

LUCAS **QUALITY EQUIPMENT AND SPARE PARTS**

1963 - B.S.A.
MOTOR CYCLES AND SCOOTERS

JOSEPH LUCAS (Sales & Service) LIMITED
BIRMINGHAM 18 · ENGLAND

EQUIPMENT SPECIFICATIONS AND PAGE INDEX

SCOOTERS

UNIT	For details or illustrations see Page No.	B1 175 c.c.		B2 250 c.c. (6 volt)		B2S 250 c.c. (12 volt)	
		Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	—	—	5AF	047540	5AF	54021000
BATTERY	—	MLZ9E	—	MLZ9E	—	MLZ9E	—
COIL IGNITION	4	—	—	MA6	45077E	MA12	45101A
CONTACT BREAKER	4	—	—	4CA	47583B	4CA	47583B
HORN	12	8H	70166A	8H	70166A	8H	70177A
HORN PUSH AND DIPPER	12	—	—	25SA	31563D	25SA	31563D
LAMPS							
Head, Home	7	—	—	MCF575P	58417D	MCF575P	58421D
Export, Europe, not France	7	—	—	MCF575P	58418D	MCF575P	58422D
Export, France	7	—	—	MCF575PEF	58419D	MCF575PEF	58423D
Export U.S.A.	7	—	—	MCF575	58420B	MCF575	58424B
Stop Tail	10	—	—	564	53432B	564	53454B
RECTIFIER	4	—	—	FSX1849	47132B	FSX1849	47128B
STARTING MOTOR	7	—	—	—	—	M3	*26501E (54025006)
SUPPRESSOR	—	WS5	78106A	WS5	78106A	WS5	78106A
SWITCHES							
Ignition	11	—	—	63SA	54033027	63SA	54033027
Knob (order separately)	11	—	—	—	54331351	—	54331351
Lighting	11	—	—	63SA	54033028	63SA	54033028
Knob (order separately)	11	—	—	—	54331482	—	54331482
Stop Lamp	11	—	—	22B	*31437B (54033234)	22B	*31437B (54033234)
Starter Motor	11	—	—	—	—	4SA	*76463A (76442)
WARNING LIGHTS	11	—	—	WL13	38198E	WL13	*38197E (38118)
CABLE HARNESS	—	—	—	—	54941657	—	54941657

*When ordering, quote part number shown in brackets

EQUIPMENT SPECIFICATIONS AND PAGE INDEX

UNIT	For details or illustrations see Page No.	Bantam D1 and Bantam Major D7		C15 250 c.c. Star, C155S80 250 c.c. Sports Star		C155 and C15T Competition		M21		650 c.c. Twin Rocket Gold Star	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	—	—	RM18	54021025	RM19	54021039	—	—	—	—
AMMETER	11	—	—	CZU27	36084F	CZU27	36084F	—	—	—	—
BATTERY	—	PUZ5E-11	—	MLZ9E	—	—	—	CZU27	36084F	2AR	36296A
COIL, IGNITION	4	—	—	MA6	45077E	2ET	45112D	PUZ7E-10	—	MLZ9E	—
Later	4	—	—	MA6	45152A	3ET	45149B	—	—	—	—
CONTROL BOX	12	—	—	—	—	—	—	RB108	37225K	RB108	37221K
DISTRIBUTOR	4	—	—	15D1	40867A	15D1	40868A	—	—	—	—
GENERATOR	6	—	—	—	—	—	—	E3L	20034A	E3L	20036A
HORN	12	—	—	8H	70169A	HF1950	70145D	8H	70169A	HF1234	*069482A (54068034)
HORN PUSH OR HORN PUSH AND DIPPER	12	—	—	—	—	4A	76204D	25SA	31563D	—	—
LAMPS											
Head											
Home and Export, dip left	9	—	—	—	—	—	—	SSU700P	58169A	—	—
Home and Export, vertical dip	8-9	—	—	MCF575P	58234D	MCH66	58395E	—	—	SSU700P	58873A
Export Europe, except France	8	—	—	MCF575P	58392D	—	—	—	—	—	—
Export France	8	—	—	MCF575PEF	58391A	—	—	—	—	—	—
Stop tail, number plate and reflex	10	—	—	564	53394B	564	53825A	564	53432B	564	53432B
MAGDYNO OR MAGNETO	5-6	—	—	—	—	—	—	MO1L	46048A	K2F	42413A
RECTIFIER	4	—	—	2DS506	49072A	—	—	—	—	—	—
SWITCHES											
Dipper	11	—	—	—	—	PS9	31620E	—	—	—	—
Engine cut-out	12	—	—	—	—	4A	76204D	4A	76204D	4A	76204D
Ignition	11	—	—	88SA	34427A	—	—	—	—	—	—
Cover	11	—	—	—	†54336178	—	—	—	—	—	—
Lighting	11	—	—	88SA	34289A	PS6	31356A	41SA	31763A	41SA	31763A
Knob	11	—	—	—	†54330934	—	—	—	—	—	—
Escutcheon plate	11	—	—	—	†54330485	—	—	—	—	—	—
Stop lamp	11	—	—	6SA	31827A	—	—	54C	31281B	22B	*31437B (54033234)
Spring	11	—	—	—	—	—	—	—	315723	—	—
CABLE HARNESS											
Later	9	—	—	—	54949610	—	54932328	—	839780	—	865494
	9	—	—	—	54932275B	—	—	—	—	—	—

