

REPLACEMENT PARTS CATALOGUE

FOR

1976-1977

BONNEVILLE 750

TIGER 750

FROM ENGINE 62501

PART NO.99-2257 (REVISED AUGUST 1976)

INTRODUCTION

ENGINE AND FRAME NUMBERS

The engine number is located on the left side of the engine, immediately below the cylinder barrel to crankcase flange.

The frame number is located on the left side of the frame headlug, beneath the fork top lug and forward of the gasoline tank.

Both the engine and frame number should be quoted in full in any correspondence relating to the machine.



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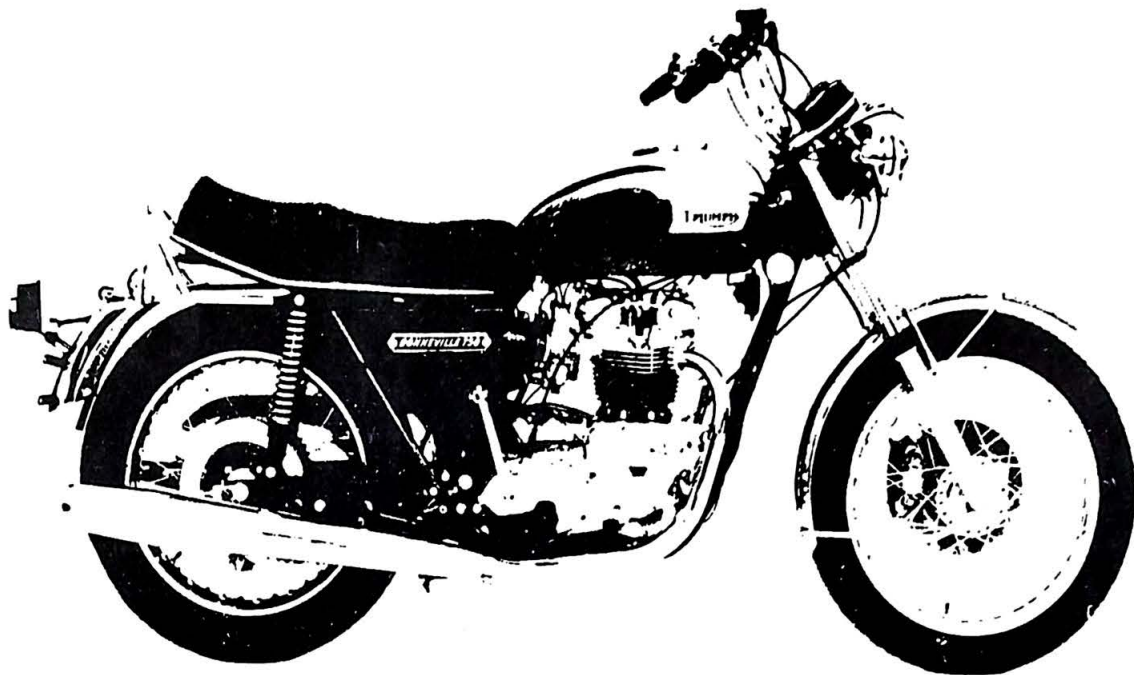
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BONNEVILLE 750 (T140V), TIGER 750 (TR7RV) TECHNICAL DATA

		TR7RV	T140V
Compression ratio. U.S.A.		8.6 : 1	8.6 : 1
Compression ratio.UK and Europe		7.9 : 1	7.9 : 1
Spark plugs		Champion N3	Champion N3
Carburetor		Amal Concentric 930	2 Amal Concentric 930
	Main jet	270	190
	Needle jet	.106	.106
	Throttle valve	No. 3	No. 3
Gearbox sprocket		20 teeth	20 teeth
Chains	Front	3/8 Triplex x 84 links	3/8 Triplex x 84 links
	Rear	5/8" x 3/8" x 107 links	5/8" x 3/8" x 107 links
Capacities	Gas Tank	3.6 U.S. galls.	3.6 U.S. galls.
	Oil Tank	4.8 U.S. pints	4.8 U.S. pints
	Gearbox	7/8 pint (500 c.c.)	7/8 pint (500 c.c.)
	Primary Chaincase	1/4 pint (150 c.c.)	1/4 pint (150 c.c.)
	Front Forks (each leg)	1/3 pint (190 c.c.)	1/3 pint (190 c.c.)
Tire size	Front	3.25 x 19	3.25 x 19
	Rear	4.00 x 18	4.00 x 18

HOW TO USE THIS PARTS CATALOGUE

First consult the index on Page 3 for the parts or group of parts which you wish to locate. When you have located the parts make sure from the end columns that the part you have located does apply to your machine.

List the quantities required as single units; do not ask for "2 pairs" or "3 dozen".

In case of painted items always state the color required. Painted parts are available only in the colors or alternatives specified for that model of that particular year.

PLEASE NOTE

THROUGHOUT THIS LIST, ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN, REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY IF REQUIRED.

SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY EITHER CONTACTING YOUR DEALER OR APPLYING DIRECT TO THE TRIUMPH SERVICE DEPARTMENT. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASES THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

UNIFIED THREAD FORM

NEW PARTS HAVING THREADED FIXINGS INTRODUCED IN THIS CATALOGUE HAVE THE UNIFIED FORM OF SCREW THREADS. THIS CHANGEOVER WILL BE CONTINUED AS AND WHEN NEW PARTS ARE INTRODUCED. EVEN WHERE PARTS ARE SIMILAR IN APPEARANCE NEW PART NUMBERS WILL BE ALLOCATED TO IDENTIFY THE UNIFIED THREADS. ALL NUTS, BOLTS AND STUDS HAVING THIS THREAD ARE IDENTIFIED BY MARKINGS. BOLTS HAVE A CIRCULAR RECESS IN THEIR HEADS, STUDS A CIRCULAR GROOVE ON THE END, AND NUTS HAVE INTERLOCKING CIRCLES ON THE SIDE.

PARTS SPECIAL TO PARTICULAR MARKETS ARE IDENTIFIED IN 'REMARKS' COLUMN, OTHERWISE PARTS ARE COMMON TO ALL MARKETS.

WHERE MAKERS PART NUMBERS ONLY ARE SHOWN FOR REFERENCE, PARTS MUST BE OBTAINED DIRECT FROM THE MAKERS OR THEIR DISTRIBUTORS.

OVERSIZE PISTONS AND RINGS

Piston assembly 8.6 : 1	+0.010	71-3686
Piston assembly 7.9 : 1	+0.010	71-3995
Compression ring	+0.010	71-3691
Scraper ring	+0.010	71-3696
Piston assembly 8.6 : 1	+0.020	71-3687
Piston assembly 7.9 : 1	+0.020	71-3996
Compression ring	+0.020	71-3692
Scraper ring	+0.020	71-3697
Piston assembly 8.6 : 1	+0.040	71-3689
Piston assembly 7.9 : 1	+0.040	71-3998
Compression ring	+0.040	71-3694
Scraper ring	+0.040	71-3699

PISTON RING SETS

Ring set - 76mm	Std.	99-3789
Ring set - 76mm	+0.010	99-3790
Ring set - 76mm	+0.020	99-3791
Ring set - 76mm	+0.040	99-3792

VALVE GUIDE SETS

Valve guide set	Std.	99-3793
Valve guide set	+0.002	99-3794
Valve guide set	+0.004	99-3795
Valve guide set	+0.006	99-3796

GASKET SETS

Decoke		99-3022
Overhaul		99-3023

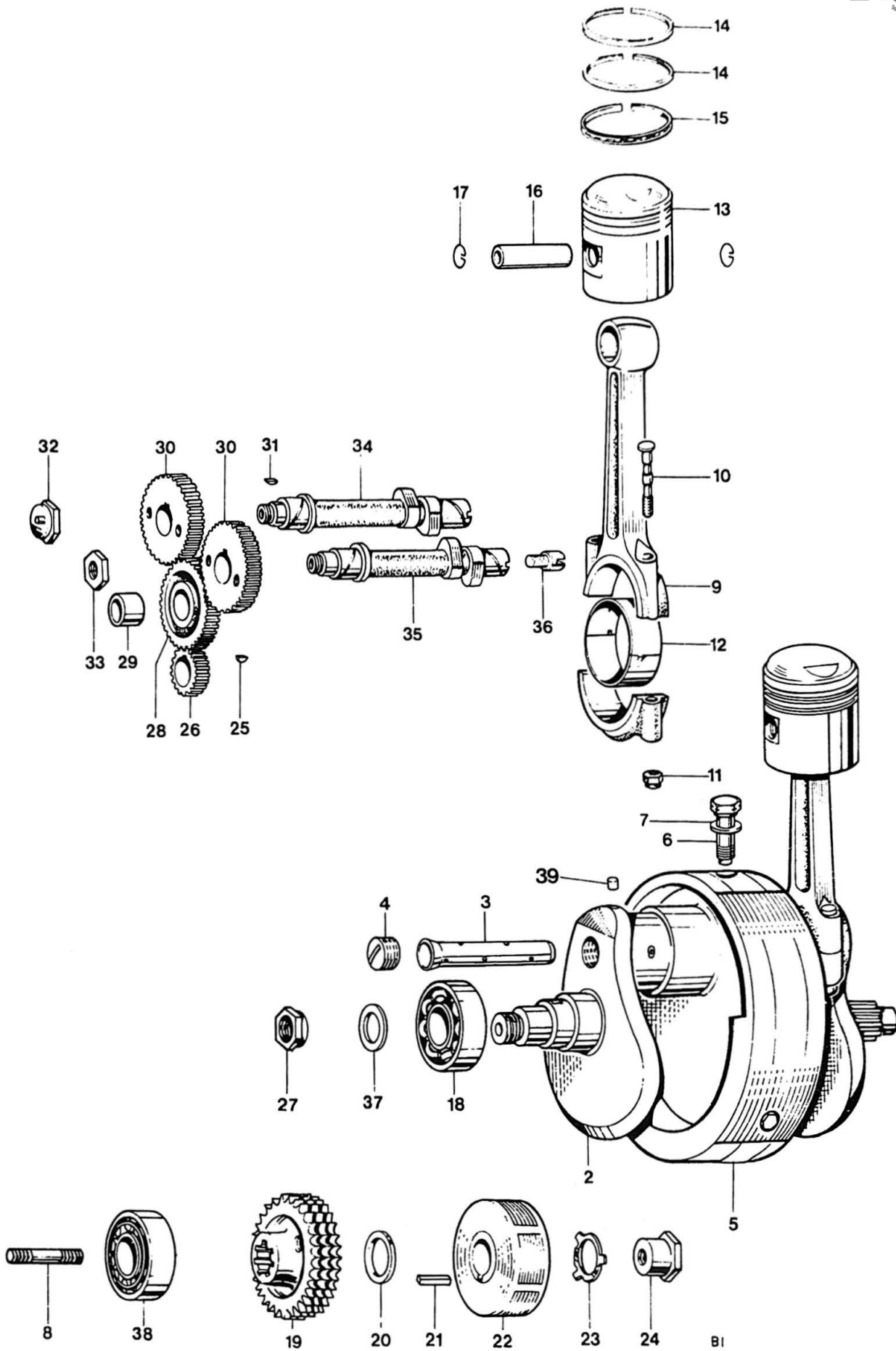


Fig. 1. CRANKSHAFT AND CONNECTING RODS

CRANKSHAFT AND CONNECTING RODS



Ref. No.	Part No.	Description	Quantity
1	71-3030	CRANKSHAFT AND FLYWHEEL ASSEMBLY	1
2	71-3298	CRANKSHAFT C/W. OIL TUBE	1
3	70-3903	Oil tube	1
4	71-2800	Screwed plug	1
5	71-2425	Flywheel	1
6	*71-3552	Flywheel bolt	3
7	71-1003	Washer	3
8	21-2183	Crankshaft stud (1 3/8 in. O.A.)	1
9	71-3006	CONNECTING ROD	2
10	70-9914	Connecting rod bolt	4
11	60-3761	Self locking nut	4
12	70-3586	Big end bearing (Available in -.010 in. and -.020 in. undersizes)	4
13	71-3676	PISTON COMPLETE (8.6:1)	2
13	71-3778	PISTON COMPLETE (7.9:1) Fitted from engine PP78605 Nov. 1976	2
14	71-3690	Taper compression ring	4
15	71-3695	Oil control ring	2
16	71-3354	Gudgeon pin	2
17	71-3700	Circlip	4
18	70-3835	Main bearing, right (RHP5/6306)	1
19	71-3542	Motor sprocket, 29 teeth Triplex	1
20	71-3544	Distance piece	1
21	71-0082	Rotor key	1
22	54202275	Rotor	1
23	70-3975	Tab washer	1
24	21-2182	Nut	1
25	70-1580	Key	1
26	70-4564	Timing pinion	1
27	71-2877	Nut	1
28	70-6159	INTERMEDIATE WHEEL	1
29	70-0400	Intermediate wheel bush	1
30	71-3666	Camshaft pinion	2
31	70-1558	Camshaft key	2
32	71-1007	Inlet camshaft nut	1
33	70-6523	Exhaust camshaft nut	1
34	71-7016	Inlet camshaft	1
35	71-7017	EXHAUST CAMSHAFT	1
36	70-9988	Tachometer drive plug	1
37	70-3300	Clamping washer	1
38	70-2879	Main bearing, left (RM11L)	1
39	70-3902	Plug, crankshaft oilway	1
Not illus.	71-2663	Spacer)	1
Not illus.	70-8038	Shim (0.010 in.)) Engine sprocket	As reqd.(up to 4)
Not illus.	71-2660	Shim (0.030 in.))	As reqd.(up to 4)

*Use 60-0524 Loctite Sealant

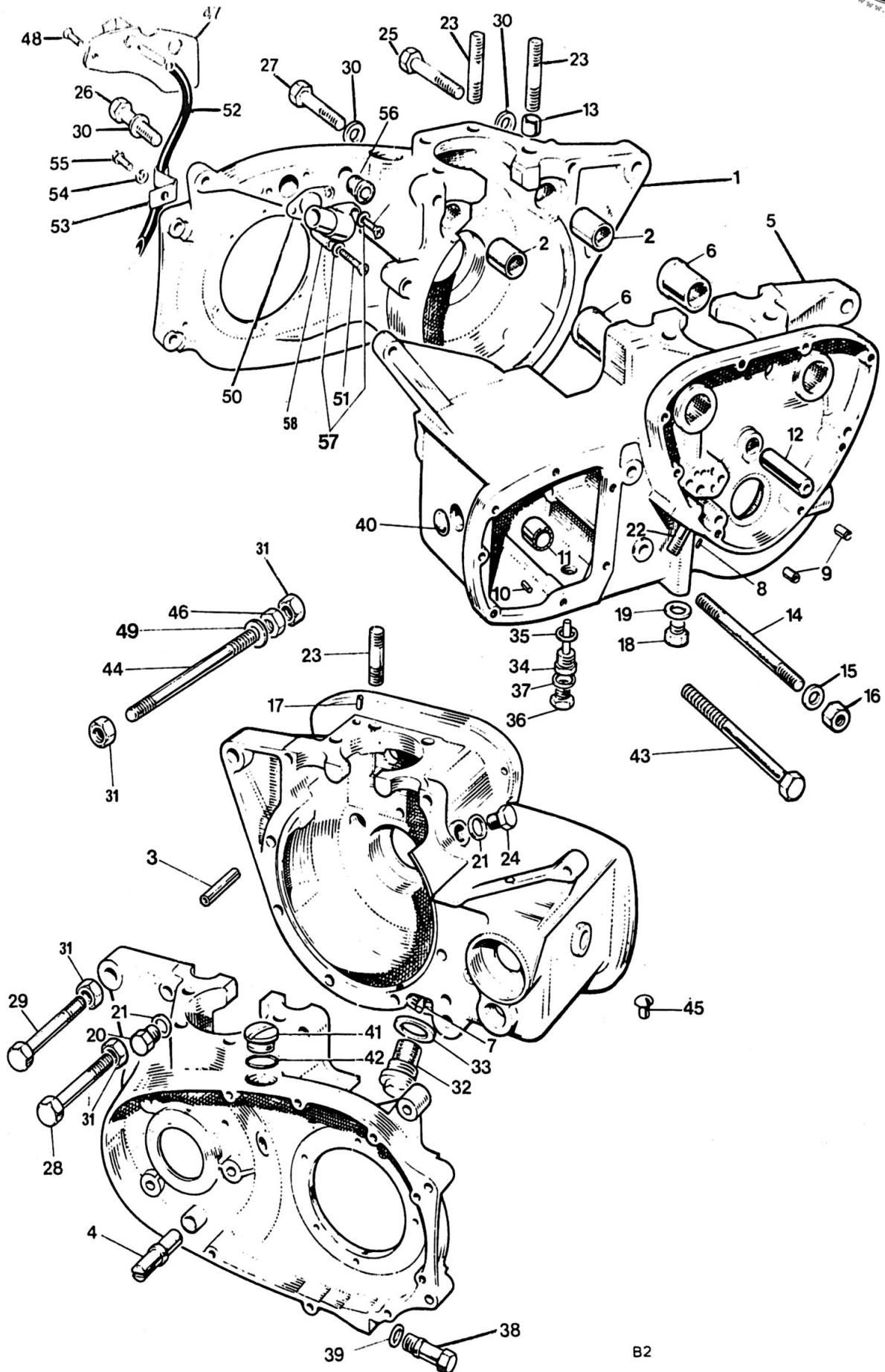


Fig. 2 CRANKCASE

CRANKCASE

Ref. No.	Part No.	Description	Quantity	Remarks
1	*71-7001	CRANKCASE DRIVE SIDE	1	Ref. only
2	71-0287	Camshaft bush L.H.	2	
3	71-3989	Hollow dowel, crankcase joint	1	
4	70-5088	Chain tensioner abutment	1	
5	*71-7002	CRANKCASE TIMING SIDE	1	Ref. only
6	71-0286	Camshaft bush R.H.	2	
7	70-4538	Scavenge pipe	Ref. only	
8	70-6386	Locating peg (at oil pipes)	Ref. only	
9	57-0989	Hollow dowel	2	
10	57-0912	Locating peg (L/S at thrust washer)	1	
11	57-1606	Needle roller bearing, layshaft	1	
12	70-0375	Intermediate wheel spindle	1	
13	70-8751	Hollow dowel, cylinder base	2	
14	14-1445	Stud, rear	1	
15	60-4246	Plain washer	2	
16	14-1303	Nut	1	
17	70-1532	Hollow dowel, tappet oil feed	2	
18	70-9330	Oilway plug	1	
19	82-1880	Copper washer	1	
20	21-1871	Tachometer drive plug (L.H. thread)	1	
21	37-3761	'O' ring, ignition timing hole plug	1	
22	21-1863	Oil pipe stud	1	
23	21-1865	Cylinder stud	4	
23	71-3013	Cylinder stud	4	
24	21-1872	Plug, timing hole	1	
25	21-1870	Bolt, rear	1	
26	14-6220	Bolt, top rear	1	
27	14-6223	Bolt, top front	1	
28	14-0230	Bolt, long - crankcase halves	1	
29	21-1823	Bolt, short - crankcase halves	2	
30	60-2330	Plain washer	10	
31	14-1302	Nut	5	
32	70-9336	Crankcase filter	1	
33	70-8782	Joint washer	1	
34	57-2167	Drain plug (with level tube)	1	
35	57-1257	Fiber washer	1	
36	21-0543	Level plug	1	
37	70-2441	Copper washer	1	
38	57-2259	Drain and adjuster plug	1	
39	70-7431	'O' ring	1	
40	57-1920	Blanking plug	Ref. only	
41	57-2166	Filler plug	2	
42	70-8782	'O' ring	2	
43	14-6242	Bolt, rear - crankcase halves	1	
44	21-0669	Stud, crankcase halves	1	
45	70-7573	Rubber plug	1	
46	14-0402	Nut, exhaust ties	2	
47	71-1072	Breather cover plate assembly	1	
48	71-1075	Screw	1	
49	60-2428	Spring washer	2	
*	71-7021	CRANKCASE TS/DS	1	

*NOTE CRANKCASES ARE SUPPLIED ONLY AS MATCHED PAIRS PART No. 71-7021

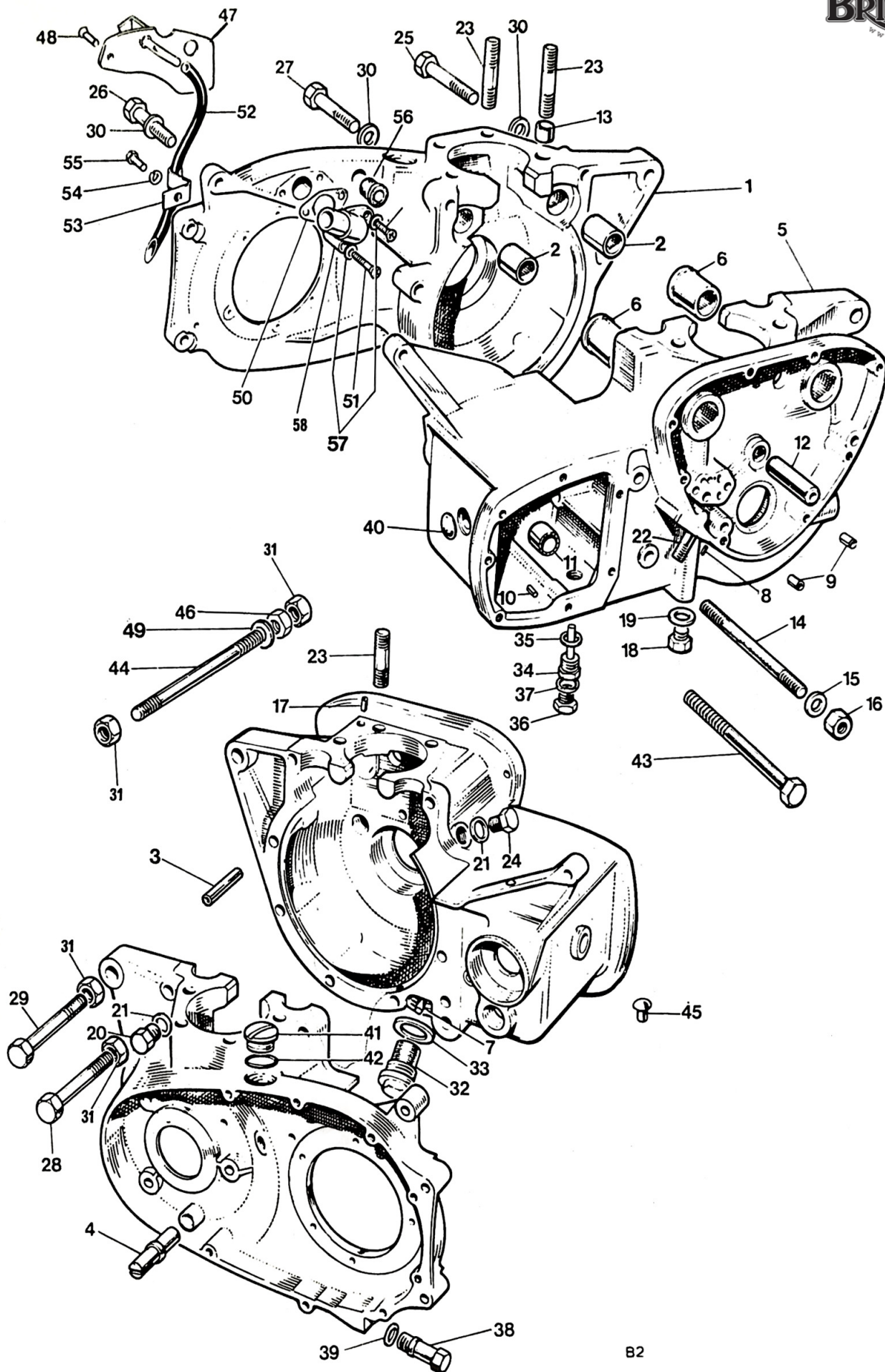


Fig. 2 CRANKCASE

Ref. No.	Part No.	Description	Quantity	Remarks
50	71-1460	Joint washer	1	
51	70-7354	Screw	2	
52	71-1078	Tube, primary chain oiler	1	
53	70-4705	Clip	1	
54	60-4250	Spring washer	1	
55	14-6101	Bolt (7/16 in. U.H.)	1	
56	71-1345	Grommet, alternator leads - external	1	
57	70-6559	Washer, outlet stub screw	2	
58	71- 4044	Outlet stub	1	

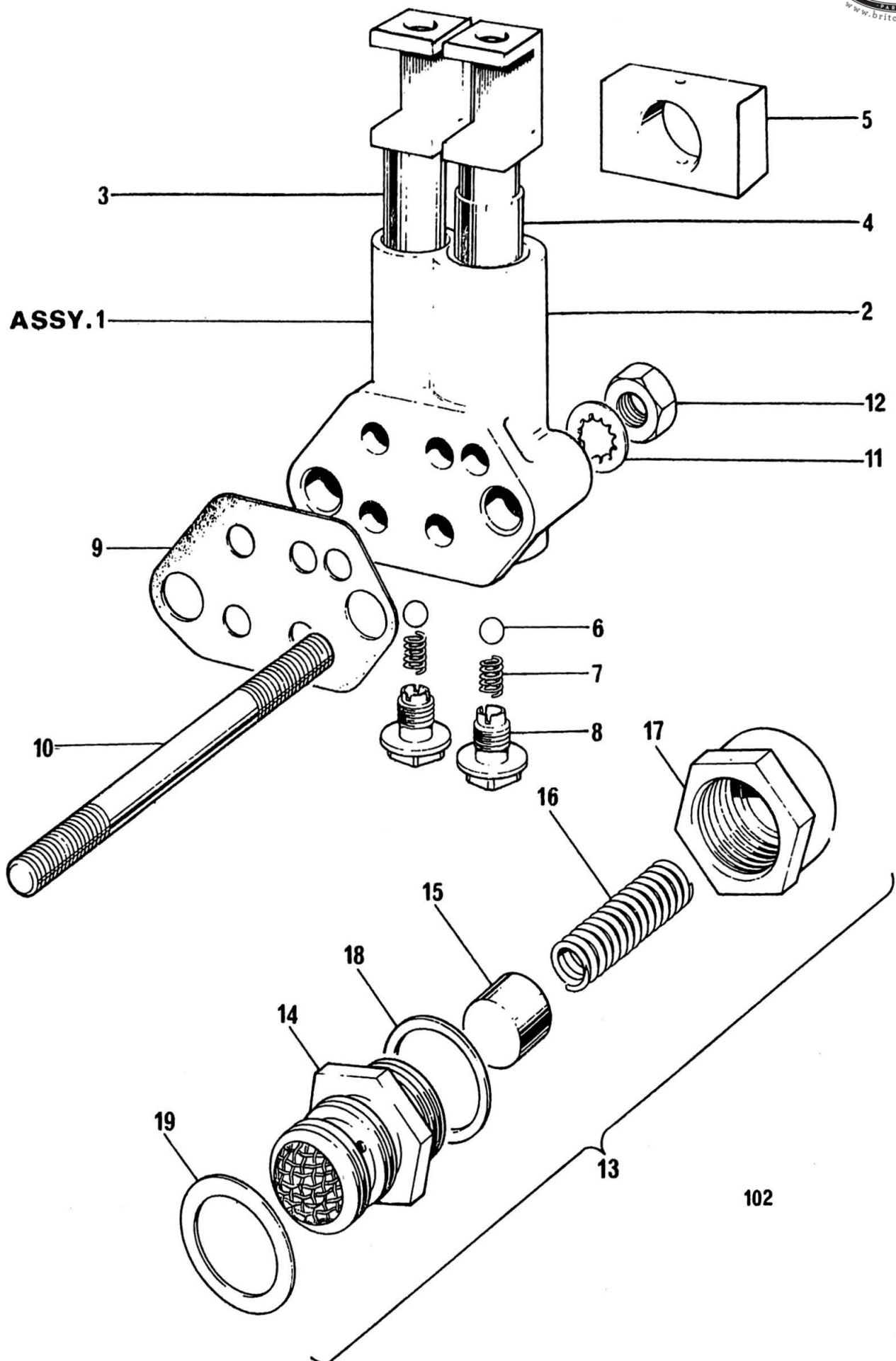


Fig. 3. OIL PUMP AND RELEASE VALVE

Ref. No.	Part No.	Description	Quantity	Remarks
1	70-9421	OIL PUMP	1	
2	Reference only	Pump body	1	
3	70-9269	Feed plunger	1	
4	70-6681	Scavenger plunger	1	
5	70-0495	Drive block	1	
6	60-2363	Valve ball (7/32 in. dia.)	2	
7	70-0403	Valve spring	2	
8	70-2360	Screwed plug	2	
9	71-3910	Joint washer	1	
10	21-1864	Oil pump stud	2	
11	70-3887	Serrated washer	2	
12	21-1906	Nut	2	
13	71-3447	OIL PRESSURE RELEASE VALVE	1	
14	70-7590	Body	Reference only	
15	70-8752	Piston	Reference only	
16	70-7591	Spring	Reference only	
17	70-6596	Cap	Reference only	
18	70-8754	Joint washer (cap to body)	1	
19	60-3355	'O' ring, release valve to crankcase	1	

