



# REPLACEMENT PARTS LIST

## Model B44 VICTOR SPECIAL

FROM ENGINE AND FRAME NUMBERS HD 00101 B44VS

CATALOGUE NUMBER 00-5708

1970

CATALOGUE OF



FOR

## **B44 Victor Special**

ISSUED BY

**B.S.A. MOTOR CYCLES LTD.**

Service Department, Armoury Road,  
Birmingham 11

TELEPHONE . . . . . 021-772-2381

TELEGRAMS . . . . . "SELMOTO BIRMINGHAM"

### **B.S.A. MOTOR CYCLES LTD.**

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*Telegrams and Cables:* "SELMOTO BIRMINGHAM"

Contractors to Her Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

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## SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the **appropriate number to part number**.

### EXAMPLE:

PETROL TANK 40-8101/273

### PETROL TANK:

POLISHED ALLOY AND YELLOW, POLISHED CAP .. .. . /273

### MUDGUARDS:

CHROME .. .. . /003

### OTHER PARTS:

CHROME .. .. . /003

BLACK .. .. . /007

SILVER .. .. . /165

### PRICES:

No price codes are quoted in this list. For prices please refer to the Master Price List No. 00-5125.

Wherever possible details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14-7006 Socket screw ( $\frac{1}{4}$ " Unified Coarse  $\times$  1") =  $\frac{1}{4}$ " diameter Unified Coarse thread 1" long under head.

Vital components, which are manufactured from special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

**CARBURETTORS:**

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

**CHAINS:**

REYNOLDS CHAINS LIMITED, WYTHENSHAW, MANCHESTER.

**ELECTRICAL EQUIPMENT:**

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

**SPEEDOMETERS:**

SMITH'S MOTOR ACCESSORIES LIMITED, CRICKLEWOOD WORKS, LONDON N.W.2.

**TYRES:**

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.

**SPARKING PLUGS:**

CHAMPION SPARKING PLUG COMPANY LIMITED, FELTHAM, MIDDLESEX.

**SHOCK ABSORBERS:**

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH, STAFFS.



## ASSEMBLIES COMPLETE

| <i>Spares No.</i> | <i>Description</i>  |
|-------------------|---|
| 00-3171           | TOP OVERHAUL GASKET SET.  |
| 00-3313           | FULL OVERHAUL GASKET SET.   |
| 00-3463           | PISTON RING SET (standard).                                       |
| 00-3464           | PISTON RING SET (+·010"; ·254 mm.).                               |
| 00-3465           | PISTON RING SET (+·020"; ·508 mm.).                               |
| 00-3474           | PISTON RING SET (standard, alternative Hepworth and Grandage).    |
| 00-3475           | PISTON RING SET (+·010", alternative Hepworth and Grandage).      |
| 00-3476           | PISTON RING SET (+·020"; alternative Hepworth and Grandage).      |
| 71-1090           | ENGINE/GEARBOX UNIT COMPLETE LESS CARBURETTER AND EXHAUST SYSTEM. |
| 71-1120           | CRANKCASE COMPLETE WITH FIXED FITTINGS.                           |
| 70-9548           | FLYWHEEL AND CONNECTING ROD ASSEMBLY.                             |
| 57-4017           | CLUTCH ASSEMBLY COMPLETE.   |
| 71-1134           | OIL PUMP COMPLETE.  |
| 82-9214           | FRAME COMPLETE WITH FIXED FITTINGS.                               |
| 97-3903           | FRONT FORK ASSEMBLY.  |
| 68-5554           | FRONT WHEEL WITH SPINDLE AND BEARINGS.                            |
| 68-5535           | FRONT HUB WITH SPINDLE AND BEARINGS.                              |
| 41-6009           | REAR WHEEL WITH SPINDLE AND BEARINGS.                             |
| 41-6022           | REAR HUB WITH SPINDLE AND BEARINGS.                               |

## PISTON CHART

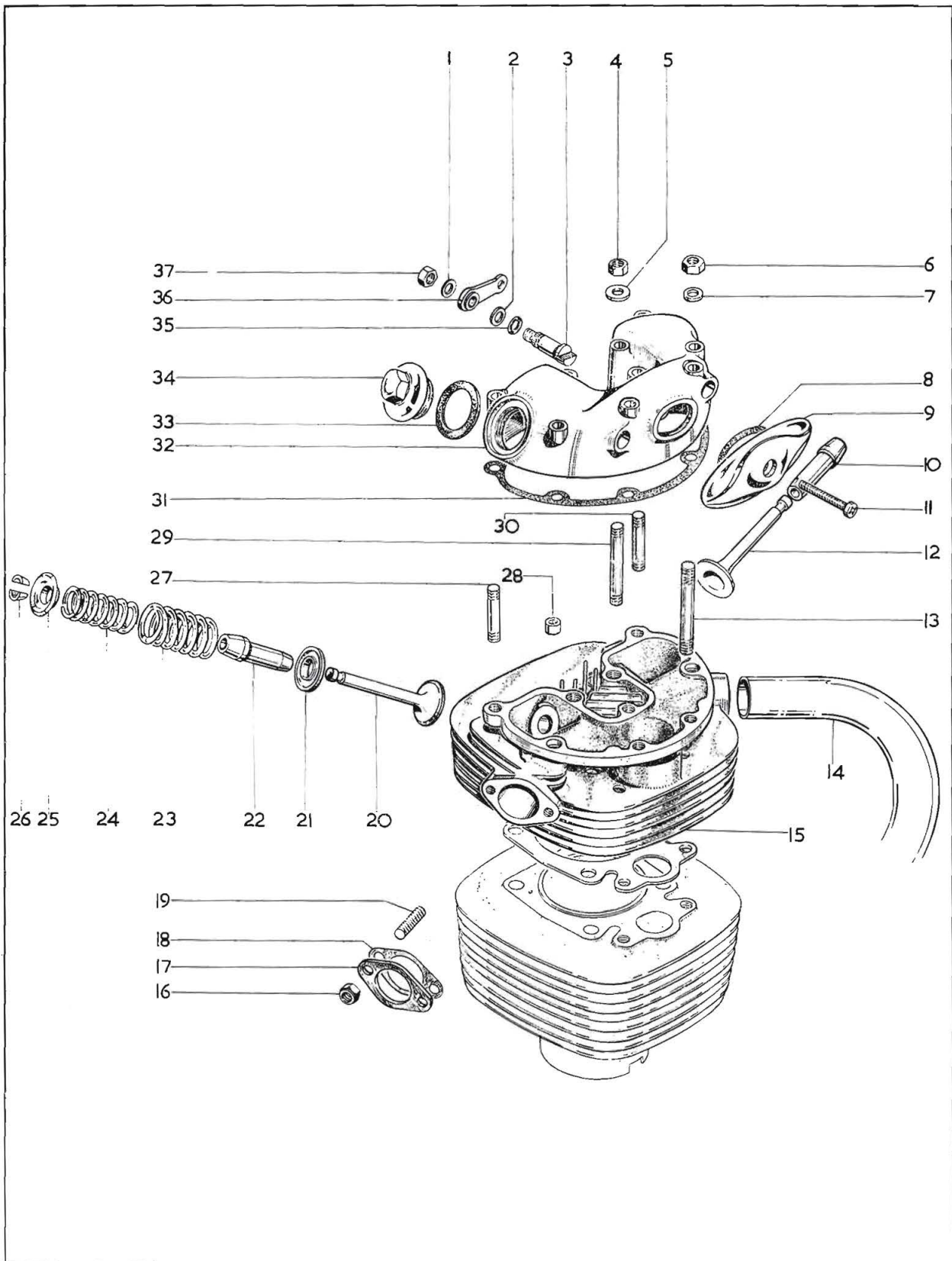
| PISTONS COMPLETE  |                                    |                                    |                                    |  |
|-------------------|------------------------------------|------------------------------------|------------------------------------|--|
| Compression Ratio | Standard                           | + .010"<br>(.254 mm.)              | + .020"<br>(.508 mm.)              |  |
| 9.4 : 1           | 41-0793                            | 41-0795                            | 41-0797                            |  |
|                   | COMPRESSION RINGS                  |                                    |                                    |  |
|                   | Taper<br>41-0092 (2)               | Taper<br>41-0104 (2)               | Taper<br>41-0093 (2)               | Standard<br>Fitting                            |
|                   | Top<br>70-8203<br>Taper<br>70-8202 | Top<br>70-8313<br>Taper<br>70-8312 | Top<br>70-8293<br>Taper<br>70-8291 | Alternative<br>Hepworth &<br>Grandage<br>Rings |
|                   | SCRAPER RINGS                      |                                    |                                    |  |
|                   | 41-0098                            | 41-0102                            | 41-0099                            | Standard<br>Fitting                            |
|                   | 70-8204                            | 70-8314                            | 70-8295                            | Alternative<br>Hepworth &<br>Grandage<br>Rings |

## CARBURETTER SETTINGS

| Spares Number | Makers Number | Main Jet | Pilot Jet | Throttle Slide | Needle Jet | Needle Position |
|---------------|---------------|----------|-----------|----------------|------------|-----------------|
| 19-2425       | R930/38       | 240      | 622/107   | 3½             | .106       | 1               |

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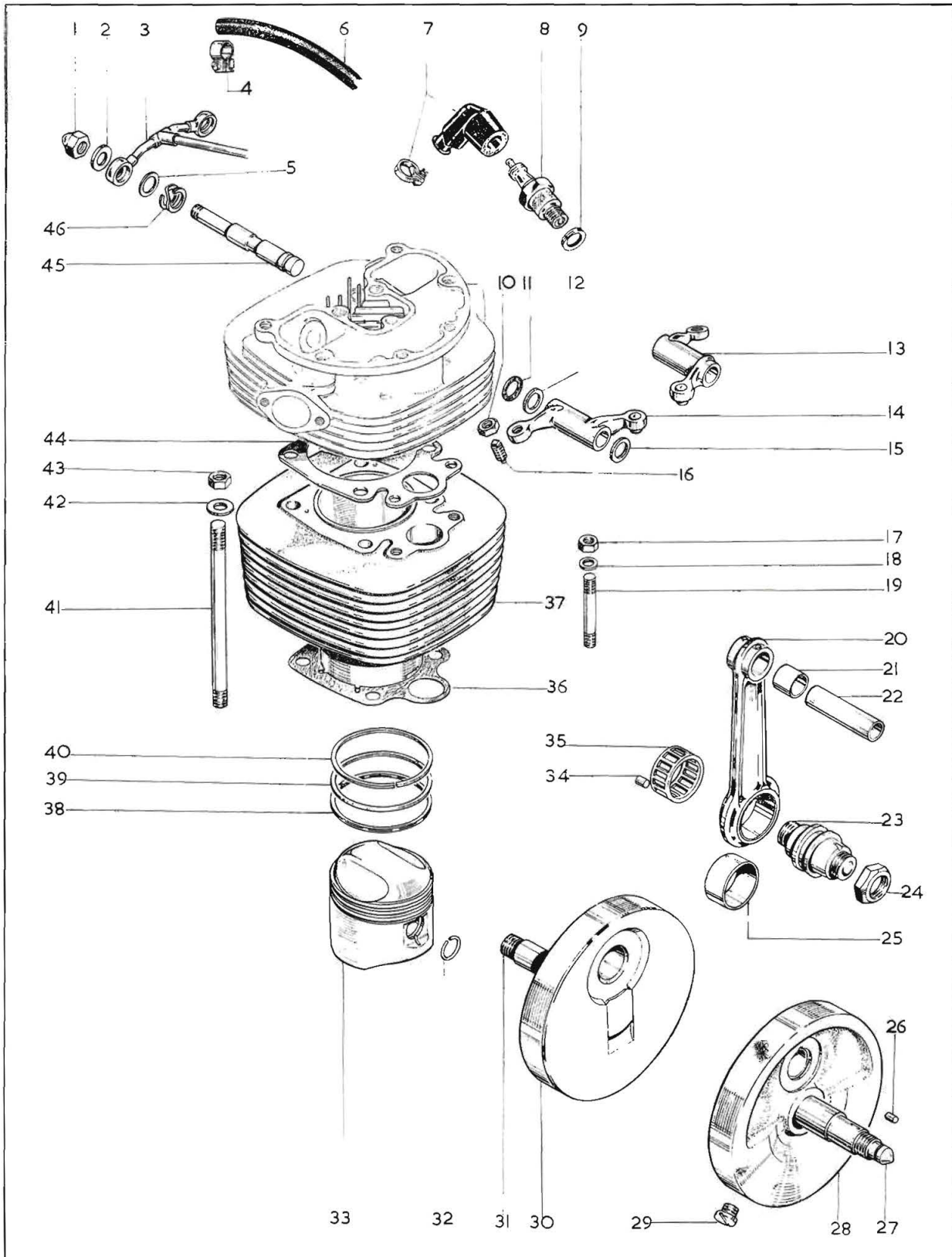
## CYLINDER HEAD, EXHAUST PIPE

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
|            | 00-3171    | Decoke gasket set .. .. .  | 1       |
|            | 00-3313    | Full overhaul gasket set .. .. .   | 1       |
| 1.         | 02-0525    | Washer for nut, line 37 ( $\frac{1}{4}'' \times \frac{1}{2}'' \times .048''$ ) .. .. .   | 1       |
| 2.         | 15-5155    | Washer, valve lifter ( $21/64'' \times \frac{1}{2}'' \times .048''$ ) .. .. .  | 1       |
| 3.         | 40-0417    | Exhaust valve lifter .. .. .   | 1       |
| 4.         | 24-6040    | Nut, rocker box ( $\frac{5}{16}''$ British Standard Cycle) .. .. .   | 2       |
| 5.         | 02-0923    | Washer, rocker box nut ( $\frac{5}{16}'' \times \frac{5}{8}'' \times \frac{1}{16}''$ ) .. .. .                                 | 2       |
| 6.         | 40-0209    | Nut, rocker box ( $\frac{1}{4}''$ British Standard Cycle) .. .. .  | 7       |
| 7.         | 02-0525    | Washer, rocker box nut ( $\frac{1}{4}'' \times \frac{1}{2}'' \times .048''$ ) .. .. .  | 7       |
| 8.         | 40-0056    | Gasket, rocker inspection cover .. .. .  | 1       |
| 9.         | 40-0208    | Rocker inspection cover .. .. .  | 1       |
| 10.        | 41-0633    | Exhaust valve guide .. .. .  | 1       |
| 11.        | 40-0309    | Screw, rocker inspection cover .. .. .   | 1       |
| 12.        | 41-0789    | Exhaust valve .. .. .  | 1       |
| 13.        | 40-0129*   | Cylinder head stud, long $\frac{1}{4}''$ (British Standard Cycle/British Standard<br>Fine $\times 2-15/16''$ ) .. .. .         | 3       |
| 14.        | 70-9677    | Exhaust pipe complete .. .. .  | 1       |
| 15.        | 41-0784    | Cylinder head with fixed fittings .. .. .  | 1       |
| 16.        | 42-4476    | Carburetter stud nut ( $\frac{5}{16}''$ British Standard Cycle) .. .. .  | 2       |
| 17.        | 70-7821    | Tufnol washer, carburetter joint .. .. .   | 1       |
| 18.        | 65-1417    | Carburetter joint gasket .. .. .   | 1       |
| 19.        | 68-0018*   | Carburetter stud ( $\frac{5}{16}''$ British Standard Cycle/British Standard Fine $\times 1\frac{3}{8}''$ ) .. .. .             | 2       |
| 20.        | 41-0788    | Inlet valve .. .. .  | 1       |
| 21.        | 68-0931    | Valve spring bottom cup .. .. .  | 2       |
| 22.        | 41-0632    | Inlet valve guide .. .. .  | 1       |
| 23.        | 65-2494    | Valve spring (outer) .. .. .   | 2       |
| 24.        | 65-2495    | Valve spring (inner) .. .. .   | 2       |
| 25.        | 40-0171    | Valve spring top collar .. .. .  | 2       |
| 26.        | 40-0167    | Valve spring collet .. .. .  | 4       |
| 27.        | 40-0124    | Cylinder head dowel stud .. .. .   | 2       |
| 28.        | 66-3074    | Cylinder head dowel .. .. .  | 2       |
| 29.        | 40-0127    | Rocker box stud ( $\frac{5}{16}''$ British Standard Cycle/British Standard<br>Fine $\times 2-9/16''$ ) .. .. .                 | 2       |
| 30.        | 40-0131*   | Cylinder head stud, short ( $\frac{1}{4}''$ British Standard Cycle/ British<br>Standard Fine $\times 2\frac{1}{4}''$ ) .. .. . | 2       |
| 31.        | 70-7857    | Rocker box gasket .. .. .  | 1       |
| 32.        | 40-0415    | Rocker box .. .. .   | 1       |
| 33.        | 40-0182    | Washer, valve inspection cap .. .. .   | 2       |
| 34.        | 41-0031    | Valve inspection cap .. .. .   | 2       |
| 35.        | 68-0289    | "O" ring, valve lifter .. .. .   | 1       |
| 36.        | 41-0176    | Exhaust valve lifter lever .. .. .   | 1       |
| 37.        | 02-0443    | Nut, valve lifter ( $\frac{1}{4}''$ British Standard Cycle) .. .. .  | 1       |

\*Special material: 13.—EN15. 19.—EN15. 30.—EN15.