*When ordering, quote part number shown in brackets

†Order separately

‡Part of magdyno

§Part of headlamp

UNIT	For details or illustrations see Page No.	B40 Star and B40SS90 Sports Star		B34 Gold Star and Competition		A10 Golden Flash		A10 Super Rocket		A50 500 c.c. Star Twin A65 650 c.c. Star Twin	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	RM19	54021023	—	—	—	—	—	—	RM19	54021023
AMMETER	11	CZU27	36084F	CZU27	36084F	CZU27	36084F	2AR	36296A	2AR	36296A
AMMETER (in lamps 58859 and 58873)	11	—	—	2AR	36296A	—	—	—	—	—	—
BATTERY	—	MLZ9E	—	PUZ7E-10	—	MLZ9E	—	MLZ9E	—	MLZ9E	—
COIL, IGNITION	4	MA6	45077E	—	—	—	—	—	—	MA6	45077E
Later	4	MA6	45152A	—	—	—	—	—	—	MA6	45152A
CONTACT BREAKER	4	—	—	—	—	—	—	—	—	4CA	47583A/B
CONTROL BOX	12	—	—	RB108	37221K	RB108	37221K	RB108	37221K	—	—
DISTRIBUTOR	4	15D1	40867A	—	—	—	—	—	—	—	—
GENERATOR	6	—	—	E3L	20034B	E3L	20036A	E3L	20036A	—	—
HORN	12	8H	70169A	8H	70169A	8H	70169A	8H	70169A	8H	70169A
HORN (Export U.S.A.)	12	—	—	—	—	—	—	HF1234	*069482 (54068034)	—	—
HORN PUSH OR HORN PUSH AND DIPPER	12	—	—	4A	76204D	—	—	25SA	31563D	—	—
HORN PUSH (Clubman)	12	—	—	4A	76206E	—	—	—	—	—	—
LAMPS											
Head											
Home and Export, dip left	8	—	—	—	—	MCF700P	58158B	—	—	MCF700P	58158B
Home and/or Export, vertical dip	8-9	MCF575P	58234D	SSU700P	58224D	MCF700P	58159B	SSU700P	58873A	MCF700P	58159B
Later	9	—	—	SSU700P	58859A	—	—	—	—	—	—
Export Europe, except France	8	MCF575P	58392A	—	—	MCF700P	58160B	—	—	MCF700P	58160B
Export France	8	MCF575PEF	58391A	—	—	MCF700PEF	58161B	—	—	MCF700PEF	58161B
Export U.S.A.	9	—	—	—	—	SSU700P	58873A	—	—	—	—
Stop tail, number plate and reflex	10	564	53432B	564	53432B	564	53432B	564	53432B	564	53432B
MAGDYNO	6	—	—	MO1L	46048A	—	—	—	—	—	—
MAGNETO	5	—	—	KNC1	42348E	K2F	42379D	K2F	42413A	—	—
Auto advance unit	4	—	—	—	—	—	47503E	—	—	—	—
MAGNETO	5	—	—	KNC1H	*42123M	—	—	—	—	—	—
RECTIFIER	4	2DS506	49072A	—	—	—	—	—	—	2DS506	49072A
SWITCHES											
Dipper	11	—	—	99	*31549B (31482)	—	—	—	—	—	—
Engine cut-out	12	—	—	4A	76204D	4A	76204D	4A	76204D	—	—
Ignition	11	88SA	34427A	—	—	—	—	—	—	88SA	34427A
Cover	11	—	†54336178	—	—	—	—	—	—	—	†54336178
Lighting	11	88SA	34289A	41SA	31763A	41SA	31763A	41SA	31763A	88SA	34289A
Knob	11	—	†54330934	—	—	—	—	—	—	—	†54330934
Escutcheon plate	11	—	†54330485	—	—	—	351803	—	—	—	†54330485
Stop lamp	11	6SA	31827A	22B	*31437B (54033234)	6SA	34257A	6SA	34257A	6SA	34448B
CABLE HARNESS											
Later	9	—	54949610	—	865493	—	839780	—	839780	—	54949736
	9	—	54932275B	—	54949931	—	—	—	—	—	54932262

*When ordering, quote part number shown in brackets.

‡Part of Magdyno

§Competition

* Racing

†Order separately



ALTERNATORS

Part No.	†54021025 RM18	†54021023 RM19	†54021039 RM19
Detailed Parts			
Rotor	54213903	54213901	54213901
Stator	47161	47164A	47173
Clip, cable	54210167	54210167	54210167
Washer, cable clip	131023	131023	131023

Part No.	***	***	***	***	***	***	‡047540D 5AF	‡54021000 5AF
Model	***	***	***	***	***	***		
Detailed Parts								
Rotor	***	***	***	***	***	***	54210940	54210946
*Stator	***	***	***	***	***	***	47136B	47135A
*Rectifier	***	***	***	***	***	***	47132B	47128A

*Order separately †For reference only, serviced by Rotor and Stator

CONTACT BREAKER UNIT

[illegible]

*Order separately

DISTRIBUTORS

Part No. Model	40867A 15D1	40868A 15D1
Detailed Parts						
§ Cover	54411737	54411737
§ Screw, fixing cover	54120019	54120019
§ Screw, terminal	405314	405314
§ Pad, insulating	421102	421102
§ Bush, insulating	421109	421109
§ Condenser	421327	421327
§ Contact set	421106	421106
§ Cam	421206	54415051
§ Spring set, auto-advance	54412018	54412018
§ Weight, auto-advance	421056	421056
§ Shaft and action plate	421054	421054
§ Collar, shaft	421103	421103
§ Bracket, cover	54411736	54411736
§ Sundry parts, set	54412407	54412407