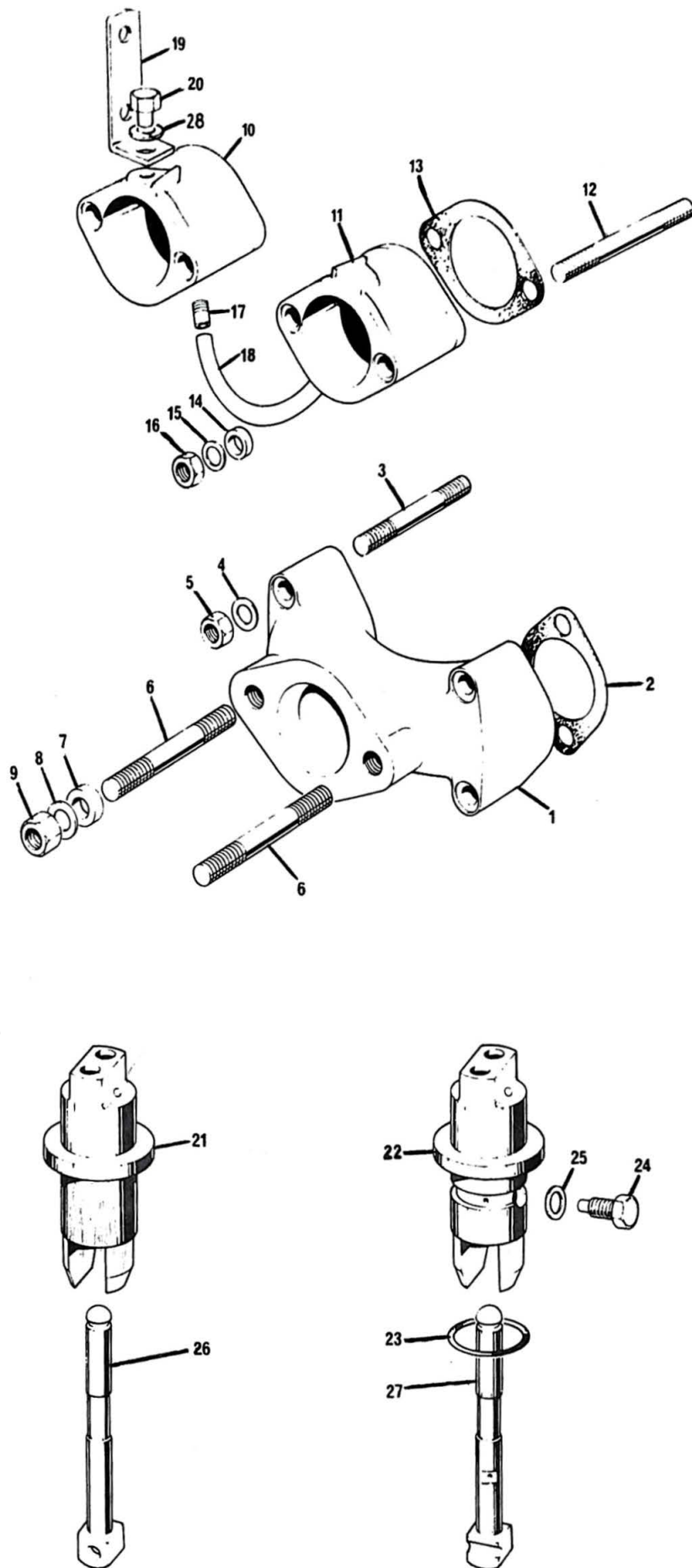


Fig. 4. MANIFOLD AND TAPPETS

MANIFOLD AND TAPPETS

Ref. No.	Part No.	Description	Quantity	Remarks
1	71-3556	Inlet manifold	1	TR7RV
2	70-5660	Joint washer	2	
3	21-1876	Stud	4	
4	60-4248	Washer Manifold to head	4	
5	21-1877	Nut	4	
6	21-1996	Stud	2	
7	70-9554	Insulating ring	2	
8	70-9555	Cup	2	
9	14-1301	Nut	2	
10	71-3339	Inlet manifold - L.H.	1	
11	71-3338	Inlet manifold - R.H.	1	T140V
12	71-2813	Stud	4	
13	71-3573	Joint washer	2	
14	70-9554	Insulating ring	4	
15	70-9555	Cup	4	
16	14-1301	Nut	4	
17	71-3313	Connector	2	
18	71-3577	Connector pipe	1	
19	83-4898	Bracket - Air control lever	1	
20	14-6113	Screw, bracket to manifold	1	
21	70-9352	Inlet tappet guide block	1	
22	70-9353	Exhaust tappet guide block	1	
23	70-7563	'O' ring	2	
24	97-0200	Set bolt	2	
25	70-2441	Washer	2	
26	71-7008	Inlet tappet	2	
27	70-8801	Exhaust tappet	2	
28	60-4260	Spring, washer	1	

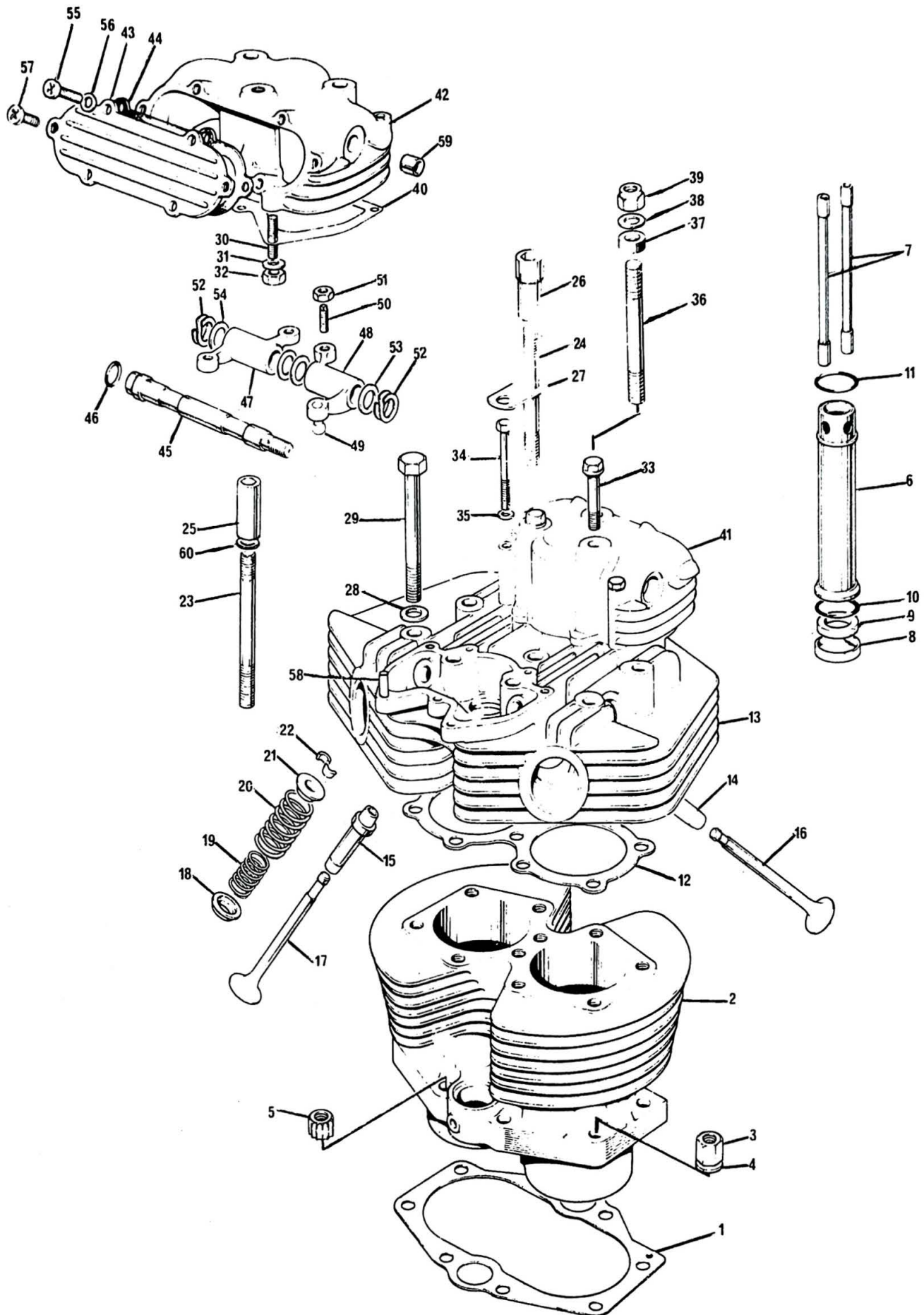


Fig. 5. CYLINDER BLOCK AND HEAD TR7RV

Ref.No.	Part No.	Description	Quantity	Remarks
1	70-6309	Cylinder base washer	1	
2	71-4005	Cylinder block	1	
3	21-2177	Cylinder base nut	4	
4	70-3446	Washer	4	
5	21-0692	Cylinder base nut (12 point)	4	
6	71-3329	Push rod cover tube	2	
7	71-3330	Push rod	4	
8	71-1707	Sleeve	2	
9	70-4752	Sealing ring	2	Cover tubes
10	70-7310	'O' ring - bottom	2	
11	71-1283	'O' ring - top	2	
12	71-4619	Cylinder head gasket	1	
13	71-4020	CYLINDER HEAD	1	
14	71-3294	Inlet valve guide	2	
15	71-3295	Exhaust valve guide	2	
16	70-4603	Inlet valve	2	
17	70-2904	Exhaust valve	2	
18	71-3296	Bottom cup	4	
19	70-4221	Inner valve spring	4	
20	70-7400	Outer valve spring	4	
21	70-1543	Top collar	4	
22	71-3748	Split cotter	8	
23	21-2201	Stud - cylinder head (3/8 in.)	4	
24	21-2200	Stud - cylinder head (5/16 in.)	2	
25	21-2204	Socket nut (3/8 in.)	4	
26	21-2205	Socket nut (5/16 in.)	2	
27	71-3553	Bridge plate	1	
28	82-2184	Washer	4	
29	14-0241	Bolt - cylinder head	4	
30	14-1401	Stud - rocker box	6	
31	70-3302	Washer	6	
32	14-0301	Nut	6	
33	21-2206	Bolt - rocker box	4	
34	21-1875	Bolt - rocker box	4	
35	60-4248	Washer	4	
36	21-2197	Stud	2	Torque stay
37	37-2338	Distance piece	2	
38	60-2331	Washer	2	
39	14-1303	Nut	2	
40	71-2599	Rocker box gasket	2	
41	71-3668	Inlet rocker box	1	
42	71-3669	Exhaust rocker box	1	
43	71-3671	Tappet inspection cover	2	
44	71-3673	Gasket	2	
45	71-3549	Rocker spindle	2	
46	60-3548	Sealing ring	2	

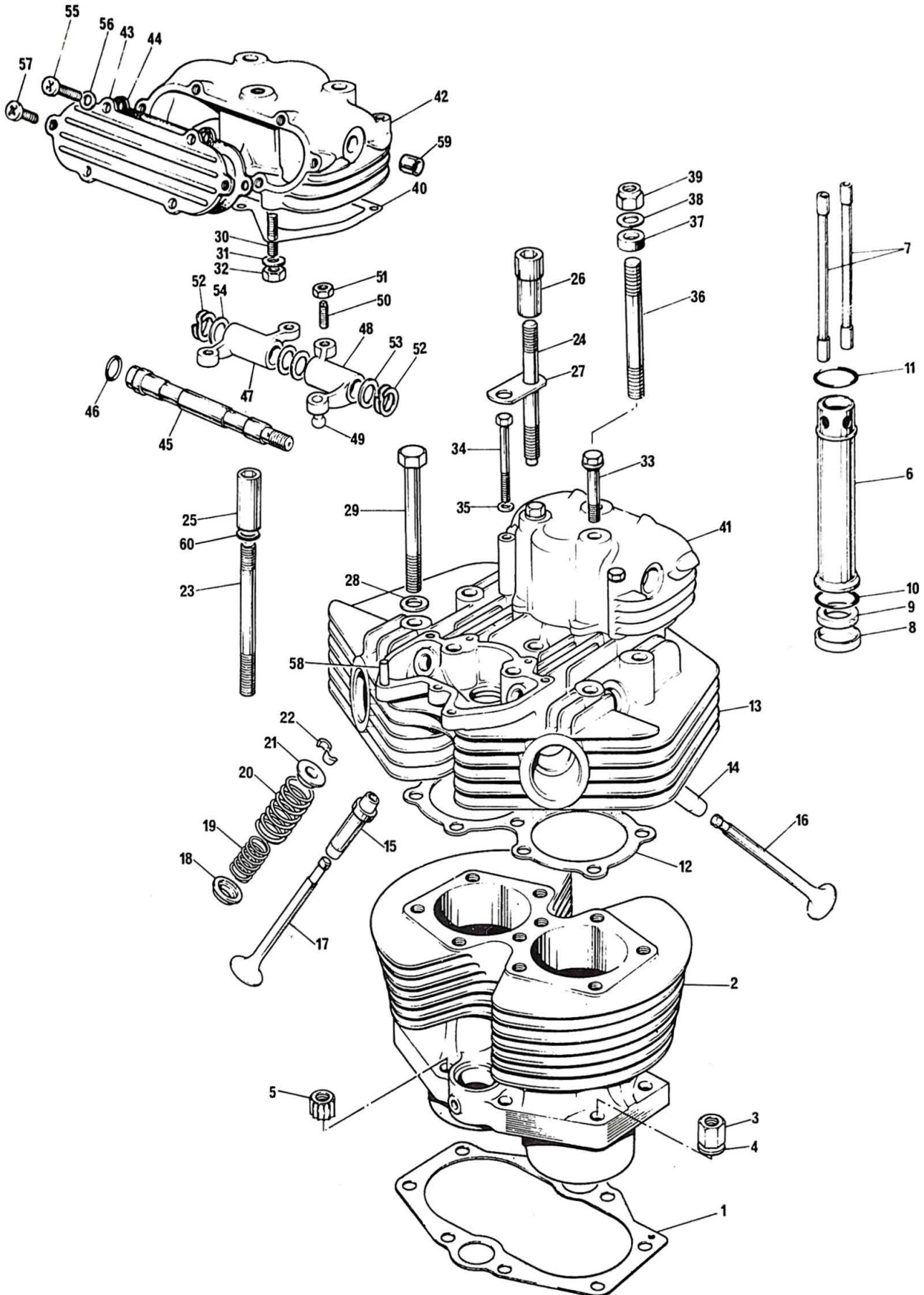
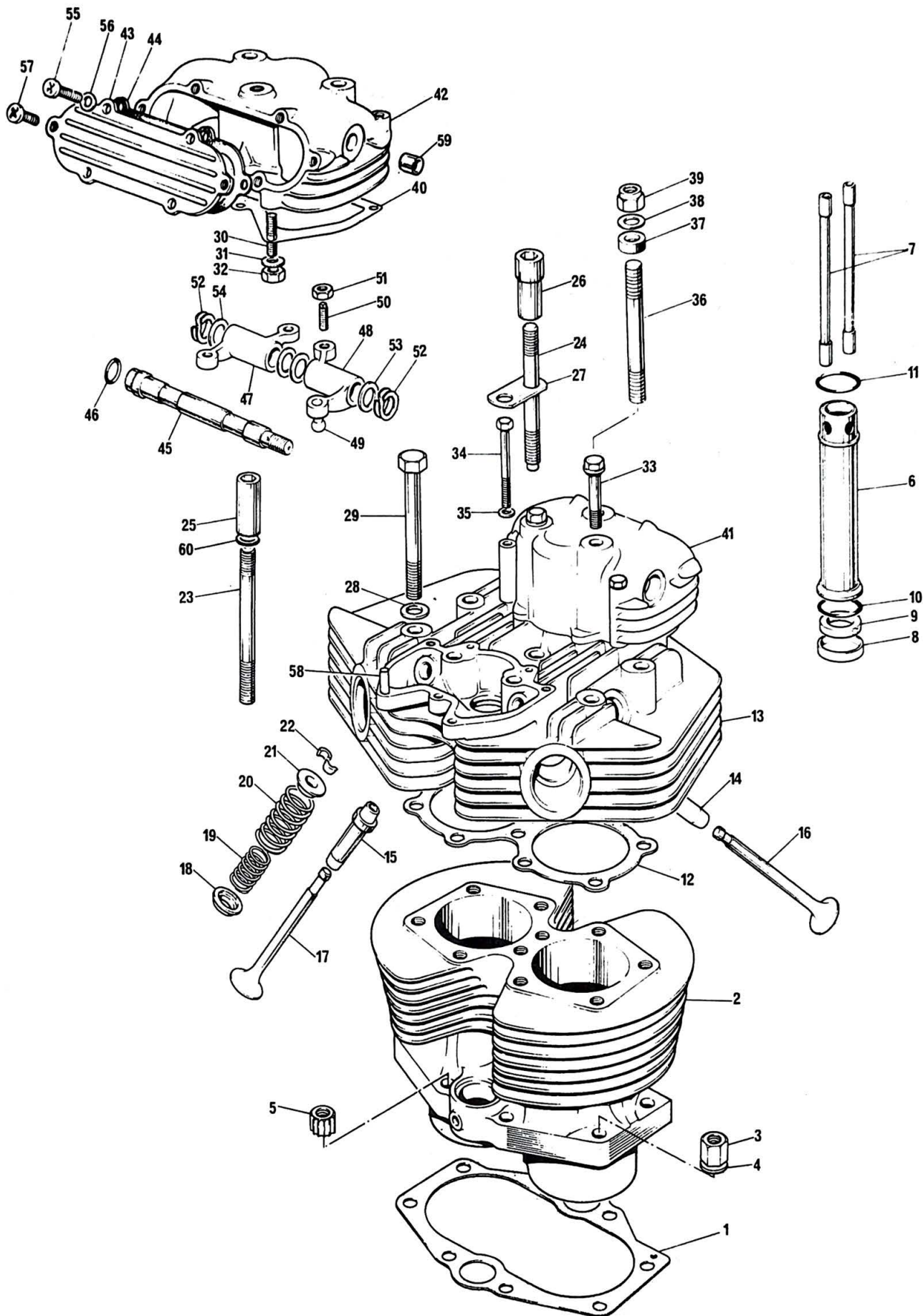


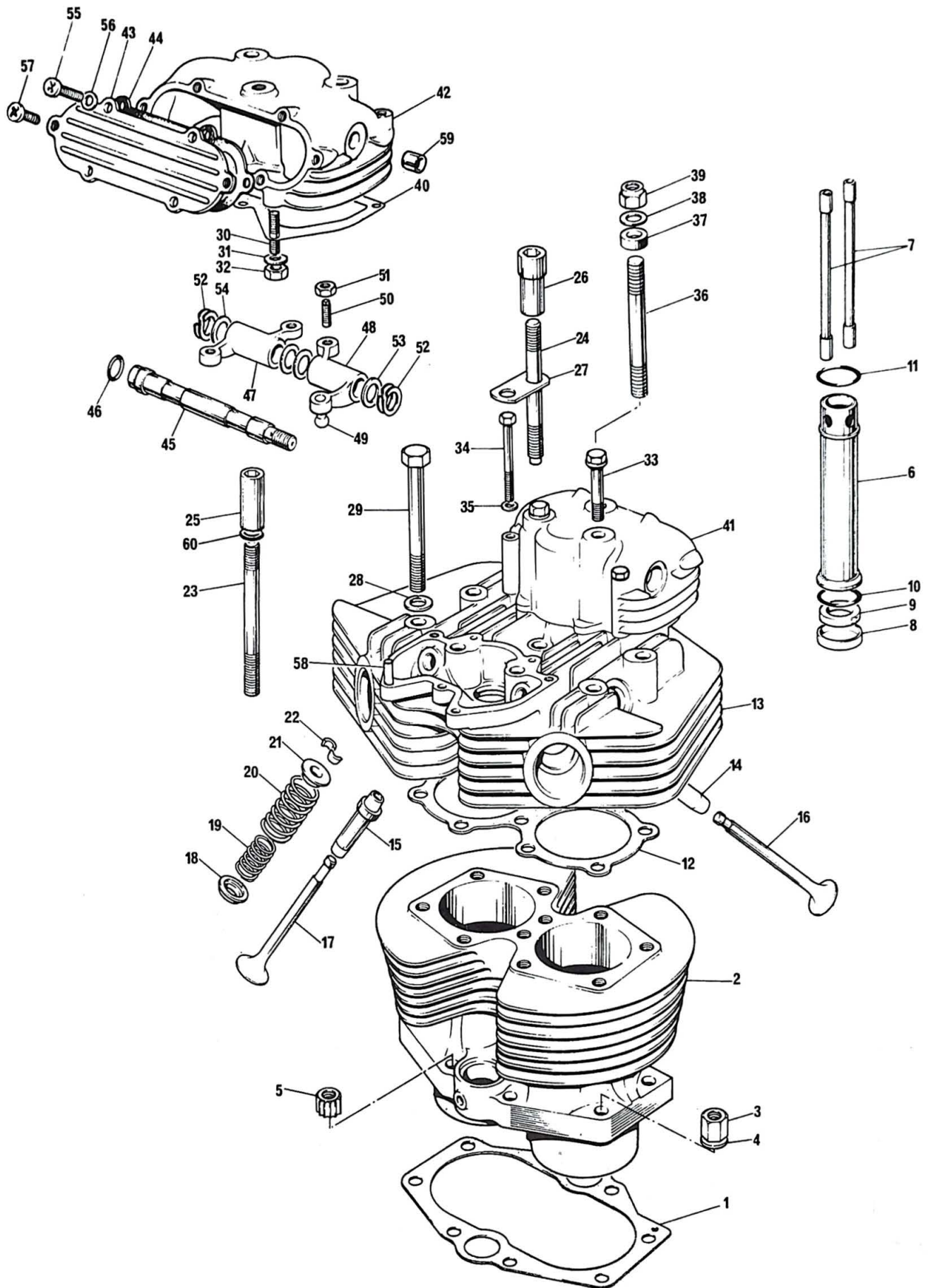
Fig. 5. CYLINDER BLOCK AND HEAD, TR7RV

Ref. No.	Part No.	Description	Quantity	Remarks
47	70-1457	Rocker (right exhaust, left inlet)	2	
48	70-1458	Rocker (left exhaust, right inlet)	2	
49	71-0070	Ball pin	4	
50	70-1513	Adjusting pin	4	
51	70-0470	Lock nut	4	
52	70-1574	Spring washer	4	
53	70-1575	Thrust washer ($\frac{1}{2}$ in.)	6	
54	70-1330	Thrust washer ($\frac{3}{8}$ in.)	2	
55	14-6103	Set screw	8	
56	60-3963	Washer	12	
57	14-6606	Set screw	4	
58	71-2361	Dowel, rocker box to head	4	
59	70-3135	Rocker spindle bush	2	
60	71-2598	Plain washer	4	



CYLINDER BLOCK AND HEAD, T140V

Ref. No.	Part No.	Description	Quantity	Remarks
1	70-6309	Cylinder base washer	1	
2	71-4005	Cylinder block	1	
3	21-2177	Cylinder base nut	4	
4	70-3446	Washer	4	
5	21-0692	Cylinder base nut (12 point)	4	
6	71-3329	Push rod cover tube	2	
7	71-3330	Push rod	4	
8	71-1707	Sleeve	2	
9	70-4752	Sealing ring	2	Cover tubes
10	70-7310	'O' ring - bottom	2	
11	71-1283	'O' ring - top	2	
12	71-4619	Cylinder head gasket	1	
13	71-7007	CYLINDER HEAD	1	
14	71-3294	Inlet valve guide	2	
15	71-3295	Exhaust valve guide	2	
16	70-4603	Inlet valve	2	
17	70-2904	Exhaust valve	2	
18	71-3296	Bottom cup	4	
19	70-4221	Inner valve spring	4	
20	70-7400	Outer valve spring	4	
21	70-1543	Top collar	4	
22	71-3748	Split cotter	8	
23	21-2201	Stud- cylinder head (3/8 in.)	4	
24	21-2200	Stud - cylinder head (5/16 in.)	2	
25	21-2204	Socket nut (3/8 in.)	4	
26	21-2205	Socket nut (5/16 in.)	2	
27	71-3553	Bridge plate	1	
28	82-2184	Washer	4	
29	14-0241	Bolt - cylinder head	4	
30	14-1401	Stud - rocker box	6	
31	70-3302	Washer	6	
32	14-0301	Nut	6	
33	21-2206	Bolt - rocker box	4	
34	21-1875	Bolt - rocker box	4	
35	60-4248	Washer	4	
36	21-2197	Stud	2	Torque stay
37	37-2338	Distance piece	2	
38	60-2331	Washer	2	
39	14-1303	Nut	2	
40	71-2599	Rocker box gasket	2	
41	71-3668	Inlet rocker box	1	
42	71-3669	Exhaust rocker box	1	
43	71-3671	Tappet inspection cover	2	
44	71-3673	Gasket	2	
45	71-3549	Rocker spindle	2	
46	60-3548	Sealing ring	2	



CYLINDER BLOCK AND HEAD, T140V

Ref No.	Part No.	Description	Quantity	Remarks
47	70-1457	Rocker (right exhaust, left inlet)	2	
48	70-1458	Rocker (left exhaust, right inlet)	2	
49	71-0070	Ball pin	4	
50	70-1513	Adjusting pin	4	
51	70-0470	Lock nut	4	
52	70-1574	Spring washer	4	
53	70-1575	Thrust washer ($\frac{1}{2}$ in.)	6	
54	70-1330	Thrust washer ($\frac{3}{8}$ in.)	2	
55	14-6103	Set screw	8	
56	60-3963	Washer	12	
57	14-6606	Set screw	4	
58	71-2361	Dowel, rocker box to head	4	
59	70-3135	Rocker spindle bush	2	
60	71-2598	Plain washer	4	

