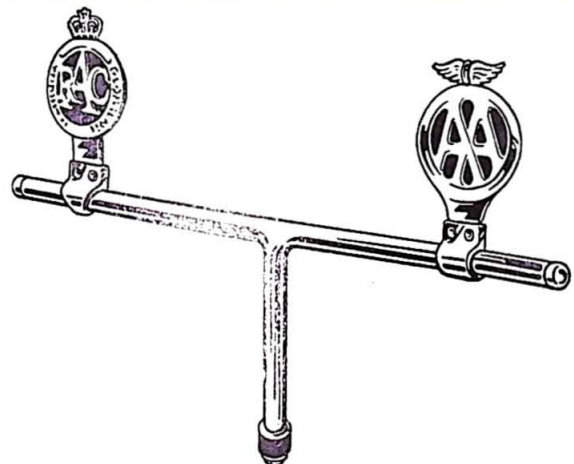
LEVER SHROUDS

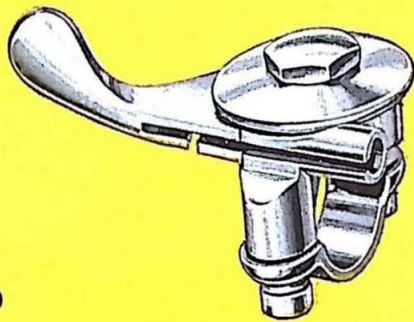


Supplied red or black for use over brake and clutch controls for protection from water etc.

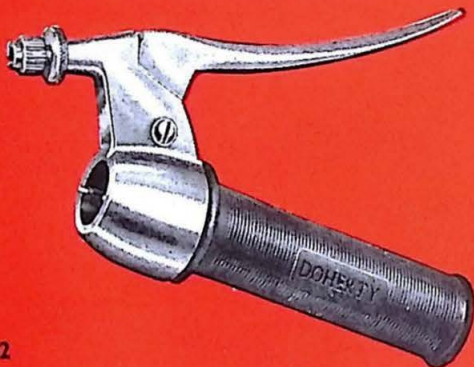
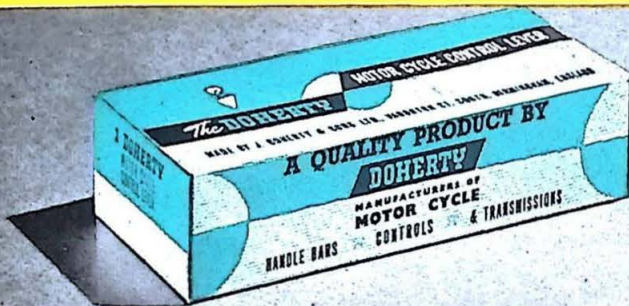
THE DOHERTY 'T' SHAPED SCOOTER BADGE BAR

The new Doherty 'T' shaped Badge Bar has been designed to fit most makes of Scooters, needing only single hole for fixing. Heavily chromium plated. Individually boxed.