IGNITION COILS

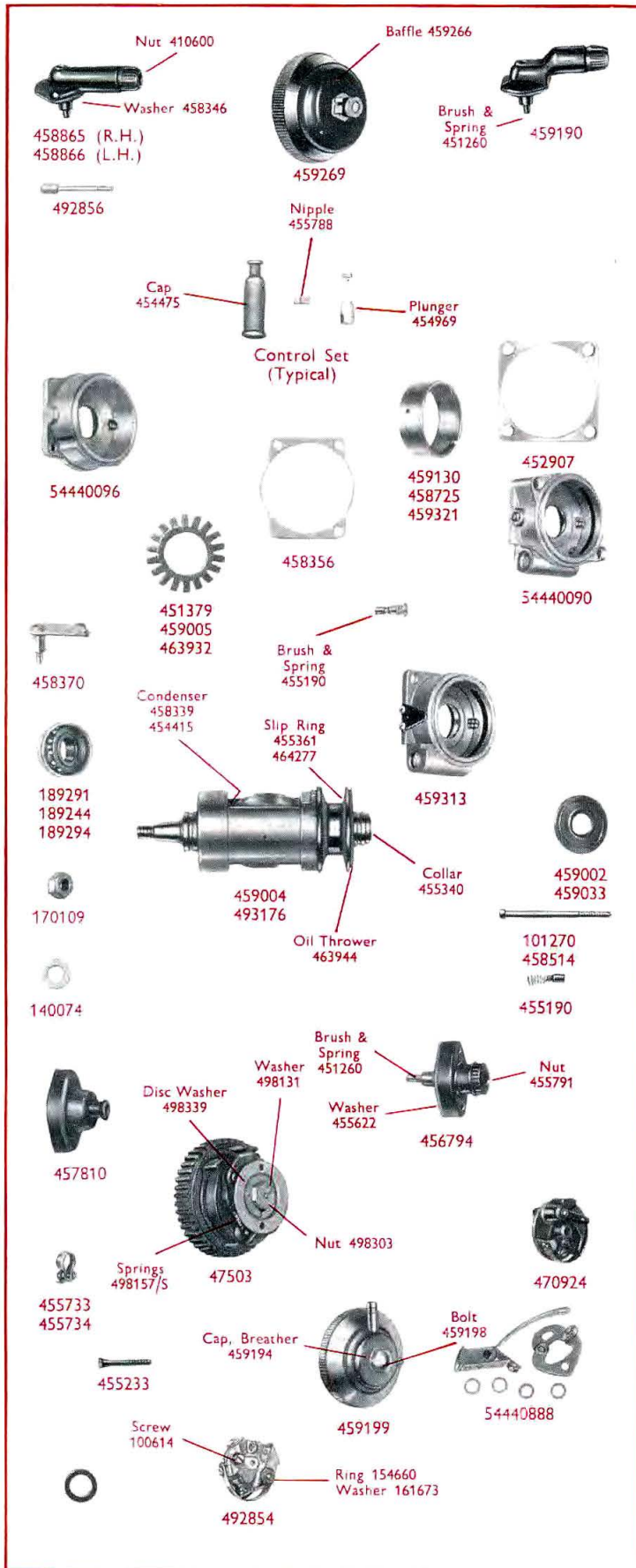
Part No.	45077E	45152A	45112D	45149B
Model	MA6	MA6	2ET	3ET
Part No.	45101A	—	—	—
Model	MA12	—	—	—
Grommet, rubber...	421554	421554	—	—
Clip, cable contact	421863	421863	—	—
Nut, switch and C.B. terminals...	166043	166043	—	—
Washer, shakeproof switch and C.B. terminals...	188330	188330	—	—
Washer, plain switch and C.B. terminals	131023	131023	—	—
Clip coil retaining ...	—	—	—	54441104
Lamination	—	—	—	54441946
Eyelet	—	—	—	187736
Connector, double, male, Lucar ...	—	54190108	—	864980
Connector, female, Lucar	—	—	—	54942078
Sleeve, Lucar	—	—	—	54190042

AUTO ADVANCE UNIT

[illegible]

§Recommended stock item

MAGNETOS



Part No. Model	42379D K2F	42413A K2F
§Pick up, right hand	458865	459190
§Pick up, left hand	458866	459190
§Washer, seating	458346	458346
§Brush and spring	451260	451260
§Nut, moulded	410600	410600
§Cover, contact breaker end	459269	459269
§Brush and spring, ignition cut-out	455190	455190
§Ring, sealing	457681	457681
§Cup, breather or baffle	459266	459266
§Screw, contact breaker fixing	492856	492856
§Contact breaker	492854	492854
§Contact set	54440888	54440888
§Ring, retaining lever	154660	154660
§Washer, insulating ring	161673	161673
§Screw, fixing spring bracket	100614	100614
§Washer, insulating bracket screw	161681	161681
§Bush, insulating spring bracket	492853	492853
§Bracket, supporting springs	493202	493202
§Screw fixing cam	463931	463931
§Control parts set	—	463107
§Spring, control	—	454472
§Cap, rubber	—	454475
§Plunger	—	454969
§Screw, adjusting	—	111591
§Nut, adjusting screw	—	170124
§Cam	459130	458725
§Plate, housing contact breaker	54440096	54440090
§Cup, bearing insulating	451379	451379
§Pin, special, cam timing screw	186060	186060
§Washer, "005" end plate packing	458356	458356
§Armature	459004	459004
§Slip ring	455361	455361
§Bolt, through fixing	458514	458514
§Condenser	458339	458339
§Oil thrower	463944	463944
§Collar spacing D.E.	455634	455634
§Collar, steel bearing retaining	455340	455340
§Bearing, contact breaker end	189291	189291
§Bearing, drive end	189244	189244
§Cup, bearing insulating, drive end	459005	459005
§Oil seal, drive end	459002	459002
§Brush, spring and holder earth	455191	455191
§Brush and spring	455190	455190
§Spring and pin, pick up	458370	458370
§Sundry parts set	458675	458675