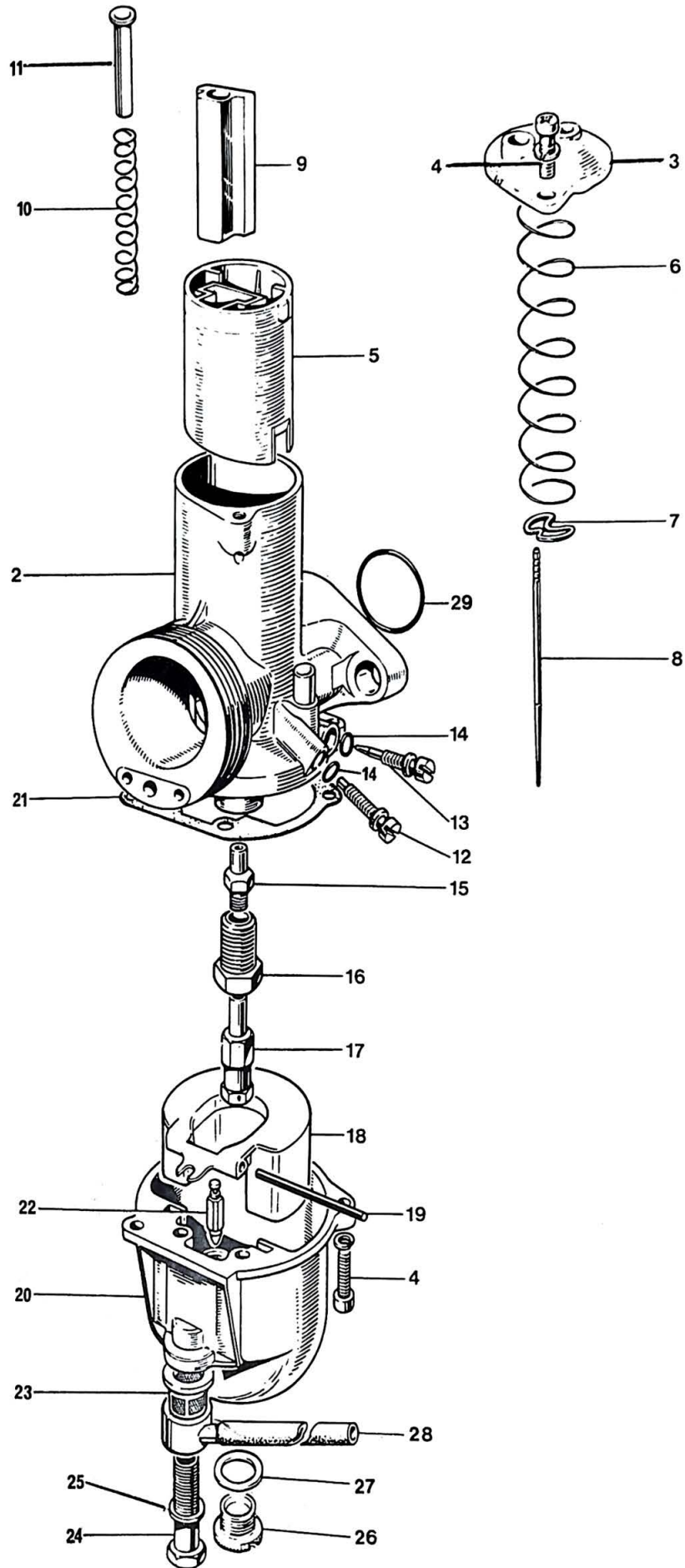
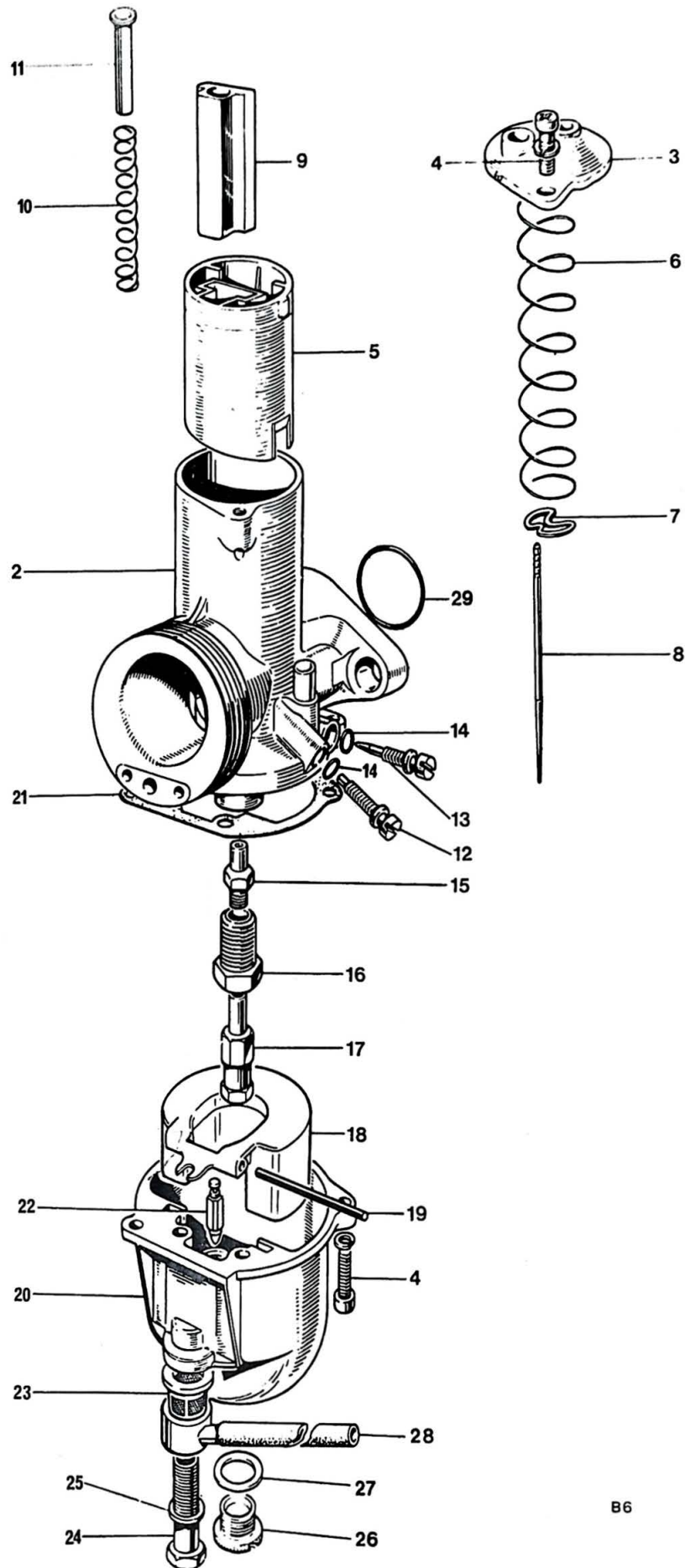


Fig. 8, AMAL CARBURETOR, TR7RV

CARBURETOR TR7RV

Ref. No.	Part No.	Description	Quantity	Remarks
1	R930/300	CARBURETOR	1	
2	R930/005	Carburetor body	1	
3	928/098	Mixing chamber top	1	
4	622/086	Screw, float and mixing chamber tops	4	
5	928/060-3	Throttle valve (No. 3 cutaway)	1	
6	622/131	Throttle return spring	1	
7	622/067	Needle clip	1	
8	622/124	Needle	1	
9	928/062	Air valve	1	
10	622/129	Air valve spring	1	
11	928/103	Air valve guide	1	
12	622/077	Throttle stop screw	1	
13	622/076	Pilot air screw	1	
14	622/082	'O' ring for air and throttle screws	2	
15	622/122-106	Needle jet (.106)	1	
16	622/128	Jet holder	1	
17	376/100-270	Main jet (270)	1	
18	622/069	Float	1	
19	622/071	Float spindle	1	
20	622/055	Float chamber	1	
21	622/073	Float chamber washer	1	
22	622/068	Float needle	1	
23	376/093	Filter	1	
24	622/078	Banjo bolt	1	
25	13/163	Banjo washer	1	
26	622/147	Drain plug	1	
27	622/151	Drain plug washer	1	
28	83-4887	Petrol pipe	1	
29	70-9711	'O' ring for flange	1	
	622/172	Tickler complete	1	Not illus.



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Fig. 9. AMAL CARBURETOR, TI40V

CARBURETOR T140V

No.	Part No.	Description	Quantity	Remarks
	L930/301	CARBURETOR, LEFT	1	
1	R930/300	CARBURETOR, RIGHT	1	
	L930/005	Carburetor body, LEFT	1	
2	R930/005	Carburetor body, RIGHT	1	
3	928/098	Mixing chamber top	1	
4	622/086	Screw, float and mixing chamber tops	4	
5	928/060-3	Throttle valve (No. 3 cutaway)	1	
6	622/131	Throttle return spring	1	
7	622/067	Needle clip	1	
8	622/124	Needle	1	
9	928/062	Air valve	1	
10	622/129	Air valve spring	1	
11	928/103	Air valve guide	1	
12	622/077	Throttle stop screw	1	
13	622/076	Pilot air screw	1	
14	622/082	'O' ring for air and throttle screws	2	
15	622/122-106	Needle jet (.106)	1	Each carburetor
16	622/128	Jet holder	1	
17	376/100-190	Main jet (190)	1	
18	622/069	Float	1	
19	622/0701	Float spindle	1	
20	622/055	Float chamber	1	
21	622/073	Float chamber washer	1	
22	622/068	Float needle	1	
23	376/093	Filter	1	
24	622/078	Banjo bolt	1	
25	13/163	Banjo washer	1	
26	622/147	Drain plug	1	
27	622/151	Drain plug washer	1	
28	83-3927	Petrol pipe	1	
28	83-6209	Petrol pipe	1	4 gallon T140 Petrol Tanks only
29	70-9711	'O' ring for flange	1	Each carburetor
	622/172	Tickler complete	1	Not illus.

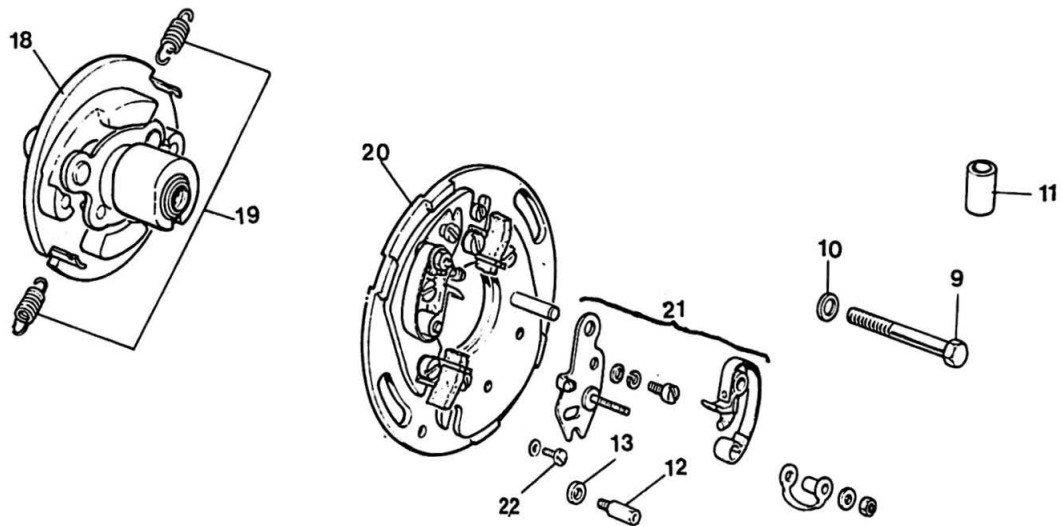
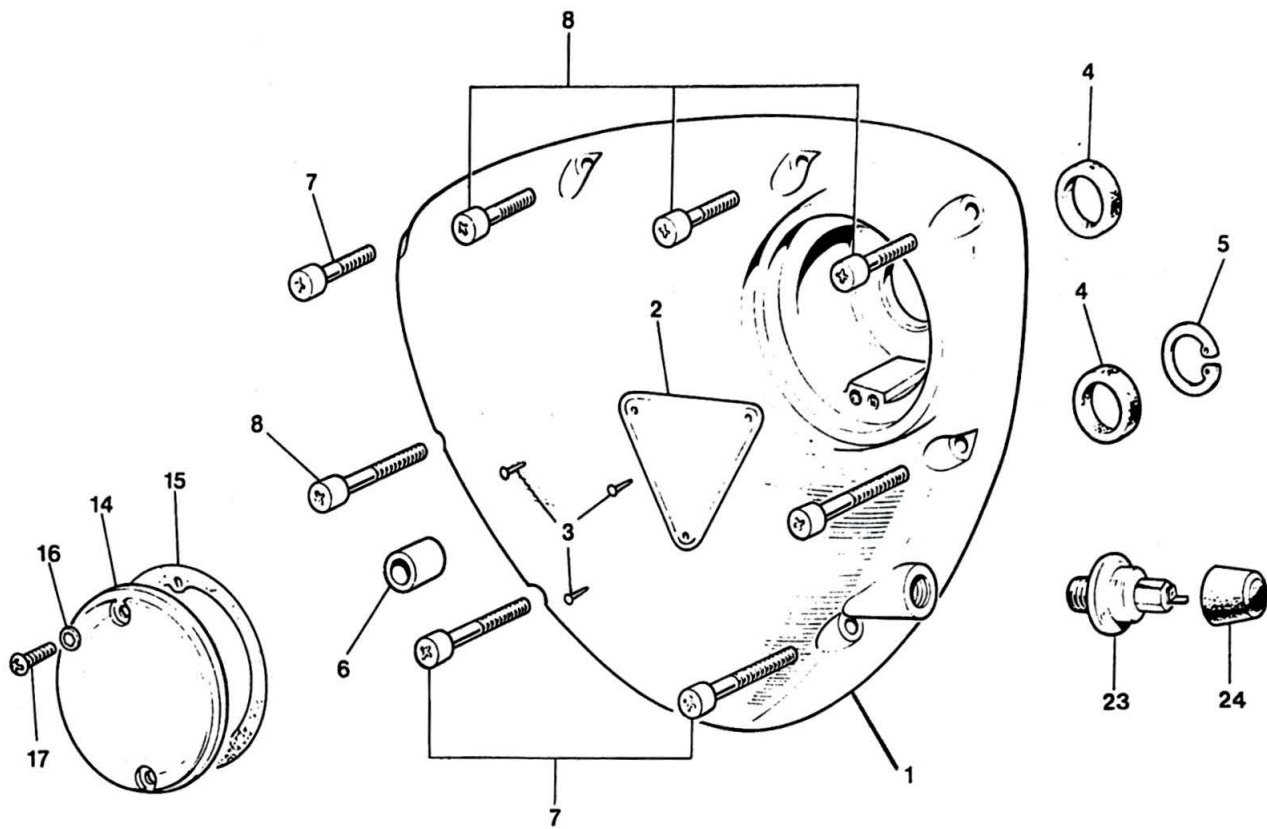
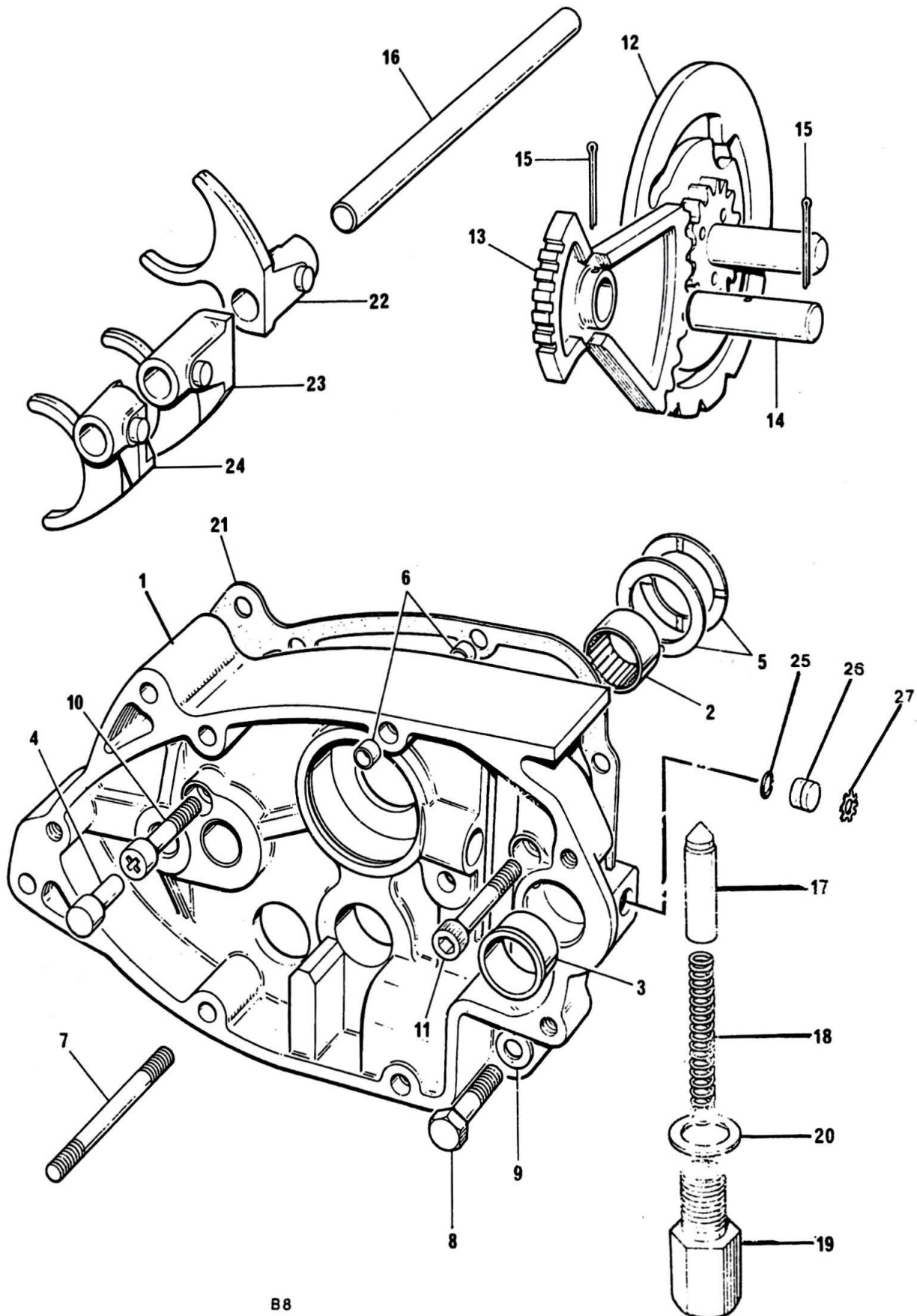


Fig. 10. TIMING COVER AND CONTACT BREAKER

Timing Cover and Contact Breaker



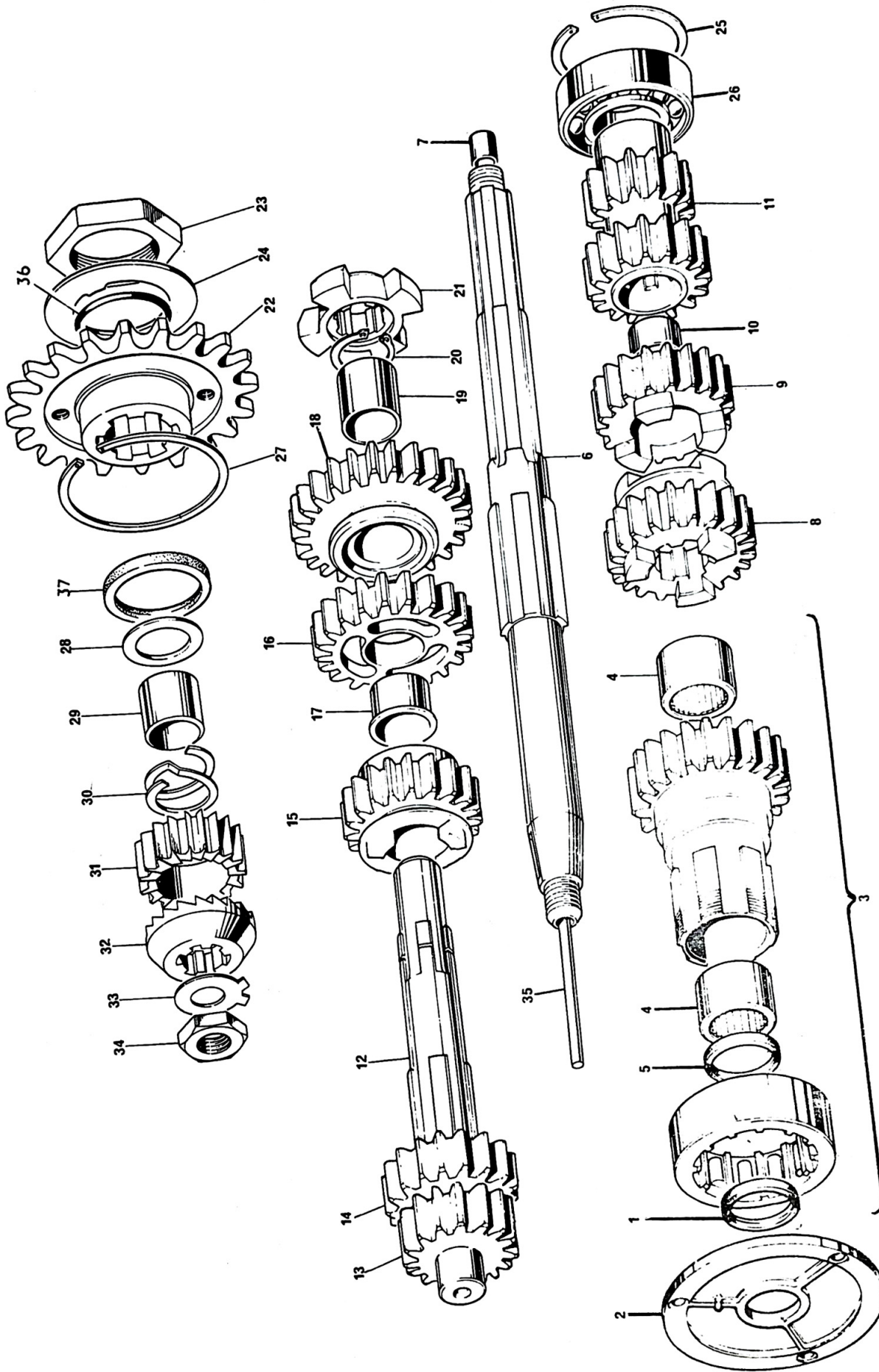
Ref. No.	Part No	Description	Quantity	Remarks
1	70-9246	Timing cover	1	
2	70-4016	Patent plate	1	
3	60-4255	Hammer-drive screw	3	
4	70-4568	Oil seal	1	
4	70-6387	Oil seal (0.020 in. undersize)	1	For reground crankshaft
5	70-4569	Circlip	1	
6	57-0989	Hollow dowel	2	
7	14-6609	Screw, long	2	
8	14-6608	Screw, short	6	
9	14-0208	Bolt	1	
10	70-8163	Plain washer	1	
11	70-4707	Rubber grommet	1	
12	70-7680	Pillar bolt	2	
13	70-6559	Plain washer	2	
14	70-8737	Cover	1	
15	71-1462	Joint washer	1	
16	97-0430	Fiber washer	2	
17	70-7354	Screw (1/2 in. U.H.)	2	
18	54425657	AUTO ADVANCE UNIT	1	
19	54412229	Spring set	1	
20	54425160	CONTACT BREAKER PLATE ASSEMBLY	1	
21	60600271	Contact set	2	
22	54419220:	Pin, adjustment	2	
23	PS5330/103	Oil pressure switch	1	
24	71-2930	Cover pressure switch	1	
Not illus.	60-2138	Timing label for C.B. cover	1	



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Fig. II GEARBOX INNER COVER AND SELECTORS

Ref. No.	Part No.	Description	Quantity	Remarks
1	57-7001	GEARBOX INNER COVER	1	
2	57-1614	Layshaft bearing	1	
3	57-7009	Gearchange spindle bush	1	
4	57-0045	Kickstart stop	1	
5	57-1607	Thrust washer	2	
6	57-0989	Hollow dowel	4	
7	21-2149	Stud	2	
8	21-1907	Bolt	1	
9	70-3446	Washer	1	
10	14-6608	Screw	1	
11	14-7023	Screw	1	
12	57-4889	Camplate	1	
13	57-7019	Operating quadrant	1	
14	57-7011	Quadrant spindle	1	
15	-	Split pin (5/64 in. x 1 3/8 in.)	Reference only	
16	57-3989	Selector fork rod	1	
17	57-7020	Index plunger	1	
18	57-4459	Plunger spring	1	
19	57-4400	Housing, index plunger	1	
20	57-3978	Washer	1	
21	57-7012	Joint washer, inner cover to crankcase	1	
22	57-4364	Selector fork - mainshaft 4th gear	1	
23	57-4366	Selector fork - layshaft 3rd gear	1	
24	57-4660	Selector fork - layshaft 1st gear	1	
25	37-3761	'O' ring	1	
26	57-7015	Plug	1	
27	57-7016	Retainer	1	



GEARBOX SHAFTS AND GEARS (3 SPEED)

GEARBOX SHAFTS AND GEARS

Ref. No.	Part No.	Description	Quantity	Remarks
1	60-3500	Oil seal, cover plate	1	
2	70-3789	Cover plate	1	
3	57-4781	MAINSHAFT HIGH GEAR ASSEMBLY (C/W HIGH GEAR BEARING)	1	
4	60-3511	Needle roller bearing	2	
5	60-3500	Oil seal, high gear	1	
6	57-4432	MAINSHAFT	1	
7	57-3988	Bush	1	
8	57-4376	Mainshaft 4th gear	1	
9	57-4377	MAINSHAFT 3rd GEAR	1	
10	57-4379	Bush	Reference only	
11	57-4653	Mainshaft 1st and 2nd gear	1	
12	57-4900	LAYSHAFT	1	
13	57-4791	Layshaft high gear	Reference only	
14	57-4787	Layshaft 4th gear	Reference only	
15	57-4647	Layshaft 3rd gear	1	
16	57-4657	LAYSHAFT 2nd GEAR	1	
17	57-4659	Bush	1	
18	57-4654	LAYSHAFT 1st GEAR	1	
19	57-4656	Bush	1	
20	60-3494	Circlip	1	
21	57-4661	Driving dog	1	
22	57-4782	Gearbox sprocket - 20T	1	
23	57-4396	Locknut	1	
24	57-4395	Lock washer	1	
25	70-0489	Circlip	1	
26	60-3552	Mainshaft bearing	1	Hoffman LS8 2 SPOT
27	57-4113	Circlip	1	
28	57-1962	Washer	1	
29	57-1963	Pinion sleeve	1	
30	57-1250	Pinion spring	1	
31	57-0730	Kickstart pinion	1	
32	57-0731	Kickstart ratchet	1	
33	57-2240	Tab washer	1	
34	21-0594	Nut	1	
35	57-1736	Clutch operating rod	1	
36	71-1070	'O' ring, gearbox sprocket	1	
37	60-3512	Oil seal, gearbox sprocket	1	