Plate 2



# Plate 2

## CYLINDER AND CRANKSHAFT

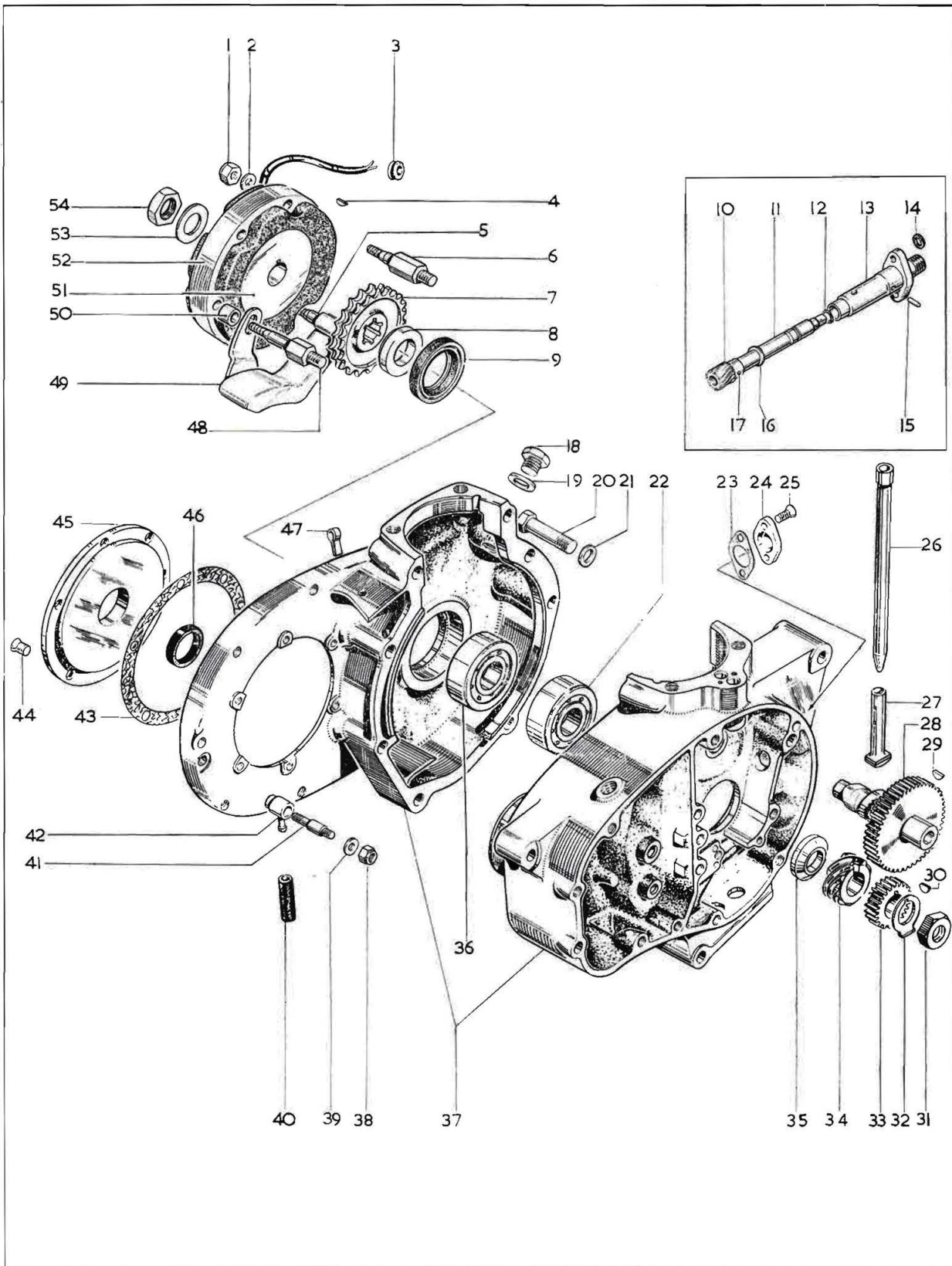
| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 40-0162    | Nut, rocker spindle ( $\frac{3}{8}$ " British Standard Cycle, domed)                       | 2       |
| 2.         | 40-0159    | Washer, oil feed pipe  | 4       |
| 3.         | 41-0807    | Rocker oil feed pipe   | 1       |
| 4.         | 62-0263    | Clip for oil pipe, line 6  | 1       |
| 5.         | 40-0157    | Thrust washer, rocker spindle ( $\frac{3}{8}$ ")   | 2       |
| 6.         | 40-1037    | Flexible oil pipe, rockers   | 1       |
| 7.         | 19-7625    | Spark plug cover (Champion WC548)  | 1       |
| 8.         | 19-7616    | Spark plug (Champion N4)   | 1       |
| 9.         | 66-0102    | Spark plug washer  | 1       |
| 10.        | 24-0563    | Nut, rocker adjusting screw ( $\frac{5}{16}$ " British Standard Cycle)                     | 2       |
| 11.        | 40-0148    | "O" ring, rocker spindle   | 2       |
| 12.        | 40-0158    | Thrust washer, rocker spindle ( $\frac{1}{2}$ ")   | 2       |
| 13.        | 40-0296    | Exhaust rocker complete  | 1       |
| 14.        | 40-0292    | Inlet rocker complete  | 1       |
| 15.        | 40-0158    | Thrust washer, rocker spindle ( $\frac{1}{2}$ ")   | 2       |
| 16.        | 68-0155*   | Rocker adjusting screw ( $\frac{5}{16}$ " British Standard Cycle)                          | 2       |
| 17.        | 24-5160    | Nut, cylinder stud ( $\frac{5}{16}$ " British Standard Cycle)                              | 2       |
| 18.        | 76-0012    | Washer, cylinder stud ( $21/64" \times 9/16" \sim 3/32"$ )                                 | 2       |
| 19.        | 41-0044*   | Cylinder stud ( $\frac{5}{16}$ " British Standard Cycle/British Standard Fine $2-25/32"$ ) | 2       |
| 20.        | 41-0549    | Connecting rod complete  | 1       |
| 21.        | 66-0492    | Small-end bush, connecting rod   | 1       |
| 22.        | 41-0101    | Gudgeon pin  | 1       |
| 23.        | 41-0586    | Crankpin   | 1       |
| 24.        | 41-0588    | Crankpin nut   | 2       |
| 25.        | 41-0183    | Big-end bush, connecting rod   | 1       |
| 26.        | 41-0551    | Peg, crankpin location   | 1       |
| 27.        | 41-0564    | Engine shaft (right-hand)  | 1       |
| 28.        | 41-0554    | Flywheel complete (right-hand)   | 1       |
| 29.        | 40-0043    | Flywheel plug  | 1       |
| 30.        | 70-9549    | Flywheel complete (left-hand)  | 1       |
| 31.        | 41-0579    | Engine shaft (left-hand)   | 2       |
| 32.        | 66-0954    | Gudgeon pin circlip  | 2       |
| 33.        | 41-0793†   | Piston complete  | 1       |
| 34.        | 26-0650    | Crankpin roller  | 24      |
| 35.        | 40-0572    | Crankpin roller cage   | 1       |
| 36.        | 70-7727    | Cylinder base washer   | 1       |
| 37.        | 41-0787    | Cylinder barrel  | 1       |
| 38.        | 41-0098†   | Piston scraper ring  | 1       |
| 39.        | 41-0092†   | Piston compression ring  | 1       |
| 40.        | 41-0092†   | Piston compression ring  | 1       |
| 41.        | 21-1964    | Stud, cylinder holding   | 4       |
| 42.        | 41-0639    | Washer for nut, line 43  | 4       |
| 43.        | 14-0304    | Nut, cylinder holding down ( $7/16"$ Unified Fine)   | 4       |
| 44.        | 41-0638    | Cylinder head gasket   | 1       |
| 45.        | 40-0294    | Rocker spindle, inlet and exhaust  | 2       |
| 46.        | 40-0156    | Spring washer, rocker spindle  | 1       |
|            | 70-9548    | Flywheel and connecting rod assembly   | 1       |
|            | 41-0548    | Connecting rod and crankpin assembly   | 1       |

\*Special material: 16.—EN9. 19.—EN14B.

†See page 6.



Plate 3



# Plate 3

## CRANKCASE

| Plate Ref. | Spares No. | Description   | Per Set  |
|------------|------------|---|----------|
| 1.         | 14-1901    | Stator self-lock nut .. .. .  | 3        |
| 2.         | 02-0525    | Washer, stator fixing ( $\frac{1}{4}" \times \frac{1}{2}" \times .048"$ ) .. .. .                                 | 3        |
| 3.         | 40-0705    | Grommet, generator lead .. .. .   | 1        |
| 4.         | 41-0673    | Key, rotor to shaft .. .. .   | 1        |
| 5.         | 21-1896*   | Bottom stud, stator fixing ( $\frac{1}{4}"$ Unified Fine $\times \frac{5}{16}"$ Unified Coarse $\times 2-9/16"$ ) | 1        |
| 6.         | 21-1895*   | Front stud, stator fixing ( $\frac{1}{4}"$ Unified Fine $\times \frac{5}{16}"$ Unified Coarse $\times 2-19/32"$ ) | 1        |
| 7.         | 41-0615    | Engine sprocket (28 teeth) .. .. .  | 1        |
| 8.         | 40-0325    | Engine sprocket spacer ( $.324"-.327"$ ; 8.229—8.305 mm.) .. .. .   | as reqd. |
| 8.         | 40-0326    | Engine sprocket spacer ( $.309"-.312"$ ; 7.884—7.924 mm.) .. .. .   | as reqd. |
| 8.         | 40-0327    | Engine sprocket spacer ( $.294"-.297"$ ; 7.467—7.543 mm.) .. .. .   | as reqd. |
| 9.         | 40-0025    | Oil seal, crankcase drive-side .. .. .  | 1        |
|            | 70-9428    | Tachometer drive assembly .. .. .   | 1        |
| 10.        | 70-9382    | Tachometer drive shaft gear .. .. .   | 1        |
| 11.        | 70-9381    | Tachometer drive shaft .. .. .  | 1        |
| 12.        | 70-9430    | "O" ring, drive shaft .. .. .   | 1        |
| 13.        | 70-9517    | Drive shaft body .. .. .  | 1        |
| 14.        | 24-0036    | Sealing washer, drive shaft .. .. .   | 1        |
| 15.        | 70-9431    | Locating pin, drive shaft .. .. .   | 1        |
| 16.        | 70-9383    | Thrust washer, drive shaft .. .. .  | 1        |
| 17.        | 70-9429    | Retaining pin, drive gear .. .. .   | 1        |
| 18.        | 21-1872    | Plug timing aperture .. .. .  | 1        |
| 19.        | 70-8896    | Washer for plug, line 18 .. .. .  | 1        |
| 20.        | 21-1892    | Bolt, crankcase ( $\frac{5}{16}"$ Unified Coarse $\times 1\frac{1}{2}"$ ) .. .. .                                 | 3        |
| 21.        | 02-0923    | Washer, crankcase bolt ( $\frac{5}{16}" \times \frac{5}{8}" \times \frac{1}{16}"$ ) .. .. .                       | 3        |
| 22.        | 24-0732    | Bearing, right-hand (Hoffman 325) .. .. .   | 1        |
| 23.        | 70-9432    | Gasket, tachometer drive .. .. .  | 1        |
| 24.        | 70-9384    | Cover plate, tachometer drive hole .. .. .  | 1        |
| 25.        | 40-0242*   | Screw, tachometer drive (2 British Association $\times 27/64"$ countersunk)                                       | 2        |
| 26.        | 41-0790    | Push rod, inlet and exhaust .. .. .   | 2        |
| 27.        | 70-7739    | Tappet, inlet and exhaust .. .. .   | 2        |

Plate 3—continued

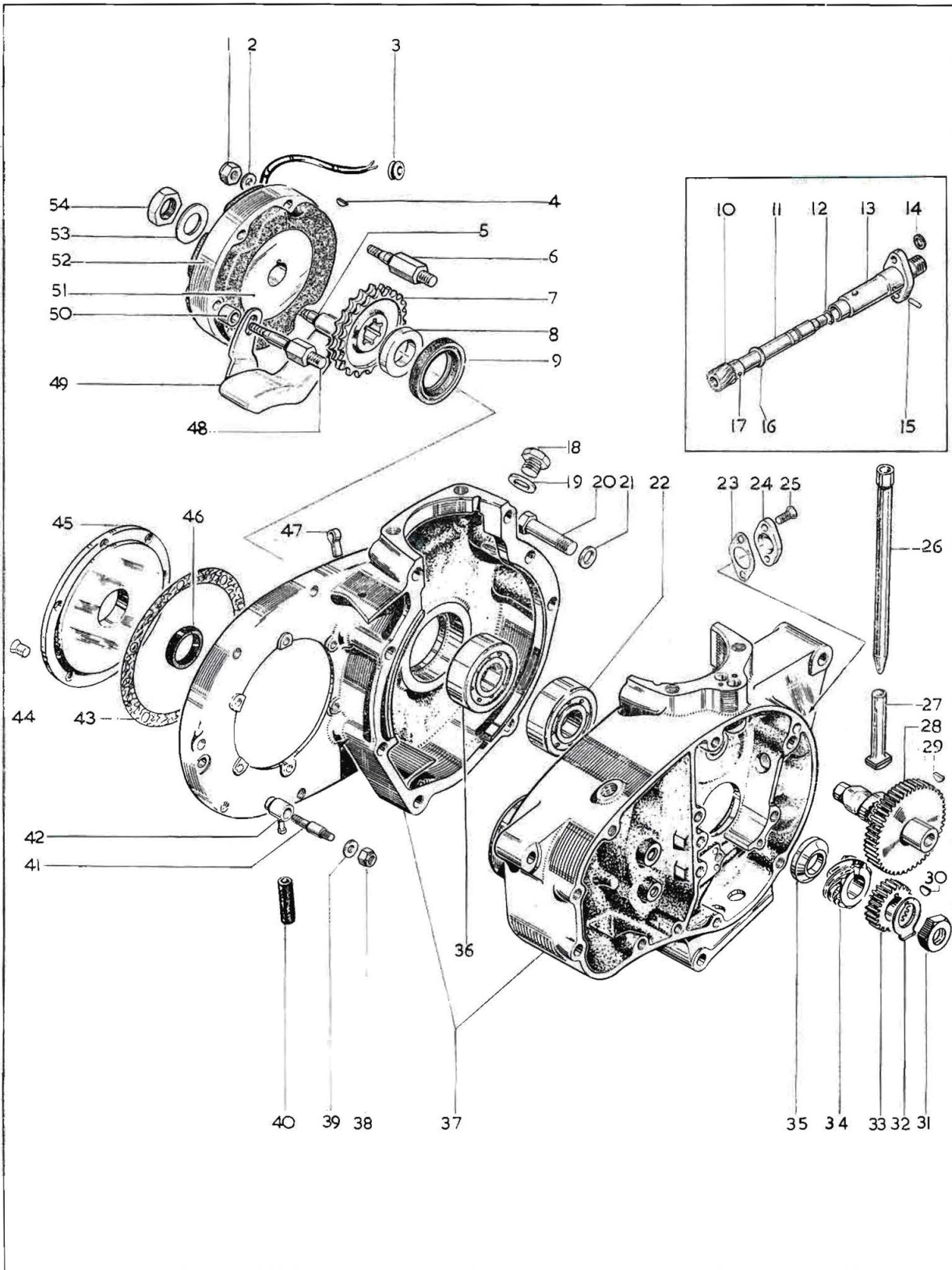




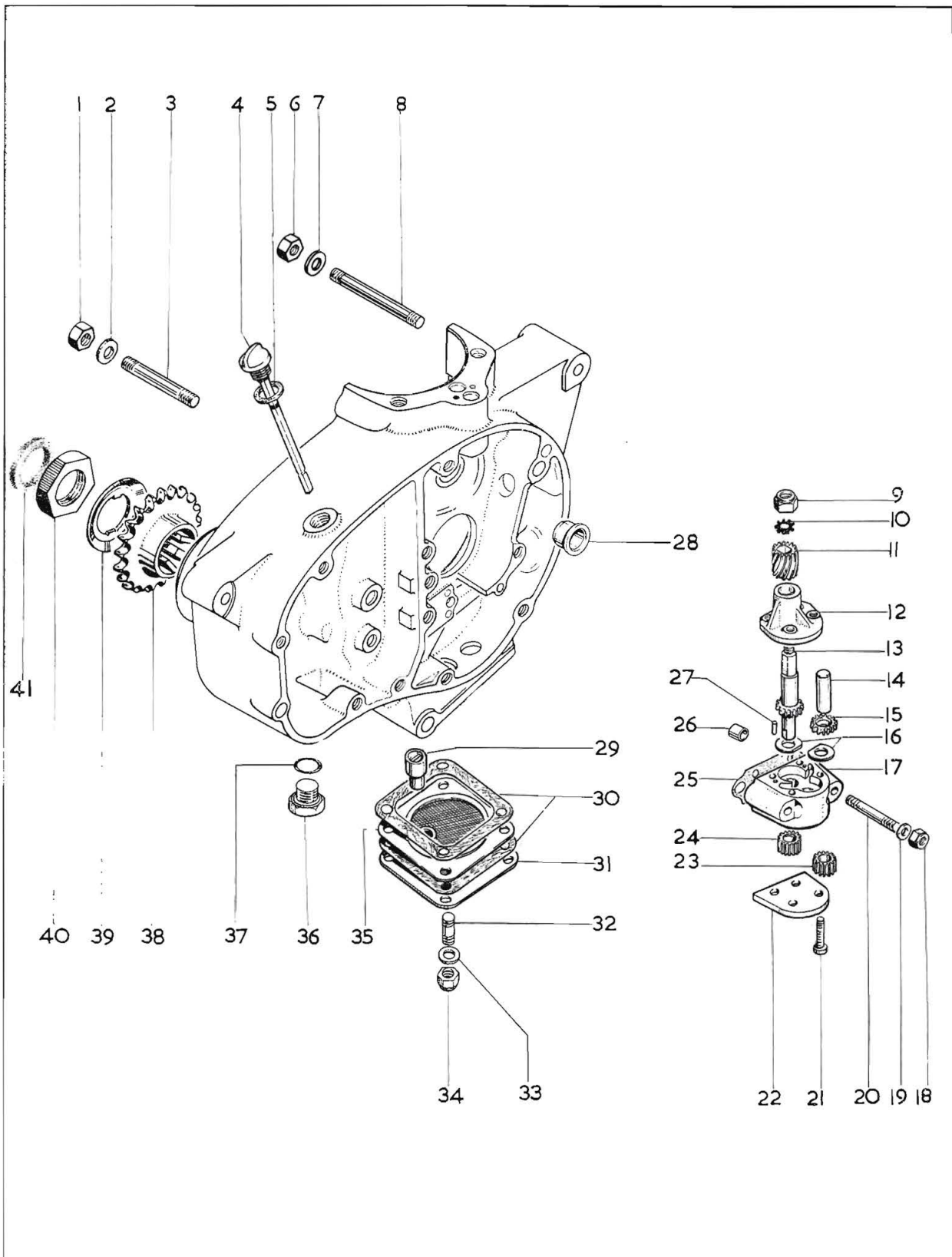
Plate 3—continued

CRANKCASE

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 28.        | 71-1124    | Camshaft complete .. .. .   | 1       |
| 29.        | 40-0118    | Key, camshaft pinion .. .. .  | 1       |
| 30.        | 41-0560    | Key, crankshaft pinion .. .. .  | 1       |
| 31.        | 37-1798    | Nut, crankshaft ( $\frac{5}{8}$ " British Standard Fine) .. .. .  | 1       |
| 32.        | 40-0455    | Lockwasher, crankshaft nut .. .. .  | 1       |
| 33.        | 41-0569    | Pinion, crankshaft .. .. .  | 1       |
| 34.        | 41-0567    | Oil pump drive, crankshaft .. .. .  | 1       |
| 35.        | 41-0565    | Thrust washer, oil pump drive .. .. .   | 1       |
| 36.        | 24-0724    | Bearing, left-hand (Hoffman R325L) .. .. .  | 1       |
| 37.        | 71-1120    | Crankcase with fixed fittings .. .. .   | 1       |
| 38.        | 14-1901    | Nut, chain oiler stud .. .. .   | 1       |
| 39.        | 02-0525    | Washer, chain oiler bolt ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " -048") .. .. .  | 1       |
| 40.        | 40-0375    | Oil pipe, rear chain oiler .. .. .  | 1       |
| 41.        | 21-1985*   | Stud, rear chain oiler ( $\frac{1}{4}$ " Unified Coarse/Unified Fine $\times$ $1\frac{5}{8}$ ") .. .. .                     | 1       |
| 42.        | 68-0383    | Rear chain oiler .. .. .  | 1       |
| 43.        | 40-0241    | Gasket, primary case back .. .. .   | 1       |
| 44.        | 40-0246    | Screw, primary case back (2 British Association $\times$ $\frac{5}{16}$ ") .. .. .  | 6       |
| 45.        | 70-3789    | Cover plate, primary case back .. .. .  | 1       |
| 46.        | 40-0243    | Oil seal, primary case back .. .. .   | 1       |
| 47.        | 40-9190    | Clip, generator leads .. .. .   | 1       |
| 48.        | 21-1894*   | Rear stud, stator fixing ( $\frac{1}{4}$ " Unified Fine $\times$ $\frac{5}{16}$ " Unified Coarse $\times$ 2-19/32") .. .. . | 1       |
| 49.        | 41-0143    | Chain tensioner, primary .. .. .  | 1       |
| 50.        | 41-0146    | Distance piece, chain tensioner .. .. .   | 1       |
| 51.        | 19-8019    | Generator rotor (Lucas 54213901) .. .. .  | 1       |
| 52.        | 19-1262    | Generator stator (Lucas 47205) .. .. .  | 1       |
| 53.        | 29-2054    | Washer, rotor fixing .. .. .  | 1       |
| 54.        | 29-2053    | Nut, rotor fixing .. .. .   | 1       |

\*Special material: 5.—EN8. 6.—EN14B. 25.—EN8R. 41.—EN14B. 48.—EN14B.