Part No. Model	42123M KNR1	42348E KNC1
§Clip, pick up cover	455733	455733
§Cover, rubber, pick up	457810	457810
§Pick up	456794	456794
§Brush and spring, pick up	451260	451260
§Nut, securing high tension cable	455791	410600
§Washer, seating pick up	455622	455622
§Cover, contact breaker	459199	459199
§Ring, sealing C.B. cover	457681	457681
§Screw, drain plug	135444	135444
§Bolt, securing, breather cap	459198	459198
§Cap, breather or baffle	459194	459194
§Screw, fixing contact breaker	455233	54440869
§Contact breaker	470924	492854
§Brush and spring, C.B. earthing	470537	—
§Contact set	—	54440888
§Ring, retaining cover	—	154660
§Washer, insulating ring	—	161673
§Screw, fixing spring bracket	—	100614
§Washer, insulating bracket screw	—	161681
§Bush, insulating spring bracket	—	492853
§Bracket, supporting springs	—	493202
§Control parts, set	457117	459305
§Cover, rubber	454475	454475
§Clip, securing cover	455734	455734
§Plunger	493454	493304
§Nipple	455788	455788
§Spring	454472	454472
§Washer, seating barrel	164724	164724
§Screw, adjusting	111591	111591
§Nut, adjusting screw	170124	170124
§Plate, housing contact breaker	—	459313
§Cup, insulating bearing	—	463932
§Shim "005" packing C.B. housing	—	452907
§Screw, fixing cam	—	463931
§Pin, cam timing screw	—	186060
§Cam	—	459321
§Nut, securing gear to shaft	170109	170109
§Washer, gear securing nut	140074	140074
§Armature	—	493176
§Slip ring	—	464277
§Bolt, through fixing	—	101270
§Condenser	—	454415
§Oil, thrower	—	463944
§Collar, spacing D.E.	—	455340
§Bearing, contact breaker end	—	189294
§Bearing, drive end	—	189294
§Seal, oil bearing	—	459033
§Cup, insulating D.E. bearing	—	463932
§Brush, spring and holder, earthing	455191	455191
§Brush and spring, earthing	455190	455190
§Sundry parts set	458869	454697

§Recommended stock item

GENERATORS

Part No. Model	20034A E3LM	20036A E3L
Detailed Parts		
§Brushes, set	200737	200737
§Bracket or frame, commutator end	200713/S	200713/S
§Bearing, commutator end	189210	189210
Washer, felt, bearing	200708	200708
Cup, felt bearing washer	200709	200709
§Insulating plate	200911	200911
Spring, set, brush tension	220197	220197
Ring, sealing, rubber	369201	369201
§Cover, commutator end	200923	200924
Grommet, cable	200895	200895
Plate, clamping, terminal	200908	200908
§Bearing, drive end	189307	189307
§Bracket or frame, drive end	200912	200382
Plate bearing	200262	—
Oil thrower	—	200378
Washer, leather	—	200379
Washer, langite	—	200380
Screw, generator to magneto	123063	—
§Screw, end, gear retaining	111704	111704
Nut, bearing retaining	200224	170109
§Gear, driving	454495	454495
§Armature	200754	200752
§Field coils, set	200731	200731
§Bolt, through fixing	200732	200732
§Sundry parts, set...	200806	200806
†Cover, terminal	200830	200830