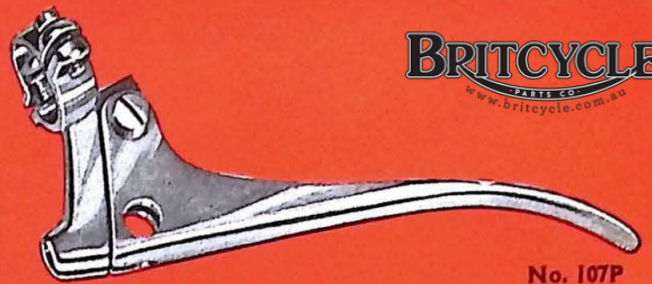
No. 100



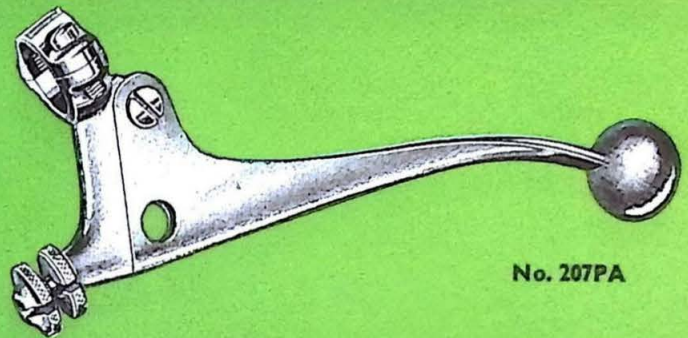
No. 902



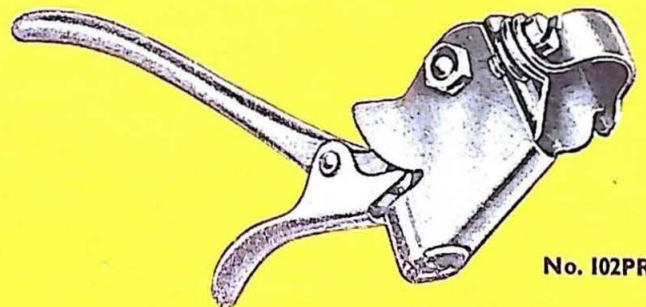
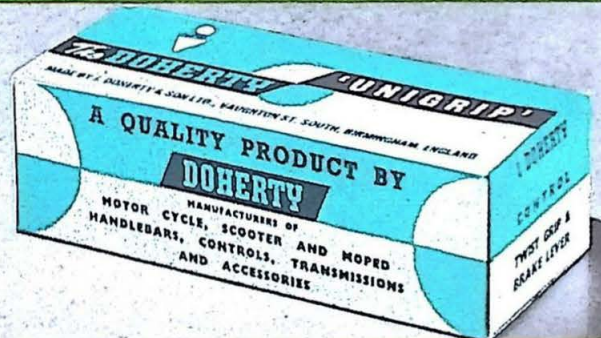
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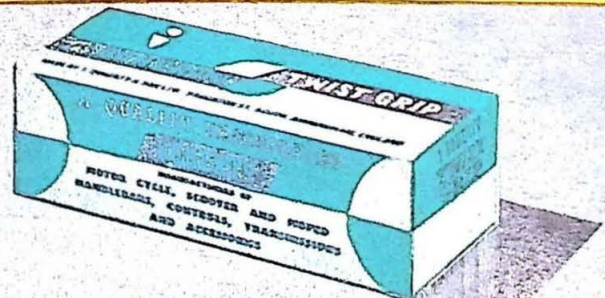
No. 107P