Plate 4



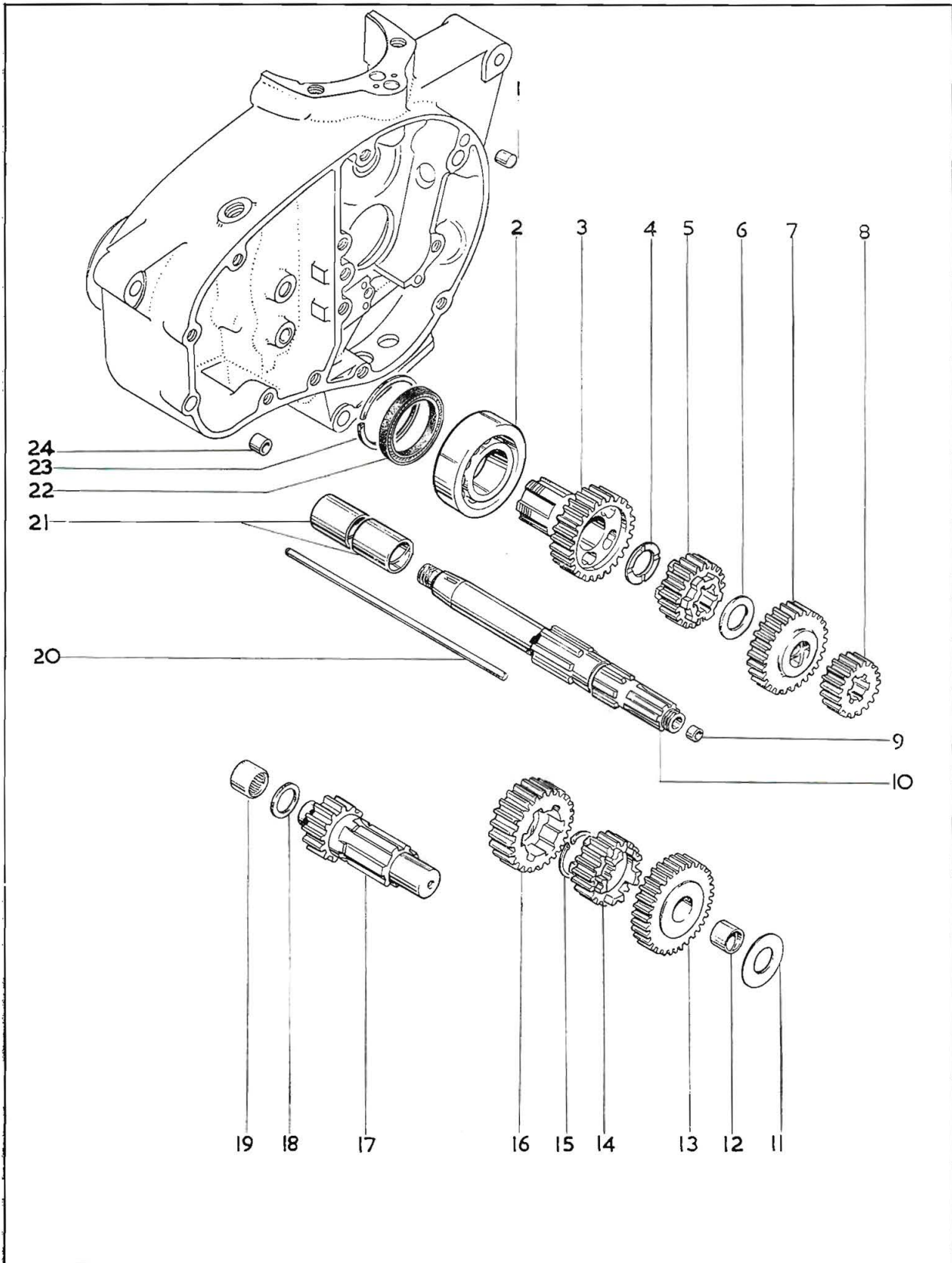
# Plate 4

## OIL PUMP, GEARBOX SPROCKET

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 14-0302    | Nut, crankcase stud ( $\frac{5}{16}$ " Unified Fine)   | 2       |
| 2.         | 02-0923    | Washer for nut, line 1 ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ " )       | 2       |
| 3.         | 21-1890    | Crankcase stud, rear ( $\frac{5}{16}$ " Unified Fine/Unified Coarse $\times$ 2-11/16")               | 2       |
| 4.         | 40-1033    | Gearbox dipstick .. .. .   | 1       |
| 5.         | 57-0948    | Dipstick washer .. .. .  | 1       |
| 6.         | 14-0302    | Nut, crankcase stud ( $\frac{5}{16}$ " Unified Fine)   | 2       |
| 7.         | 02-0923    | Washer for nut, line 6 ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ " )       | 2       |
| 8.         | 21-1889    | Crankcase stud (top) .. .. .   | 2       |
| 9.         | 40-0414    | Nut, oil pump spindle ( $\frac{1}{4}$ " British Standard Cycle) ..                                   | 1       |
| 10.        | 29-0541    | Lockwasher, oil pump spindle .. .. .   | 1       |
| 11.        | 41-0603    | Oil pump driving gear .. .. .  | 1       |
| 12.        | 71-1139    | Oil pump spindle housing .. .. .   | 1       |
| 13.        | 71-1141    | Oil pump driving spindle .. .. .   | 1       |
| 14.        | 71-1147    | Oil pump driven spindle .. .. .  | 1       |
| 15.        | 41-0713    | Oil pump feed gear (driven) .. .. .  | 1       |
| 16.        | 41-0714    | Oil pump thrust washer .. .. .   | 2       |
| 17.        | 71-1136    | Oil pump body .. .. .  | 1       |
| 18.        | 14-1901    | Nut, oil pump mounting ( $\frac{1}{4}$ " Unified Fine) .. .. .                                       | 2       |
| 19.        | 68-0938    | Washer, oil pump mounting ( $\frac{17}{64}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ " )   | 2       |
| 20.        | 21-1893*   | Stud, oil pump mounting ( $\frac{1}{4}$ " Unified Fine/Unified Coarse $\times$ 2- $\frac{3}{16}$ " ) | 2       |
| 21.        | 41-0609    | Screw, oil pump cover plate ( $\frac{3}{16}$ " British Standard Cycle $\times$ 1- $\frac{5}{16}$ " ) | 4       |
| 22.        | 67-1391    | Oil pump cover plate .. .. .   | 1       |
| 23.        | 41-0605    | Oil pump scavenge gear (driven) .. .. .  | 1       |
| 24.        | 71-1143    | Oil pump scavenge gear (driver) .. .. .  | 1       |
| 25.        | 41-0804    | Oil pump gasket .. .. .  | 1       |
| 26.        | 41-0706    | Dowel, oil pump .. .. .  | 2       |
| 27.        | 71-1148    | Dowel, oil pump body .. .. .   | 2       |
| 28.        | 70-8315    | Camshaft bush .. .. .  | 1       |
| 29.        | 41-0624    | Scavenge valve complete .. .. .  | 1       |
| 30.        | 67-1288    | Scavenge cover gasket .. .. .  | 2       |
| 31.        | 67-1286    | Scavenge cover .. .. .   | 1       |
| 32.        | 14-1401    | Stud, scavenge cover ( $\frac{1}{4}$ " Unified Fine/Unified Coarse $\times$ 1")                      | 4       |
| 33.        | 02-0525    | Washer, scavenge cover ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ .048") .. .. .            | 4       |
| 34.        | 14-1901    | Locknut, scavenge cover ( $\frac{1}{4}$ " Unified Fine) .. .. .                                      | 4       |
| 35.        | 70-9979    | Crankcase filter assembly .. .. .  | 1       |
| 36.        | 21-1857    | Drain plug, gearbox ( $\frac{1}{2}$ " Unified Coarse)  | 1       |
| 37.        | 68-3168    | "O" ring, drain plug .. .. .   | 1       |
| 38.        | 41-3092    | Gearbox sprocket (17 teeth) .. .. .  | 1       |
| 39.        | 40-3121    | Lockwasher, gearbox sprocket .. .. .   | 1       |
| 40.        | 40-3051*   | Nut, gearbox sprocket (1- $\frac{3}{16}$ " $\times$ 20 threads per inch, Whitworth)                  | 1       |
| 41.        | 90-6074    | Felt washer, gearbox sprocket .. .. .  | 1       |
|            | 71-1134    | Oil pump complete .. .. .  | 1       |

\*Special material: 20.—EN14B. 40.—EN8.

Plate 5



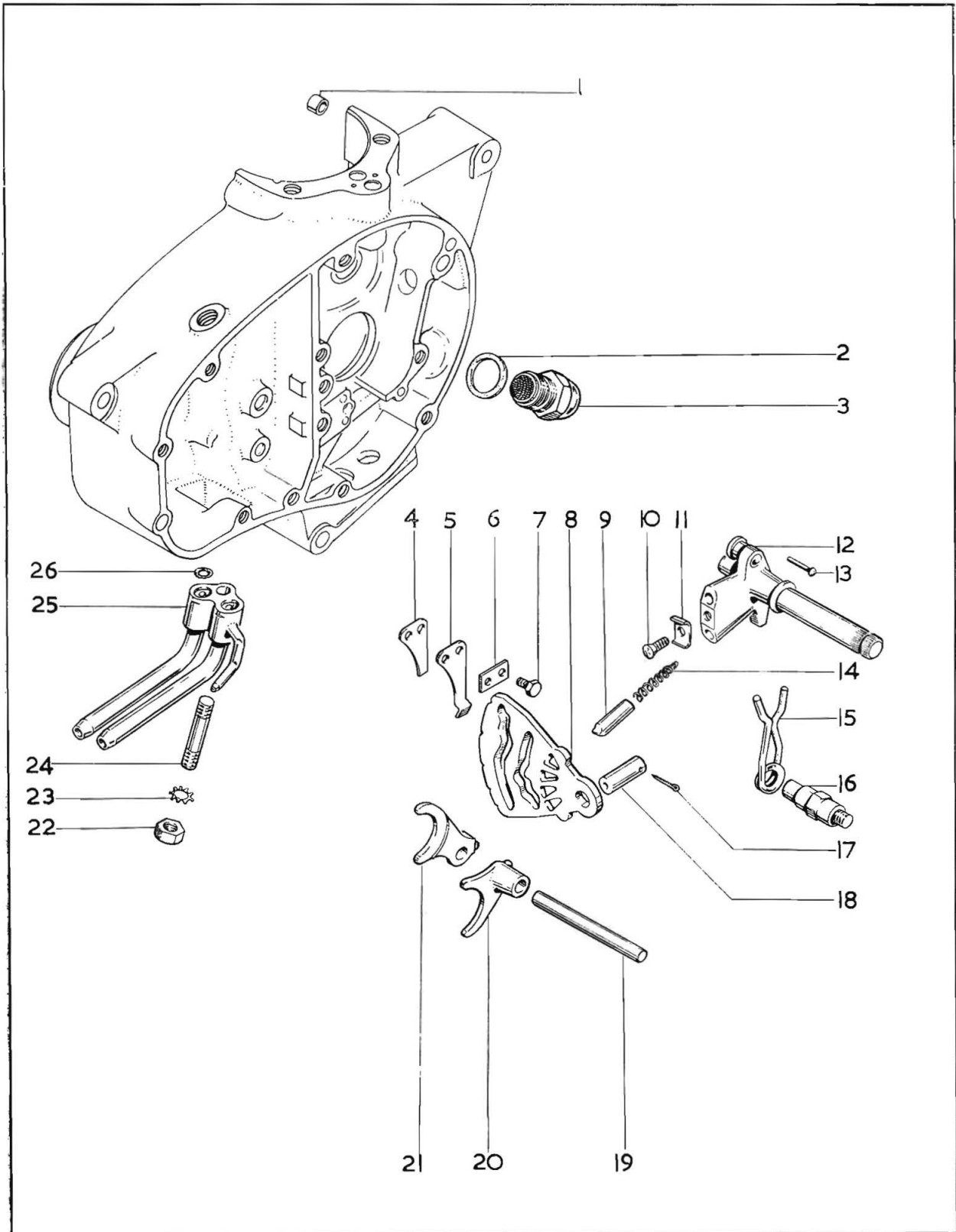


# Plate 5

## GEAR CLUSTER

| Plate Ref. | Spares No. | Description   | Per Set  |
|------------|------------|---|----------|
| 1.         | 40-0394    | Dowel, inner cover to crankcase .. .. .               | 2        |
| 2.         | 29-3857    | Mainshaft bearing (Hoffman 130) .. .. .               | 1        |
| 3.         | 57-3872    | Pinion, mainshaft top gear (22 teeth) .. .. .         | 1        |
| 4.         | 40-3020    | Spacer (.093"—.094"; 2.3622—2.3876 mm.) .. .. .       | as reqd. |
| 4.         | 40-3126    | Spacer (.098"—.099"; 2.4892—3.1146 mm.) .. .. .       | as reqd. |
| 4.         | 40-3127    | Spacer (.103"—.104"; 2.6162—2.6416 mm.) .. .. .       | as reqd. |
| 5.         | 57-3876    | Pinion, layshaft second gear (21 teeth) .. .. .       | 1        |
| 6.         | 40-3019    | Spacer (.075"—.076"; 1.905—1.9304 mm.) .. .. .        | as reqd. |
| 6.         | 40-3119    | Spacer (.070"—.071"; 1.778—1.8034 mm.) .. .. .        | as reqd. |
| 6.         | 40-3120    | Spacer (.080"—.081"; 2.032—2.0574 mm.) .. .. .        | as reqd. |
| 7.         | 41-3063    | Pinion, mainshaft third gear (24 teeth) .. .. .       | 1        |
| 8.         | 41-3089    | Pinion, mainshaft first gear (16 teeth) .. .. .       | 1        |
| 9.         | 40-3007    | Mainshaft bush, push rod .. .. .                      | 1        |
| 10.        | 40-3254    | Mainshaft with bush .. .. .                           | 1        |
| 11.        | 40-3258    | Layshaft shim .. .. .                                 | 1        |
| 12.        | 40-3262    | Bush, layshaft first gear .. .. .                     | 1        |
| 13.        | 57-3874    | Pinion, layshaft first gear (27 teeth) .. .. .        | 1        |
| 14.        | 57-3877    | Pinion, layshaft third gear (19 teeth) .. .. .        | 1        |
| 15.        | 41-3078    | Layshaft circlip .. .. .                              | 1        |
| 16.        | 41-3070    | Pinion, layshaft second gear (22 teeth) .. .. .       | 1        |
| 17.        | 41-3068    | Layshaft with top gear (14 teeth) .. .. .             | 1        |
| 18.        | 41-3074    | Thrust washer (.083"—.085"; 2.1082—2.159 mm.) .. .. . | as reqd. |
| 18.        | 41-3072    | Thrust washer (.078"—.080"; 1.9812—2.032 mm.) .. .. . | as reqd. |
| 19.        | 40-3292    | Layshaft bearing (Torrington B108) .. .. .            | 1        |
| 20.        | 40-3265    | Clutch push rod .. .. .                               | 1        |
| 21.        | 41-3045    | Bush, mainshaft top gear .. .. .                      | 2        |
| 22.        | 41-3054    | Mainshaft oil seal .. .. .                            | 1        |
| 23.        | 70-6026    | Circlip, mainshaft oil seal .. .. .                   | 1        |
| 24.        | 66-3074    | Dowel, crankcase, inner cover .. .. .                 | 2        |

Plate 6

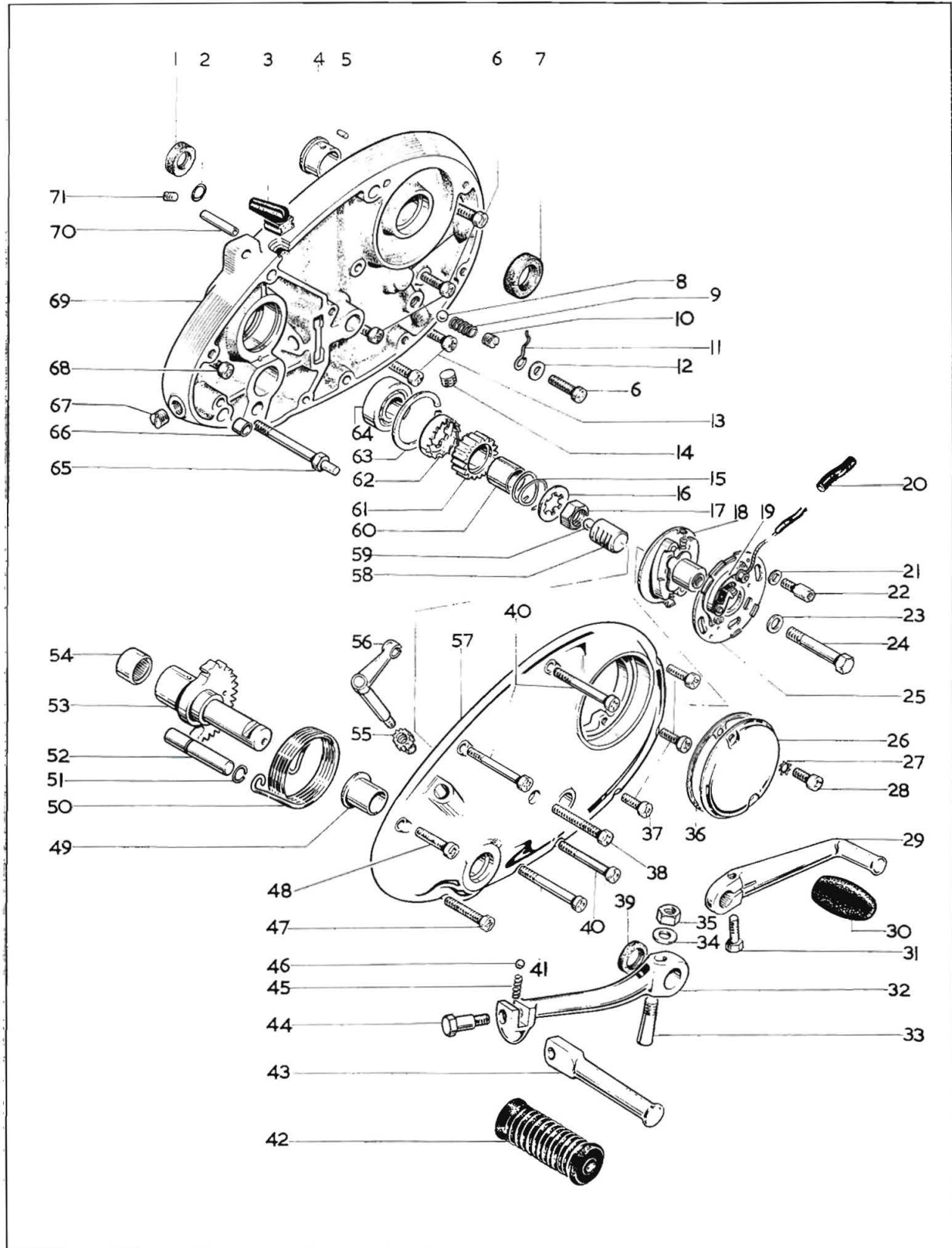


# Plate 6

## GEARCHANGE MECHANISM

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 67-1236    | Crankcase dowel .. .. .  | 1       |
| 2.         | 70-9737    | Pressure release valve washer .. .. .  | 1       |
| 3.         | 71-1327    | Pressure release valve assembly .. .. .  | 1       |
| 4.         | 40-3043    | Spring plate .. .. .   | 1       |
| 5.         | 40-3042    | Cam plate spring .. .. .   | 1       |
| 6.         | 40-3045    | Lock plate for screw, line 7 .. .. .   | 1       |
| 7.         | 40-3044    | Screw, cam plate spring (2 British Association $\times \frac{3}{8}$ " ) .. .. .                        | 2       |
| 8.         | 57-3850    | Cam plate, gearchange .. .. .  | 1       |
| 9.         | 40-3193    | Plunger, gearchange quadrant .. .. .   | 2       |
| 10.        | 40-3323    | Screw, plunger keeper plate (5 British Association $\times \frac{5}{16}$ " ) .. .. .                   | 1       |
| 11.        | 40-3194    | Keeper plate, gearchange quadrant .. .. .  | 1       |
| 12.        | 40-3321    | Gearchange quadrant complete .. .. .   | 1       |
| 13.        | 40-3059    | Rivet, plunger spring .. .. .  | 2       |
| 14.        | 40-3155    | Plunger spring .. .. .   | 2       |
| 15.        | 40-3061    | Gearchange return spring .. .. .   | 1       |
| 16.        | 57-3763    | Anchor bolt, return spring .. .. .   | 1       |
| 17.        | 60-2724    | Split pin, cam plate spindle ( $\frac{3}{32}$ " $\times$ 1" ) .. .. .                                  | 1       |
| 18.        | 40-3291    | Cam plate spindle .. .. .  | 1       |
| 19.        | 40-3032    | Selector fork spindle .. .. .  | 1       |
| 20.        | 40-3033    | Layshaft selector fork .. .. .   | 1       |
| 21.        | 57-3854    | Mainshaft selector fork .. .. .  | 1       |
| 22.        | 14-0302    | Nut, oil pipe union stud ( $\frac{5}{16}$ " Unified Fine) .. .. .                                      | 1       |
| 23.        | 36-0382    | Lockwasher, union stud .. .. .   | 1       |
| 24.        | 21-1891    | Stud, oil pipe union ( $\frac{5}{16}$ " Unified Fine/Unified Coarse $\times 1 \frac{1}{8}$ " ) .. .. . | 1       |
| 25.        | 40-1035    | Crankcase oil pipe union .. .. .   | 1       |
| 26.        | 70-8259    | "O" ring, oil union pipe .. .. .   | 2       |