†Part of Magdyno

‡Order separately

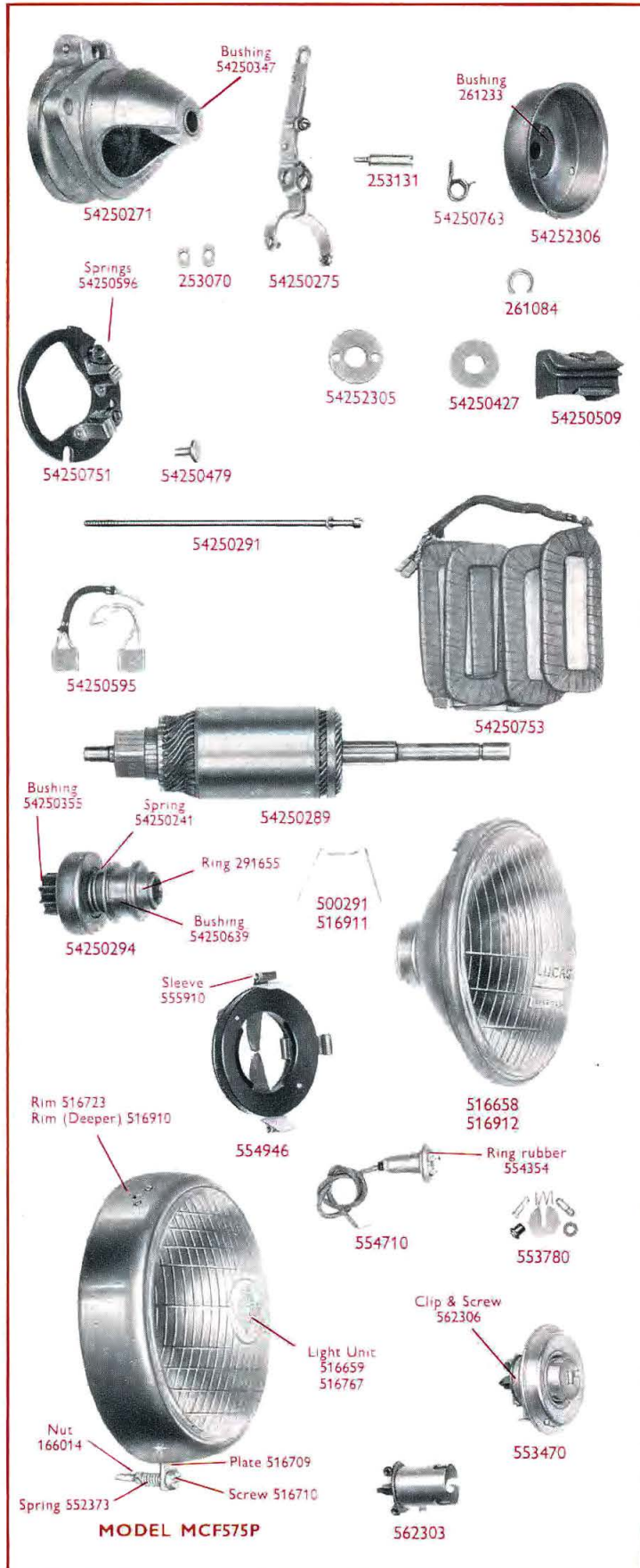
MAGDYN0

Part No. Model	46048A M01L
Detailed Parts	
Generator (see above for details)	
§Magneto, complete	20034A
§Strap, generator securing	464247
Bush, generator strap	460056
Grommet, pickup	460055
§Pickup	458658
Brush and spring	463066
Nut, moulded, securing high tension cable	451260
Washer, langite, pickup seating	410600
Cover, contact breaker	453622
Screw, contact breaker fixing	460061
Washer, locking, contact breaker fixing screw	110734
Contact breaker, complete	460052
Contact set	460051
Plate, carrier insulating	484098
Bush, insulating, carrier fixing screw	460065
Bush, insulating, centre of contact breaker	463983
Screw, special hollow, carrier fixing	460066
Wick, felt, cam lubricating	460067
Tappet, actuating, contact point	460068
Ring, jump cam fixing	464092
Cam	455347
Control, advance and retard	493181
Spring	463107
Cover, rubber	454472
Washer, locking barrel	454475
Plunger, cam controlling	454492
Nipple, cable	454969
Spring and pin, securing contact breaker cover	455788
Terminal, earthing	463899
Screw, sealing	186471
§Plate, end, housing, contact breaker	454694
Cup, bearing insulating	464255
Pins, cam timing screw	451379
Screw, cam timing	463932
Washer, .003" packing end plate	189291
§Nut, shaft	189294
Washer, shaft nut	140074
§Plate, drive end	463075
Washer, paper, drive, endplate	Plate 463112
§Gear set, generator and magneto	Brush & Spring 455190
Nut, fixing magneto gear	Spring, Star 463114
Washer, locking, gear nut	Nut 463117
Spring, star, gear clutch	Washer 463113
Plate, gear friction	Collar, Packing 455634
Gear, celeron	Slip Ring 454496
Armature	Oil Thrower 463944
Slip ring	Condenser 464205
Bolt, through fixing	462863
Conderiser	463109
Washer, linen, slip ring to oil thrower	
Oil thrower	
Collar, steel, bearing packing	
Washer, .005" shim bearing packing	
§Bearing, complete, contact breaker end	
§Bearing, complete, drive end	
§Key, Woodruff	
§Brush, spring and holder, earth	
§Brush and spring	
Washer, fibre, earth brush holder	
§Cup, bearing insulating	
§Sundry parts, set	

§Recommended stock item



STARTING MOTOR



Part No.	Model	26501E
M3		
Detailed Parts		
§Bolt through fixing	...	54250291
§Bracket, fixing	...	54250271
§Bushing, bracket	...	54250347
Bolt, bearing, lever fixing	...	253131
Spring, lever	...	54250763
§Shoe, operating lever	...	253070
Cover, rubber, waterproofing lever	...	54250509
Lever and peg	...	54250275
§Circlip, armature location	...	261084
§Drive	...	54250294
Bushing, pinion	...	54250355
Bush, operating drive	...	54250639
Spring, cushioning	...	54250241
Ring, locking	...	291655
§Armature	...	54250289
§Washer, brake	...	54252305
Plate, steel, brake	...	54250427
§Brush set	...	54250595
§Bracket or frame, commutator end	...	54252306
Bushing, bracket	...	261233
§Plate, with brush holders and springs	...	54250751
§Springs, set brush tension	...	54250596
Terminal, field	...	54250479
§Coils, field	...	54250753
§Sundry parts set	...	54251434

Home HEADLAMPS (SCOOTER)

Part No.	Model	58417D	58421D
MCF575P		MCF575P	MCF575P
Detailed Parts			
§Light unit	...	516767	516767
§Bulbholder, pilot	...	—	554710
Interior, pilot	...	—	553780
Ring rubber, seating	...	—	554354
§Bulb, main	...	312	*425
§Bulb, pilot	...	988	*989

Export Europe, not France

Part No.	Model	58418D	58422D
MCF575P		MCF575P	MCF575P
Detailed Parts			
§Light unit	...	516658	516658
§Bulbholder, pilot	...	—	554710
Interior, pilot	...	—	553780
Ring rubber, seating	...	—	554354
§Bulb, main	...	377	*350
§Bulb, pilot	...	988	*989

Export U.S.A.