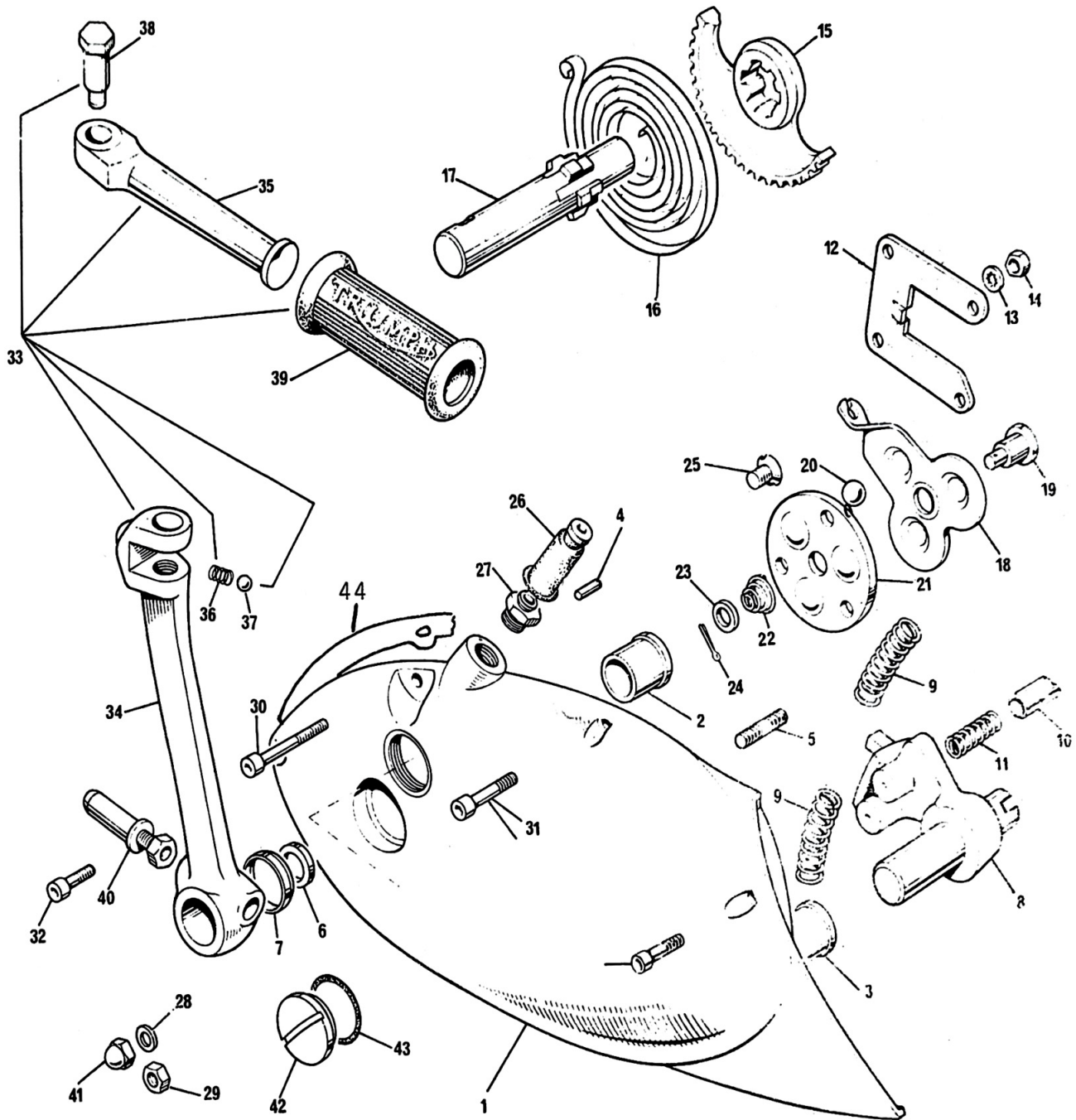


Fig. 13. GEARBOX OUTER COVER

GEARBOX OUTER COVER

Ref. No.	Part No.	Description	Quantity	Remarks
1	57-7014	GEARBOX OUTER COVER	1	
2	57-0023	Kickstarter spindle bush	1	
3	57-7008	Gearchange spindle bush	1	
4	57-0047	Kickstarter spring anchor pin	1	
5	21-0547	Guide plate stud	4	
6	57-1956	Oil seal	1	
7	57-1955	Oil seal housing	1	
8	57-7021	Gearchange quadrant assembly	1	
9	57-0404	Quadrant return spring	2	
10	57-4403	Gearchange quadrant plunger	2	
11	57-0405	Plunger spring	2	
12	57-0407	Guide plate	1	
13	70-1612	Serrated washer	4	
14	14-0301	Nut	4	
15	57-4117	Kickstarter quadrant	1	
16	57-0031	Kickstarter return spring	1	
17	57-4756	Kickstarter axle	1	
NOT ILLUSTRATED 57-4587 CLUTCH LEVER ASSEMBLY			1	Items 18 to 24 inclusive
18	57-4588	Clutch lever	1	
19	57-1710	Lever shaft	1	
20	60-2368	Ball, 3/8 in. diam.	3	
21	57-4589	Thrust plate	1	
22	57-1712	Return spring	1	
23	57-3673	Plain washer	1	
24	60-2701	Split pin (5/64 in. x 1/2 in.)	Reference only	
25	21-1879	Countersunk screw	2	
26	57-1646	Rubber cover	1	
27	57-3762	Abutment for clutch cable	1	
28	60-4247	Plain washer	2	
29	14-1302	Nut	1	
30	21-2162	Screw	2	
31	14-6609	Screw	2	
32	14-6608	Screw	1	
33	57-7018	FOLDING KICKSTARTER ASSEMBLY	1	
34	57-3632	• Kickstarter crank	1	
35	57-7017	Kickstarter pedal	1	
36	57-1167	Pedal locating spring	1	
37	60-2364	Steel ball, 1/4 in. diam.	1	
38	21-0541	Pedal bolt	1	
39	57-2330	Pedal rubber	1	
40	57-4356	Cotter pin c/w nut and washer	1	
41	21-0544	Domed nut	1	
42	57-2166	Filler plug	1	
43	70-8782	'O' ring	1	
44	71-1448	Gasket	1	

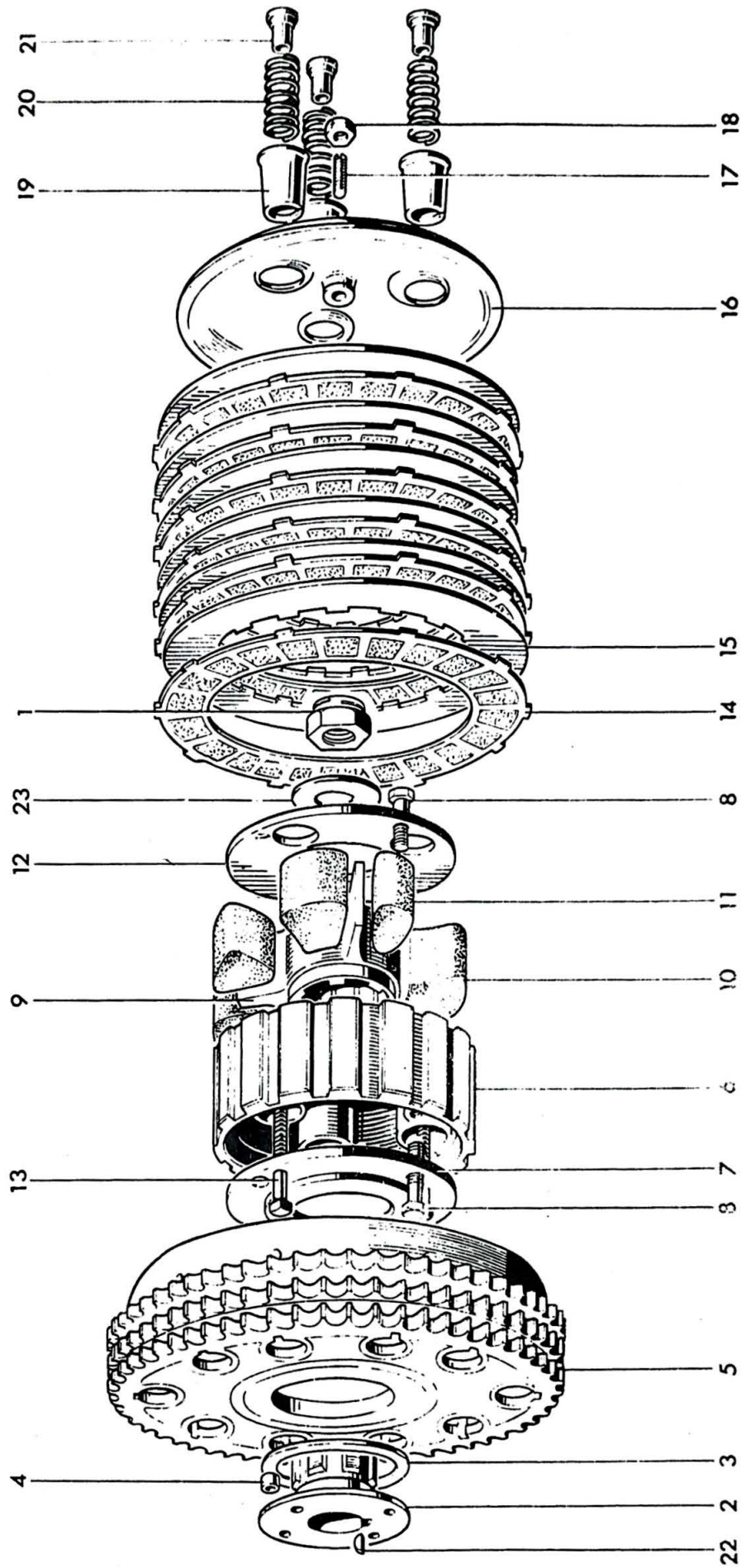


FIG. 14 CLUTCH

CLUTCH

Ref. No.	Part No.	Description	Quantity	Remarks
1	21-0586	Clutch securing nut	1	
2	57-3929	Hub	1	
3	57-3931	Thrust washer	1	
4	57-0394	Roller	20	
5	57-4640	Sprocket and housing	1	
6	57-4438	Centre	1	
7	57-4436	Inner plate	1	
8	21-2157	Bolt	3	
9	57-4636	Shock absorber spider	1	
10	57-1722	Drive rubber (large)	3	
11	57-1723	Rebound rubber (small)	3	
12	57-4437	Outer plate	1	
13	57-4754	Screwed pin	3	
14	57-4763	Driving plate (bonded)	6	
15	57-1363	Driven plate	6	
16	57-4590	Pressure plate	1	
17	57-2159	Adjuster pin	1	
18	14-0403	Nut	1	
19	57-1931	Spring cup	3	
20	57-4644	Spring	3	
21	57-2526	Pressure nut	3	
22	60-4253	Key	1	
23	57-4794	Washer	1	
Not illustrated	57-4903	Clutch assembly complete	1	
Not illustrated	57-4435	Clutch shock absorber assembly complete	1	

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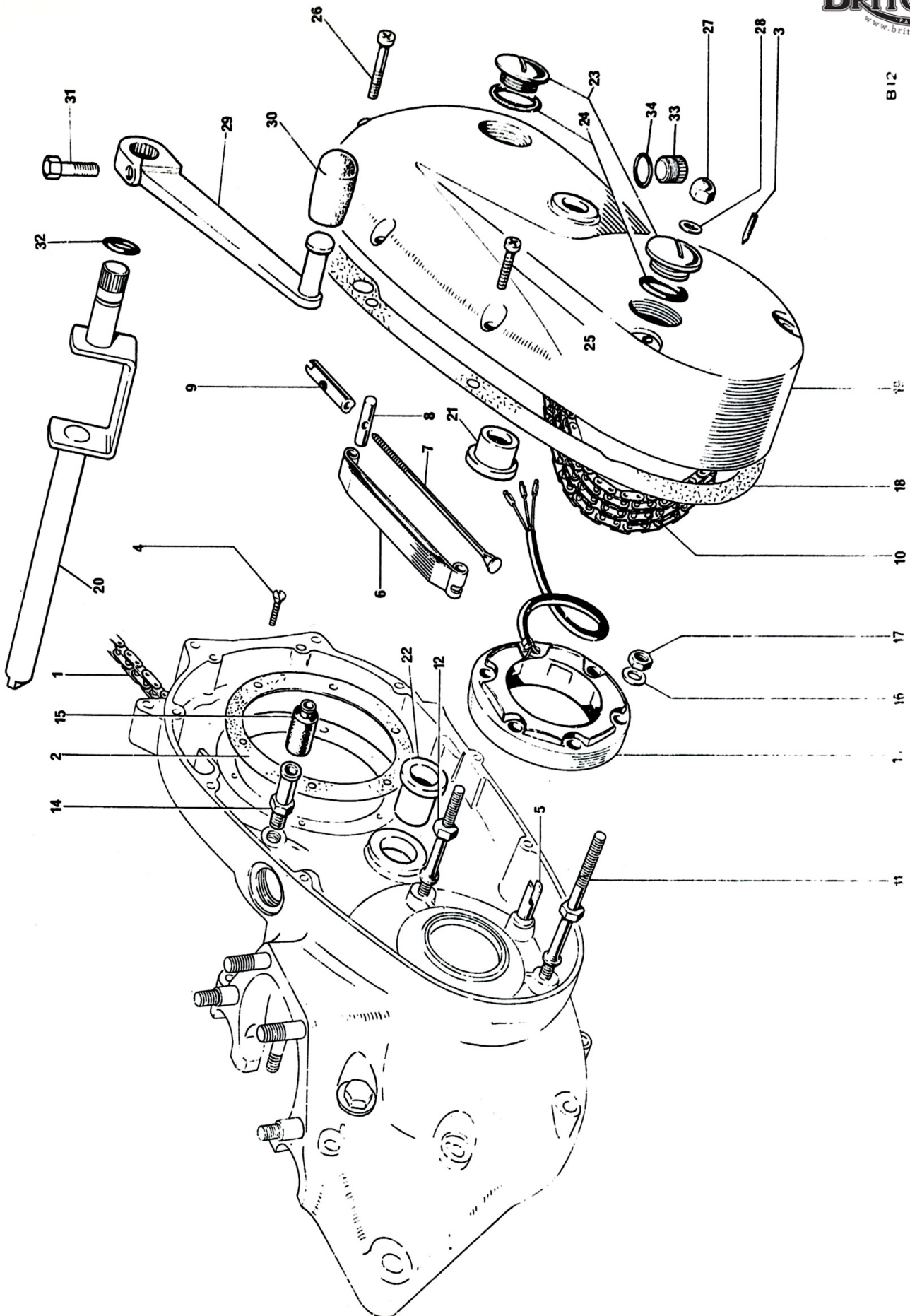


FIG 15 CHAINCASE AND CHAINS

CHAINCASE AND CHAINS

Ref. No.	Part No.	Description	Quantity	Remarks
1	110056/107	Rear chain, 5/8 in. x 3/8 in. x 107 links	1	
2	71-1419	Joint washer	1	
3	71-3892	Timing pointer	1	
4	70-3821	Countersunk screw	6	
5	70-5088	Chain tensioner abutment	1	(also listed with crankcase group)
6	70-5085	Chain tensioner blade	1	
7	70-4152	Tie rod	1	
8	70-5087	Trunnion	1	
9	70-9703	Adjuster sleeve nut	1	
10	116038/84	Primary chain, 3/8 in. Triplex x 84 links	1	
11	21-2199	Stator stud	2	
12	21-2198	Stator stud	1	
13	47205	Stator, RM21	1	
14	70-9360	Sleeve nut	1	
15	70-4144	Rubber grommet	1	
16	60-4247	Plain washer	3	
17	14-0702	Self-locking nut	3	
18	71-7009	Joint washer	1	
19	71-7003	Chaincase	1	
20	57-7003	Foot change spindle	1	
21	57-0023	Bushing	1	
22	57-7009	Bushing	1	
23	71-3895	Inspection plug	2	
24	71-3896	'O' ring	2	
25	14-6608	Screw	6	
26	14-6620	Screw	2	
27	21-0544	Domed nut	2	
28	82-1880	Copper washer	2	
29	57-7010	Gearchange pedal	1	
30	57-2450	Pedal rubber	1	
31	14-0201	Bolt	1	
32	60-2640	'O' ring shift spindle	1	
33	14-7018	Drain plug - primary cover	1	
34	70-7431	'O' ring - drain plug	1	

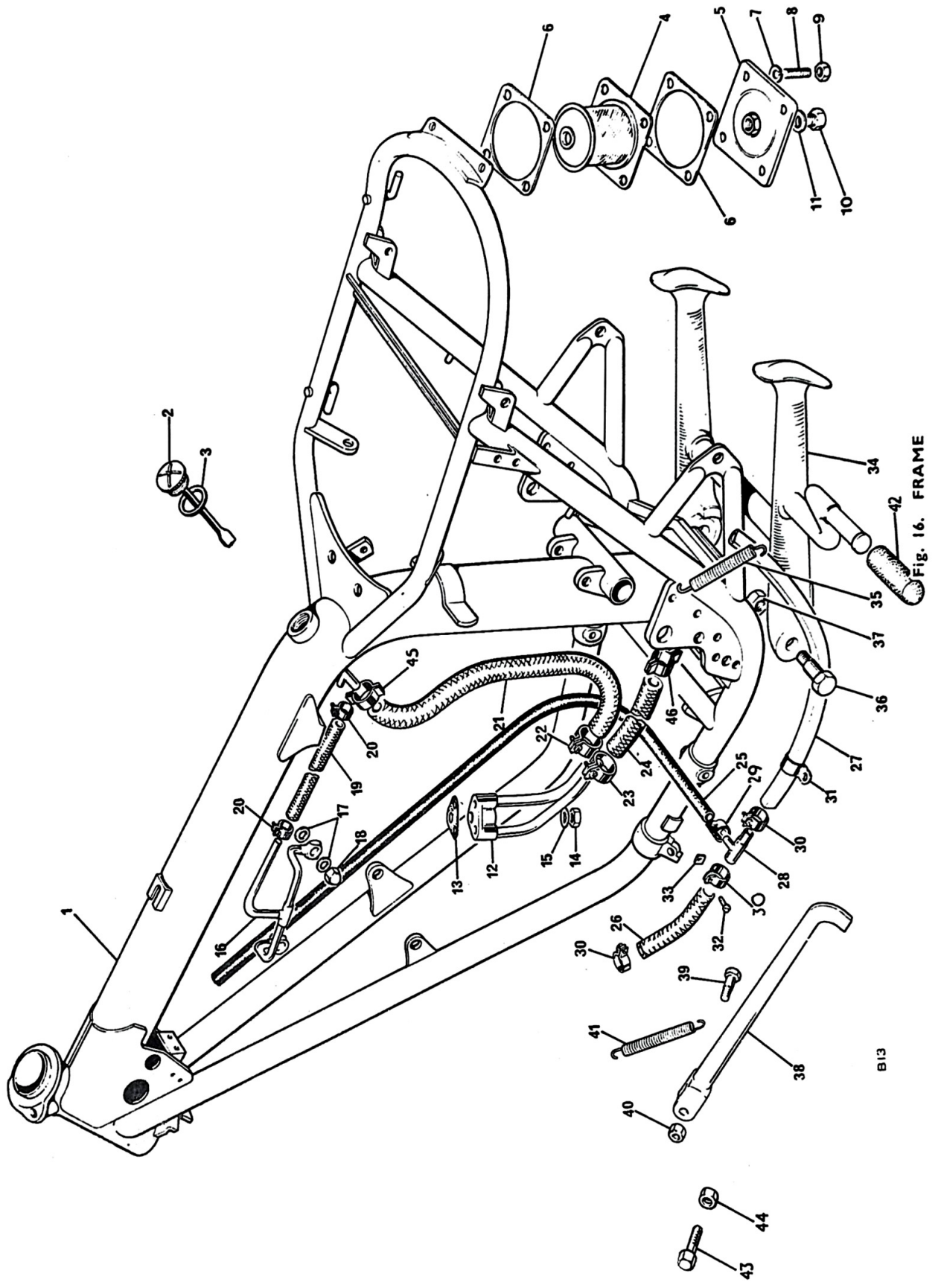


Fig. 16. FRAME

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Ref. No.	Part No.	Description	Quantity	Remarks
1	83-7032	Frame	1	
2	71-3463	Oil Filler cap	1	
3	60-3616	'O' ring	1	
4	83-4783	Oil filter	1	
5	71-3316	Sump plate	1	
6	83-2829	Gasket	2	
7	60-2330	Washer	4	Sump plate to frame
8	21-2109	Stud	4	
9	14-1302	Nut	4	
10	82-5343	Drain plug	1	
11	70-1335	Copper washer	1	
12	71-7013	Oil junction block	1	
13	71-3754	Joint washer	1	
14	21-1908	Nut	1	Junction block to crankcase
15	70-3446	Washer		
16	71-3550	Rocker oil pipe	1	
17	70-1335	Washer	4	
18	21-0550	Nut	2	
19	71-3551	Rocker feed pipe	1	
20	70-6848	Clip - rocker feed pipe	2	
21	71-7014	Oil return pipe	1	
22	70-6848	Clip - return pipe	1	
23	82-9073	Clip - feed pipe	1	
24	71-7015	Oil feed pipe	1	
25	71-2349	Oil vent pipe	1	
26	83-5285	Crankcase breather pipe - front	1	
27	83-4813	Crankcase breather pipe - rear	1	
28	83-5290	'T' piece	1	
29	83-7069	Clip - vent pipe to 'T' piece	1	
30	60-2252	Clip - breather pipe - front and rear	2	
31	83-1615	Clip - breather pipe to fender	4	
32	97-3894	Screw	4	
33	82-4717	Nut	4	
34	83-4941	Centre stand	1	
35	83-3793	Spring	1	
36	21-2077	Pivot bolt	2	
37	14-1304	Nut	2	
38	83-1560	Prop stand	1	
39	82-7021	Bolt	1	
40	14-1303	Nut	1	
41	82-8382	Spring	1	
42	57-2331	Pedal rubber, centre stand	1	
Not illus.	60-3361	Transfer "Made in England"	1	
43	14-0114	Bolt	1	Prop stand stop
44	14-0402	Nut		
45	60-4428	'Ear' clamp, oil return pipe	1	
46	60-4429	'Ear' clamp, oil feed pipe	1	

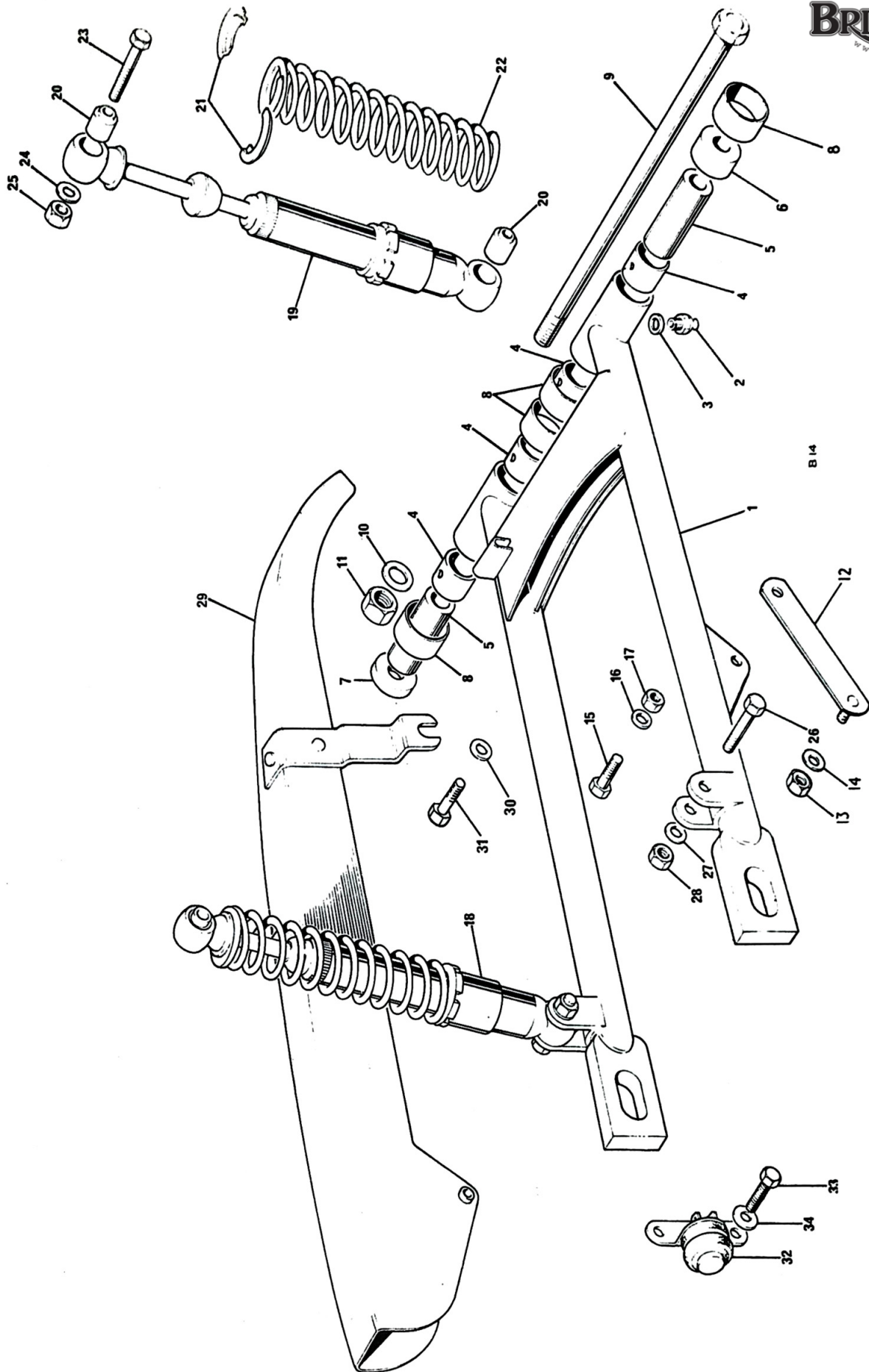
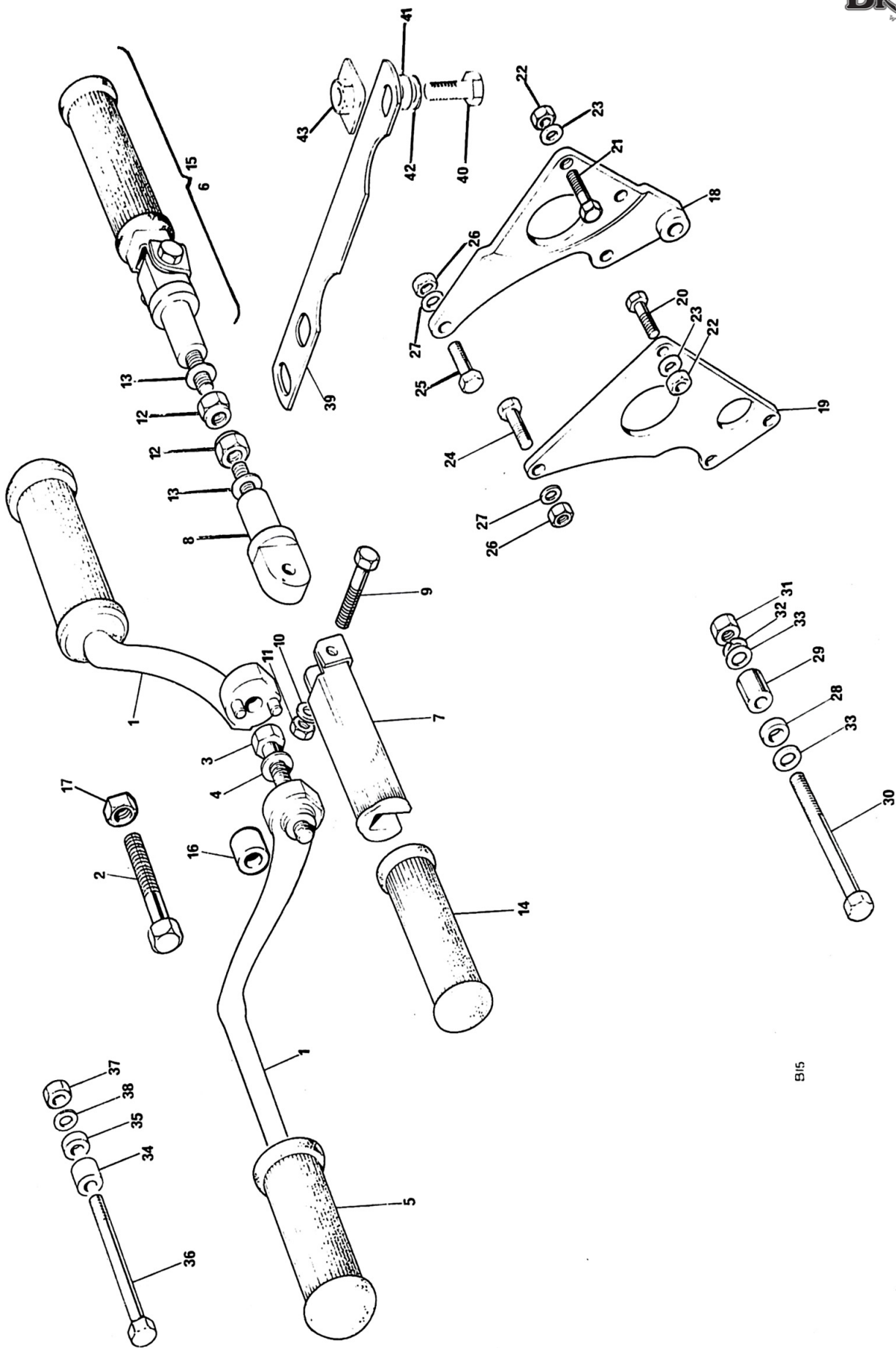