Plate 7



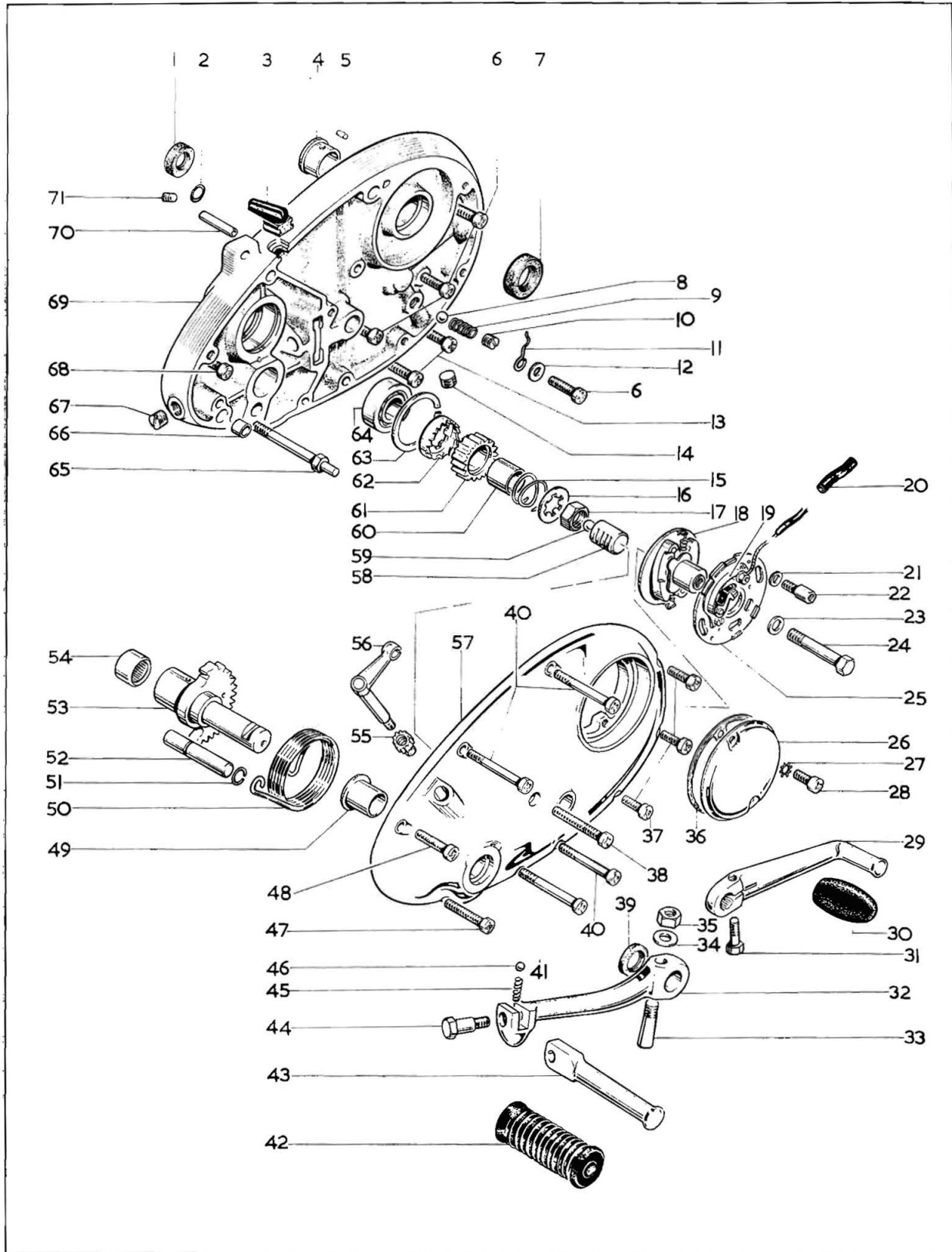


# Plate 7

## FOOTSTART AND FOOTCHANGE

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 1.         | 40-0977    | Oil seal, crankshaft .. .. .  | 1       |
| 2.         | 68-0289    | "O" ring, inner cover .. .. .   | 1       |
| 3.         | 41-0715    | Grommet, contact breaker cable .. .. .  | 1       |
| 4.         | 40-0222    | Camshaft bush .. .. .   | 1       |
| 5.         | 40-0028    | Camshaft bush peg .. .. .   | 1       |
| 6.         | 14-6610    | Screw, inner cover to crankcase ( $\frac{1}{4}$ " Unified Coarse $\times 1\frac{1}{2}$ ") .. .. .         | 4       |
| 7.         | 40-0679    | Camshaft oil seal .. .. .   | 1       |
| 8.         | 97-2704    | Steel ball, non-return valve ( $\frac{1}{4}$ " diameter) .. .. .  | 1       |
| 9.         | 40-0385    | Spring, non-return valve .. .. .  | 1       |
| 10.        | 21-1898    | Plug, non-return valve .. .. .  | 1       |
| 11.        | 90-5268    | Clip, contact breaker leads .. .. .   | 1       |
| 12.        | 02-0525    | Washer, contact breaker lead clip .. .. .   | 1       |
| 13.        | 14-6606    | Bottom screw, inner cover ( $\frac{1}{4}$ " Unified Coarse $\times \frac{3}{4}$ ") .. .. .                | 2       |
| 14.        | 70-9526    | Sealing plug .. .. .  | 2       |
| 15.        | 40-3273    | Spring, kickstart ratchet .. .. .   | 1       |
| 16.        | 40-3257    | Mainshaft lockwasher .. .. .  | 1       |
| 17.        | 76-0271    | Mainshaft nut .. .. .   | 1       |
| 18.        | 19-1853    | Auto-advance unit (Lucas 54419653) .. .. .  | 1       |
| 19.        | 19-1849    | Contact set (Lucas 54419827) .. .. .  | 1       |
| 20.        | 40-0723    | Contact breaker lead sleeve .. .. .   | 1       |
| 21.        | 40-0682    | Washer, contact breaker plate .. .. .   | 2       |
| 22.        | 40-0683    | Pillar bolt, contact breaker plate .. .. .  | 2       |
| 23.        | 68-0331    | Washer, auto-advance unit .. .. .   | 1       |
| 24.        | 14-0208    | Bolt, auto-advance unit .. .. .   | 1       |
| 25.        | 19-1852    | Contact breaker plate (Lucas 54419645) .. .. .  | 1       |
| 26.        | 70-8737    | Contact breaker cover .. .. .   | 1       |
| 27.        | 29-3319    | Lockwasher, cover screw .. .. .   | 2       |
| 28.        | 70-7354    | Screw, contact breaker cover (2 British Association $\times \frac{1}{2}$ ") .. .. .                       | 2       |
| 29.        | 40-3073    | Gearchange lever .. .. .  | 1       |
| 30.        | 89-3208    | Rubber, gearchange pedal .. .. .  | 1       |
| 31.        | 42-6554    | Bolt, gearchange pedal ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{3}{4}$ ") .. .. .           | 1       |
| 32.        | 57-2764    | Kickstart lever complete .. .. .  | 1       |
| 33.        | 02-2579    | Cotter, kickstart lever .. .. .   | 1       |
| 34.        | 02-2580    | Washer, kickstart lever cotter ( $\frac{9}{32}$ " $\times \frac{1}{2}$ " $\times \frac{1}{16}$ ") .. .. . | 1       |
| 35.        | 02-2578    | Nut, kickstart lever cotter ( $\cdot 266$ " British Standard Cycle) .. .. .                               | 1       |
| 36.        | 70-7882    | Gasket, contact breaker cover .. .. .   | 1       |

Plate 7—continued

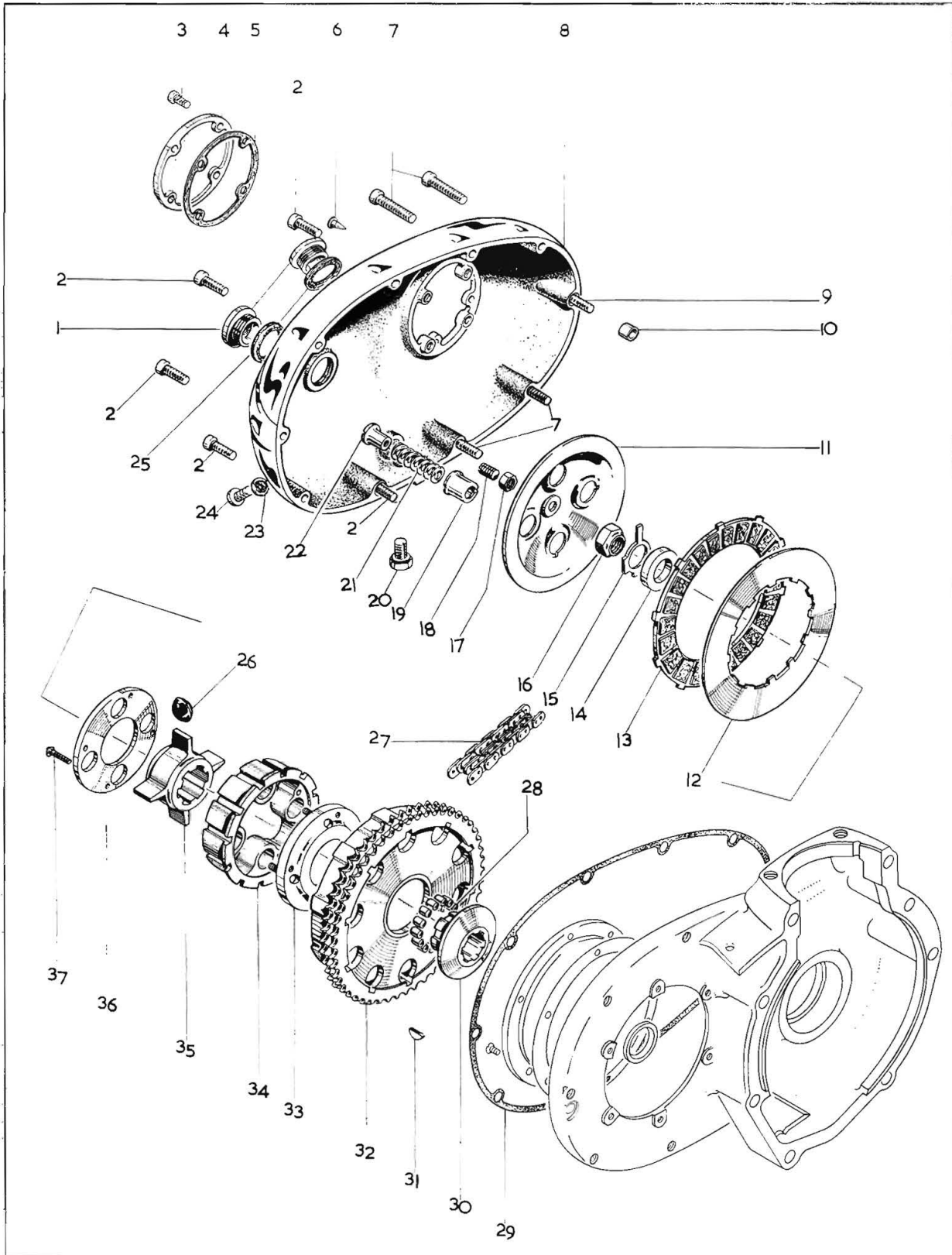


## FOOTSTART AND FOOTCHANGE

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 37.        | 40-0236    | Screw, outer cover (2 British Association $\times \frac{5}{8}$ " ) .. .. .                                 | 3       |
| 38.        | 14-6611    | Screw, outer cover ( $\frac{1}{4}$ " Unified Coarse $\times 1\frac{3}{4}$ " ) .. .. .                      | 1       |
| 39.        | 57-2641    | Oil seal, kickstart spindle .. .. .  | 1       |
| 40.        | 14-6612    | Screw, outer cover ( $\frac{1}{4}$ " Unified Coarse $\times 2$ " ) .. .. .                                 | 3       |
| 41.        | 14-6614    | Screw, outer cover ( $\frac{1}{4}$ " Unified Coarse $\times 2\frac{1}{2}$ " ) .. .. .                      | 1       |
| 42.        | 57-2759    | Pedal rubber, kickstart lever .. .. .  | 1       |
| 43.        | 57-2646    | Folding pedal, kickstart lever .. .. .   | 1       |
| 44.        | 40-3084    | Bolt, kickstart folding pedal ( $\frac{5}{16}$ " British Standard Cycle $\times 1\frac{3}{16}$ " ) .. .. . | 1       |
| 45.        | 40-3085    | Spring, kickstart folding pedal .. .. .  | 1       |
| 46.        | 97-2704    | Ball, kickstart folding pedal ( $\frac{1}{4}$ " diameter) .. .. .  | 1       |
| 47.        | 14-6610    | Screw, outer cover ( $\frac{1}{4}$ " U.N.C. $\times 1\frac{1}{2}$ " ) .. .. .                              | 1       |
| 48.        | 14-6606    | Screw, outer cover ( $\frac{1}{4}$ " Unified Coarse $\times \frac{3}{4}$ " ) .. .. .                       | 1       |
| 49.        | 57-2642    | Bush, kickstart spindle .. .. .  | 1       |
| 50.        | 40-3275    | Return spring, kickstart lever .. .. .   | 1       |
| 51.        | 40-3277    | Circlip, kickstart quadrant stop .. .. .   | 1       |
| 52.        | 40-3276    | Kickstart quadrant stop .. .. .  | 1       |
| 53.        | 57-4070    | Kickstart spindle complete .. .. .   | 1       |
| 54.        | 40-3292    | Bearing, kickstart spindle (Torrington B108) .. .. .   | 1       |
| 55.        | 40-3283    | Pinion, clutch operating lever .. .. .   | 1       |
| 56.        | 57-2750    | Clutch lever complete .. .. .  | 1       |
| 57.        | 70-9433    | Outer timing cover .. .. .   | 1       |
| 58.        | 40-3282    | Rack, clutch operating .. .. .   | 1       |
| 59.        | 65-2593    | Ball, clutch push rod thrust ( $7/32$ " diameter) .. .. .  | 1       |
| 60.        | 40-3272    | Bush, kickstart ratchet pinion .. .. .   | 1       |
| 61.        | 40-3271    | Kickstart ratchet pinion .. .. .   | 1       |
| 62.        | 40-3279    | Kickstart ratchet .. .. .  | 1       |
| 63.        | 76-0528    | Circlip, mainshaft bearing .. .. .   | 1       |
| 64.        | 90-0011    | Bearing, gearbox mainshaft (Hoffman L27) .. .. .   | 1       |
| 65.        | 57-3764    | Anchor bolt, kickstart return spring .. .. .   | 1       |
| 66.        | 66-3074    | Dowel, outer to inner cover .. .. .  | 1       |
| 67.        | 21-1899    | Screw, plug, inner cover .. .. .   | 1       |
| 68.        | 14-6608    | Screw, inner cover ( $\frac{1}{4}$ " Unified Coarse $\times 1$ " ) .. .. .                                 | 1       |
| 69.        | 71-1060    | Inner cover complete .. .. .   | 1       |
| 70.        | 75-0257    | Breather pipe, inner cover .. .. .   | 1       |
| 71.        | 53-3049    | Plug, mainshaft oil feed .. .. .   | 1       |



Plate 8

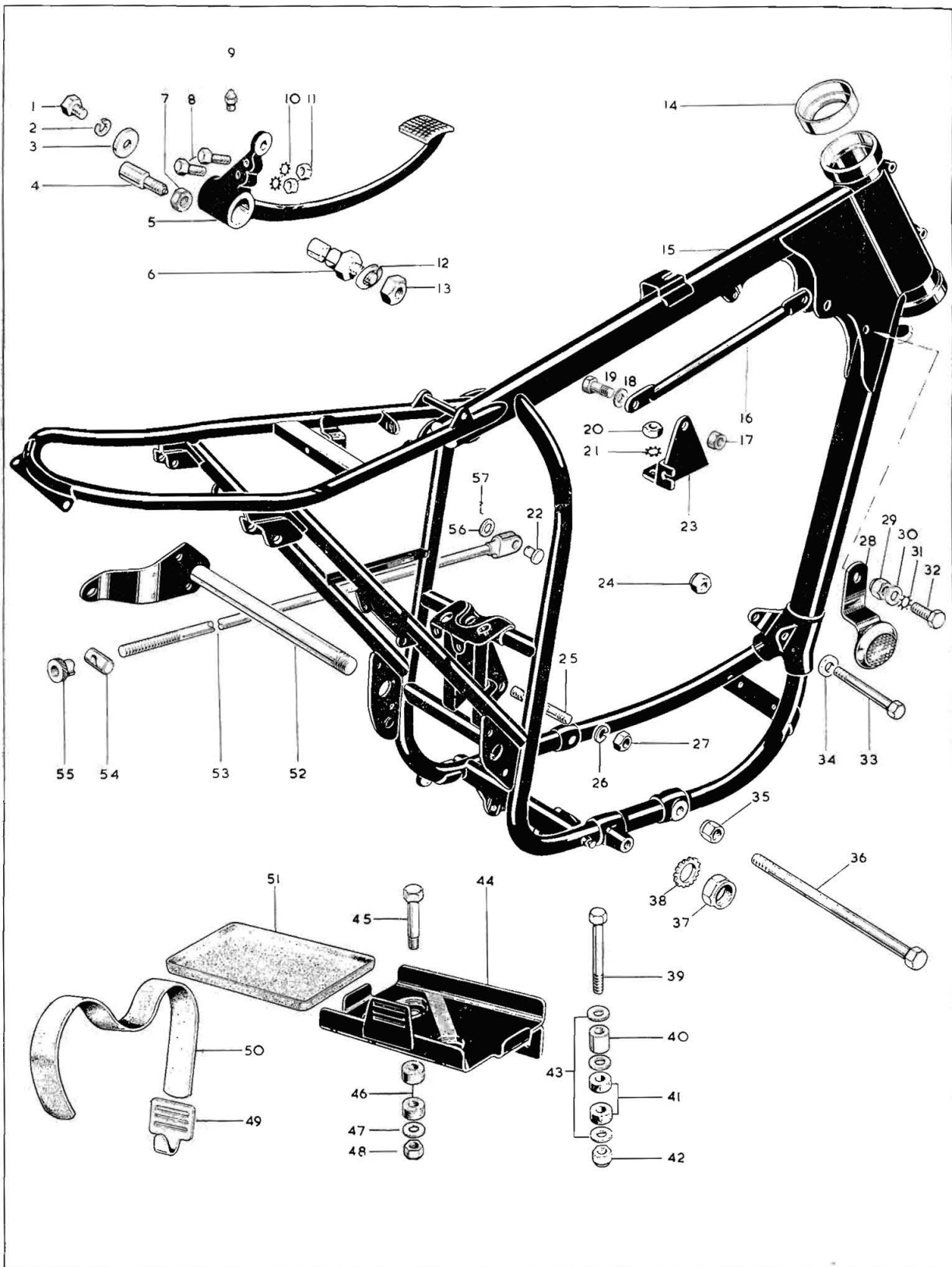


# Plate 8

## CLUTCH AND PRIMARY COVER

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 57-2166    | Screwed plug, primary cover .. .. .  | 1       |
| 1.         | 70-9800    | Screwed breather plug, primary cover .. .. .   | 1       |
| 2.         | 14-6610    | Primary cover screw, short ( $\frac{1}{4}$ " Unified Coarse $\times 1\frac{1}{2}$ ") .. .. .     | 5       |
| 3.         | 76-4116    | Inspection cover screw (2 British Association $\times \frac{1}{2}$ ") .. .. .                    | 4       |
| 4.         | 68-0839    | Timing inspection cover .. .. .  | 1       |
| 5.         | 68-0840    | Gasket, inspection cover .. .. .   | 1       |
| 6.         | 40-1005    | Ignition timing pointer .. .. .  | 1       |
| 7.         | 14-6611    | Primary cover screw, long ( $\frac{1}{4}$ " Unified Coarse $\times 1\frac{3}{4}$ ") .. .. .      | 4       |
| 8.         | 71-1058    | Primary cover assembly .. .. .   | 1       |
| 9.         | 21-1951    | Primary cover screw, dowel hole ( $\frac{1}{4}$ " Unified Cycle $\times 1\frac{7}{8}$ ") .. .. . | 1       |
| 10.        | 66-3074    | Dowel, primary cover to crankcase .. .. .  | 2       |
| 11.        | 57-4019    | Clutch pressure plate .. .. .  | 1       |
| 12.        | 40-3220    | Clutch driven plate .. .. .  | 5       |
| 13.        | 40-3233    | Clutch driving plate .. .. .   | 4       |
| 14.        | 40-3234    | Spacing washer .. .. .   | 1       |
| 15.        | 40-3221    | Lockwasher for nut, line 16 .. .. .  | 1       |
| 16.        | 40-3227    | Clutch retaining nut .. .. .   | 1       |
| 17.        | 02-2395    | Nut, clutch adjusting screw ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                    | 1       |
| 18.        | 40-3230    | Clutch adjusting screw ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{5}{8}$ ") .. .. .  | 1       |
| 19.        | 57-3951    | Clutch spring cup .. .. .  | 4       |
| 20.        | 21-1943    | Primary case drain plug .. .. .  | 1       |
| 21.        | 41-3091    | Clutch spring .. .. .  | 4       |
| 22.        | 41-3215    | Clutch spring nut .. .. .  | 4       |
| 23.        | 71-1065    | Washer, oil level screw .. .. .  | 1       |
| 24.        | 21-2002    | Oil level screw .. .. .  | 1       |
| 25.        | 70-8782    | Washer for screwed plugs, line 1 .. .. .   | 2       |
| 26.        | 41-3212    | Rubber pad, drive and rebound .. .. .  | 8       |
| 27.        | 19-8683    | Primary chain (72 teeth) .. .. .   | 1       |
| 28.        | 40-3206    | Clutch roller .. .. .  | 25      |
| 29.        | 70-7856    | Gasket, primary cover .. .. .  | 1       |
| 30.        | 40-3201    | Clutch hub .. .. .   | 1       |
| 31.        | 40-3150    | Clutch hub key .. .. .   | 1       |
| 32.        | 40-3203    | Clutch chainwheel .. .. .  | 1       |
| 33.        | 40-3207    | Retaining plate (inner) .. .. .  | 1       |
| 34.        | 41-3210    | Clutch centre .. .. .  | 1       |
| 35.        | 41-3209    | Clutch spider .. .. .  | 1       |
| 36.        | 40-3210    | Retaining plate (outer) .. .. .  | 1       |
| 37.        | 40-3330    | Screw, inner and outer retaining plates (1" British Association $\times 15/16$ ") .. .. .        | 1       |
|            | 57-4017    | Clutch assembly complete .. .. .   | 1       |