Part No.	Model	58420B	58424B
MCF575		MCF575	MCF575
Detailed Parts			
§Light unit	...	516659	516659
§Bulb	...	312	*425

Parts common to above MCF575 and MCF575P lamps

§Rim or door	...	516723
Plate, fixing rim	...	516709
§Screw, fixing rim	...	516710
§Nut, rim screw	...	166014
Spring, fixing rim	...	552373
§Wire, fixing light unit	...	500291
§Bulbholder	...	554946
Sleeve, terminal	...	555910
Washer, cable grip	...	516285

Export France

Part No.	Model	58419D	58423D
MCF575P-EF		MCF575P-EF	MCF575P-EF
Detailed Parts			
§Rim or door	...	516910	516910
§Light unit	...	516912	516912
§Wire, fixing light unit	...	516911	516911
Backshell	...	553470	553470
Bulbholder	...	562303	562303
Clip and screw	...	562306	562306
§Bulb, pilot	...	988	*989

Otherwise as above common parts

§Recommended stock item

*12 volt

HEADLAMPS

HOME AND EXPORT, DIP LEFT

Part No. Model	58158B MCF700P	*58234D MCF575P
§Light unit	516812	516828
§Bulbholder	554602	554602
§Bulb, main	373	312

EXPORT, VERTICAL DIP

Part No. Model	58159B MCF700P	—
§Light unit	516810	—
§Bulbholder, main	554602	—
§Bulb, main	312	—

EXPORT, EUROPE, EXCEPT FRANCE

Part No. Model	58160B MCF700P	58392A MCF575P
§Light unit	516811	516829
§Bulbholder, main	554602	554602
§Bulb, main	403	377

EXPORT, FRANCE

Part No. Model	58161B MCF700PEF	58391A MCF575EF
§Light unit	516802	516912
§Backshell	552943	—
§Bulbholder	562303	553470
Clip and screw	562306	—

Parts shown below are common to above lamps

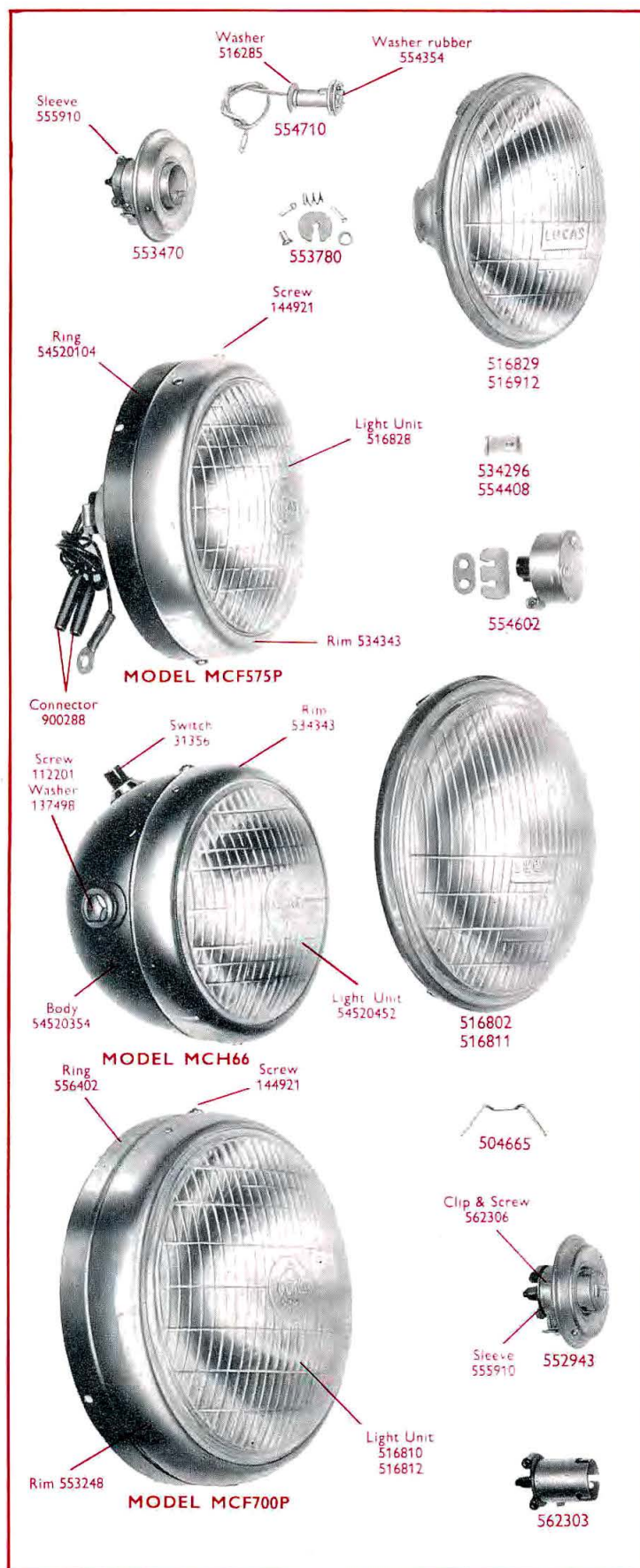
§Rim or door	553248	534343
§Wire, light unit fixing	504665	504665
§Screw, rim fixing	144921	144921
Plate, rim fixing	554408	534296
Ring, fixing	556402	54520104
§Bulbholder, pilot...	554710	554710
§Interior, bulbholder	553780	553780
Washer rubber, pilot bulbholder	554354	554354
§Sleeve, terminal	555910	555910
Washer, cable grip	—	516285
Cable connector	—	900288
§Bulb, pilot	988	988