Fig. 17. SWINGING FORK AND SUSPENSION UNITS

Ref. No.	Part No.	Description	Quantity	Remarks
1	83-7035	SWINGING ARM	1	
2	60-1841	Grease nipple	2	
3	71-2501	Washer, grease nipple	2	
4	83-2521	Bush, pivot arm	4	
5	83-2691	Sleeve, swinging arm pivot	2	
6	83-2690	Distance piece R.H.	1	
7	83-2689	Distance piece L.H.	1	
8	83-2692	Dirt excluder	4	
9	21-2087	Pivot bolt - swinging arm	1	
10	83-2266	Washer, swinging arm pivot	2	
11	14-1307	Nut, swinging arm pivot	1	
12	83-7028	Brake torque stay	1	
13	14-1303	Nut	1	
14	60-4246	Washer	1	
15	21-7004	Bolt, torque stay to swinging arm	1	
16	60-2332	Washer, torque stay to swinging arm	1	
17	14-1304	Nut, torque stay to swinging arm	1	
18	2564	SUSPENSION UNIT	2	
19	2563	Damper unit	2	
20	64533645	Bonded bush	4	
21	9054/171	Spring retainer	4	
22	64543708	Spring, 110 lbs. chrome	2	
23	14-0235	Bolt, damper - top	2	
24	60-2331	Washer, damper - top	2	
25	14-1303	Nut, damper - top	2	
26	14-0234	Bolt, damper - lower	2	
27	60-2331	Washer, damper - lower	2	
28	14-1303	Nut, damper - lower	2	
29	83-2641	Chainguard	1	
30	60-2347	Washer, chainguard fixing-front	1	
31	14-0206	Bolt, chainguard fixing - front	1	
32	34815	Brake light switch	1	



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Fig. 18. MOTOR UNIT FITTING AND FOOTRESTS

MOTOR UNIT FITTINGS AND FOOTRESTS

Ref. No.	Part No.	Description	Quantity	Remarks
1	83-7040	Footrest - left and right	2	
2	14-0261	Footrest bolt, right	1	
3	14-0259	Footrest bolt, left	1	
4	60-2333	Washer	2	
5	82-9279	Footrest rubber	2	
6	83-7026	PILLION FOOTREST ASSEMBLY RIGHT	1	
7	83-7059	Pedal	2	
8	21-7001	Anchor bolt, left	1	
8	21-7002	Anchor bolt, right	1	
9	14-0216	Bolt	2	
10	82-9089	Washer	2	
11	14-1302	Nut	2	
12	14-1303	Nut	2	
13	82-2184	Washer	2	
14	82-9054	Footrest rubber	2	
15	83-7025	PILLION FOOTREST ASSEMBLY LEFT	1	
16	83-3602	Distance piece left footrest	1	
17	14-1305	Footrest bolt nut	2	
18	83-7011	Rear motor plate right	1	
19	83-7009	Rear motor plate left	1	
20	14-0115	Bolt	4	
21	14-0116	Bolt	1	
22	14-1302	Nut	5	
23	60-2330	Washer	9	
24	14-0220	Bolt	2	
25	14-0221	Bolt	2	
26	14-1302	Nut	4	
27	60-2321	Washer	8	
28	83-2846	Distance piece - left	1	
29	83-2847	Distance piece - right	1	
30	21-2112	Bolt	1	
31	14-0304	Nut	1	
32	60-4251	Washer	1	
33	60-2332	Washer	1	
34	83-2848	Distance piece - left	1	
35	83-2849	Distance piece - right	1	
36	14-0254	Bolt	1	
37	14-1304	Nut	1	
38	60-2332	Washer	1	
39	83-3537	Steady bracket motor to frame	1	
40	14-0129	Bolt	1	
41	83-3329	Distance piece	1	
42	60-2419	Washer	1	
43	83-4086	Attachment plate	1	

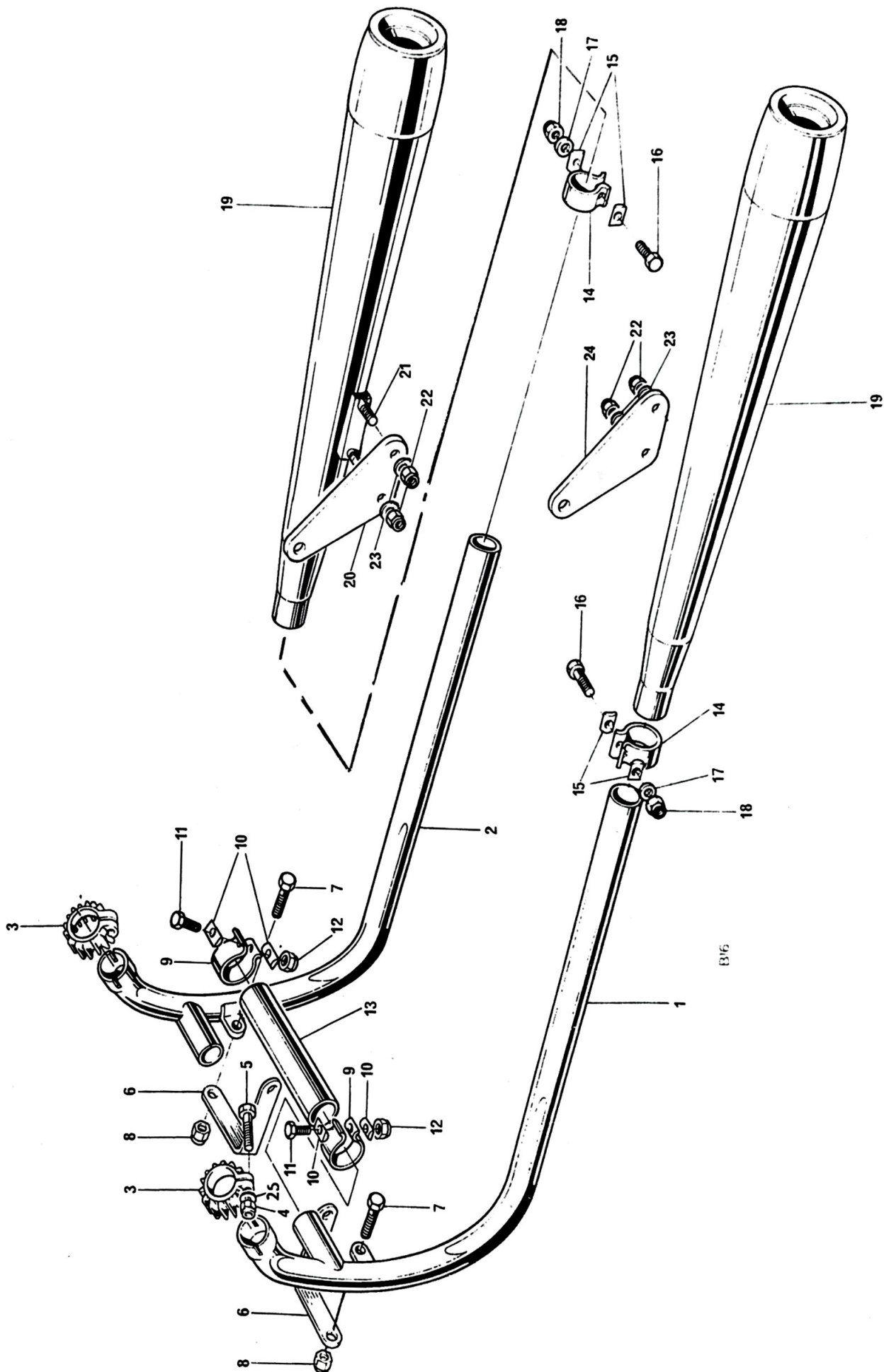
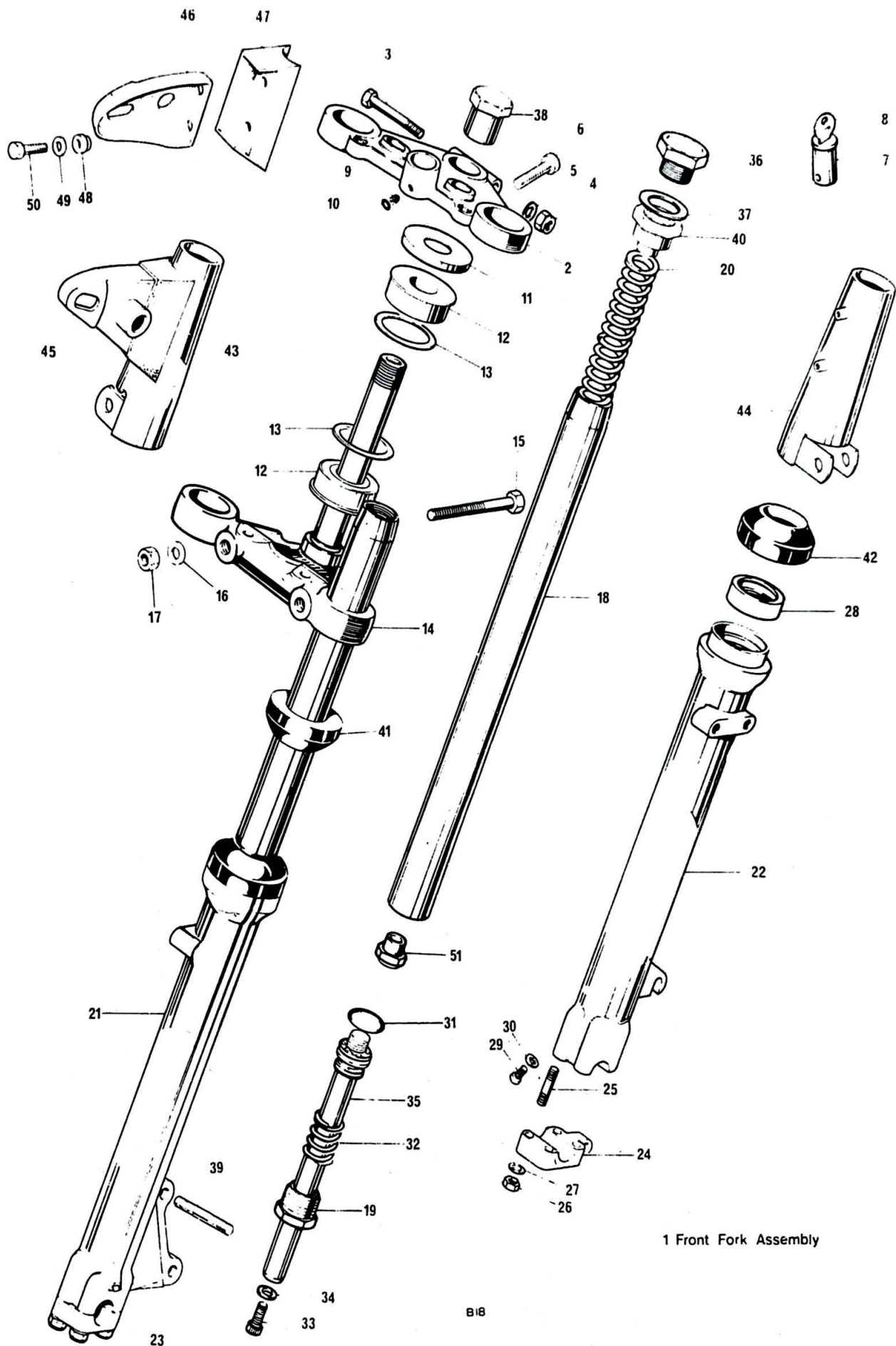


FIG. 19 EXHAUST PIPES AND MUFFLERS

Ref. No.	Part No.	Description	Quantity	Remarks
1	71-3755	Exhaust pipe - left	1	
2	71-3758	Exhaust pipe - right	1	
3	71-2465	Finned clip	2	
4	21-7009	Nut	2	
5	21-2230	Screw	2	
6	70-6857	Exhaust pipe stay	2	
7	14-2205	Screw	2	
8	14-1201	Nut	2	
9	70-7512	Clip	2	
10	70-3768	'D' washer	4	Exhaust pipes to coupling pipe
11	14-0217	Bolt	2	
12	14-1202	Nut	2	
13	70-9888	Coupling pipe	1	
14	70-5874	Clip	2	
15	70-3768	'D' washer	4	Exhaust pipes to mufflers
16	14-0219	Bolt	2	
17	60-4247	Washer	2	
18	14-1202	Nut	2	
19	71-4159	Muffler	2	
20	83-7021	Hanger - muffler right	1	
21	14-0102	Bolt	4	Muffler to hanger
22	14-1201	Nut	4	
23	60-4248	Washer	4	
24	83-7022	Hanger muffler left	1	
25	60-2416	Washer	2	



1 Front Fork Assembly

Fig. 20. TELESCOPIC FRONT FORK

TELESCOPIC FRONT FORK

Ref. No.	Part No.	Description	Quantity	Remarks
1	97-4616	FORK ASSEMBLY	1	General
1	97-4396	FORK ASSEMBLY	1	U.S.A.
2	97-4381	Top Yoke	1	
3	14-0234	Pinch bolt	1	
4	14-1303	Nut	1	
5	60-2331	Washer	1	
6	14-1034	Cap screw	2	
7	82-6738	Lock c/w 2 keys	1	
8	19-5151 & on	Key (state serial no.)	1	
9	21-0578	Grub screw	1	
10	97-2266	Sealing washer	1	
11	83-2007	Abutment ring	2	
12	97-4031	Taper roller bearing	2	
13	97-4028	Dust cover	2	
14	97-4385	Bottom yoke and stem	1	
15	14-0237	Pinch bolt, RIGHT	1	
15	97-4476	Eye bolt, LEFT	1	
16	82-2184	Washer	3	
17	14-1303	Nut	2	
18	97-4380	Stanchion	2	
19	97-4076	End plug	2	
20	97-4011	Main spring	2	
21	97-4399	OUTER MEMBER - LEFT	1	
22	97-4579	OUTER MEMBER - RIGHT	1	
23	97-4456	Cap, wheel spindle - left	1	
24	97-4457	Cap, wheel spindle - right	1	
25	21-2102	Stud	8	
26	14-0302	Nut	8	
27	60-2428	Washer	8	
28	97-4001	Oil seal	2	
29	97-3894	Drain plug	2	
30	97-3893	Washer	2	
31	97-4003	'O' ring	2	
32	97-4009	Recoil spring	2	
33	14-1019	Cap screw	2	
34	97-4004	Cap screw seal	2	
35	97-4325	Damper tube and valve assembly	2	
36	97-4395	Cap screw	2	
37	97-4166	Washer	2	
38	97-4317	Steering stem nut	1	
39	21-2189	Stud, caliper to outer member	2	
40	97-4387	Top nut	2	
41	97-4461	Rubber ring, outer cover	2	
42	97-4002	Scraper sleeve	2	

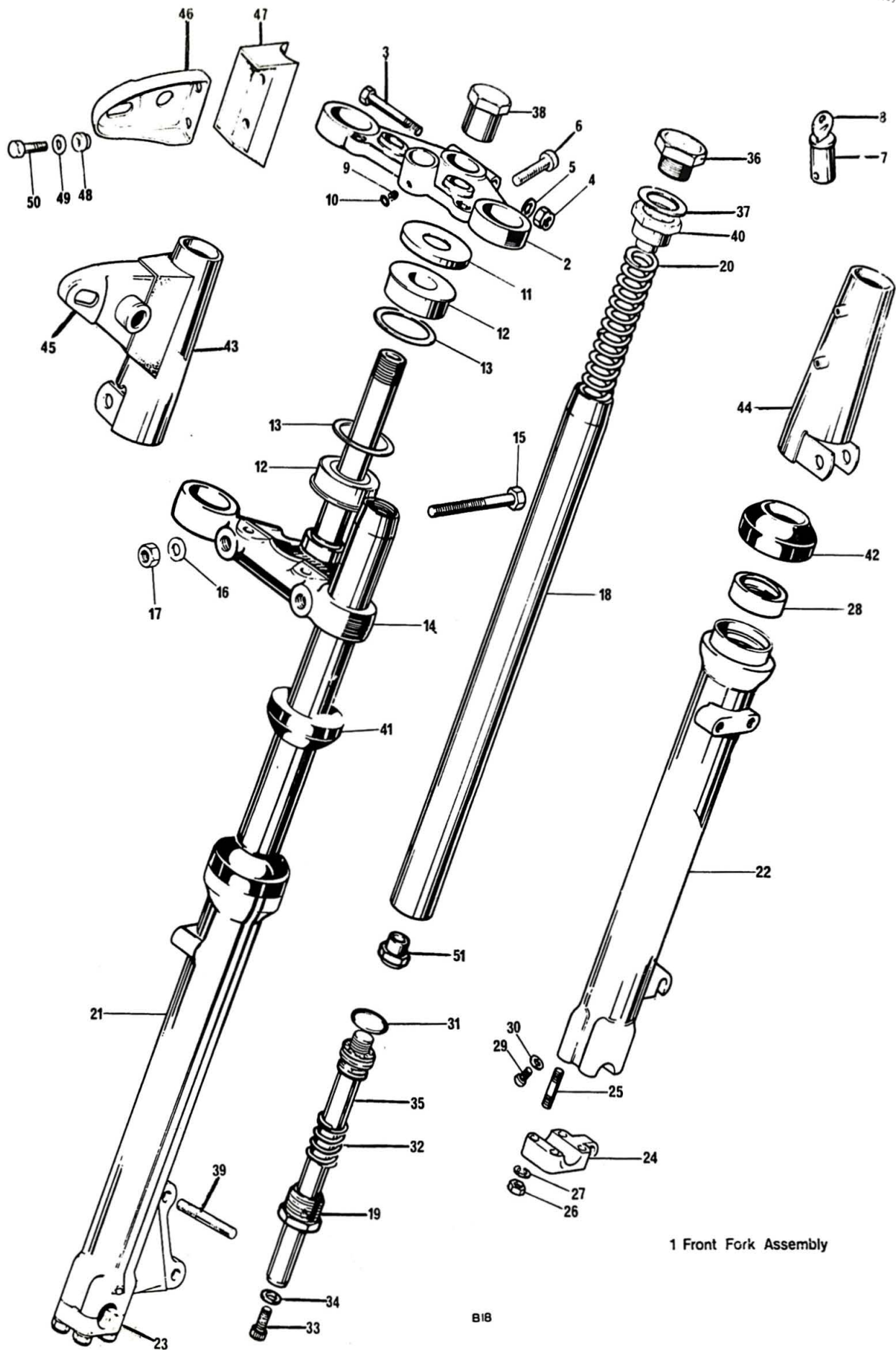


Fig. 20. TELESCOPIC FRONT FORK

TELESCOPIC FRONT FORK (continued)

Ref. No.	Part No.	Description	Quantity	Remarks
43	97-4480	Outer cover - left	1	
44	97-4481	Outer cover - right	1	
45	97-4121	Headlamp bracket - left	1	
46	97-4203	Headlamp bracket - right	1	
47	97-2208	Rubber mounting	2	
48	97-2209	Rubber buffer	4	
49	97-2210	Backing washer	4	
50	21-2095	Attachment bolt	4	
Not illus.	82-6784	Grommet, throttle cable	1	
51	97-4012	Nut, damper valve	1	

ALTERNATIVE FITMENTS (NOT U.S.A.)

97-1510	Gaiter - fork outer cover	2
97-4406	Outer cover - left	1
97-4407	Outer cover - right	1

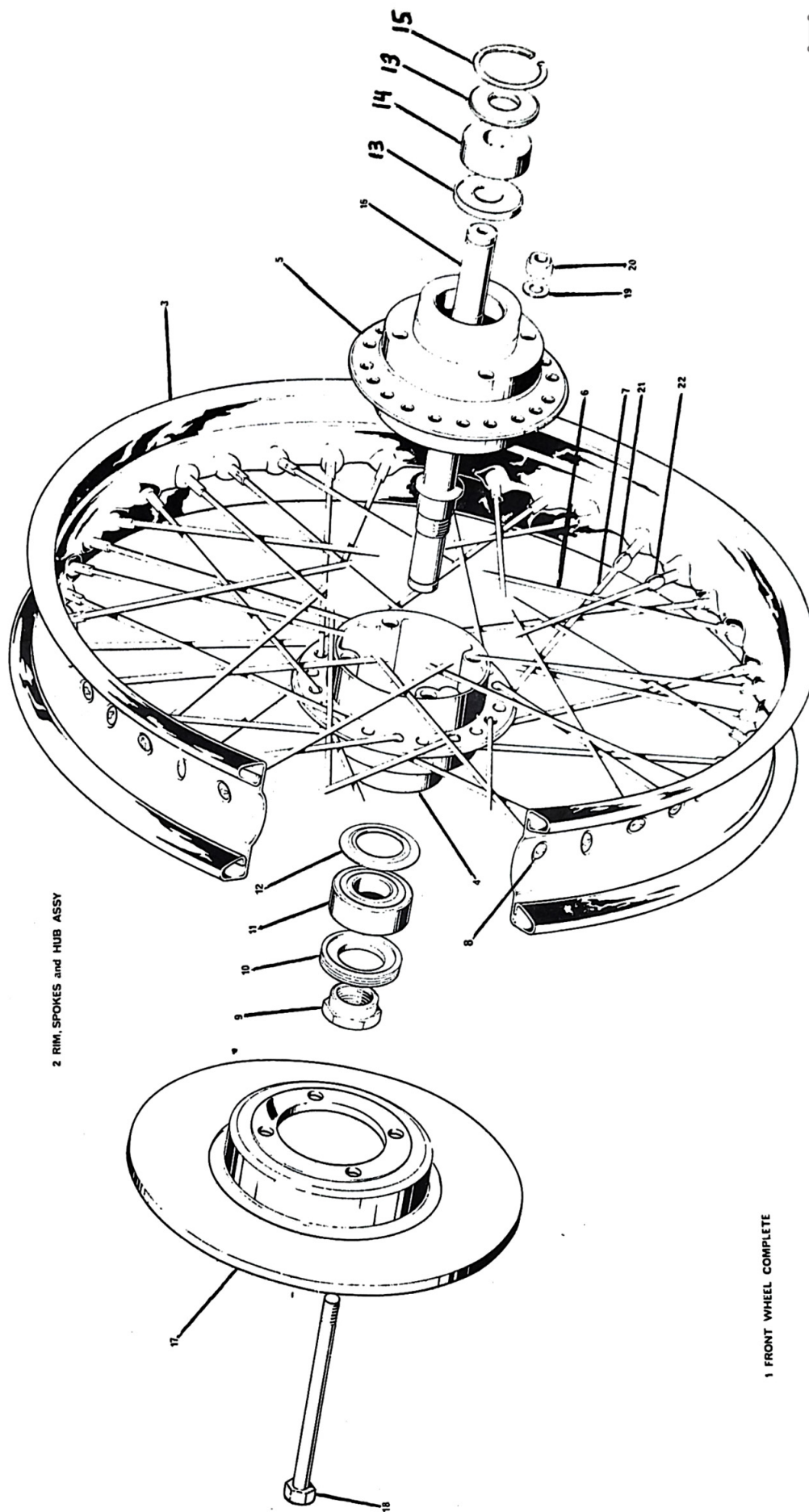


Fig. 22 FRONT WHEEL

Ref. No.	Part No.	Description	Quantity	Remarks
1	37-4141	FRONT WHEEL COMPLETE	1	
2	37-4143	RIM, SPOKES AND HUB ASSEMBLY	1	
3	37-4129	Rim	1	
4	37-4126	Hub - left half	1	
5	37-4127	Hub - right half	1	
6	37-4131	Spoke - outer	20	
7	37-4130	Spoke - inner	20	
8	37-2294	Spoke nipple	40	
9	37-4133	Nut, wheel spindle	1	
10	37-4134	Lock ring - left	1	
11	57-1070	Bearing - left (metric 125)	1	
12	37-4135	Grease retainer - left	1	
13	37-1237	Dust cover - right	2	
14	37-0653	Bearing - right (metric 120)	1	
15	57-0280	Circlip - right	1	
16	37-4132	Spindle	1	
17	37-4275	Disc	1	
18	21-2207	Bolt	4	Disc to hub
19	70-8770	Washer	4	
20	14-1903	Nut	4	
21	37-3969	Balance weight	As reqd.	
22	37-3970	Balance weight	As reqd.	