Plate 9



# Plate 9

## FRAME, BATTERY CARRIER, REAR BRAKE CONTROL

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 40-6030*   | Bolt. brake pedal fulcrum ( $\frac{3}{8}$ " British Standard Cycle $\times$ $\frac{3}{4}$ ") .. .. .                   | 1       |
| 2.         | 03-0111    | Spring washer for bolt. line 1 .. .. .   | 1       |
| 3.         | 30-0196    | Washer. brake pedal pivot .. .. .  | 1       |
| 4.         | 82-9958    | Stop peg. brake pedal .. .. .  | 1       |
| 5.         | 47-7013    | Brake pedal .. .. .  | 1       |
| 6.         | 41-7007    | Brake fulcrum pin .. .. .  | 1       |
| 7.         | 14-0702    | Nut. brake pedal stop peg ( $\frac{5}{16}$ " Unified Fine) .. .. .   | 1       |
| 8.         | 47-7003    | Bolt. brake pedal ( $\frac{1}{4}$ " British Standard Cycle) .. .. .  | 2       |
| 9.         | 28-2080    | Grease nipple. brake pedal .. .. .   | 1       |
| 10.        | 29-0541    | Lockwasher. brake pedal .. .. .  | 2       |
| 11.        | 02-1027    | Nut. brake pedal ( $\frac{1}{4}$ " British Standard Cycle) .. .. .   | 2       |
| 12.        | 02-1967    | Spring washer. fulcrum pin ( $\frac{7}{16}$ " $\times$ $\frac{5}{16}$ " $\times$ $\frac{1}{16}$ ") .. .. .             | 1       |
| 13.        | 02-1925    | Nut. fulcrum pin ( $\frac{7}{16}$ " British Standard Cycle) .. .. .  | 1       |
| 14.        | 66-4149    | Steering head cup .. .. .  | 2       |
| 15.        | 82-9214    | Frame complete .. .. .   | 1       |
| 16.        | 40-0948    | Engine steady stay .. .. .   | 1       |
| 17.        | 42-4475    | Nut. steady stay to frame and bracket ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                                | 2       |
| 18.        | 02-2138    | Washer. steady stay to frame and bracket ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ ") .. .. . | 2       |
| 19.        | 75-4813    | Bolt. steady stay to frame and bracket ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                               | 2       |
| 20.        | 02-0049    | Nut. bracket to head ( $\frac{5}{16}$ " British Standard Cycle) .. .. .  | 2       |
| 21.        | 36-0382    | Lockwasher. bracket to head ( $\frac{5}{16}$ ") .. .. .  | 2       |
| 22.        | 83-1460    | Pivot pin. brake rod .. .. .   | 1       |
| 23.        | 41-0175    | Steady bracket .. .. .   | 1       |
| 24.        | 42-4475    | Nut. front engine bolt ( $\frac{3}{8}$ " British Standard Cycle) .. .. .   | 1       |
| 25.        | 40-4077*   | Rear engine stud ( $\frac{3}{8}$ " British Standard Cycle $\times$ 2.9/16") .. .. .                                    | 1       |
| 26.        | 02-0522    | Spring washer. engine stud ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ .056") .. .. .                          | 2       |
| 27.        | 02-0046    | Nut. rear engine stud ( $\frac{3}{8}$ " British Standard Cycle) .. .. .  | 2       |
| 28.        | 19-1035    | Side reflector (Lucas 57162A) .. .. .  | 2       |
| 29.        | 42-4475    | Nut. reflector mounting ( $\frac{3}{8}$ " British Standard Cycle) .. .. .  | 1       |
| 30.        | 02-2138    | Washer. reflector mounting ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ ") .. .. .               | 1       |



Plate 9—continued

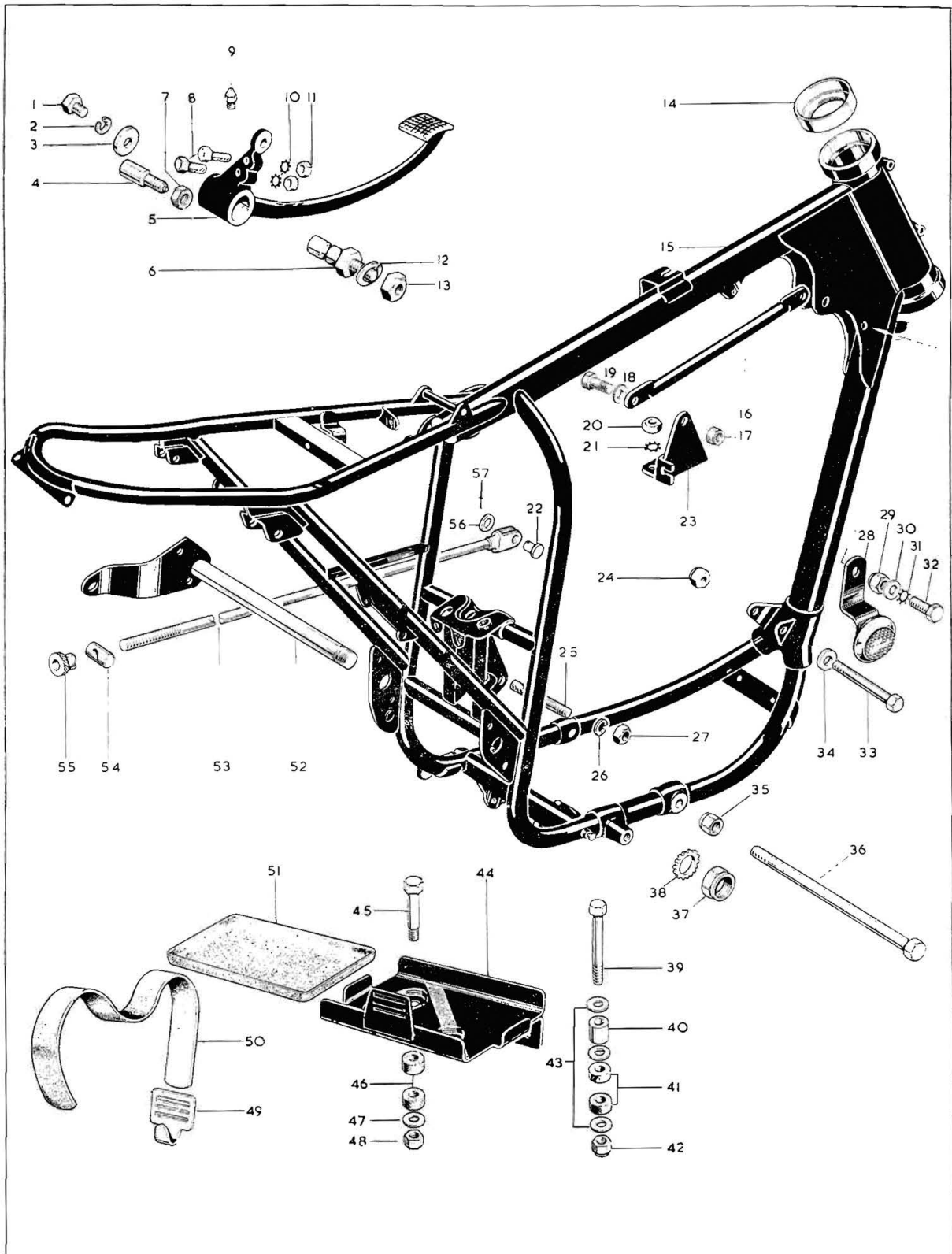


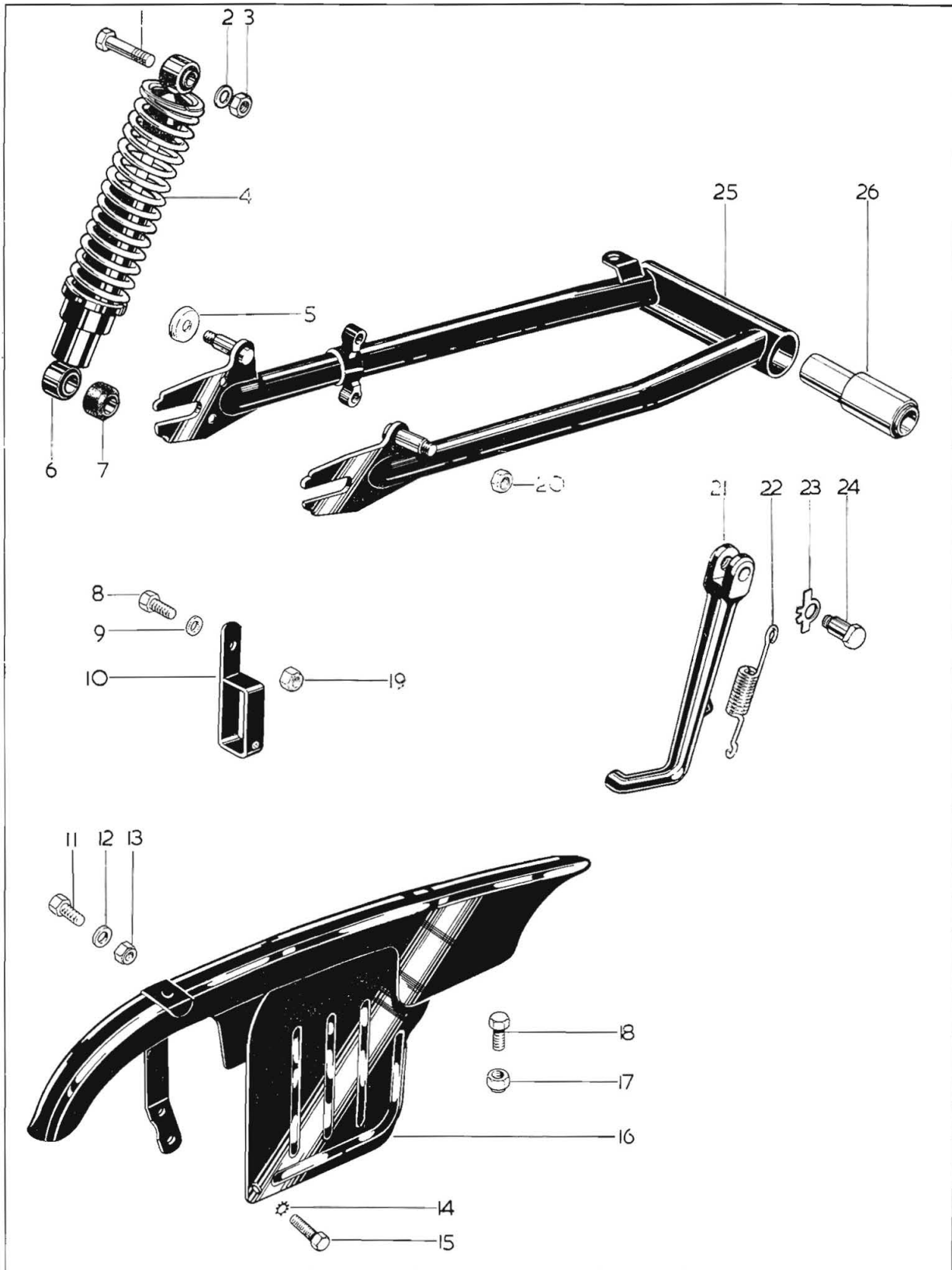
Plate 9--continued

FRAME, BATTERY CARRIER, REAR BRAKE CONTROL

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 31.        | 66-4705    | Lockwasher, reflector mounting .. .. .   | 1       |
| 32.        | 75-4813    | Bolt, reflector mounting ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                         | 1       |
| 33.        | 40-4081*   | Front engine bolt ( $\frac{3}{8}$ " British Standard Cycle $\times$ 3-13/16") .. .. .              | 1       |
| 34.        | 02-2138    | Spacer, front and bottom engine bolts .. .. .  | 2       |
| 35.        | 14-0803    | Nut, bottom engine bolt ( $\frac{3}{8}$ " Unified Fine) .. .. .                                    | 1       |
| 36.        | 21-1934*   | Bottom engine bolt ( $\frac{3}{8}$ " Unified Fine $\times$ 7-15/16") .. .. .                       | 1       |
| 37.        | 42-4343    | Nut, swinging arm spindle (13/16" British Standard Cycle) .. .. .                                  | 1       |
| 38.        | 42-4364    | Lockwasher, spindle nut .. .. .  | 1       |
| 39.        | 65-8326    | Bolt, battery carrier ( $\frac{3}{8}$ " British Standard Cycle $\times$ 3") .. .. .                | 1       |
| 40.        | 90-4294    | Spacer, battery carrier .. .. .  | 1       |
| 41.        | 40-4524    | Rubber, battery carrier .. .. .  | 2       |
| 42.        | 42-4475    | Nut, battery carrier ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                             | 1       |
| 43.        | 30-0733    | Washer, battery carrier ( $\cdot$ 390" $\times$ $\frac{7}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. . | 3       |
| 44.        | 82-8285    | Battery carrier .. .. .  | 1       |
| 45.        | 40-4530    | Bolt, battery carrier ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                           | 2       |
| 46.        | 40-4524    | Rubber, battery carrier .. .. .  | 4       |
| 47.        | 82-9008    | Washer, battery carrier .. .. .  | 2       |
| 48.        | 42-4476    | Nut, battery carrier ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                            | 2       |
| 49.        | 82-9004    | Strap hook .. .. .   | 1       |
| 50.        | 68-4577    | Battery strap .. .. .  | 1       |
| 51.        | 68-4597    | Battery tray .. .. .   | 1       |
| 52.        | 47-4214    | Swinging arm spindle assembly .. .. .  | 1       |
| 53.        | 41-7037    | Brake rod .. .. .  | 1       |
| 54.        | 65-6274    | Swivel pin, brake rod .. .. .  | 1       |
| 55.        | 90-7029    | Brake rod adjuster .. .. .   | 1       |
| 56.        | 02-0525    | Washer, brake rod pivot pin .. .. .  | 1       |
| 57.        | 60-2683    | Split pin, brake rod pivot .. .. .   | 1       |

\*Special material: 1.—EN14B. 25.—EN15. 33.—EN14B. 36.—EN15R.