HOME AND EXPORT, VERTICAL DIP

Part No. Model	58395E MCH66
§Rim or door	534343
§Wire, reflector fixing	504665
§Screw, rim fixing	144921
Plate, rim fixing	534296
§Switch, lighting (See page 11 for details)	31356
§Switch, dip (See page 11 for details)	31620
§Light unit	54520452
§Bulbholder	554602
§Sleeve, terminal	555910
§Grommet, cable entry	199008
§Screw, lamp fixing	112201
Washer, fixing screw	137498
Body	54520354
§Bulb	166

*Vertical dip

§Recommended stock item



EXPORT, U.S.A.

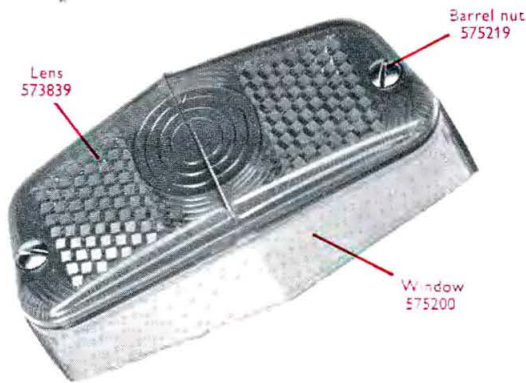
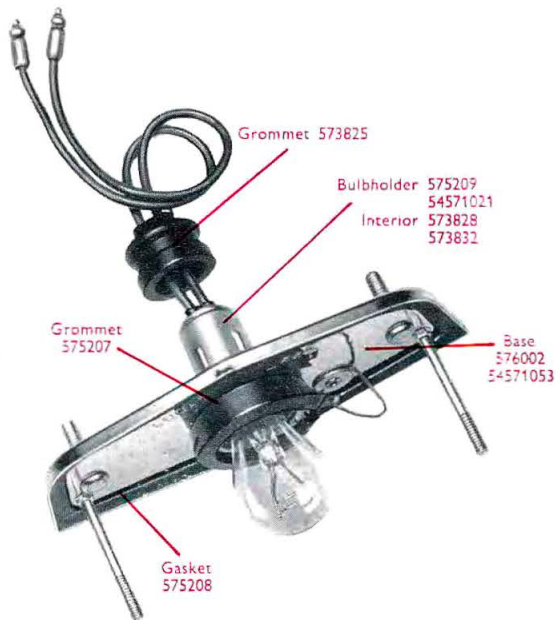
Parts shown below are common to above lamps

§Recommended stock item

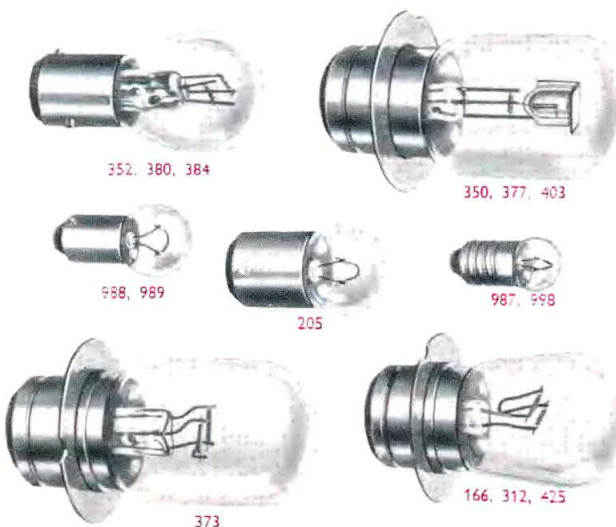
†Except U.S.A.

*Part of Instrument Panel

PAGE 9



MODEL 564



STOP TAIL, NUMBER PLATE AND REFLEX LAMPS

Part No.	53394B	53432B	53454B
Model	564	564	564
§Lens	573839	573839	573839
§Window	575200	575200	575200
§Nut, barrel, lens fixing	575219	575219	575219
§Gasket, lens seating	575208	575208	575208
Base assembly	576002	576002	576002
§ Grommet, bulbholder	575207	575207	575207
§ Bulbholder assembly shell	575209	575209	575209
§Interior, bulbholder	573828	573828	573828
§Grommet, cable	573825	573825	573825
§Nut, lamp fixing	166014	166014	166014
Washer, shakeproof	188327	188327	188327
Washer, bolt fixing spacer	131023	131023	131023
§Bulb	352	384	380