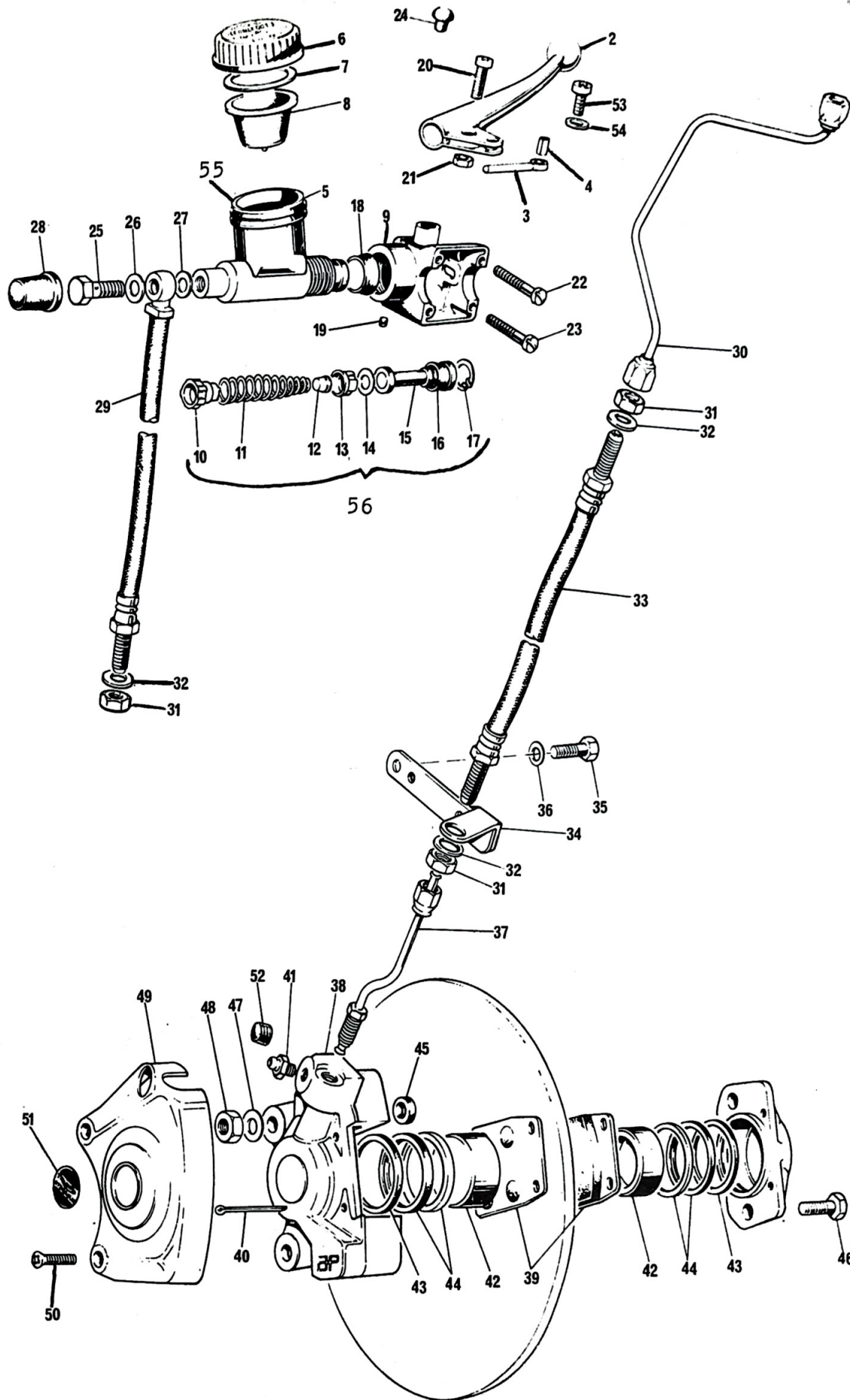


Fig. 23. FRONT BRAKE

FRONT BRAKE

Ref. No.	Part No.	Description	Quantity	
1	60-4102	MASTER CYLINDER	1	
2	60-4206	Brake lever assembly	1	
3	99-2759	Piston	1	
4	3528-441	Spiral pin	1	
5	99-2770	Barrel and tank assembly	1	
6	60-4365	Cap	1	
7	60-4328	Washer	1	
8	60-4366	Diaphragm	1	
9	99-2753	Switch housing	1	
10	99-2754	Trap valve	1	
11	99-2755	Spring	1	
12	99-2756	Spring retainer	1	
13	99-2757	Primary cup	1	
14	99-2758	Piston washer	1	
15	99-2759	Piston	1	
16	99-2760	Secondary cup	1	
17	99-2761	Circlip	1	
18	99-2762	Rubber boot	1	
19	99-2763	Grub screw	1	
20	21-2191	Pivot screw	1	
21	14-1201	Nut	1	
22	21-2192	Screw, short	2	
23	21-2194	Screw, long	2	
24	70-7573	Plug	1	
25	60-4183	Banjo bolt	1	
26	60-4182	Sealing washer	1	
27	60-4184	Sealing washer	1	
28	60-4186	Rubber boot	1	
29	60-4176	Hose, master cylinder/ top yoke	1	For high handlebar
29	60-4619	Hose, master cylinder/ top yoke	1	For low handlebar
30	60-4179	Pipe, top yoke/bottom yoke	1	
31	60-4180	Locknut	3	
32	70-2288	Washer	3	
33	60-4175	Hose, bottom yoke/fork leg	1	
34	83-7064	Bracket - pipe support	1	
35	14-0103	Bolt	2	Bracket to fork leg and bridge piece
36	60-2427	Washer	2	
37	60-4178	Pipe, fork leg/caliper	1	
38	60-4101	CALIPER	1	
39 } 40 }	99-2769	Brake pad kit	1	
41	99-2764	Bleed nipple	1	
42	99-2765	Piston	2	
43	99-2766	Fluid seal	2	
44	99-2767	Retainer	2	
45	19-6901	Fluid seal	2	
46	3437-307	Bolt, caliper halves	Ref. only	

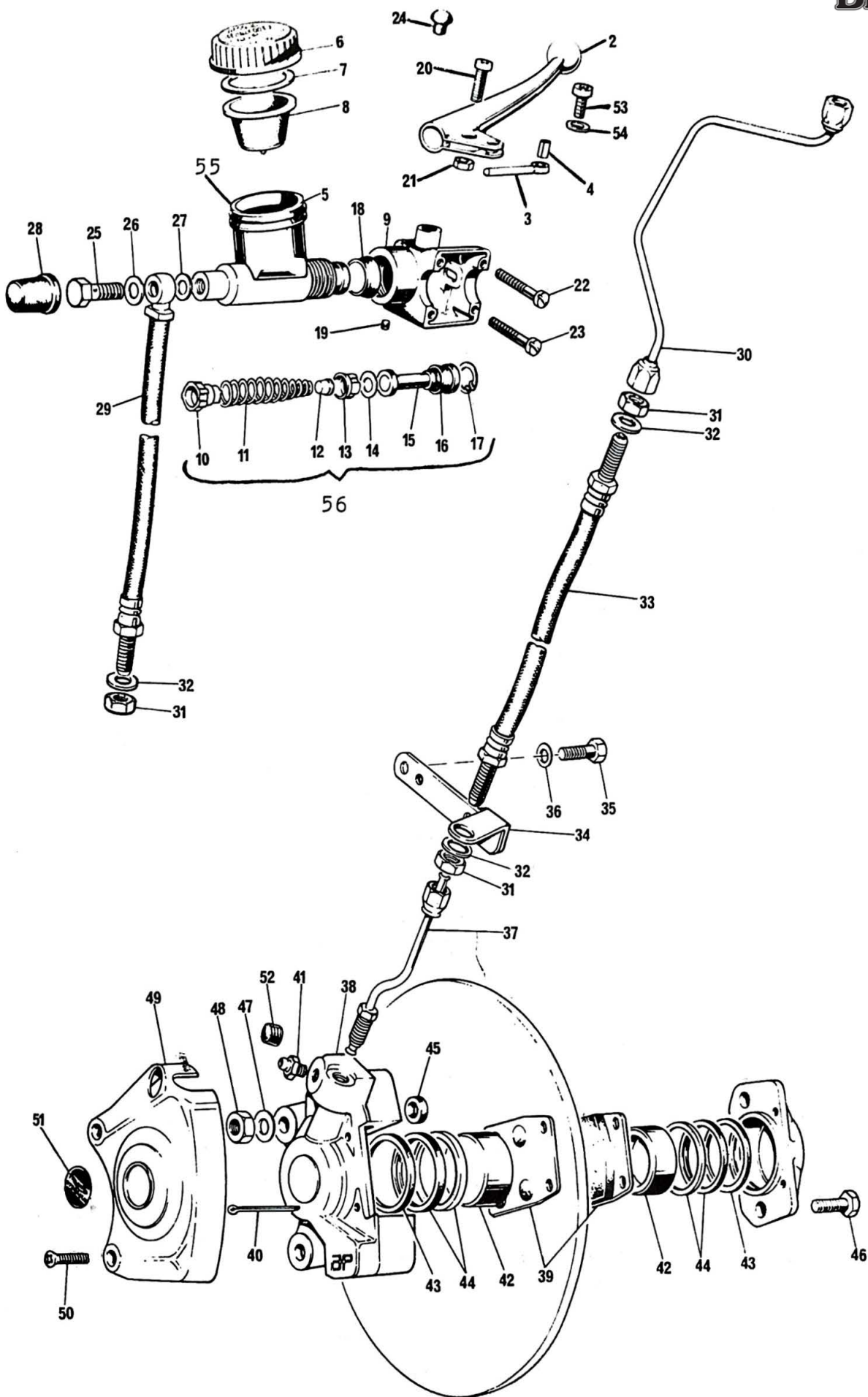


Fig. 23. FRONT BRAKE

FRONT BRAKE (Continued)



Ref. No.	Part No.	Description	Quantity	Remarks
47	60-2331	Washer	.	Caliper to outer member
48	14-1303	Nut	-J	
49	37-4263	Cover, caliper	1	
50	21-2196	Screw, cover attachment	2	
51	60-4156	Decal, caliper cover	1	
52	60-4266	Cover, bleed nipple	1	
53	21-1998	Screw, stop switch to lever body	1	
54	21-7008	Washer, for screw	1	
55	60-4397	Reservoir	1	
56	99-2768	Master cylinder repair kit	As reqd.	

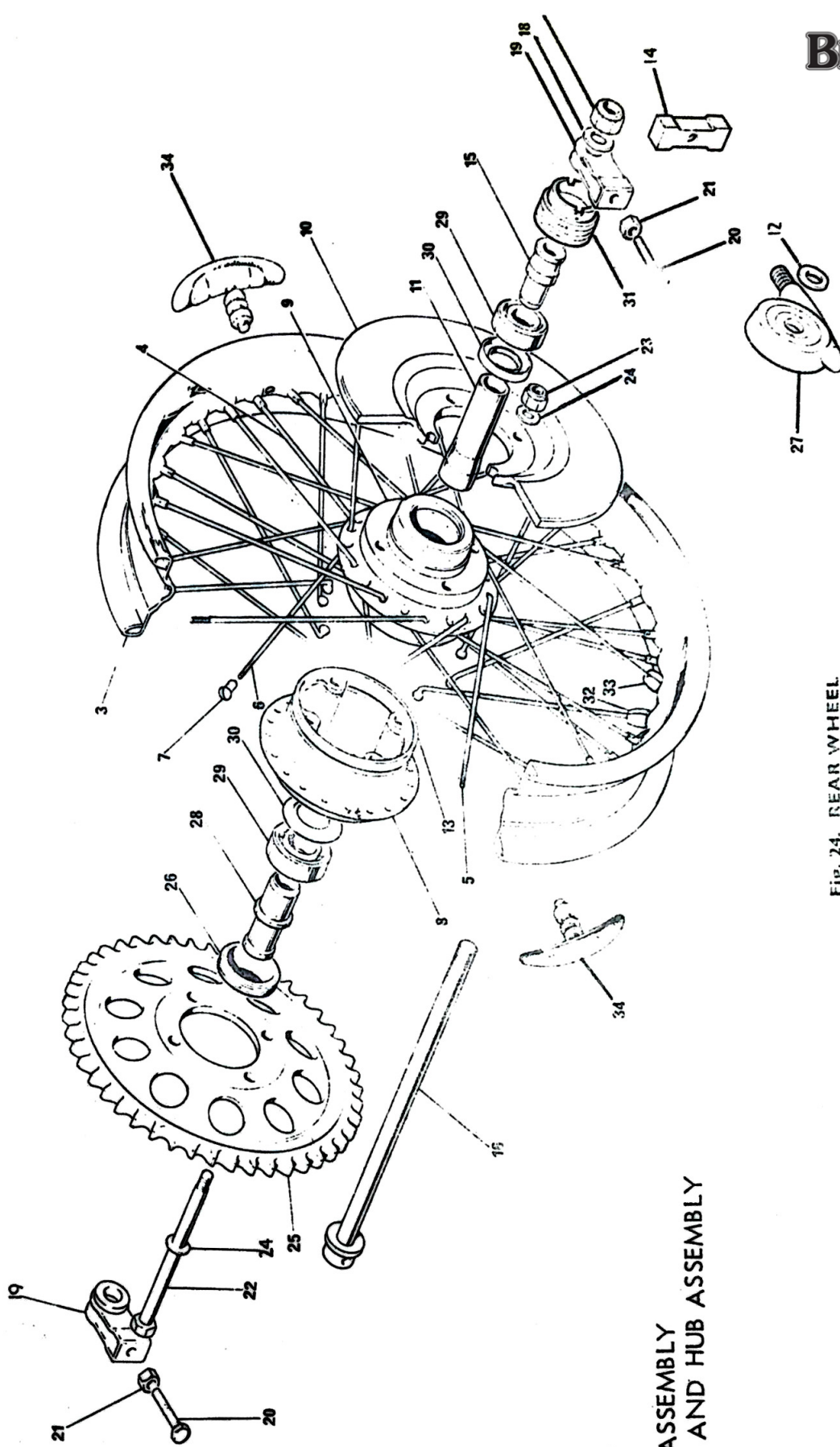


Fig. 24. REAR WHEEL

REF. 1 REAR WHEEL ASSEMBLY
REF. 2 RIM, SPOKES AND HUB ASSEMBLY

REAR WHEEL

Ref. No.	Part No.	Description	Quantity	Remarks
1	37-7035	REAR WHEEL ASSEMBLY	1	
2	37-7017	RIM, SPOKES AND HUB ASSEMBLY	1	
3	37-7030	Rim - W.M. 3		
4	37-7009	Spoke, inner-right & left 10 gauge	20	For 1976
4	37-7031	Spoke, inner-right & left 9 gauge	20	For 1977
5	37-7007	Spoke, outer-right 10 gauge	10	For 1976
5	37-7032	Spoke, outer-right 9 gauge	10	For 1977
6	37-7008	Spoke, outer-left 10 gauge	10	For 1976
6	37-7033	Spoke, outer-left 9 gauge	10	For 1977
7	37-2294	Nipple	40	For 1976
7	37-7034	Nipple	40	For 1977
8	37-7001	Hub - left half	1	
9	37-7002	Hub - right half	1	
10	37-4275	Disc	1	
11	37-701	Spacer tube - bearings	1	
12	37-7021*	Washer - speedometer drive gearbox		*Used only with latest caliper plate 37-7020
13	37-701C	Center spacer - rear hub	1	
14	83-3082	Cover plate - fork end	2	
15	37-7003	Spacer - right bearing	1	
16	37-3965	Spindle	1	
17	14-1307	Nut - wheel spindle (5/8" UNF self locking)	1	
18	83-2266	Washer - wheel spindle nut (.656"-.1.000"-.092")	1	
19	37-3742	Adjuster - chain	2	
20	14-0107	Screw - chain adjuster (1/4" UNF x 1 1/2" UH)	2	
21	14-0301	Nut - chain adjuster screw (1/4" UNF)	2	
22	21-7005	Bolt - disc to sprocket	4	
23	14-1903	Nut - disc/sprocket bolt (3/8" UNF self locking)	4	
24	70-8770	Washer - disc/sprocket nut (.390"-.625"-.064")	8	
25	37-7016	Sprocket - rear wheel 47T	1	
26	37-4134	Lock ring - left bearing	1	
27	BG5330/164	Speedometer drive unit	1	
28	37-7006	Spacer - left bearing	1	
29	57-1070	Bearing - left & right	2	
30	37-4135	Grease retainer	2	
31	37-7004	Driving ring-speedometer unit	1	
32	37-3969	Balance weight - short	As reqd	
33	37-3970	Balance weight - long	As reqd	
34	37-3468	Security bolt	2	

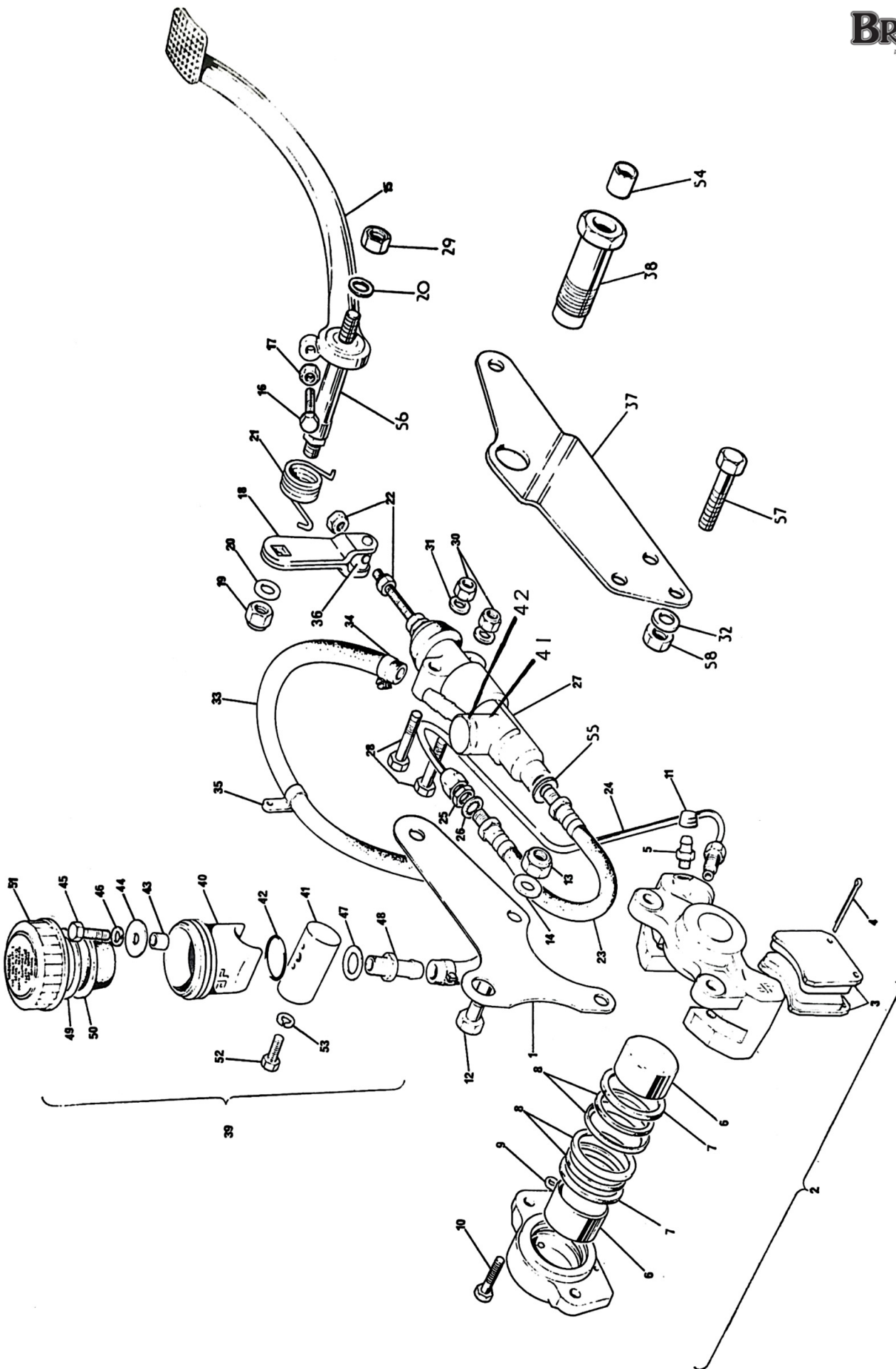
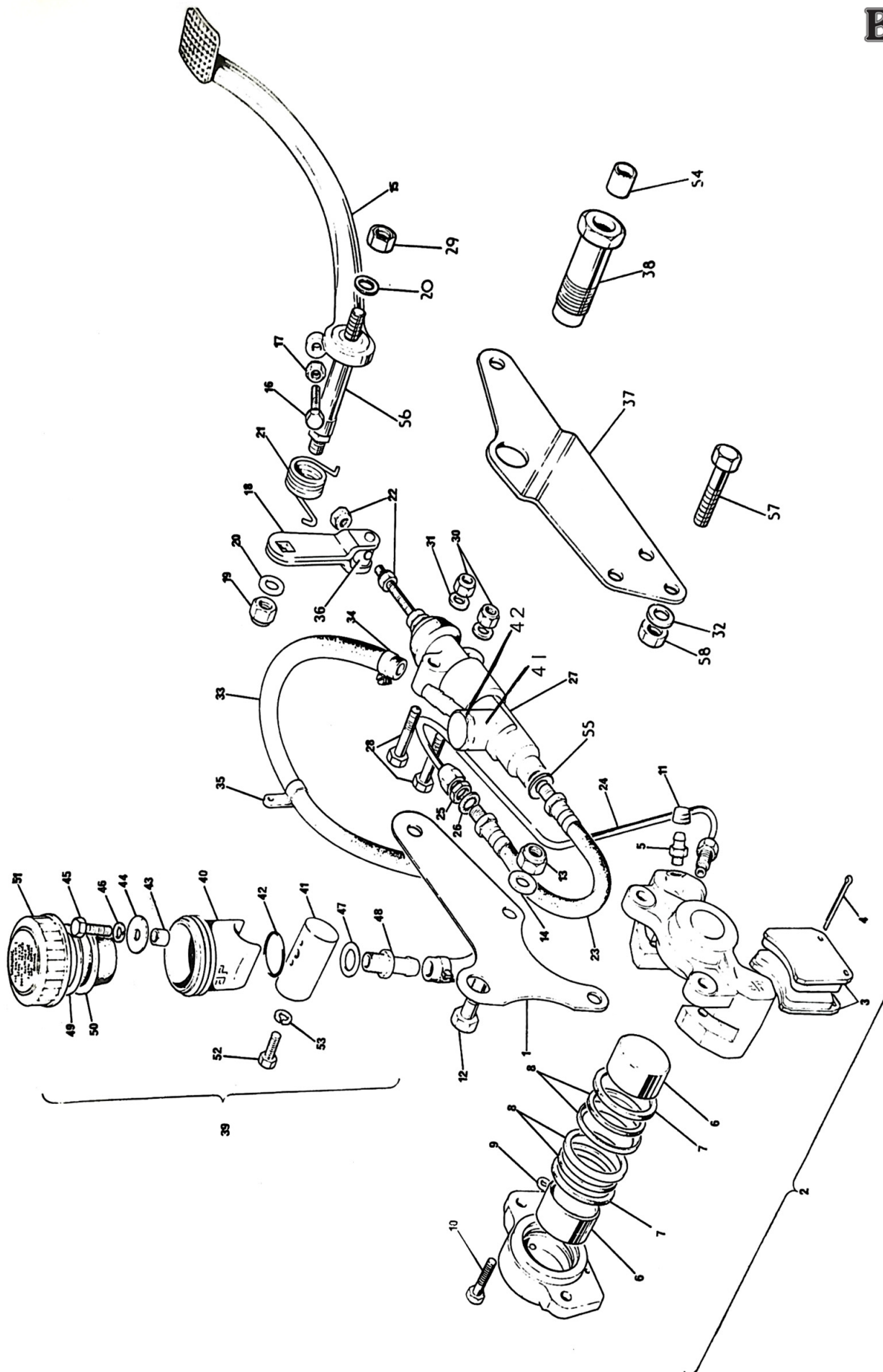


Fig. 25. REAR BRAKE

REAR BRAKE

Ref. No.	Part No.	Description	Quantity	Remarks
1	37-7020	Rear caliper mounting plate	1	*
2	60-4101	CALIPER	1	
3 } 4 }	99-2769	Brake pad kit	1	
5	99-2764	Bleed nipple	1	
6	99-2765	Piston	2	
7	99-2766	Fluid seal	2	
8	99-2767	Retainer	2	
9	19-6901	Fluid seal	1	
10		Bolt	Ref. only	
11	60-4266	Cover, bleed nipple	1	
12	14-0232	Bolt, caliper to mounting	2	
13	14-1203	Nut, caliper to mounting plate bolt	2	
14	82-2184	Washer, for nut	2	
15	83-7044	Brake pedal	1	
16	14-0103	Screw, adjuster - stop light	1	1/4"UNF x 3/8"UH
17	14-0301	Nut, adjuster screw	1	1/4"UNF
18	83-7003	Trunnion lever	1	
19	14-1303	Nut, brake pedal spindle, inner	1	
20	60-2331	Washer, for nut	2	
21	83-7016	Return spring, brake pedal	1	
22	21-7006	Adjuster nut, push rod	2	5/16"UNF shouldered
23	60-7028	Hose, master cylinder to pipe	1	
24	60-7007	Pipe, hose to caliper	1	
25	60-4180	Nut, hose to bracket	1	
26	70-2288	Serrated washer, hose to bracket	1	
27	60-4401	MASTER CYLINDER COMPLETE	1	
28	21-7007	Bolt, master cylinder fixing	2	
29	14-1903	Nut, brake pedal spindle, outer	1	
30	14-1302	Nut, cylinder to frame bolt	2	5/16"UNF self locking
31	60-2330	Washer for nut	2	
32	60-2330	Washer for master cylinder fixing, rear	1	
33	60-4409	Hose, reservoir to master cylinder	1	
34	60-7030	Clip, hose	2	
35	83-7049	Clip, hose	1	
36	83-7024	Trunnion	1	
37	83-7018	Mounting plate, master cylinder	1	
38	83-7053	Pivot bolt assembly with bushes	1	
39	83-5465	Reservoir assembly	1	
40	60-4397	Body, reservoir	1	
41	3887/287	Saddle	1	
41	3855/744	Seal	1	
41	3855/814	Seal	1	
42	3471/203	Nut	1	

*Replaces 37-7014. Order kit 00-4409 when servicing earlier machines.



REAR BRAKE (Continued)



Ref. No.	Part No.	Description	Quantity	Remarks
41	83-7056	Mounting, reservoir	1	
42	60-4374	'O' ring	1	
43	60-4398	Distance piece	1	
44	60-4399	Washer	1	
45	14-0102	Bolt, body to mounting	1	1/4"UNF x 5/8"UH
46	60-2427	Spring washer for bolt	1	
47	60-7016	Sealing washer	1	
48	83-7055	Outlet stub, feed hose	1	
49	60-4328	Washer, paper	1	
50	60-4366	Diaphragm	1	
51	60-4365	Filler cap	1	
52	14-0101	Bolt, mounting to coil tray	1	1/4"UNF x 5/8"UH
53	60-2427	Washer, for bolt	1	
54	83-7054	Pivot bolt bush	2	
55	60-4182	Copper gasket	1	
56	83-7046	Spindle, rear brake pedal	1	
57	14-0114	Bolt, master cylinder/plate fixing rear	1	
58	14-1302	Nut for bolt	1	
	19-4700	Master cylinder service kit	1	Not illus.



Fig. 25 GAS TANKS AND TWINSEAT

Ref. No.	Part No.	Description	
1	83-6212	Gas tank (3.6 U.S. galls.)	1 T140V
1	83-6213	Gas tank (3.6 U.S. galls.)	1 TR7RV
2	83-4931	Steady rubber	2
3	83-4932	Mounting rubber	2
4	83-4930	Centre fixing bolt	1
5	60-2320	Washer	1
6	82-9063	Distance tube	1
7	83-4934	Mounting rubber	1
8	82-3814	Washer	1
9	14-0302	Nut	1
10	83-4395	Tie strap	1
11	14-0113	Bolt	2
12	60-2321	Washer	2
13	83-4776	Badge - tank grommet	1
14	83-4763	Grommet	1
15	82-9700	Tank motif - right	1
15	82-9701	Tank motif - left	1
16	83-1339	Screw - front - tank motif	2
17	82-7888	Screw - rear - tank motif	2
18	83-3875	Filler cap	1
19	82-4048	Joint washer	1
20	60-4511	Gas tap - main	1
21	60-4512	Gas tap-reserve	1
22	70-7351	Tap seal	2
23	83-0002	Washer	2
24	83-7065	Twinseat	1
25	83-7066	Twinseat cover	1
26	83-4782	Hinge - front and rear	2
27	60-2428	Spring washer	2
28	14-0101	Bolt	} Hinge attachment
29	60-2417	Washer	
30	82-9093	Rubber buffer	4
31	60-2087	Check wire	1
32	60-2381	Screw - self tapping	1
33	82-7560	Seat plunger and knob	1
34	82-4228	Spring	1
35	60-2720	Split pin (3/32 in. x 1/2 in.)	Reference only
36	71-3749	Washer	1

ALTERNATIVE FITMENTS

* 83-7063	Petrol tank (4 imp galls) blue	1}	T140V
* 83-7062	Petrol tank (4 imp galls.) POLY RED	1}	
* 83-7061	Petrol tank (4 imp galls.) SEA JADE	1	TR7RV
83-4933	Mounting rubber	1	
21-2064	Screw - tank badge	4	
60-2569	Tank badge	2	
83-4355	Knee grip - left	1	
83-4356	Knee grip - right	1	
83-4118	Tie strap	1	

*THESE TANKS REPLACE PREVIOUS 4 GALL. TYPE. WHEN FITTING TO PRE 1977 T140 MACHINES, USE PETROL PIPE PART NUMBER 83-6209 TR7 PETROL PIPE IS UNCHANGED.