Plate 10





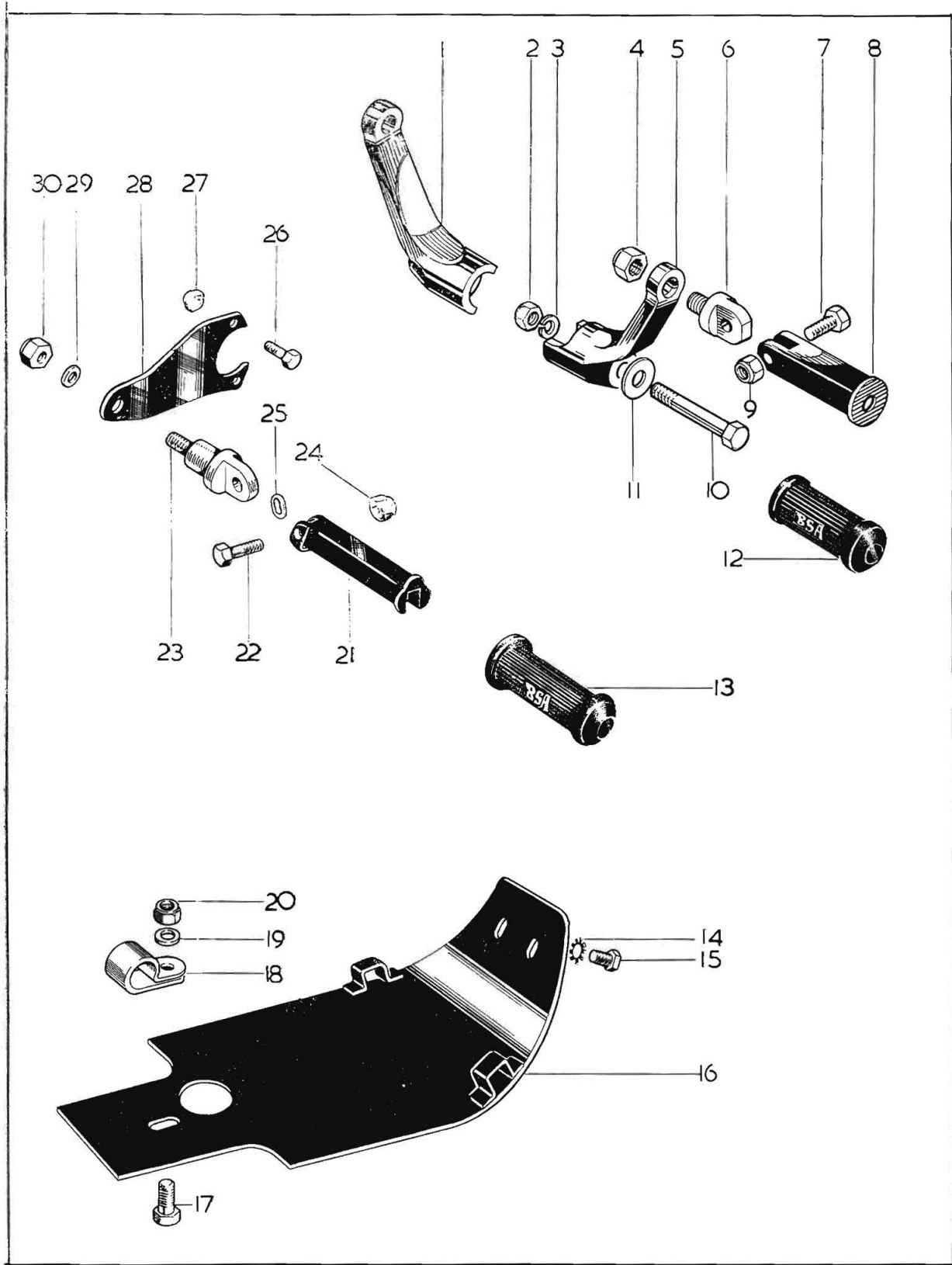
# Plate 10

## SWINGING ARM

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 1.         | 40-6910*   | Bolt, damper top ( $\frac{3}{8}$ " British Standard Cycle $\times 1\frac{7}{8}$ ") .. .. .                    | 2       |
| 2.         | 02-1733    | Washer, damper top ( $\frac{3}{8}$ " $\times 13/16$ " $\times \frac{1}{16}$ ") .. .. .                        | 2       |
| 3.         | 02-0449    | Nut, damper top ( $\frac{3}{8}$ " British Standard Cycle) .. .. .   | 2       |
| 4.         | 19-7441    | Spring only, rear damper (Girling 64543708) .. .. .   | 2       |
| 5.         | 82-8933    | Dust cover, damper bottom .. .. .   | 2       |
| 6.         | 19-7452    | Rear damper complete (Girling 4644).. .. .  | 2       |
| 7.         | 19-5305    | Damper bush, top (Girling 64533645).. .. .  | 2       |
| 7.         | 19-5307    | Damper bush, bottom (Girling 64533654) .. .. .  | 2       |
| 8.         | 67-1171*   | Bolt, chain guide and anchor strap ( $\frac{3}{8}$ " British Standard Cycle $\times 1\frac{5}{16}$ ") ..      | 1       |
| 9.         | 02-0861    | Washer, chain guide and anchor strap ( $\frac{3}{8}$ " $\times \frac{3}{4}$ " $\times 3/32$ ") .. .. .        | 1       |
| 10.        | 82-9953    | Chain guide .. .. .   | 1       |
| 11.        | 14-0113    | Bolt, chain guard to swinging arm ( $\frac{5}{16}$ " Unified Fine $\times \frac{5}{8}$ ") .. .. .             | 1       |
| 12.        | 02-2138    | Washer, chain guard to swinging arm ( $\frac{3}{8}$ " $\times \frac{3}{4}$ " $\times \frac{1}{16}$ ") .. .. . | 1       |
| 13.        | 14-1902    | Nut, chain guard to swinging arm ( $\frac{5}{16}$ " Unified Fine) .. .. .                                     | 1       |
| 14.        | 29-3319    | Lockwasher, chain guard extension ( $\frac{3}{16}$ ") .. .. .   | 1       |
| 15.        | 40-0246    | Bolt, chain guard extension (2 British Association $\times \frac{5}{16}$ ") .. .. .                           | 1       |
| 16.        | 82-9952    | Chain guard .. .. .   | 1       |
| 17.        | 40-0414    | Nut, chain guard front to swinging arm ( $\frac{1}{4}$ " British Standard Cycle) ..                           | 1       |
| 18.        | 02-0220    | Bolt, chain guard front to swinging arm ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{3}{8}$ ")      | 1       |
| 19.        | 41-4105    | Nut, chain guide and anchor strap ( $\frac{3}{8}$ " British Standard Cycle) .. ..                             | 1       |
| 20.        | 14-0903    | Nut, damper bottom ( $\frac{3}{8}$ " Unified Fine) .. .. .  | 2       |
| 21.        | 83-1604    | Prop stand leg assembly.. .. .  | 1       |
| 22.        | 40-4735    | Prop stand spring .. .. .   | 1       |
| 23.        | 40-4734    | Lockwasher, prop stand bolt .. .. .   | 1       |
| 24.        | 40-4733*   | Pivot bolt, prop stand ( $\frac{3}{8}$ " British Standard Cycle $\times 1-9/32$ ") .. .. .                    | 1       |
| 25.        | 82-9210    | Swinging arm complete .. .. .   | 1       |
| 26.        | 40-4241    | Silentbloc, swinging arm.. .. .   | 2       |

\*Special material: 1.—EN15. 8.—EN15. 24.—EN32B.

Plate 11

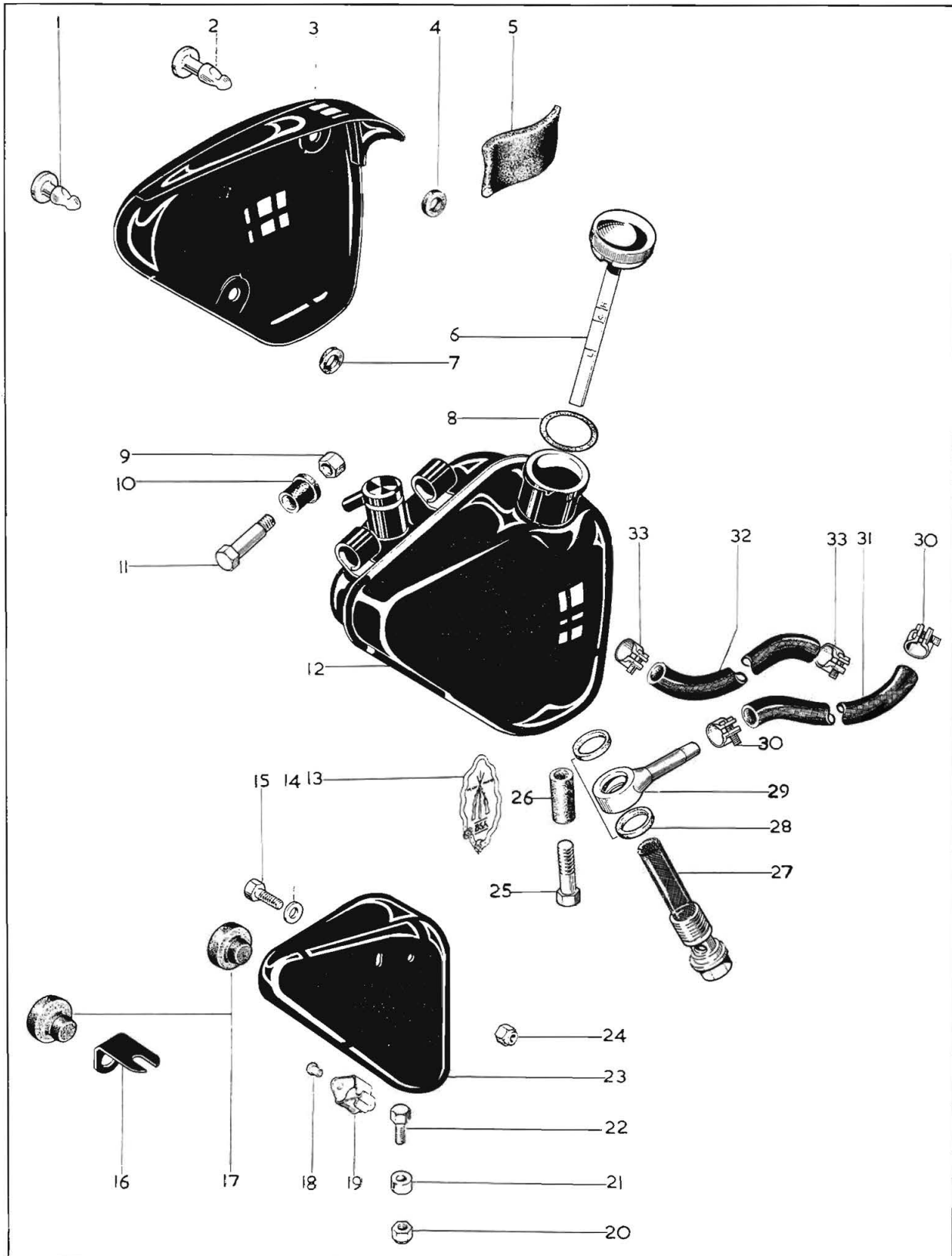


# Plate 11

## FOOTRESTS, ENGINE SHIELD

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 83-1426    | Footrest bracket (left-hand) .. .. .   | 1       |
| 2.         | 02-0046    | Nut for bolt, line 10 ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                                    | 2       |
| 3.         | 02-0522    | Spring washer for nut, line 2 .. .. .  | 2       |
| 4.         | 41-4105    | Nut, anchor bolt to bracket ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                              | 2       |
| 5.         | 83-1428    | Footrest bracket (right-hand) .. .. .  | 1       |
| 6.         | 65-4917    | Footrest anchor bolt ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                                     | 2       |
| 7.         | 29-5293    | Footrest pivot bolt ( $\frac{5}{16}$ " British Standard Cycle $\times$ 1 $\frac{1}{4}$ ") .. .. .          | 2       |
| 8.         | 42-4926    | Folding footrest .. .. .   | 2       |
| 9.         | 42-4476    | Nut, pivot bolt ( $\frac{5}{16}$ " British Standard Cycle) .. .. .   | 2       |
| 10.        | 68-4081    | Bolt, bracket to frame .. .. .   | 2       |
| 11.        | 27-5676    | Washer, bracket bolt .. .. .   | 2       |
| 12.        | 82-9608    | Folding footrest rubber .. .. .  | 2       |
| 13.        | 82-9603    | Pillion footrest rubber .. .. .  | 2       |
| 14.        | 36-0382    | Lockwasher, engine shield .. .. .  | 2       |
| 15.        | 14-0113    | Bolt, engine shield .. .. .  | 2       |
| 16.        | 82-8819    | Engine shield .. .. .  | 1       |
| 17.        | 28-2338    | Bolt, engine shield clip ( $\frac{5}{16}$ " British Standard Cycle $\times$ 23/32") .. .. .                | 1       |
| 18.        | 47-9010    | Clip, engine shield .. .. .  | 1       |
| 19.        | 02-0923    | Washer, engine shield clip .. .. .   | 1       |
| 20.        | 75-6595    | Nut, engine shield clip ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                                 | 1       |
| 21.        | 68-4835    | Pillion footrest .. .. .   | 2       |
| 22.        | 29-5293    | Pivot bolt, pillion footrest ( $\frac{5}{16}$ " British Standard Cycle $\times$ 1 $\frac{1}{4}$ ") .. .. . | 2       |
| 23.        | 40-4820    | Anchor bolt (left-hand), pillion footrest .. .. .  | 1       |
| 23.        | 65-4917    | Anchor bolt (right-hand), pillion footrest .. .. .   | 1       |
| 24.        | 42-4476    | Nut, pivot bolt ( $\frac{5}{16}$ " British Standard Cycle) .. .. .   | 2       |
| 25.        | 04-2276    | End washer, pillion footrest .. .. .   | 2       |
| 26.        | 14-0116    | Bolt, footrest bracket ( $\frac{5}{16}$ " Unified Fine $\times$ 1") .. .. .                                | 3       |
| 27.        | 14-0702    | Nut, footrest bracket ( $\frac{5}{16}$ " Unified Fine) .. .. .   | 3       |
| 28.        | 41-4835    | Bracket (right-hand), pillion footrest .. .. .   | 1       |
| 29.        | 02-2138    | Washer, anchor bolt .. .. .  | 2       |
| 30.        | 41-4105    | Nut, anchor bolt ( $\frac{3}{8}$ " British Standard Cycle) .. .. .   | 2       |

Plate 12



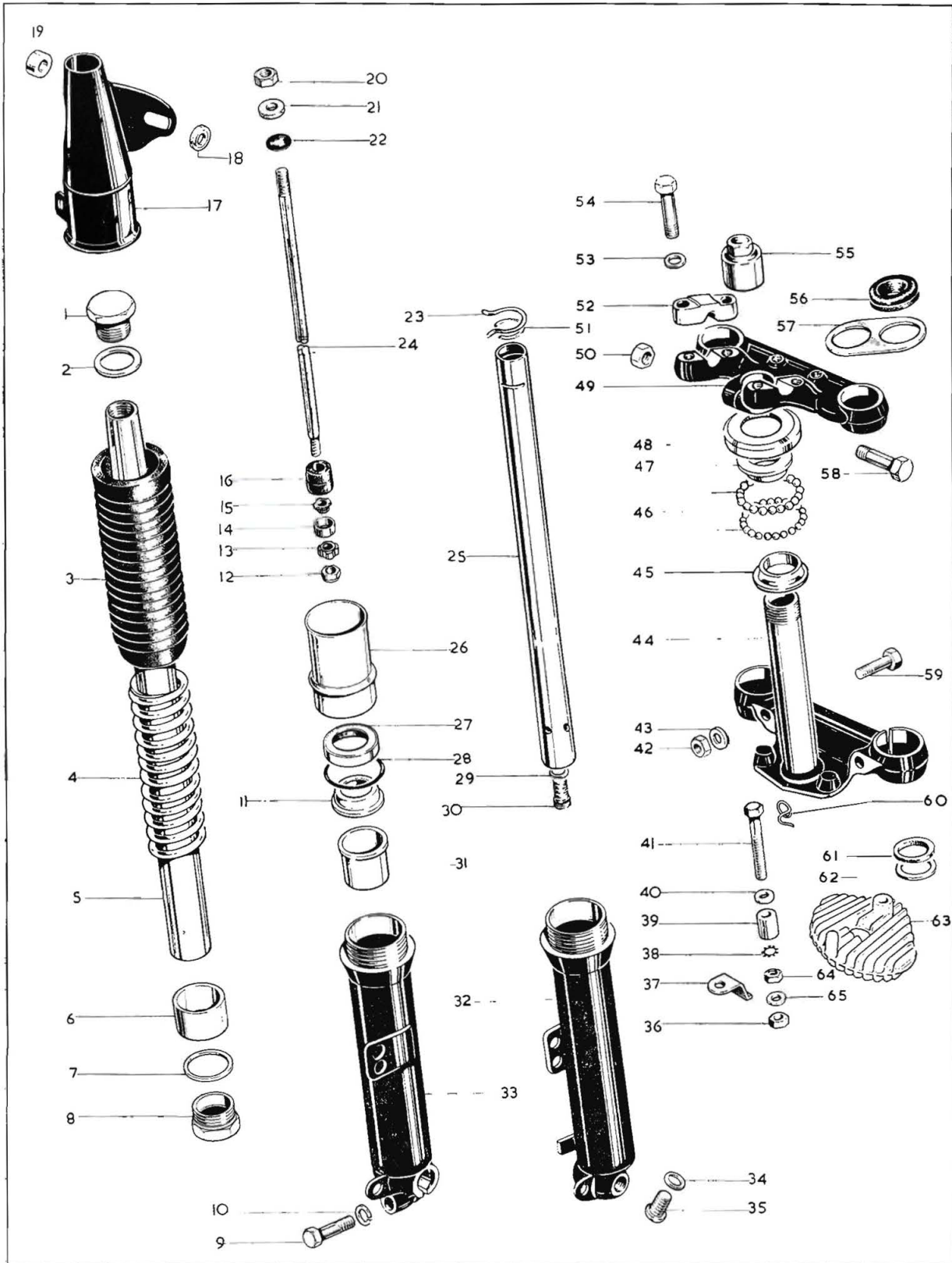


# Plate 12

## OIL TANK, SIDECOVER, TOOL TRAY

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 1.         | 68-9223    | "Oddie" stud (short) .. .. .   | 1       |
| 2.         | 68-9287    | "Oddie" stud (long) .. .. .  | 1       |
| 3.         | 82-8614    | Sidecover (left-hand) .. .. .  | 1       |
| 4.         | 68-9227    | Rubber washer, "Oddie" stud .. .. .  | 1       |
| 5.         | 40-9188    | Rubber pad, sidecover to frame .. .. .   | 1       |
| 6.         | 83-1651    | Filler cap/dipstick.. .. .   | 1       |
| 7.         | 68-9226    | Rubber washer, "Oddie" stud .. .. .  | 3       |
| 8.         | 67-0042    | Washer, filler cap.. .. .  | 1       |
| 9.         | 42-3249    | Nut for oil tank, line 11 ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                      | 2       |
| 10.        | 40-8436    | Rubber bush, tank mounting .. .. .   | 2       |
| 11.        | 40-8435    | Bolt, tank mounting ( $\frac{1}{4}$ " British Standard Cycle $\times$ $1\frac{3}{4}$ ") .. .. .  | 2       |
| 12.        | 83-1648    | Oil tank with fixed fittings .. .. .   | 1       |
| 13.        | 65-9270    | Tank transfer .. .. .  | 1       |
| 14.        | 02-0525    | Washer, tool tray bolt ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " .048") .. .. .                 | 1       |
| 15.        | 02-0220    | Bolt, tool tray ( $\frac{1}{4}$ " British Standard Cycle $\times$ $\frac{3}{8}$ ") .. .. .       | 1       |
| 16.        | 40-9187    | Bracket, sidecover pad .. .. .   | 1       |
| 17.        | 40-8046    | Rubber pad, sidecover .. .. .  | 2       |
| 18.        | 68-9337    | Rivet, "Oddie" clip .. .. .  | 2       |
| 19.        | 68-9115    | "Oddie" clip, sidecover .. .. .  | 1       |
| 20.        | 40-0414    | Nut, tool tray to frame ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                        | 1       |
| 21.        | 15-7563    | Spacer, tool tray .. .. .  | 1       |
| 22.        | 02-1354    | Bolt, tool tray to frame ( $\frac{1}{4}$ " British Standard Cycle $\times$ $41/64$ ") .. .. .    | 1       |
| 23.        | 40-9172    | Tool tray .. .. .  | 1       |
| 24.        | 40-0414    | Nut for bolt, line 15 ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                          | 1       |
| 25.        | 21-0771    | Bolt, oil tank lower mounting ( $\frac{5}{16}$ " Unified Fine $\times$ $1\frac{3}{4}$ ") .. .. . | 1       |
| 26.        | 40-8401    | Rubber sleeve, oil tank .. .. .  | 1       |
| 27.        | 29-7962    | Oil tank filter .. .. .  | 1       |
| 28.        | 29-7971    | Fibre washer, banjo union .. .. .  | 2       |
| 29.        | 82-8874    | Banjo union, oil feed .. .. .  | 1       |
| 30.        | 68-8382    | Clip, oil feed pipe .. .. .  | 2       |
| 31.        | 68-8383    | Oil feed pipe .. .. .  | 1       |
| 32.        | 40-8382    | Oil return pipe .. .. .  | 1       |
| 33.        | 68-8343    | Clip, oil return pipe .. .. .  | 2       |
|            | 60-2041    | Sidecover transfer ( <i>not illustrated</i> ) .. .. .  | 1       |