No. 207PA



No. 102PR



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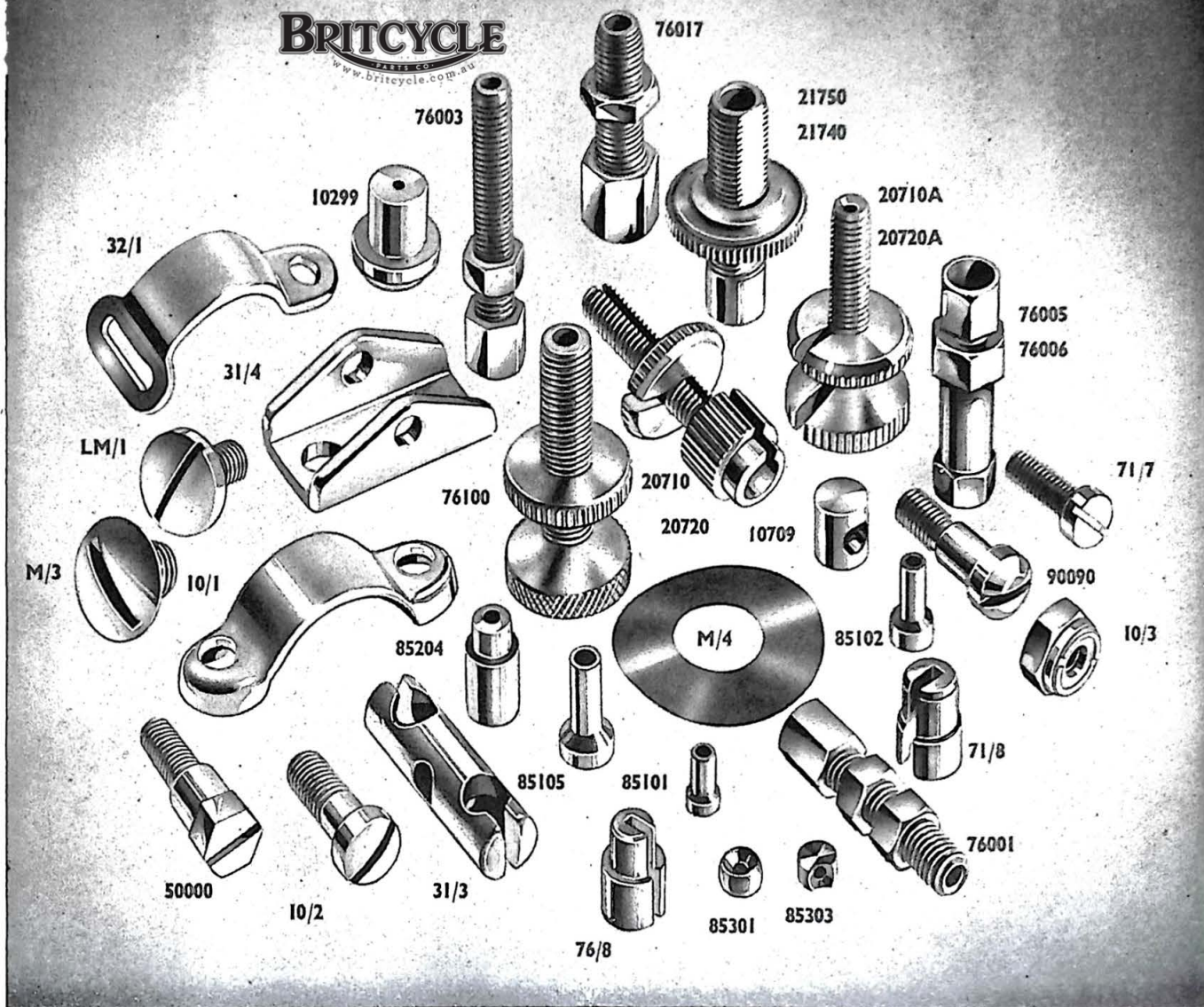
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Part No.	Description	Part No.	Description	Part No.	Description
76017	$\frac{1}{8}$ " 1" Adjuster and Nut	20710	$\frac{1}{4}$ " B.S.F. Split Knurled Adjuster	10/1	$\frac{3}{8}$ " Two-Hole Clip
21750	$\frac{3}{8}$ " x $1\frac{1}{2}$ " Adjuster	20720	$\frac{1}{4}$ " B.S.F. Split Knurled Nut	LM/1	$\frac{1}{4}$ " B.S.F. x $\frac{1}{2}$ " Lightweight Mag. Screw
21740	$\frac{3}{8}$ " Nut	76003	$\frac{1}{4}$ " x $1\frac{1}{2}$ " Adjuster and Nut		Mush Hd
20710A	$\frac{1}{4}$ B.S.F. Knurled Adjuster	10299	Cable End Cap	M/3	$\frac{1}{8}$ " x $\frac{3}{8}$ " Mush Hd Standard Mag. Screw
20720A	$\frac{1}{4}$ B.S.F. Knurled Nut	32/1	$\frac{3}{8}$ " Half Clip	31/3	Twin Pull Barrel Nipple
76005	O.B.A. Midway Adjuster Male	31/4	Swivel Plate	76/8	Lightweight Cable Stop
76006	O.B.A. Midway Adjuster Female	76100	$\frac{1}{8}$ " x $1\frac{1}{4}$ " Knurled Adjuster and Nut	85301	$\frac{1}{4}$ " dia. Ball Nipple
71/7	1 B.A. x $\frac{9}{16}$ " Clip Screw	M/4	$1\frac{1}{4}$ " x $\frac{1}{2}$ " x 25G Spring Washer	85303	$\frac{3}{32}$ " dia. Drum Nipple
10/3	$\frac{1}{4}$ " B.S.F. Simmonds Lock Nut	85102	No. 2 Trumpet Nipple	10/2	Pivot Screw
10709	$\frac{3}{8}$ " x $\frac{7}{16}$ " Barrel Nipple	71/8	Cable Stop. Standard	5000	1 B.A. Combination Screw
90090	$\frac{3}{8}$ " x $\frac{7}{16}$ " Pivot Pin	76001	$\frac{1}{4}$ " B.S.F. x 1" Standard Adjuster and Nut	85105	C Type Trumpet Nipple
		85101	No. 1 Trumpet Nipple	85204	No. 4 Cable Ferrule

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