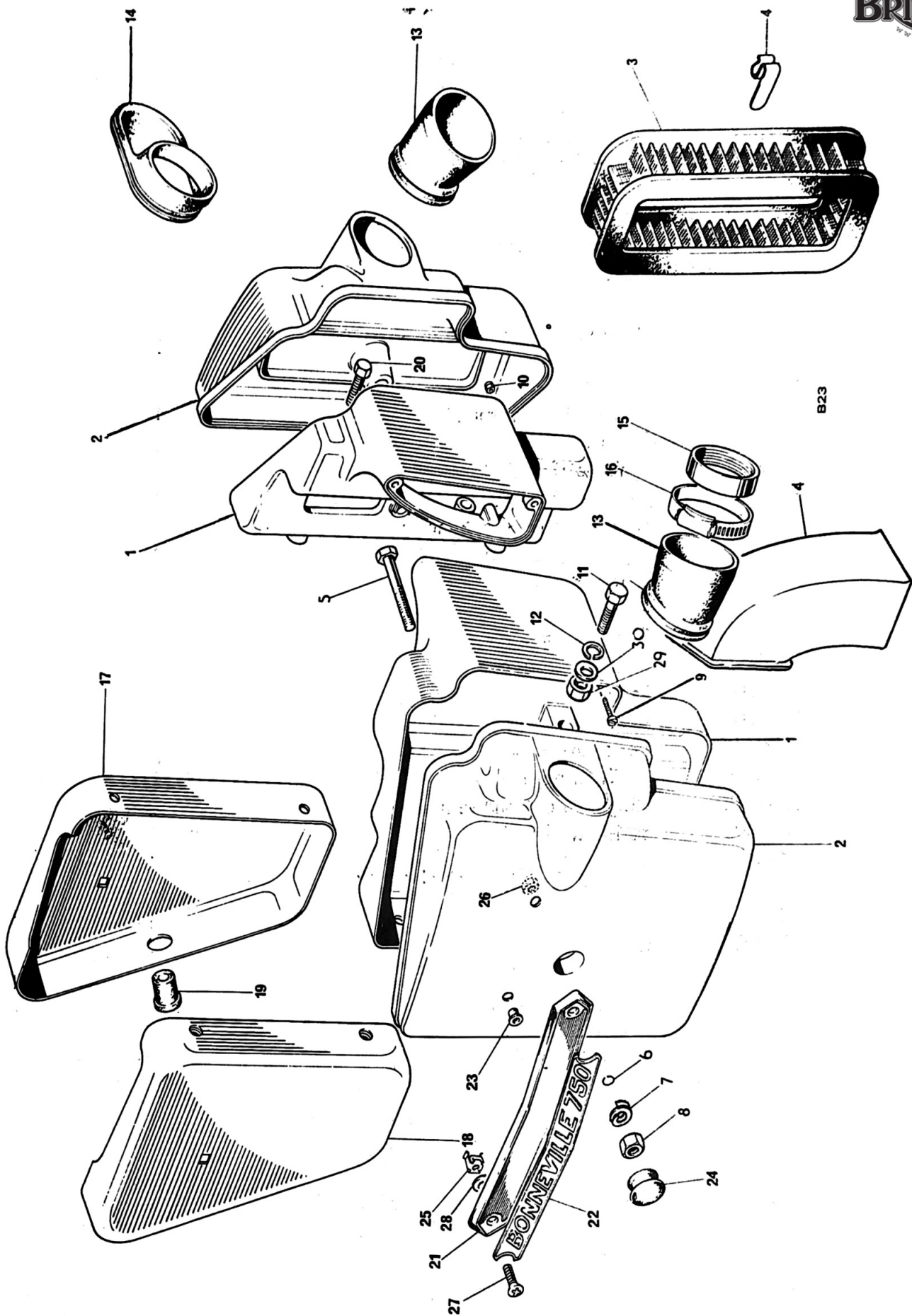


Fig. 26 AIR CLEANERS AND SIDE PANELS

Ref. No.	Part No.	Description	Quantity	Remarks
1	83-4606	Body - left	1	Twin Carb T140V
1	83-4607	Body - right	1	
2	83-7067	Cover - left	1	
2	83-7068	Cover - right	1	Single Carb TR7RV
1	83-4845	Body - left	1	
1	83-4609	Body - right	1	
2	83-4807	Cover - left	1	All models
2	83-4808	Cover - right	1	
3	60-4265	Element	2	
4	83-5448	Air intake tube, left	1	All models
4	83-5449	Air intake tube, right	1	
5	14-0221	Bolt	2	
6	83-7057	Circlip	2	Cover to body
7	60-2438	Washer	2	
8	14-0302	Nut	2	
9	60-3539	Screw	2	left assy to right assy
10	21-0501	Nut	2	
11	14-0218	Bolt	2	
12	83-4299	Plain washer	4	Air cleaner to frame
13	71-7019	Connector pipe	2	
14	83-5161	Connector pipe	1	
15	71-1860	Carburetor adaptor	1	TR7RV
16	60-3975	Clip	1	TR7RV
16	71-7018	Clip	2	T140V
17	83-4854	Side panel - left	1	
18	83-4803	Side panel - right	1	
19	82-6673	Panel grommet	2	
20	14-0102	Bolt	4	
21	60-4150	Name plate	2	
22	60-4384	Motif "Tiger 750"	2	TR7RV
22	60-4385	Motif "Bonneville 750"	2	T140V
23	60-4153	Rubber bush	2	
24	60-4152	Rubber plug	2	
25	60-4154	'Spire' nut	2	Name plate attachment
26	82-4717	Nut	2	
27	82-4129	Screw (rear)	2	
27	83-7058	Screw (front)	2	
28	97-1388	Washer (under motif, front)	2	
29	14-1302	Nut	2	
30	60-2321	Plain washer	2	

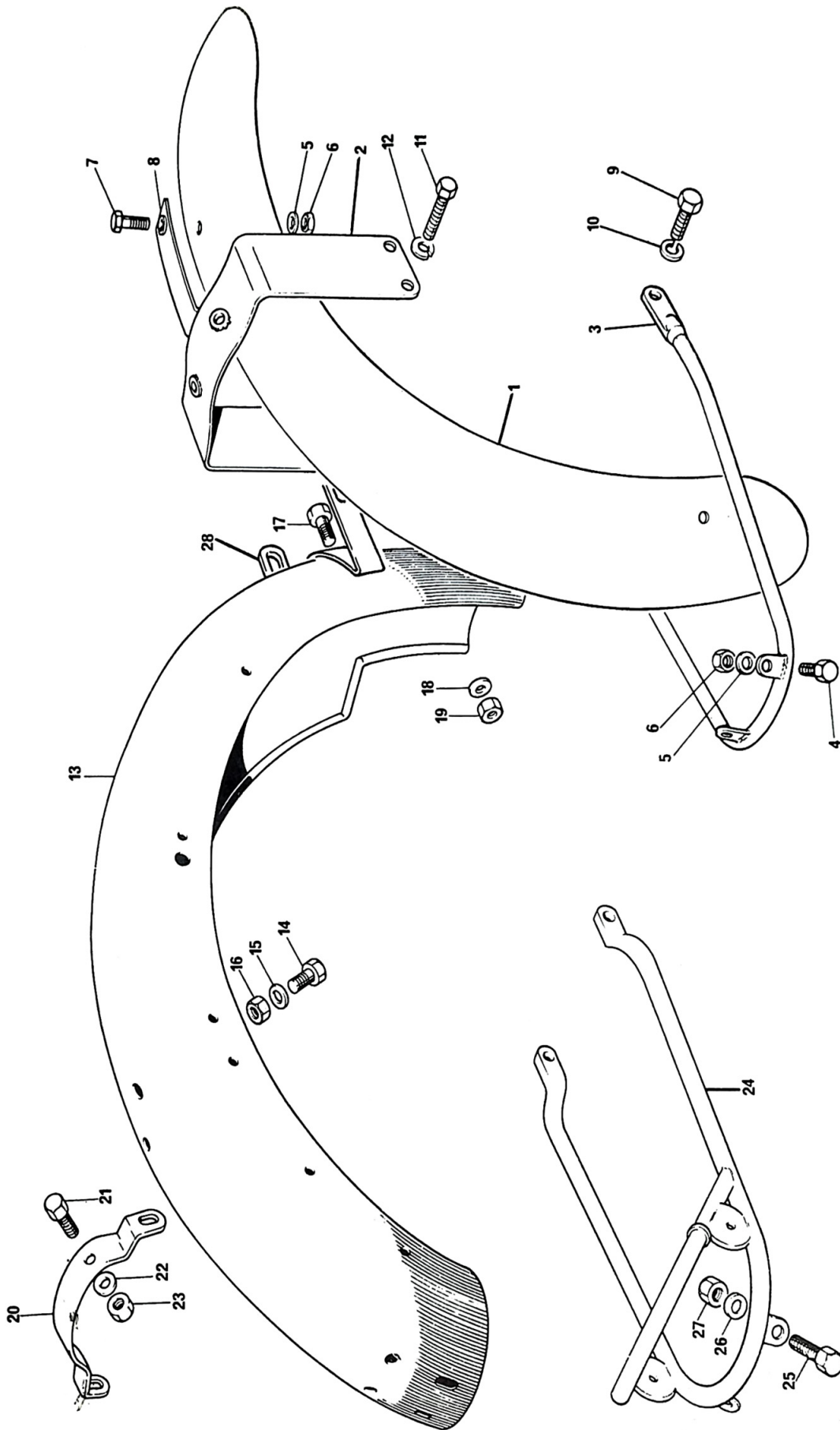


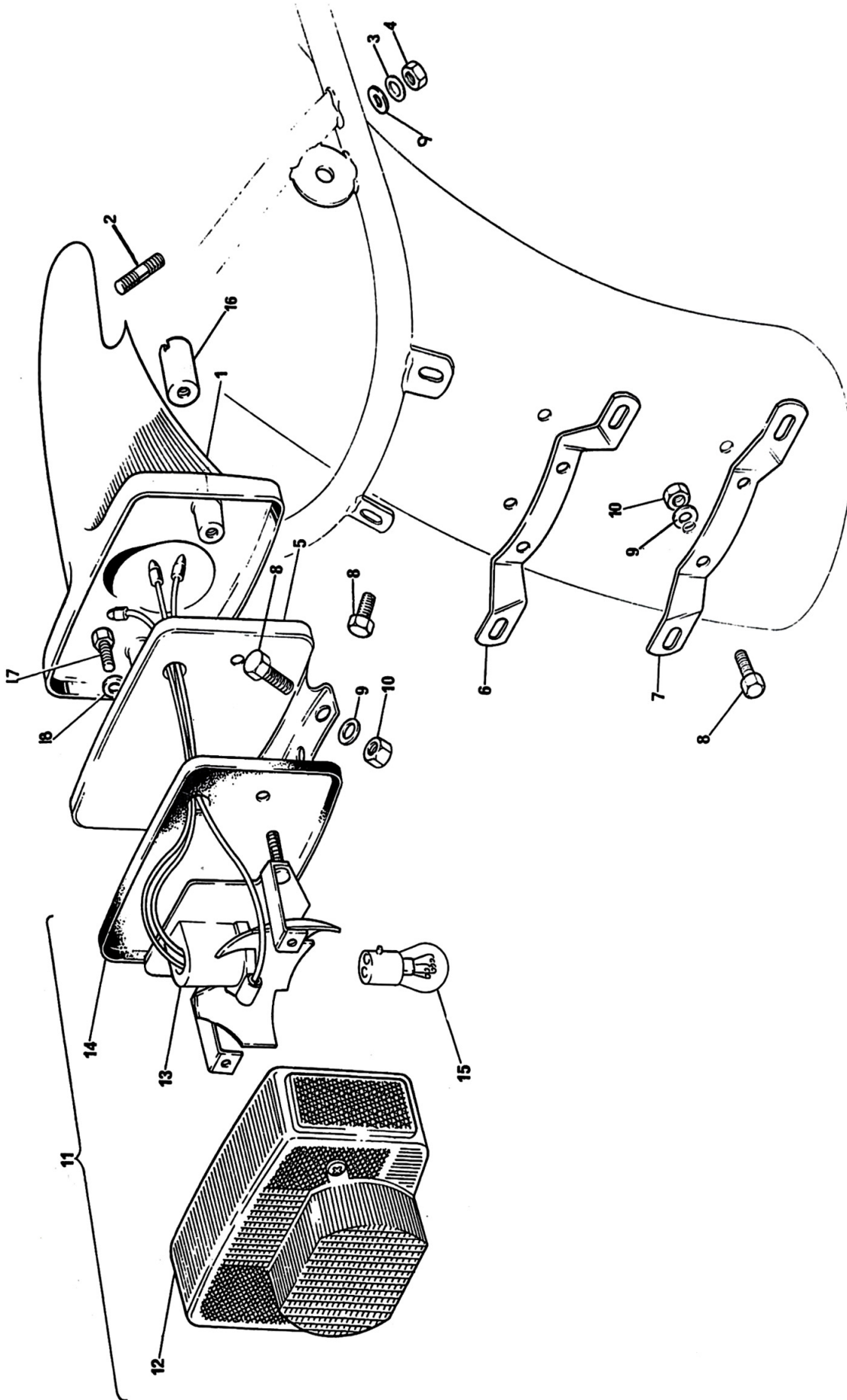
Fig. 27. FENDERS AND TAIL LAMP

F E N D E R S

Ref. No.	Part No.	Description	Quantity	Remarks
1	97-7003	Front fender	1	
2	97-7004	Bridge piece assembly	1	
3	97-4552	Rear stay	1	
4	14-0101	Bolt, rear stay to blade	2	
5	60-4245	Washer	5	
6	14-1201	Nut	5	
7	14-2205	Screw, bridge piece to blade	3	
8	71-2501	Fibre washer	3	
9	14-6114	Bolt, stay to spindle cap	2	
10	60-2428	Washer	2	
11	14-0103	Bolt, bridge piece to fork leg	2	
12	60-2427	Washer	2	
13	83-7031	Rear fender	1	
14	14-0101	Bolt	2	
15	60-2329	Washer	2	Fender top fixing
16	14-1301	Nut	2	
17	14-0114	Bolt	2	
18	60-2330	Washer	2	Fender front fixing
19	14-1302	Nut	2	
20	83-4600	Bridge - rear fender	1	
21	14-0102	Bolt	2	
22	60-2329	Washer	2	Bridge to fender
23	14-1301	Nut	2	
24	83-5145	Grab rail	1	
25	14-0102	Bolt	2	
26	60-2329	Washer	2	Grab rail to fender
27	14-1301	Nut	2	
28	83-2796	Lower front bracket	1	

A L T E R N A T I V E F I T M E N T S

83-2726	Rear number plate	1	
14-0101	Bolt	4	
60-2329	Washer	4	Number plate attachment
14-1301	Nut	4	

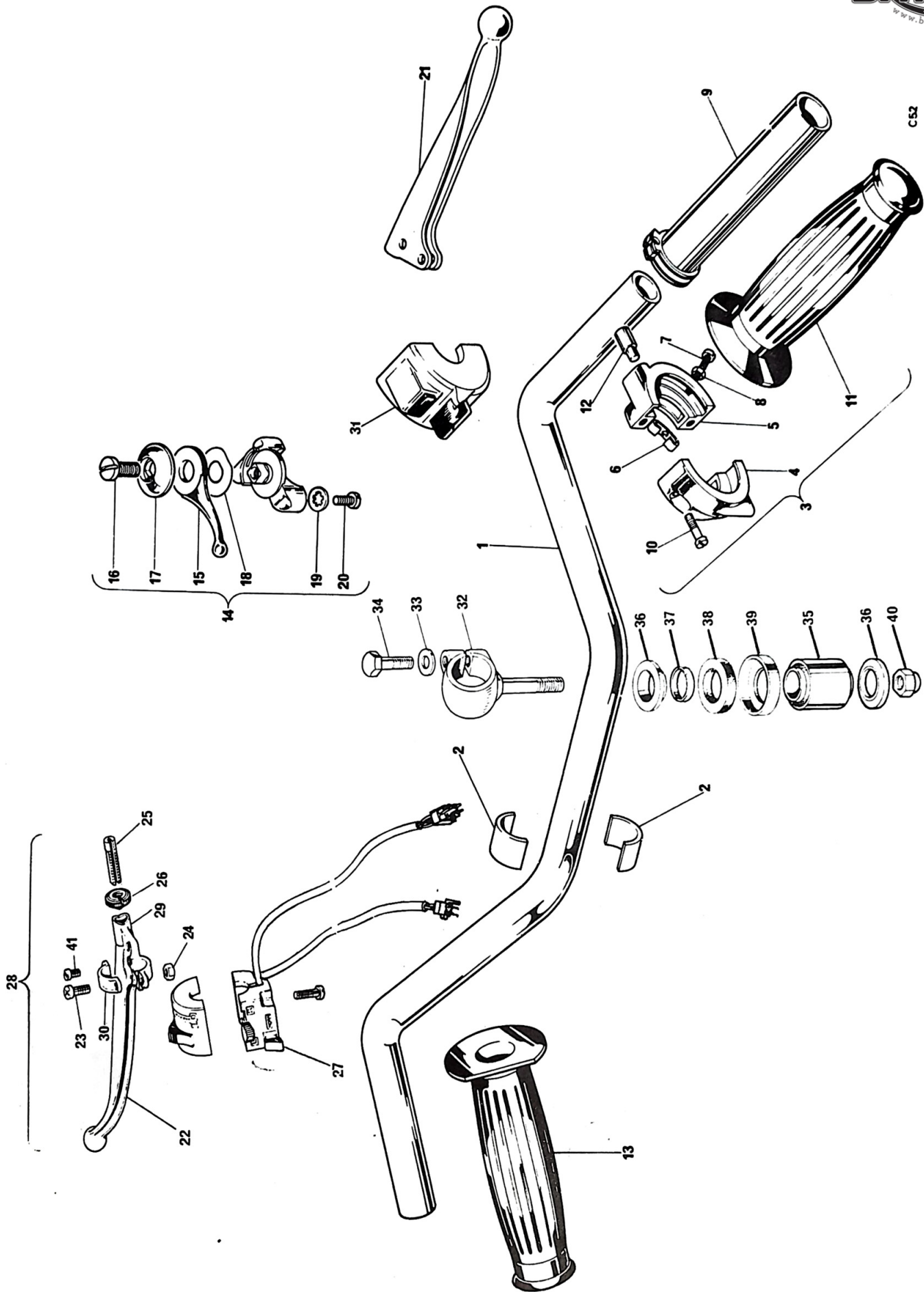


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Fig. 28. TAIL LAMP AND SUPPORT

TAIL LAMP AND SUPPORT

Ref. No.	Part No.	Description	Quantity	Remarks
1	83-4774	Tail lamp carrier	1	
2	21-2225	Stud	1	Tail lamp support to fender
3	60-4250	Washer	1	
4	14-0301	Nut	1	
5	83-5001	Support plate	1	
6	83-4784	Rear No. plate bracket - top	1	
7	82-6850	Rear No. plate bracket - bottom	1	
8	14-0102	Bolt	4	No. plate bracket and support plate to fender
9	60-2329	Washer	5	
10	14-1301	Nut	4	
11	56513	STOP TAIL LAMP	1	
12	54584930	Lens	1	
13	54584931	Base assembly	1	
14	54583924	Gasket	1	
15	380	Bulb	1	
16	83-4800	Sleeve nut, lamp to back plate	2	
17	14-7804	Screw support plate to carrier	1	
18	70-1612	Serrated washer	1	
	83-4806	Wiring protector	1	Not illus.
	60-4103	Grommet, flasher wire	1	
	60-3748	Decal '5 speed'	1	
	83-5105	'U' grommet, lamp carrier	2	
	97-0961	Grommet, mudguard for wiring	2	
	60-4440	Grommet, flasher wires	2	



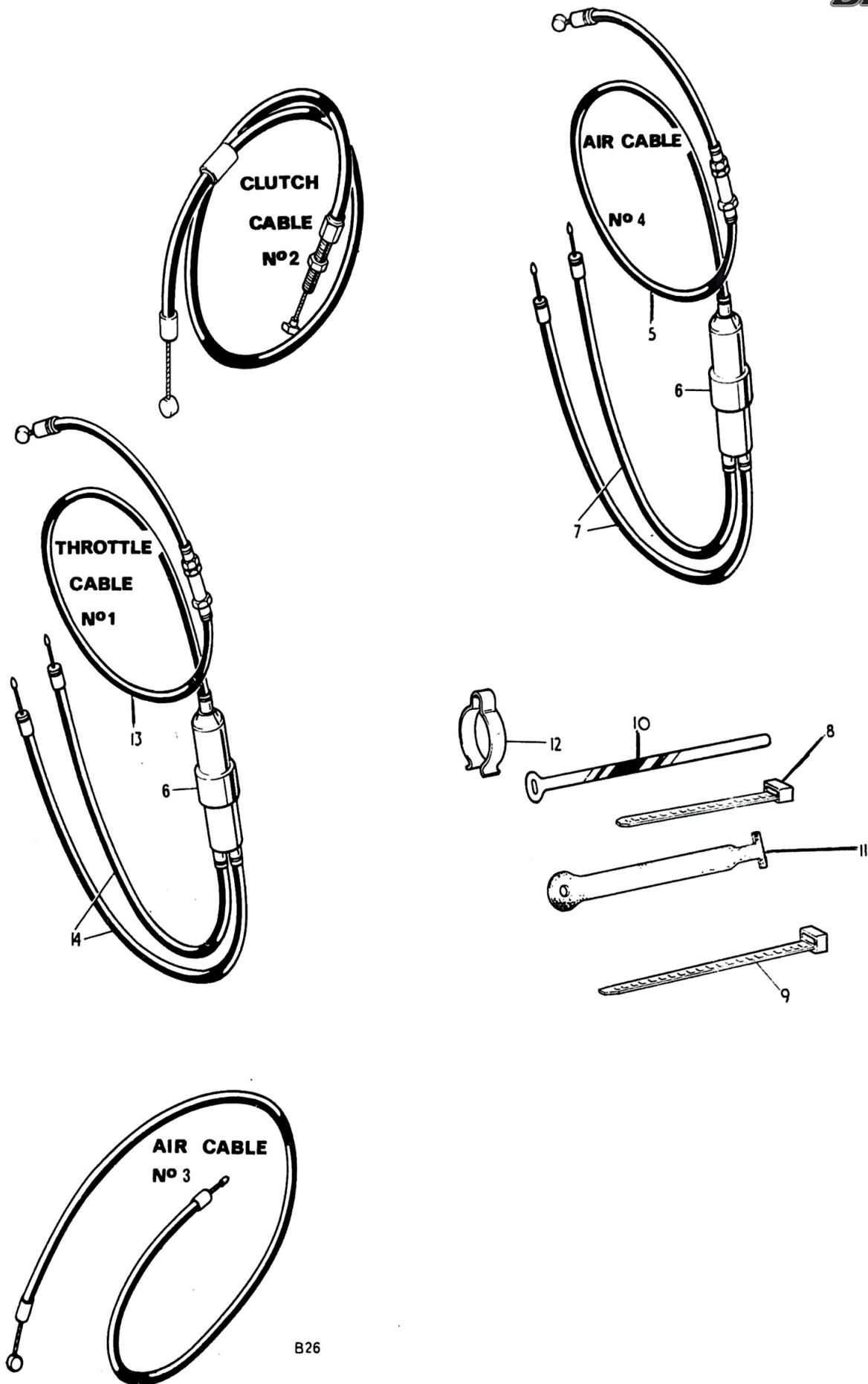
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FIG. 29. HANDLEBAR AND CONTROL LEVERS

HANDLEBARS AND CONTROL LEVERS

Ref. No.	Part No.	Description	Quantity	Remarks
1	97-7001	Handlebar	1	USA specif.
1	97-7002	Handlebar	1	UK & general
2	97-1425	Sleeve, handlebar mounting	4	
3	364/16	TWIST GRIP	1	TR7RV
3	364/18	TWIST GRIP	1	TI40V
4	16/328	Body, top half	1	
5	16/329	Body, bottom half	1	
6	16/008	Friction spring	1	
7	16/009	Screw	1	
8	16/010	Locknut	1	
9		Rotor	1	
10	11/013	Screw	2	
11	97-2125	Grip, right hand	1	
12	16/011	Cable stop	1	
13	97-2124	Grip, left hand	1	
14	12/608	AIR CONTROL LEVER	1	
15	12/556	Lever	1	
16	12/607	Bolt	1	
17	12/606	Cap	1	
18	12/033	Spring washer	1	
19	70-1612	Shakeproof washer	2	
20	60-3896	Screw	2	
21	60-4206	Front brake lever assembly	1	
22	60-7023	Clutch lever blade	1	
23	60-7026	Pivot pin	1	
24	14-1901	Nut, pivot pin	1	
25	60-3585	Adjuster	1	
26	60-3586	Lockring	1	
27	30707	HANDLEBAR SWITCH, LEFT HAND	1	
28	60-7021	CLUTCH LEVER ASSEMBLY COMPLETE	1	
29	60-7022	Handlebar bracket, clutch lever	1	
30	60-7024	Handlebar clamp for bracket	1	
31	30781	Handlebar switch, right hand	1	
32	97-2291	Handlebar eyebolt	2	
33	82-1335	Washer	2	
34	21-0589	Bolt	2	
35	97-1527	Metalastik bush	2	
36	97-1529	Hemispherical washer	4	
37	97-1581	Distance piece	2	
38	97-1580	Rubber washer	2	
39	97-2221	Cup	2	
40	14-1303	Nut	2	
41	60-7025	Screw, handlebar clamp		
		5/8" x 1BA	2	
41A	18/060	Nut for handlebar screw	2	

Footnote. All clutch lever components on machines prior to 1977 MODELS are serviced by the latest clutch lever assembly complete, Part No. 60-7021. Individual parts are no longer available for the earlier clutch lever assemblies.