Plate 13

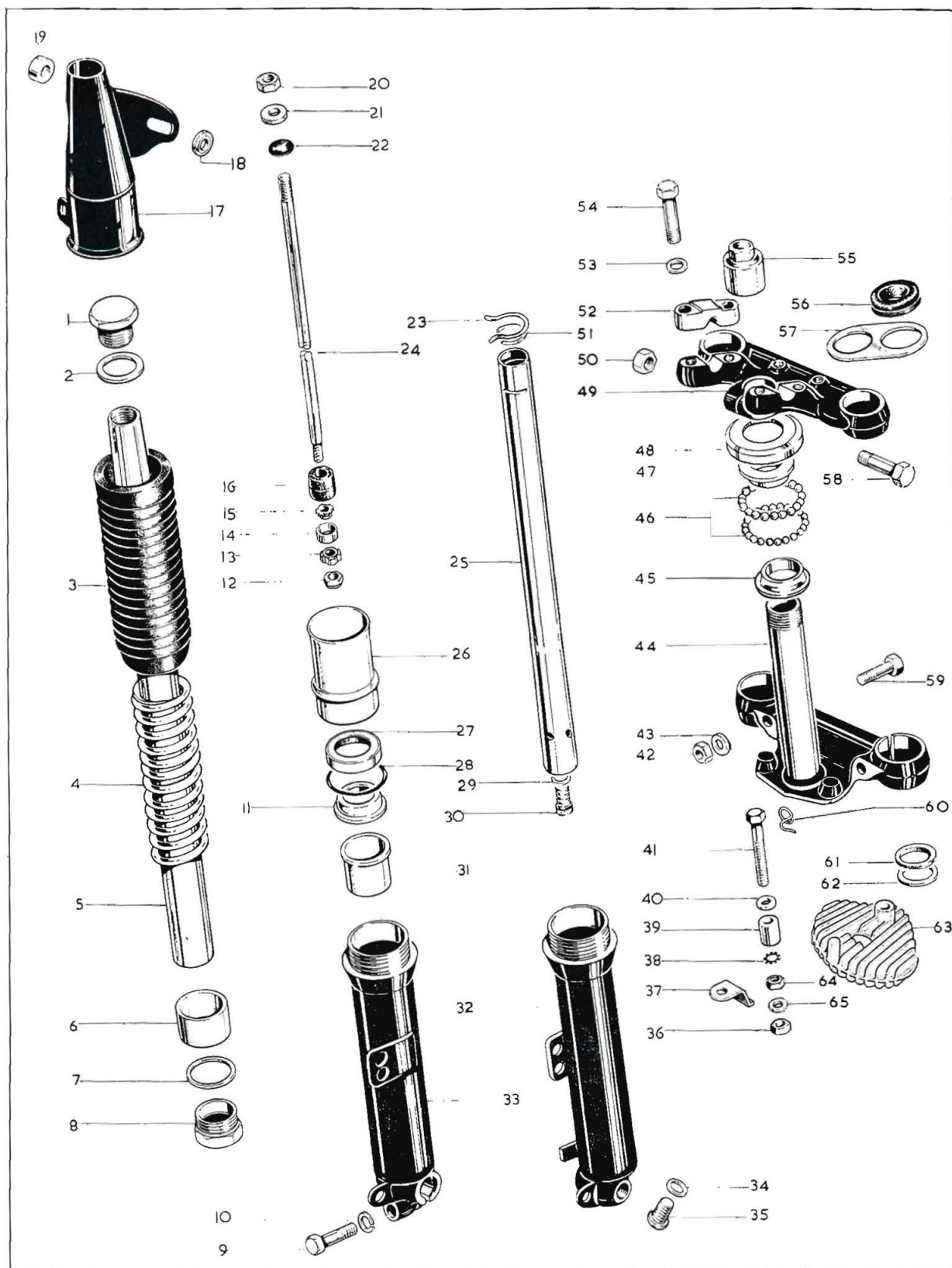


# Plate 13

## FRONT FORKS

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 1.         | 41-5146    | Top cap nut .. .. .   | 2       |
| 2.         | 65-5332    | Washer, top cap nut .. .. .   | 2       |
| 3.         | 97-2513    | Fork bellows .. .. .  | 2       |
| 4.         | 89-5036    | Fork spring .. .. .   | 2       |
| 5.         | 97-3905    | Fork shaft .. .. .  | 2       |
| 6.         | 29-5347    | Fork lower bush .. .. .   | 2       |
| 7.         | 29-5338    | Washer for shaft plug .. .. .   | 2       |
| 8.         | 97-2709    | Fork shaft plug .. .. .   | 2       |
| 9.         | 65-5295    | Pinch bolt, lower member ( $\frac{3}{8}$ " British Standard Cycle $\times 1\frac{3}{8}$ ") .. .. .              | 1       |
| 10.        | 02-2903    | Spring washer for bolt, line 9 ( $\frac{13}{32}$ " $\times$ $\frac{9}{16}$ " $\times$ $\frac{1}{16}$ ") .. .. . | 1       |
| 11.        | 68-5134    | Spacer, top bearing .. .. .   | 2       |
| 12.        | 40-0414    | Nut, damper rod ( $\frac{1}{4}$ " British Standard Cycle) .. .. .   | 2       |
| 13.        | 41-5134    | Damper valve seat .. .. .   | 2       |
| 14.        | 41-5139    | Damper valve .. .. .  | 2       |
| 15.        | 41-5140    | Damper valve collar .. .. .   | 2       |
| 16.        | 41-5144    | Damper tube bush .. .. .  | 2       |
| 17.        | 97-3693    | Fork cover (left-hand) .. .. .  | 1       |
| 17.        | 97-3694    | Fork cover (right-hand) .. .. .   | 1       |
| 18.        | 68-5104    | Washer, headlamp mounting .. .. .   | 2       |
| 19.        | 97-1932    | Spacer, headlamp mounting .. .. .   | 2       |
| 19.        | 68-5108    | Spacer, headlamp mounting .. .. .   | 2       |
| 20.        | 02-0049    | Nut, damper rod ( $\frac{5}{16}$ " British Standard Cycle) .. .. .  | 2       |
| 21.        | 68-5170    | Oil seal .. .. .  | 2       |
| 22.        | 68-5171    | Oil seal retainer .. .. .   | 2       |
| 23.        | 41-5135    | Outer circlip, damper tube .. .. .  | 2       |
| 24.        | 68-5143    | Damper rod .. .. .  | 2       |
| 25.        | 41-5124    | Damper tube .. .. .   | 2       |
| 26.        | 97-2514    | Oil seal holder .. .. .   | 2       |
| 27.        | 65-5451    | Fork oil seal .. .. .   | 2       |
| 28.        | 97-2682    | "O" ring, oil seal holder .. .. .   | 2       |
| 29.        | 41-5145    | Washer, damper tube bolt (alloy $\frac{7}{16}$ " $\times$ $\frac{21}{64}$ " $\frac{1}{32}$ ") .. .. .           | 2       |
| 30.        | 97-2688    | Damper tube bolt ( $\frac{5}{16}$ " British Standard Fine $\times \frac{3}{4}$ ") .. .. .                       | 2       |
| 31.        | 65-5424    | Fork top bush .. .. .   | 2       |
| 32.        | 97-2564    | Sliding tube (right-hand) .. .. .   | 1       |
| 33.        | 68-5146    | Sliding tube (left-hand) .. .. .  | 1       |

Plate 13—continued



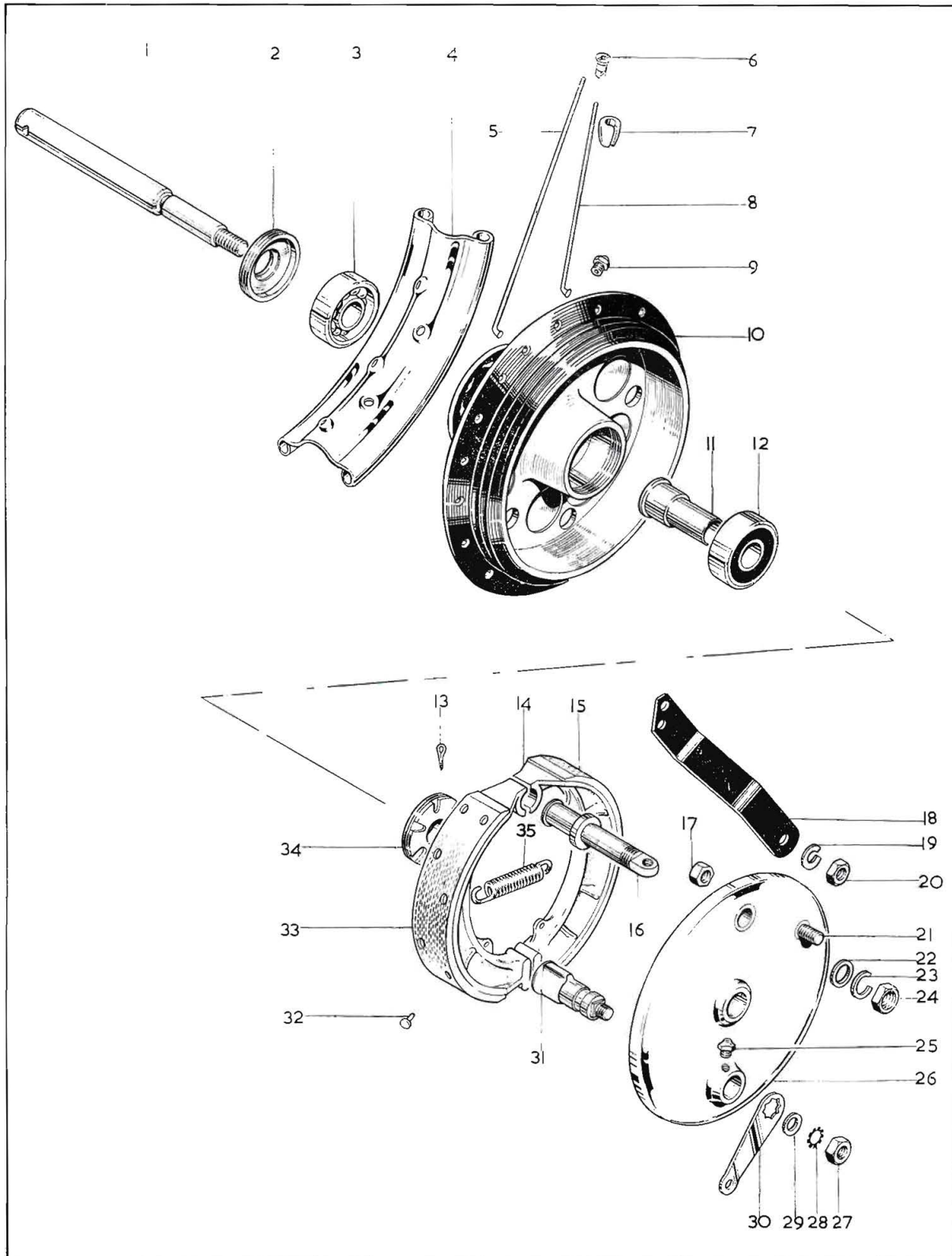


## FRONT FORKS

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 34.        | 41-5141    | Fork drain plug .. .. .   | 2       |
| 35.        | 68-5197    | Washer, drain plug .. .. .  | 2       |
| 36.        | 75-3144    | Nut, heat sink bolt ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                          | 1       |
| 37.        | 68-9429    | Diode retaining clip .. .. .  | 1       |
| 38.        | 36-0382    | Lockwasher, heat sink .. .. .   | 1       |
| 39.        | 29-9388    | Spacer, heat sink .. .. .   | 1       |
| 40.        | 02-0923    | Washer, heat sink .. .. .   | 1       |
| 41.        | 40-9134    | Bolt, heat sink ( $\frac{5}{16}$ " British Standard Cycle $\times 3$ ") .. .. .                 | 1       |
| 42.        | 14-0303    | Nut for bolt, line 59 ( $\frac{5}{8}$ " Unified Fine) .. .. .                                   | 2       |
| 43.        | 02-2138    | Washer, pinch bolt nut .. .. .  | 2       |
| 44.        | 97-2526    | Fork bottom yoke .. .. .  | 1       |
| 45.        | 40-5144    | Steering bottom cone .. .. .  | 1       |
| 46.        | 97-2704    | Steel ball, steering head .. .. .   | 40      |
| 47.        | 40-5143    | Steering top cone .. .. .   | 1       |
| 48.        | 40-5145    | Top cone dust cover .. .. .   | 1       |
| 49.        | 97-2525    | Fork top yoke .. .. .   | 1       |
| 50.        | 64-6016    | Nut for bolt, line 58 ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                         | 1       |
| 51.        | 41-5143    | Inner circlip, damper tube .. .. .  | 2       |
| 52.        | 65-5333    | Handlebar clip .. .. .  | 2       |
| 53.        | 15-5155    | Washer for bolt, line 54 ( $21/64" \times \frac{1}{2}" \times .048"$ ) .. .. .                  | 4       |
| 54.        | 68-5056    | Bolt, handlebar clip ( $\frac{5}{16}$ " British Standard Cycle $\times 1\frac{1}{8}"$ ) .. .. . | 4       |
| 55.        | 40-5018    | Steering head cap nut .. .. .   | 1       |
| 56.        | 76-9325    | Grommet, guide bracket .. .. .  | 2       |
| 57.        | 68-5137    | Cable guide bracket .. .. .   | 2       |
| 58.        | 27-5135    | Pinch bolt, top yoke ( $\frac{3}{8}$ " British Standard Cycle) .. .. .                          | 1       |
| 59.        | 21-0785*   | Pinch bolt, bottom yoke ( $\frac{3}{8}$ " Unified Fine $\times 2-7/16"$ ) .. .. .               | 2       |
| 60.        | 40-5090    | Cable guide clip .. .. .  | 1       |
| 61.        | 47-5065    | Oil seal .. .. .  | 2       |
| 62.        | 47-5064    | Oil seal retainer .. .. .   | 4       |
| 63.        | 68-9428    | Heat sink .. .. .   | 1       |
| 64.        | 02-0049    | Nut, heat sink bolt ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                          | 1       |
| 65.        | 02-0923    | Washer, heat sink ( $\frac{5}{16}" \times \frac{5}{8}" \times \frac{1}{16}"$ ) .. .. .          | 1       |
|            | 97-3903    | Front fork complete .. .. .   | 1       |

\*Special material: 59.—EN15.

Plate 14

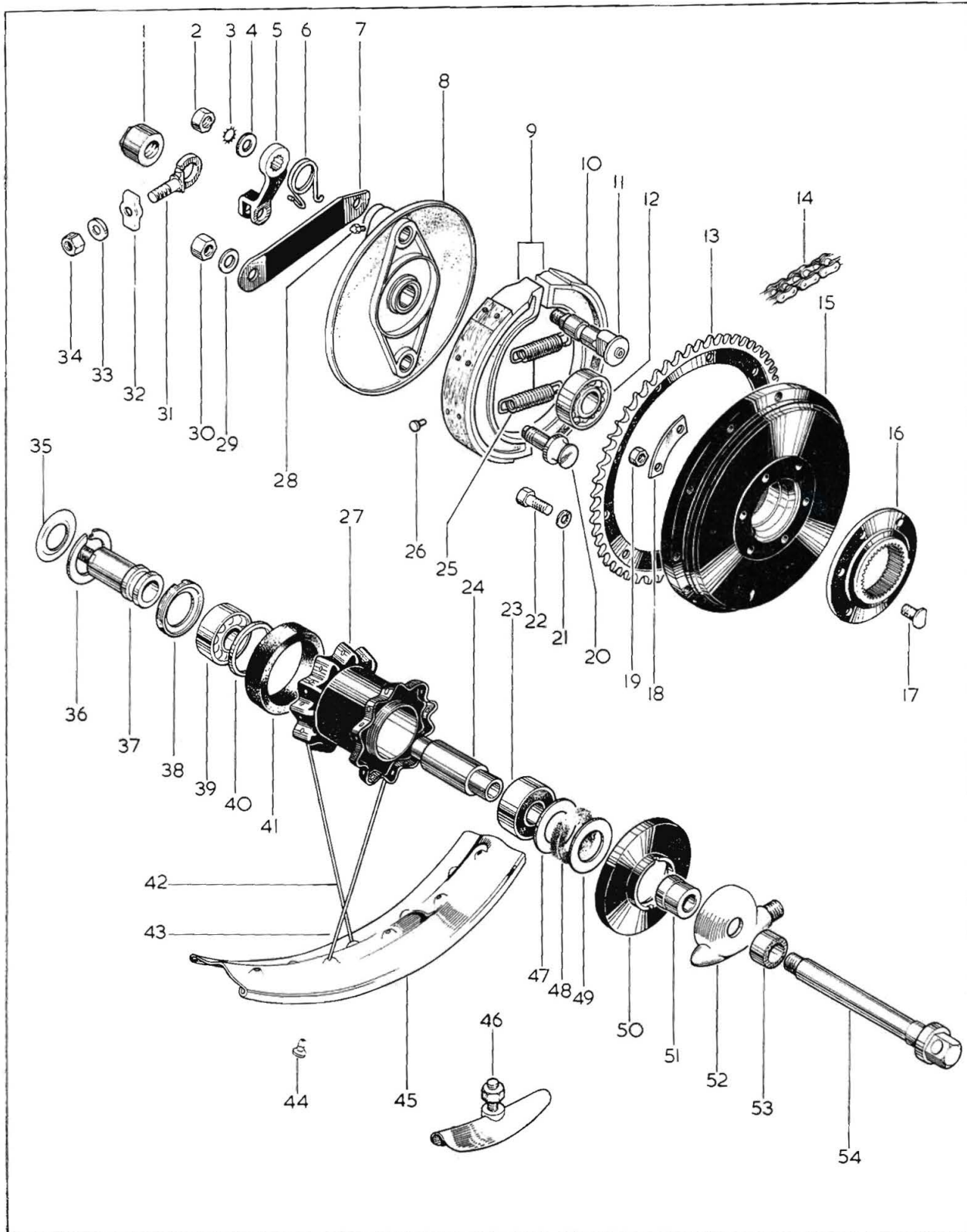


# Plate 14

## FRONT WHEEL

| Plate Ref. | Spares No. | Description   | Per Set  |
|------------|------------|---|----------|
| 1.         | 67-5566    | Wheel spindle .. .. .   | 1        |
| 2.         | 68-5551    | Bearing retainer (left-hand) .. .. .  | 1        |
| 3.         | 41-6016    | Bearing (Hoffman LS9RS) .. .. .   | 1        |
| 4.         | 68-5556    | Wheel rim (WM2-19) .. .. .  | 1        |
| 5.         | 67-5545    | Spoke (long) .. .. .  | 20       |
| 6.         | 27-6810    | Spoke nipple .. .. .  | 40       |
| 7.         | 42-5873    | Balance weight ( $\frac{3}{4}$ " ) .. .. .  | as reqd. |
| 7.         | 42-5875    | Balance weight (1" ) .. .. .  | as reqd. |
| 8.         | 67-5544    | Spoke (short) .. .. .   | 20       |
| 9.         | 28-2080    | Hub grease nipple .. .. .   | 1        |
| 10.        | 68-5535    | Hub with spindle and bearings .. .. .   | 1        |
| 11.        | 67-5565    | Spindle sleeve .. .. .  | 1        |
| 12.        | 41-6016    | Bearing (Hoffman LS9RS) .. .. .   | 1        |
| 13.        | 60-2683    | Split pin, bearing retainer ( $\frac{1}{16}$ " $\times$ $\frac{3}{8}$ " ) .. .. .       | 2        |
| 14.        | 68-5543    | Trailing brake shoe .. .. .   | 1        |
| 15.        | 19-7732    | Brake lining .. .. .  | 2        |
| 16.        | 67-5576    | Fulcrum pin .. .. .   | 1        |
| 17.        | 24-5860    | Nut, anchor strap stud (7/16" British Standard Cycle) .. .. .                           | 1        |
| 18.        | 42-5520    | Anchor strap .. .. .  | 1        |
| 19.        | 15-0716    | Spring washer, anchor strap (29/64" $\times$ 15/16" $\times$ $\frac{1}{16}$ " ) .. .. . | 1        |
| 20.        | 15-0541    | Nut, anchor strap (7/16" British Standard Cycle) .. .. .                                | 1        |
| 21.        | 67-5577    | Stud, anchor strap (7/16" British Standard Cycle) .. .. .                               | 1        |
| 22.        | 25-6014    | Washer, fulcrum pin .. .. .   | 1        |
| 23.        | 35-0037    | Spring washer, fulcrum pin .. .. .  | 1        |
| 24.        | 42-5883    | Nut, fulcrum pin ( $\frac{5}{8}$ " British Standard Cycle) .. .. .                      | 1        |
| 25.        | 28-2080    | Grease nipple, cam spindle .. .. .  | 1        |
| 26.        | 67-5555    | Brake anchor plate .. .. .  | 1        |
| 27.        | 02-0440    | Nut, brake lever (7/16" British Standard Cycle) .. .. .                                 | 1        |
| 28.        | 66-4708    | Lockwasher, brake lever (7/16") .. .. .   | 1        |
| 29.        | 15-0431    | Washer, brake lever (7/16" $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ " ) .. .. . | 1        |
| 30.        | 65-5907    | Brake lever .. .. .   | 1        |
| 31.        | 37-2243    | Cam spindle .. .. .   | 1        |
| 32.        | 67-5575    | Rivet, brake lining .. .. .   | 14       |
| 33.        | 68-5541    | Leading brake shoe .. .. .  | 1        |
| 34.        | 68-5552    | Bearing retainer (right-hand) .. .. .   | 1        |
| 35.        | 65-5904    | Spring, brake shoe .. .. .  | 2        |
|            | 68-5554    | Wheel with spindle and bearings .. .. .   | 1        |