TAIL, NUMBER PLATE AND REFLEX LAMP

Part No.	53825A
Model	564
§Lens, tail	573839
§Lens, number plate illumination	575200
§Nut, lens fixing	575219
§Gasket, lens seating	575208
Base	54571053
§ Grommet, bulbholder	575207
§ Shell, bulbholder	54571021
§Interior, bulbholder	573832
§Grommet, cable entry	573825
§Nut, lamp fixing	166014
Washer, shakeproof, nut fixing	188327
Washer, spacer, bolt fixing	131023
§Bulb	205

BULBS

Part No.	Volt	Watts	Description
166	6	24/24	Transverse, vertical dip
205	6	6	Coil, miniature bayonet cap
312	6	30/24	Transverse, vertical dip
350	12	35/35	Transverse, vertical dip
352	6	18/3	Transverse, offset pin
373	6	30/24	Transverse, dip left
377	6	25/25	Transverse, vertical dip
380	12	21/6	Transverse, offset pin
384	6	18/6	Transverse, offset pin
403	6	35/35	Bow, hooded axial
425	12	24/24	Transverse, vertical dip
987	12	2-2	Bow, miniature screw cap
988	6	3	Coil, miniature bayonet cap
989	12	6	Coil, miniature bayonet cap
998	6	0-1 amps	Bow, miniature screw cap

§Recommended stock item

AMMETERS

Part No. Model	36084F CZU27	36296A 2AR
Detailed Parts		
§Ring, rubber	523986	—
§Nut, terminal	166043	166043
§Washer, terminal	185040	185040

DIPPER SWITCHES

Part No. Model	31549B 99	31620E PS9
Detailed Parts		
§Screw, fixing	121964	—
Clip	380427	—
§Screw, terminal	—	120560
Nut, fixing	—	314540

IGNITION SWITCHES

Part No. Model	34427A 88SA	54033027 63SA
§Key	54336176	—
Nut, fixing	54336177	—
Cover, nut fixing	*54336178	—
§Connector	—	900269
§Connector, tube, single	—	900288
§Connector, tube, double	—	850641
Cover, rubber	—	332521
§Socket with cables	*54930008	—

LIGHTING SWITCHES

Part No. Model	31356A PS6	31763A/B 41SA	34289A 88SA	54033028 63SA
§Knob	—	351815	*54330934	—
Screw, knob fixing	—	127301	—	—
Washer, knob fixing screw	—	185038	—	—
§Screw, terminal	121610	120560	—	—
Shaft, headpiece	—	351789	—	—
Roller	—	351660	—	—
Plunger	—	351661	—	—
Spring	—	351662	—	—
Nut, fixing	180670	173777	180316	—
Washer, flat, nut fixing	158350	—	185128	—
Washer, spring	185188	188303	—	900269
§Connector	—	—	—	900288
§Connector, tube, single	—	—	—	—
§Connector, tube, double	—	—	—	850641
Cover, rubber	—	—	*54930007	332521
§Socket with cables	—	—	—	—

STOP LAMP SWITCHES

Part No. Model	31281B 54C	31437A 22B	31827A 6SA	34257A 34448A 6SA
§Screw, terminal	120560	—	—	188818
§Sleeve, terminal	—	—	188818	—
Cover, terminal rubber	—	—	—	360363

SWITCH, STARTING

Part No. Model	76463A 4SA
Detailed Parts	
§Nut, terminal	156610
§Washer, spring	185053

WARNING LIGHTS

Part No. Model	38197E WL13	38198E WL13
Detailed Parts		
§Cover and window	54332598	54332598
Shade	319222	319222
Bulbholder	554734	554734
§Bulb	†987	998

§Recommended stock item

*Order separately

†12 volt



CONTROL BOXES

Part No. Model	37221K RB108	37225K RB108
§Cover	54381655	54381654
Gasket, cover	226289	226289
Washer, plain	137060	—
Washer, spring	185061	—
Nut, fixing	156654	—
Screw, adjusting	54380161	54380161
Spring, screw adjusting	54380088	54380088
§Contact set, cut-out	335767	335767
§Contact set, regulator	226339	226339
Bracket, clamping terminal	336454	336454
Screw, plate fixing	126544	126544
Washer, plate fixing screw	185040	185040

HORNS

Part No. Model	069482 HF1234
Nut, tone disc, domed	178931
Tone disc	703339
Screw, cover and bracket fixing, ¼" B.S.F.	145481
Screw, cover fixing, 1 B.A.	145491
Washer, packing, cover and diaphragm	700238
Nut, diaphragm fixing	184000
§Diaphragm and armature	703988
§Contact set	703233
Terminal block	703004
§Sundry parts, set	703235
§Bracket	703349

Part No. Model	70145A/D HF1950
Screw, terminal, 6 B.A.	138453

Part No. Model	70166A 8H	70169A 8H	*70177A 8H
§Bracket	—	54680850	—
Nut, tone disc	54680727	54680727	54680727
Tone disc	54680729	54680729	54680729
Washer, diaphragm packing	54680732	54680732	54680732
Diaphragm and armature	54681247	54681247	54681248
Rim	54680731	54680731	54680731
§Sundry parts set	54681085	54681085	54681085

*12 volt

HORN PUSH & DIPPER SWITCH

Part No. Model	31563D 255A
Button and cover	380660
Base and lever	380658
§Screw, terminal	120610

HORN PUSH or MAGNETO CUT-OUT

Part No. Model	76204D 4A	76206E 4A
§Screw, terminal	119520	119520
Clip, fixing	762229	—
§Screw, fixing	135480	135480
§Nut, fixing	153491	—

§Recommended stock item