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Fig. 30. CONTROL CABLES

CONTROL CABLES

Ref. No.	Part No.	Description	Quantity	Remarks
1	60-7002	Throttle cable COMPLETE	1 T140V	HIGH BAR
1	60-1806	Throttle cable COMPLETE	1 TR7RV	HIGH BAR
2	60-3925	Clutch cable COMPLETE	1	HIGH BAR
3	60-4194	Air control cable COMPLETE	1 TR7RV	UNIVERSA
4	60-4126	AIR CONTROL CABLE COMPLETE	1 T140V	UNIVERSA
5	60-4127	Air cable, lever to junction box	1 T140V	UNIVERSA
6	60-0685	Junction box throttle and air control	2 T140V	UNIVERSA
7	60-4128	Air cable, junction box to carburetor	1 T140V	UNIVERSA
8	60-0978	Cable clip	1	
9	60-4254	Cable clip	13	
10	60-0777	Cable clip	1	
11	60-4258	Cable clip	2	
12	97-4112	Handlebar clip	As required	
13	60-7001	Throttle cable (twist grip to junction block)	1 T140V	HIGH BAR
14	60-0733	Throttle cable (junction block to carburetor)	2 T140V	HIGH BAR

ALTERNATIVE FITMENTS

1	60-0732	Throttle cable COMPLETE	1 T140V	LOW BAR
1	60-0746	Throttle cable COMPLETE	1 TR7RV	LOW BAR
2	60-4168	Clutch cable COMPLETE	1	LOW BAR
13	60-0683	Throttle cable (twist grip to junction block)	1 T140V	LOW BAR
14	60-0733	Throttle cable (junction block to carburettor)	2 T140V	LOW BAR

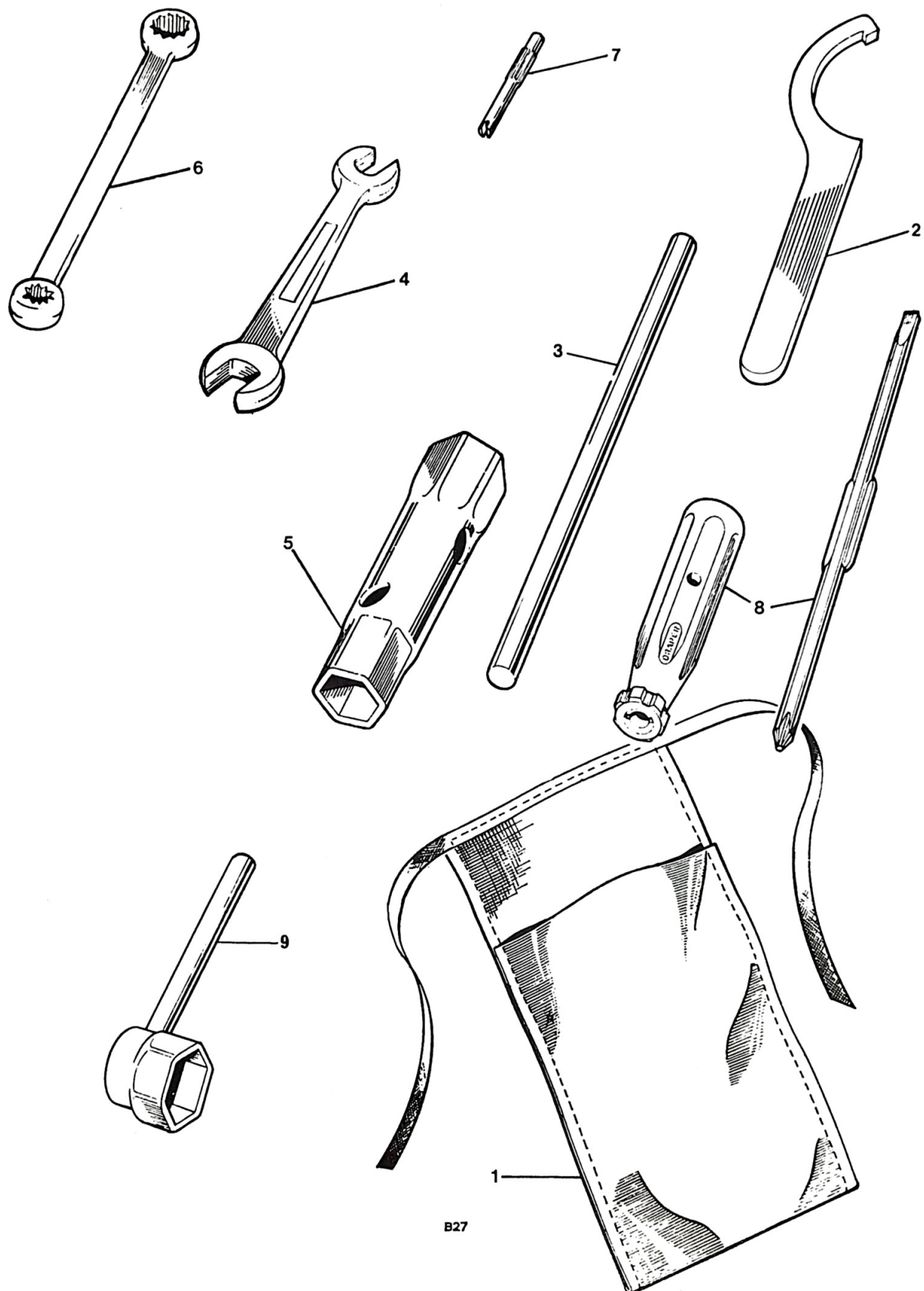
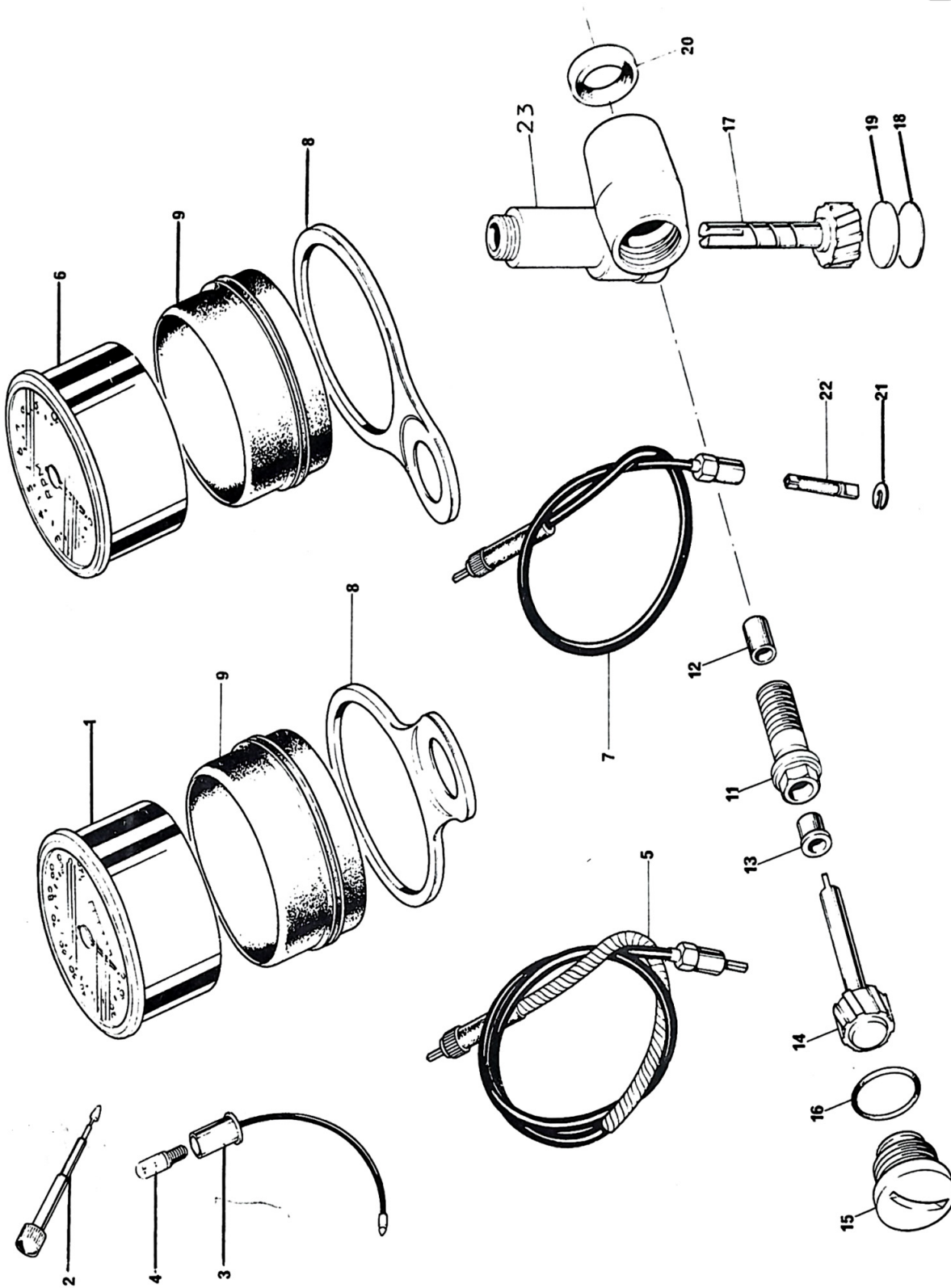


Fig. 31. TOOLKIT

TOOLKIT

Ref. No.	Part No.	Description	Quantity	Remarks
	60-7019	TOOKLIT COMPLETE	1	
1	60-0291	Tool roll	1	
2	60-2184	Damper unit spanner	1	
3	60-7020	Tommy bar, for rear wheel and box spanner	1	
4	60-2084	Spanner - open ended	1	
5	60-0971	Box spanner	1	
6	60-1907	Ring spanner	1	
7	60-0974	Tyre valve key	1	
8	60-0767	Screw driver	1	
9	60-105C	Plug spanner	1	
Not illus.	60-2599	Licence holder	Available	



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Fig. 32. SPEEDOMETER AND TACHOMETER

10 TACHOMETER GEARBOX COMPLETE

SPEEDOMETER AND TACHOMETER

Ref. No.	Part No.	Description	Quantity	Remarks
1	SSM4003/00	Speedometer head - MPH	1	
1	SSM4003/01	Speedometer head - KPH	1	
2	60-7011	Trip control	1	
3	51271406	Bulb holder	1	
4	643	Bulb	1	
5	DF9110/00F	Speedometer cable	1	
6	RSM3006/00	Tachometer head	1	
7	DF9111/00G	Tachometer cable	1	
8	97-4026	Mounting bracket	1	
9	60-2600	Rubber cup	1	
10	71-7011	TACHOMETER GEARBOX	1	
11	70-9332	Securing screw	1	
12	70-5156	Bush	1	Ref. only. Not supplied separately. Part of 70-9332.
13	70-5155	Flanged bush	1	
14	70-5157	Driving gear	1	
15	71-2480	End cup	1	
16	60-3355	'O' ring	1	
17	71-2653	Driven gear	1	
18	71-2481	Welch washer	1	
19	71-7012	Thrust cap	1	After Engine No. XN65837
19	71-2482	Thrust washer	1	Before Engine No. XN65837
20	70-7351	Sealing washer	1	
21	60-0494	Circlip	1	
22	99-0173	Spade	1	
	60-2391	Washer	4	For speedo & tacho
	21-0778	Nut	4	mounting. Not illus
23	71-4130	Tachometer body	Not	supplied separately

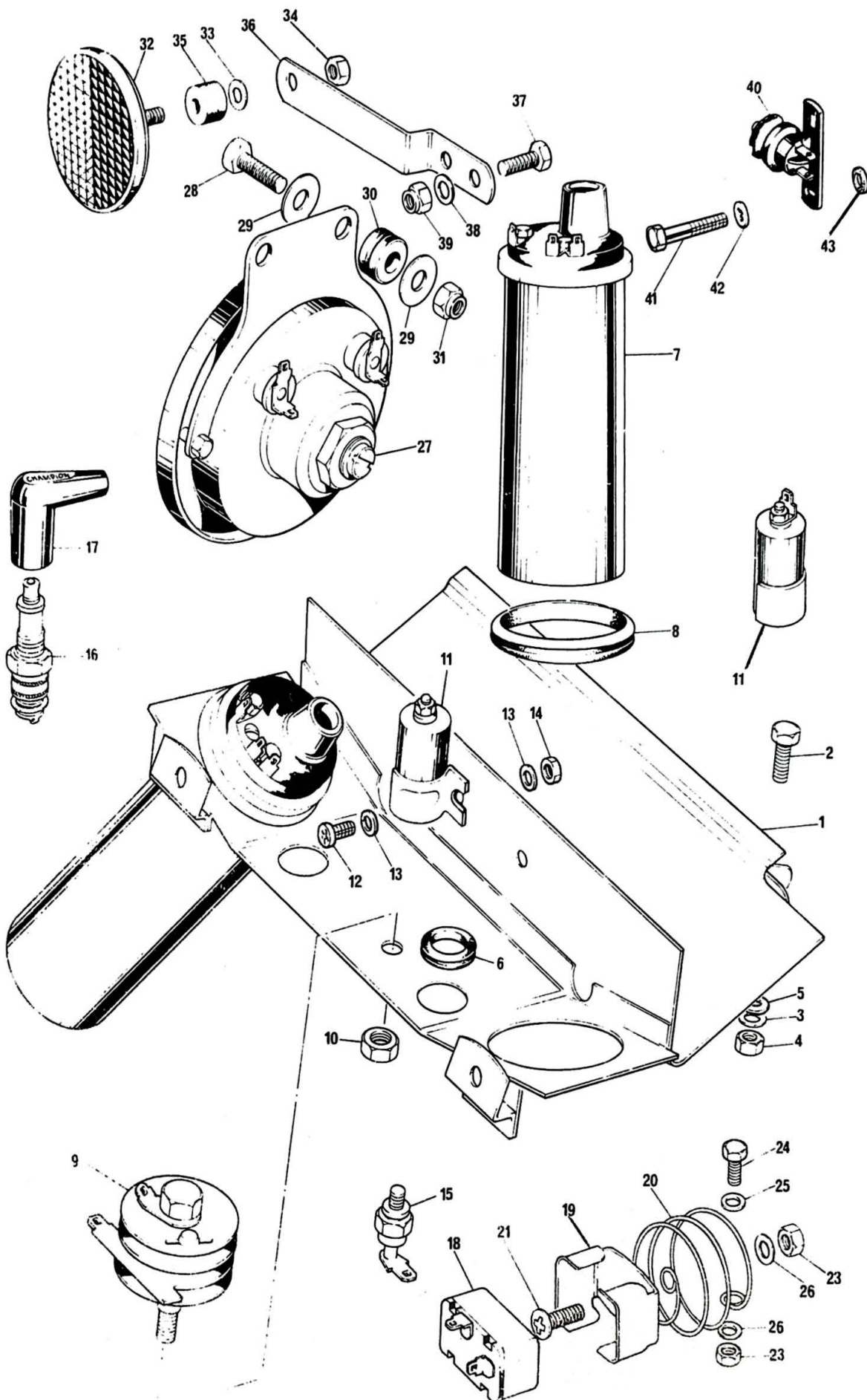


FIG. 13 COIL, CAPACITOR PACK, FLASHER UNIT, ZENER DIODE AND HORN

ELECTRICAL COMPONENTS

Ref. No.	Part No.	Description	Quantity	Remarks
1	83-7041	Coil and tool tray assembly	1	
	14-0102	Bolt	1	
2	60-2329	Washer	2	Coil & tool tray attachment, rear.
4	14-1301	Nut	1	
5	70-7554	Rubber washer	1	
6	82-6784	Grommet, wiring harness	2	
7	45223	Ignition coil (17-M-12)	2	
8	82-9561	Coil grommet	2	
9	49072	Rectifier	1	
10	82-5338	Nut	1	
11	54420128	Condenser	2	
12	21-2079	Screw	2	Condenser attachment
13	60-2391	Washer	4	
14	21-0778	Nut	2	
15	49345	Zener diode	1	
16	N3	Spark plug	CHAMPION	Ref. only
17	60-0262	Plug cover	2	CHAMPION
18	35048	Flasher unit	1	
19	54385091	Clip, flasher unit	1	
20	54386637	Spring	1	Flasher unit attachment
21	21-2079	Screw	1	
22	60-2391	Washer	1	
23	21-7009	Nut	2	
24	21-2120	Bolt, spring to battery carrier	1	
25	97-1388	Plain washer	1	
26	60-2416	Washer	2	
27	70228	Horn	1	
28	14-0103	Bolt	2	Horn attachment
29	60-2347	Washer	4	
30	60-3161	Grommet	2	
31	14-1301	Nut	2	
32	57183	Reflector - amber	2	
33	60-2416	Washer	2	Reflector Mounting
34	82-3799	Nut	2	
35	83-3522	Mounting rubber	2	
36	83-3764	Reflector bracket	2	
37	21-2120	Bolt	2	Bracket to frame
38	60-2391	Washer	2	
39	21-0778	Nut	2	
40	34815	Rear stop light switch 118SA	1	
41	21-7010	Screw, rear stop switch	2	
42	97-1388	Plain washer	2	
43	83-7060	Rubber washer	2	
	70-4144	Grommet (for spark plug cover	2	Not illus.
	83205	Diode, headlamp	1	Not illus.

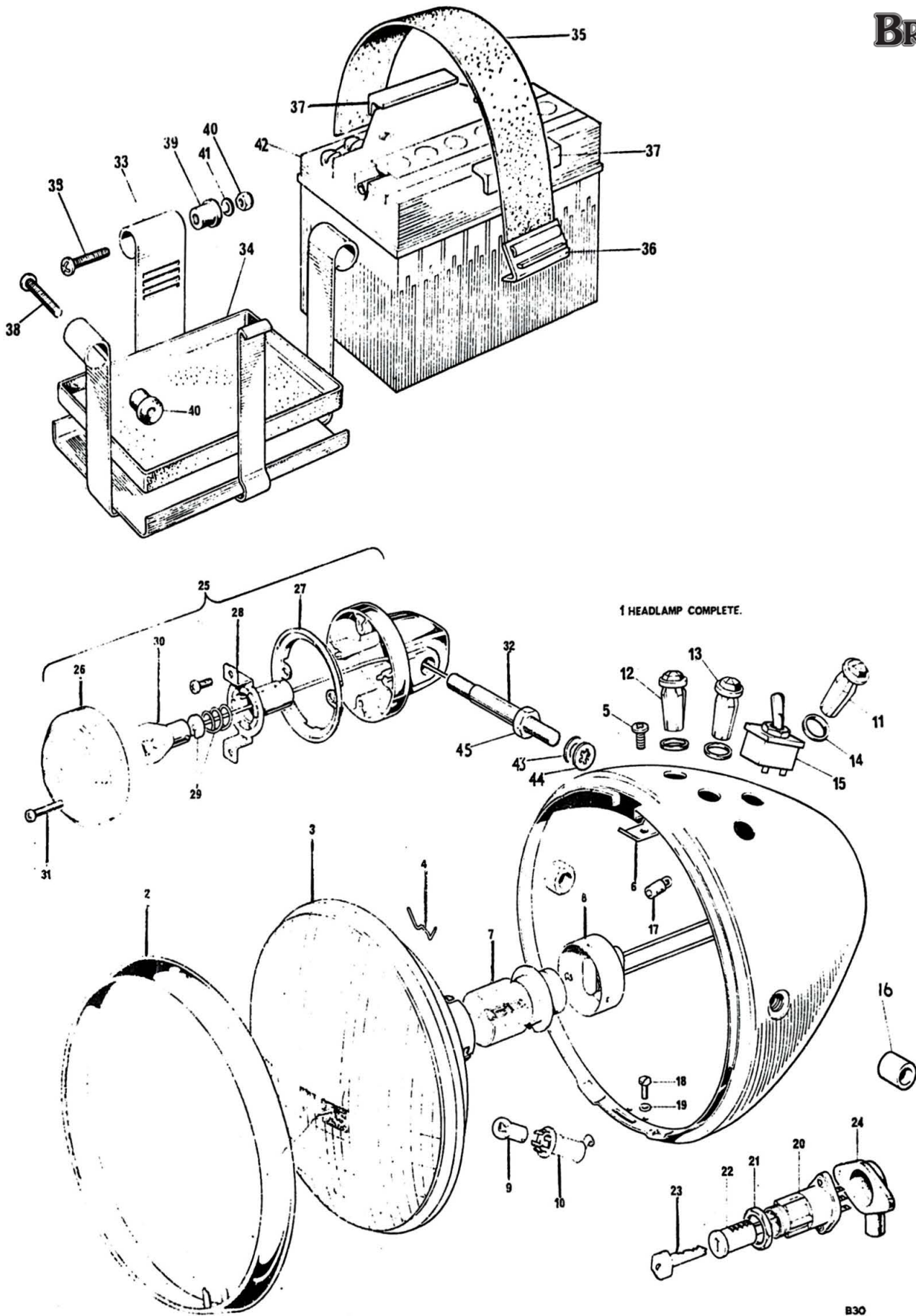


FIG. 34. HEADLAMP AND FLASHER LAMPS

HEADLAMP AND FLASHER LAMPS

Ref. No.	Part No.	Description	Quantity	Remarks
1	60512	HEADLAMP COMPLETE	1	UK-USA-Canada
2	553248	Headlamp rim	1	
3	54525927	Light unit	1	UK-USA-Canada
4	504665	Fixing wire	6	
5	144921	Screw	1	
6	534296	Plate	1	
7	370	Main bulb, 45/35W	1	UK-USA-Canada
8	554602	Bulbholder	1	UK-USA-Canada
9	989	Pilot bulb	1	
10	54573590	Pilot bulbholder	1	
11	54363454	Warning light, red	1	
12	54363455	Warning light, green	1	
13	54363453	Warning light, amber	1	
14	54140331	Sealing washer	3	
15	34419	Light switch	1	
16	97-4125	Distance piece, headlamp bolt	2	
17	281	Bulb, warning light	3	
18	54115106	Screw, headlamp fixing	2	
19	143086	Washer, headlamp fixing	2	
20	31899	IGNITION SWITCH	1	
21	54130041	Nut	1	
22	54335169	IGNITION LOCK WITH KEY	1	
23	19-5614 & on	Ignition key	1	state serial no.
24	97-2262	Cover, ignition switch	1	
25	56605	FLASHER LAMP	4	
26	54581638	Lens	1	
27	54580300	Gasket	1	
28	54580322	Bulbholder	1	
29	573832	Interior assembly	1	
30	382	Bulb	1	
31	54123401	Screw	2	
32	60600091	Stanchion, flasher lamp front	2	
32	60600269	Stanchion, flasher lamp rear	2	
33	83-4610	Battery carrier assembly	1	
34	82-8091	Battery tray moulding	1	
35	82-9353	Retaining strap	1	
36	82-9355	Buckle	1	
37	82-7380	Protective strip	4	
38	83-2508	Shoulder screw	3	Battery carrier mounting
39	82-6039	Rubber bush	3	
40	14-1301	Nut	1	
41	60-2329	Plain washer	1	

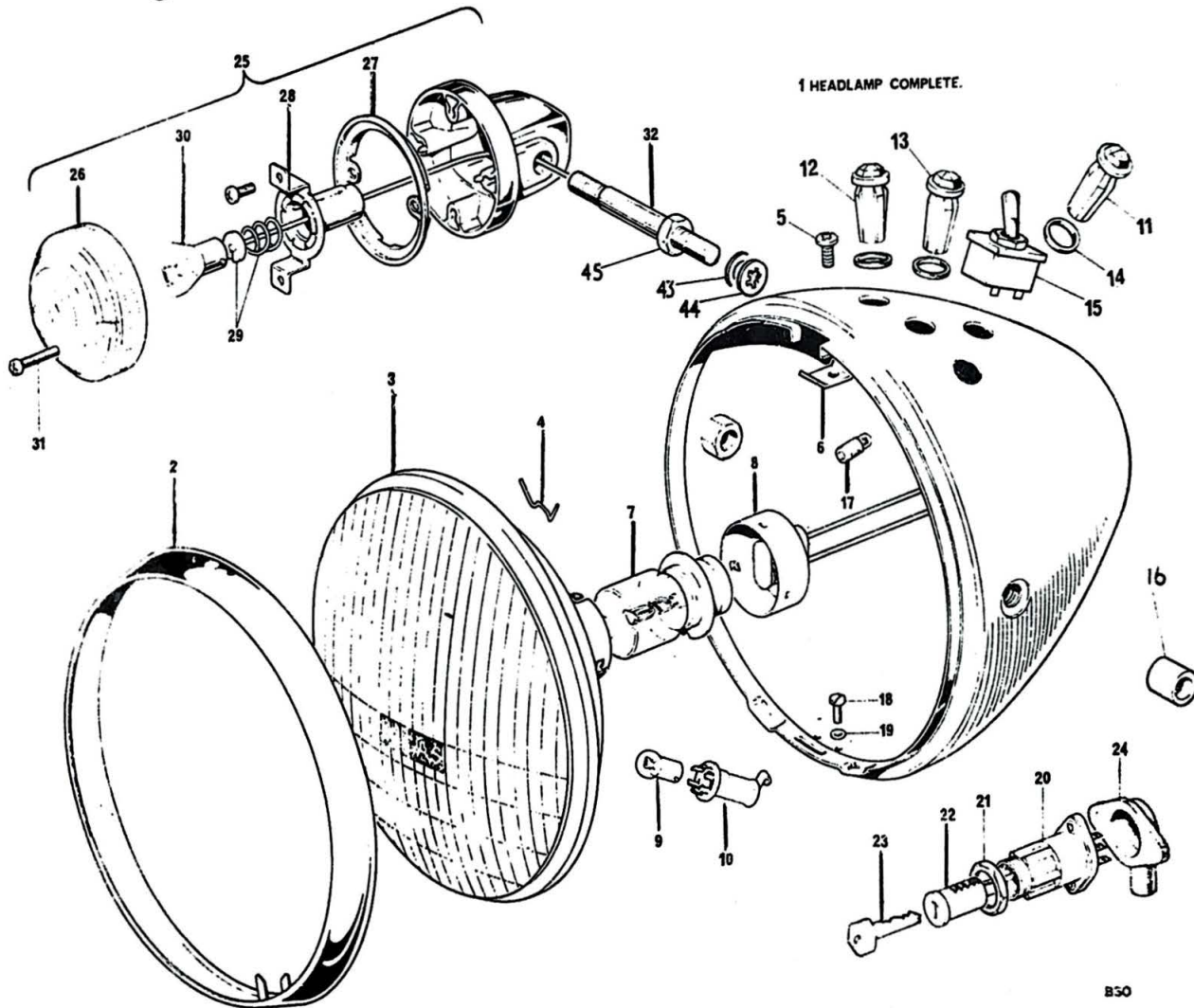
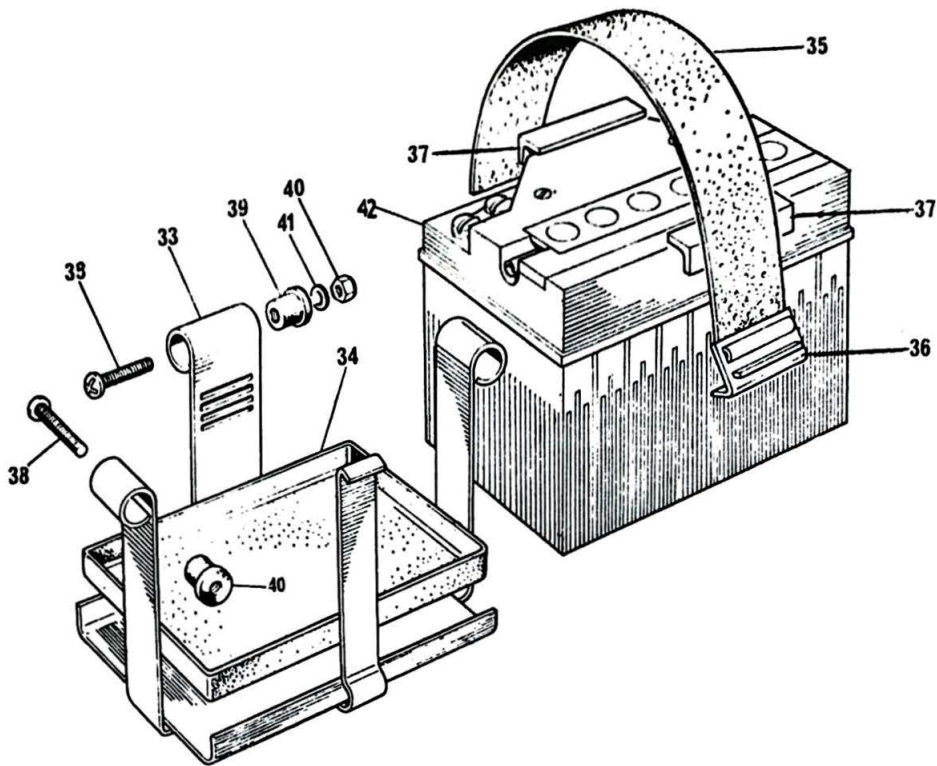


Fig. 34. HEADLAMP AND FLASHER LAMPS

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HEADLAMP AND FLASHER LAMPS (Continued)

Ref. No.	Part No.	Description	Quantity	Remarks
42	PUZ5A	Battery	1	
43	60-2332	Plain washer	6	Flasher lamp stanchion
44	37-2331	Serrated washer	6	
45	14-0404	Nut	6	
	54962258	Main wiring harness	1	Not illus.
	60-7004	Decal, warning lights	1	Not illus.
	60-7005	Decal, light switch	1	Not illus.
	60-7003	Decal, ignition switch	1	Not illus.