Plate 15





## REAR WHEEL

| <i>Plate Ref.</i> | <i>Spares No.</i> | <i>Description</i>   | <i>Per Set</i> |
|-------------------|-------------------|--|----------------|
| 1.                | 68-6066           | Spindle nut (left-hand) .. .. .                                | 1              |
| 2.                | 02-0440           | Nut, brake lever (7/16" British Standard Cycle) .. .. .        | 1              |
| 3.                | 66-4708           | Lockwasher, brake lever.. .. .                                 | 1              |
| 4.                | 15-0431           | Washer, brake lever (7/16" × 3/4" × 1/16") .. .. .             | 1              |
| 5.                | 42-6045           | Brake lever .. .. .  | 1              |
| 6.                | 68-6134           | Return spring, brake lever .. .. .                             | 1              |
| 7.                | 41-6094           | Anchor strap .. .. .   | 1              |
| 8.                | 41-6093           | Brake anchor plate .. .. .                                     | 1              |
| 9.                | 65-5940           | Brake shoe complete .. .. .                                    | 2              |
| 10.               | 19-7717           | Brake lining .. .. .   | 2              |
| 11.               | 37-2226           | Brake cam spindle .. .. .                                      | 1              |
| 12.               | 65-5883           | Brake drum bearing (Hoffman LS9) .. .. .                       | 1              |
| 13.               | 41-6091           | Rear chainwheel (49 teeth) .. .. .                             | 1              |
| 14.               | 19-8687           | Rear chain (5/8" × 1/4" × 100 pitch) .. .. .                   | 1              |
| 15.               | 41-6090           | Brake drum .. .. .   | 1              |
| 16.               | 42-6019           | Driving flange .. .. .   | 1              |
| 17.               | 67-6038*          | Bolt, flange to drum (3/8" British Standard Cycle) .. .. .     | 6              |
| 18.               | 68-6135           | Lockplate for nut, line 19 .. .. .                             | 3              |
| 19.               | 02-0452           | Nut, flange to drum .. .. .                                    | 6              |
| 20.               | 68-6133           | Fulcrum pin, brake shoe .. .. .                                | 1              |
| 21.               | 24-8784           | Spring washer, chainwheel bolt .. .. .                         | 10             |
| 22.               | 68-6095*          | Bolt, chainwheel to drum (5/16" Unified Fine × 13/32") .. .. . | 10             |
| 23.               | 41-6016           | Hub bearing (Hoffman LS9RS) .. .. .                            | 1              |
| 24.               | 67-6027           | Spindle sleeve .. .. .   | 1              |
| 25.               | 65-5904           | Return spring, brake shoe .. .. .                              | 2              |
| 26.               | 35-6436           | Rivet for brake linings .. .. .                                | 14             |
| 27.               | 41-6022           | Hub with spindle and bearings .. .. .                          | 1              |
| 28.               | 28-2080           | Grease nipple, cam spindle .. .. .                             | 1              |
| 29.               | 65-5111           | Spring washer, fulcrum pin .. .. .                             | 1              |

Plate 15—continued

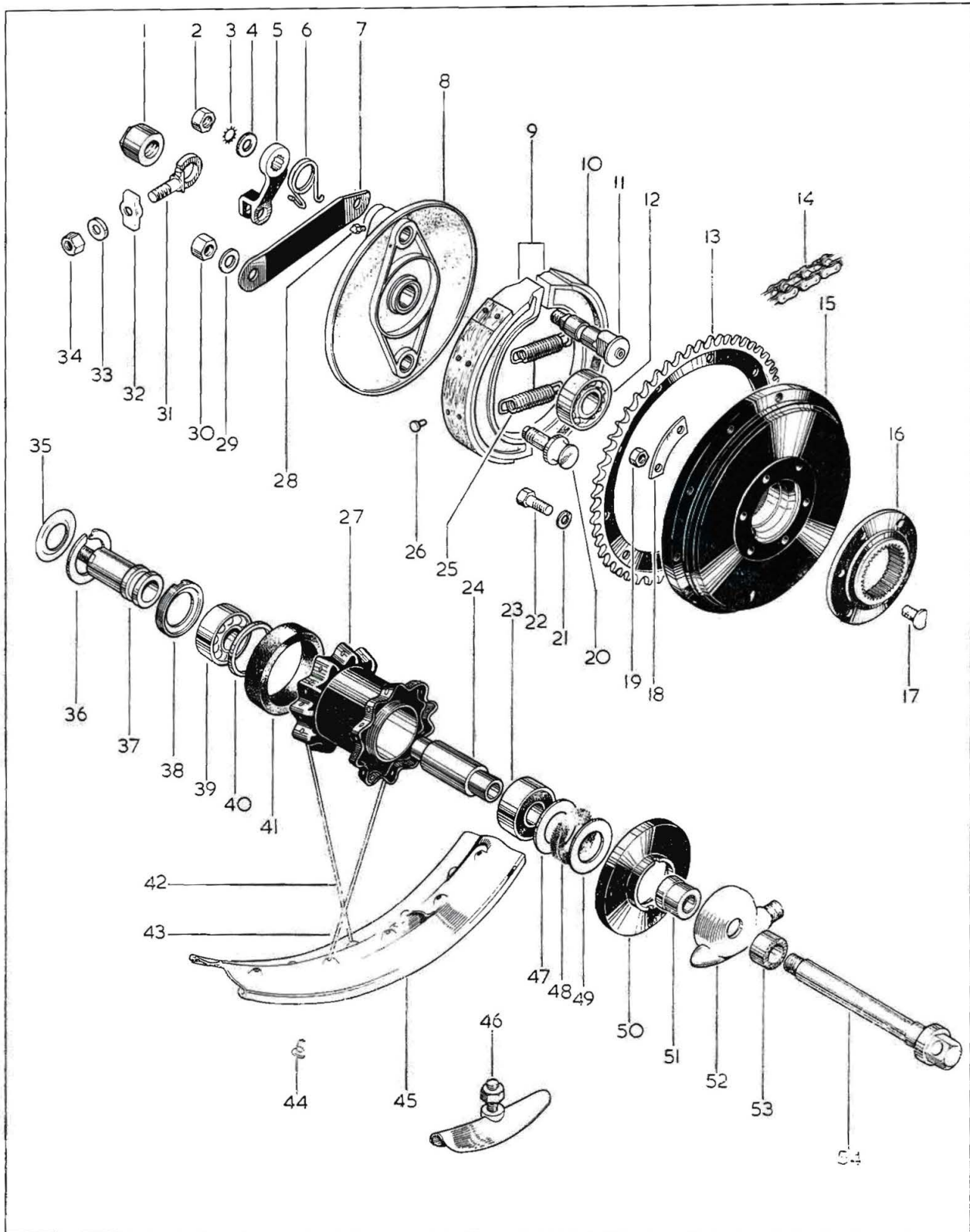


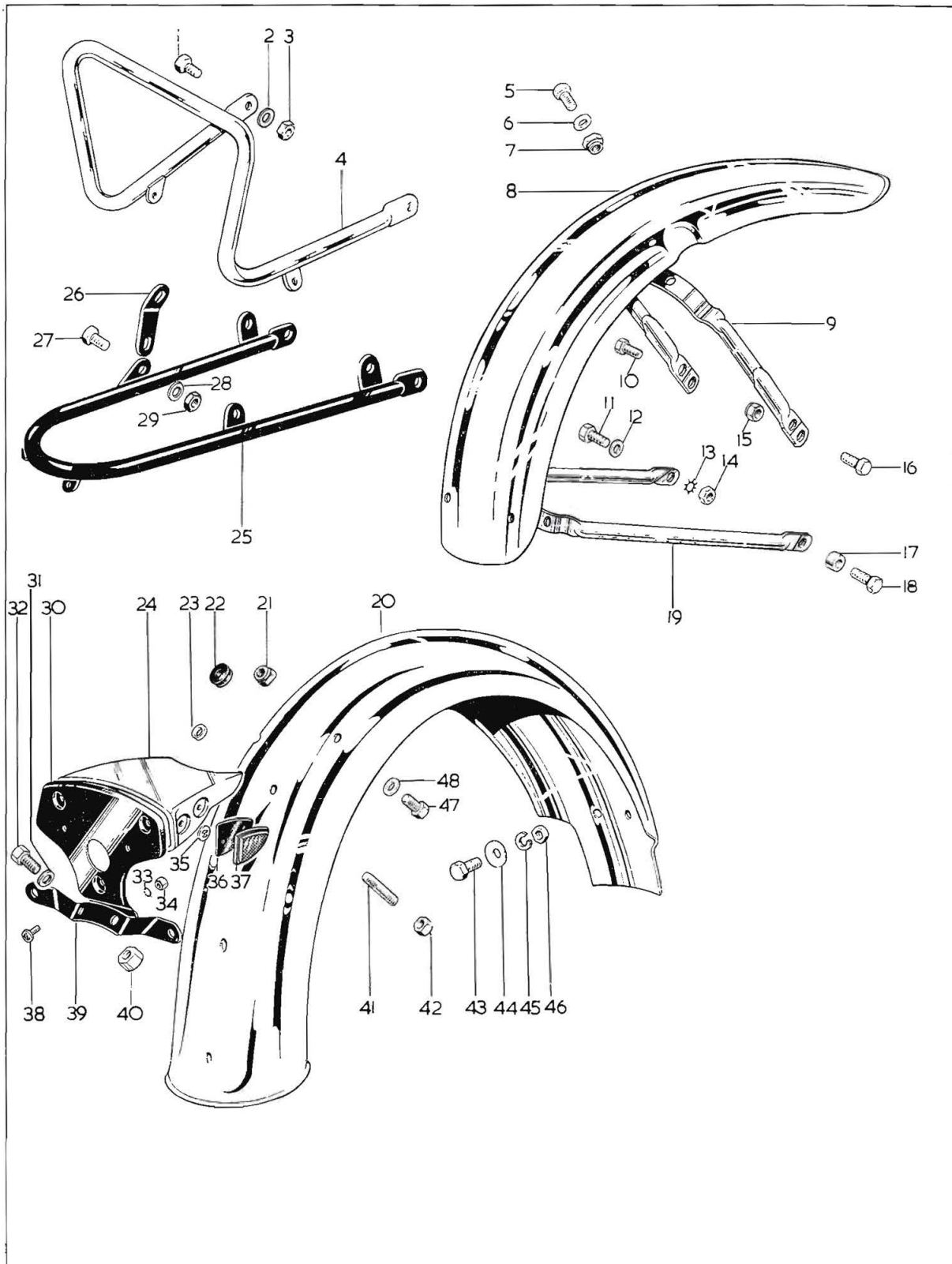
Plate 15—continued

REAR WHEEL

| Plate Ref. | Spares No. | Description  | Per Set |
|------------|------------|--|---------|
| 30.        | 24-7000    | Nut, fulcrum pin ( $\frac{1}{2}$ " British Standard Cycle) | 1       |
| 31.        | 40-6033    | Wheel adjuster .. .. .                                     | 2       |
| 32.        | 40-6040    | Adjuster cap .. .. .                                       | 2       |
| 33.        | 02-0923    | Washer, wheel adjuster .. .. .                             | 2       |
| 34.        | 42-4476    | Nut, wheel adjuster .. .. .                                | 2       |
| 35.        | 67-6033    | Bearing shim .. .. .                                       | 1       |
| 36.        | 67-6034    | Bearing circlip .. .. .                                    | 1       |
| 37.        | 41-6032    | Fixed spindle .. .. .                                      | 1       |
| 38.        | 68-6081    | Bearing retainer .. .. .                                   | 1       |
| 39.        | 41-6016    | Hub bearing (Hoffman LS9RS) .. .. .                        | 1       |
| 40.        | 65-5884    | Bearing thrust ring .. .. .                                | 1       |
| 41.        | 67-6051    | Rubber seal .. .. .  | 1       |
| 42.        | 42-6011    | Spoke (left-hand) .. .. .                                  | 20      |
| 43.        | 42-6012    | Spoke (right-hand) .. .. .                                 | 20      |
| 44.        | 27-6810    | Spoke nipple .. .. .                                       | 40      |
| 45.        | 42-6371    | Wheel rim (WM3-18) .. .. .                                 | 1       |
| 46.        | 37-3468    | Security bolt .. .. .                                      | 2       |
| 47.        | 65-5887    | Retainer (inner) .. .. .                                   | 1       |
| 48.        | 65-5886    | Felt washer .. .. .  | 1       |
| 49.        | 41-6021    | Retainer (outer) .. .. .                                   | 1       |
| 50.        | 68-6142    | End cover .. .. .  | 1       |
| 51.        | 41-6019    | Inner spacer (right-hand) .. .. .                          | 1       |
| 52.        | 19-9217    | Speedometer gearbox, m.p.h. (Smiths BG5330/171) .. .. .    | 1       |
| 52.        | 19-9212    | Speedometer gearbox, k.p.h. (Smiths BG5330/31) .. .. .     | 1       |
| 53.        | 41-6082    | Outer spacer (right-hand) .. .. .                          | 1       |
| 54.        | 41-6098    | Wheel spindle .. .. .                                      | 1       |
|            | 41-6009    | Rear wheel with spindle and bearings .. .. .               | 1       |

\*Special material: 17.—EN14B. 22.—EN14B.

Plate 16





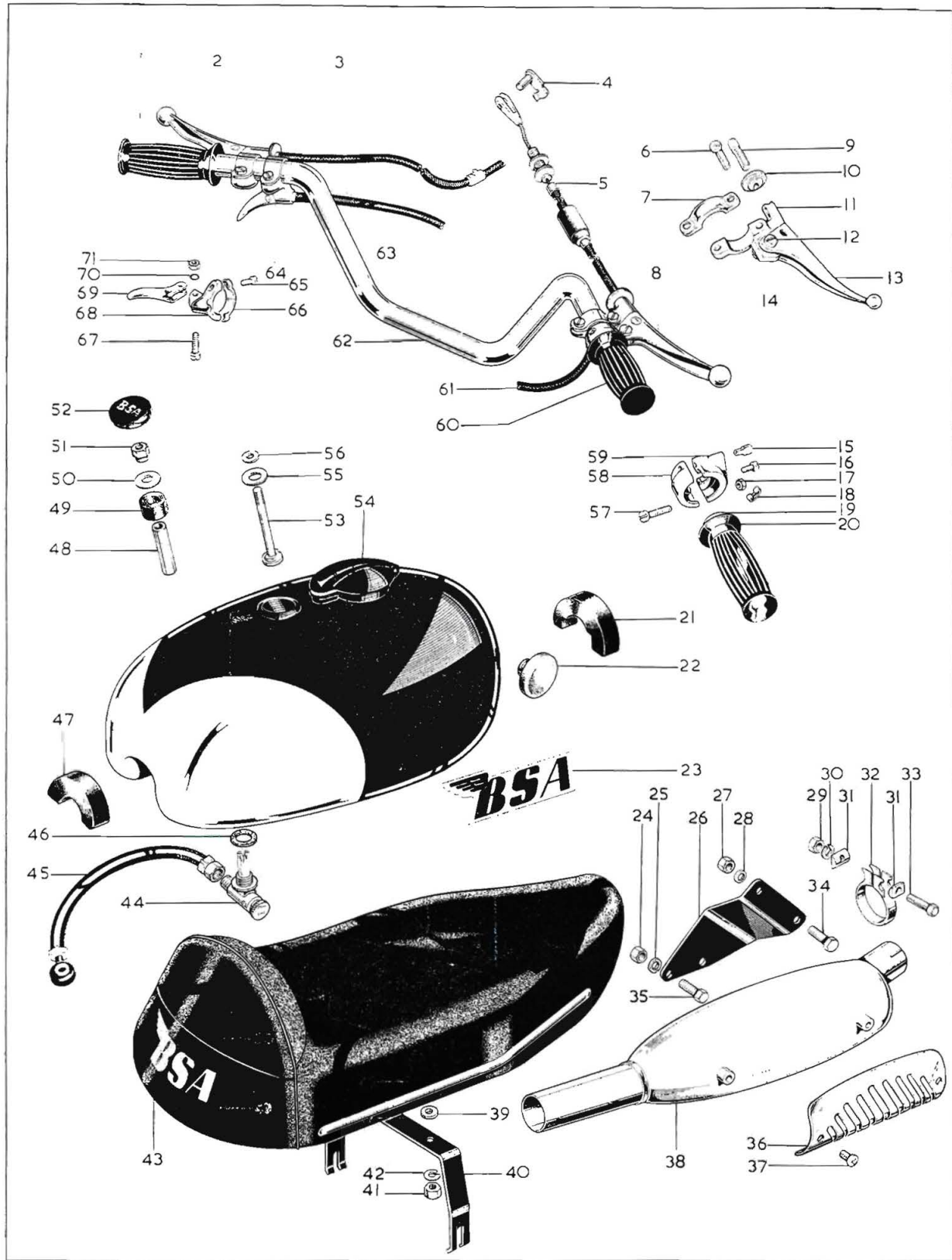
# Plate 16

## MUDGUARDS

| Plate Ref. | Spares No. | Description   | Per Set |
|------------|------------|---|---------|
| 1.         | 28-2338    | Bolt, handrail to support rail ( $\frac{5}{16}$ " British Standard Cycle $\times 23/32$ ") ..           | 2       |
| 2.         | 02-0923    | Washer, handrail to support rail ( $\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ") ..  | 2       |
| 3.         | 75-6594    | Nut, handrail to support rail ( $\frac{5}{16}$ " British Standard Cycle) ..                             | 2       |
| 4.         | 41-9152    | Handrail ..   | 1       |
| 5.         | 02-0204    | Bolt, stay to mudguard ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{1}{2}$ ") ..              | 4       |
| 6.         | 27-8560    | Washer, stay to mudguard ( $\frac{1}{4}$ " $\times \frac{5}{8}$ " $\times .048$ ") ..                   | 4       |
| 7.         | 40-0414    | Nut, stay to mudguard ( $\frac{1}{4}$ " British Standard Cycle) ..                                      | 4       |
| 8.         | 41-6533    | Front mudguard ..   | 1       |
| 9.         | 82-8394    | Centre stay, front mudguard ..  | 1       |
| 10.        | 03-1156    | Bolt, stay to fork leg, left-hand ( $\frac{5}{16}$ " British Standard Cycle $\times \frac{7}{8}$ ") ..  | 2       |
| 11.        | 15-7354    | Bolt, stay to fork end, left-hand ( $\frac{5}{16}$ " British Standard Cycle $\times \frac{5}{8}$ ") ..  | 1       |
| 12.        | 02-0923    | Washer, stay to fork end ( $\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ") ..          | 2       |
| 13.        | 36-0382    | Lockwasher, stay to fork end ( $\frac{5}{16}$ ") ..   | 2       |
| 14.        | 02-1616    | Nut, stay to fork end ( $\frac{5}{16}$ " British Standard Cycle) ..                                     | 2       |
| 15.        | 75-3144    | Nut, stay to fork leg ( $\frac{5}{16}$ " British Standard Cycle) ..                                     | 2       |
| 16.        | 64-6054*   | Bolt, stay to fork leg, right-hand ( $\frac{5}{16}$ " British Standard Cycle $\times 1-7/64$ ") ..      | 2       |
| 17.        | 02-0370    | Spacer, stay to fork end ..   | 1       |
| 18.        | 40-6022    | Bolt, stay to fork end, right-hand ( $\frac{5}{16}$ " British Standard Cycle $\times \frac{7}{8}$ ") .. | 1       |
| 19.        | 40-6570    | Bottom stay, front mudguard ..  | 1       |
| 20.        | 82-9989    | Rear mudguard ..  | 1       |
| 21.        | 42-4476    | Nut, guard to support rail ( $\frac{5}{16}$ " British Standard Cycle) ..                                | 2       |
| 22.        | 67-6839    | Wiring grommet ..   | 2       |
| 23.        | 57-3638    | Spacer, tail lamp support ..  | 1       |
| 24.        | 83-0270    | Tail lamp support complete ..   | 1       |
| 25.        | 41-6782    | Support rail ..   | 1       |
| 26.        | 68-6802    | Bracket, support rail to guard ..   | 2       |
| 27.        | 27-6742    | Bolt, bracket to support rail ( $\frac{5}{16}$ " British Standard Cycle $\times 37/64$ ") ..            | 2       |
| 28.        | 02-0923    | Washer, bracket to support rail ( $\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ") ..   | 2       |
| 29.        | 02-0049    | Nut, bracket to support rail ( $\frac{5}{16}$ " British Standard Cycle) ..                              | 2       |
| 30.        | 68-6835    | Tail lamp support plate ..  | 1       |
| 31.        | 27-8560    | Washer for bolt, line 32 ( $\frac{1}{4}$ " $\times \frac{5}{8}$ " $\times .048$ ") ..                   | 2       |
| 32.        | 02-0204    | Bolt, number plate bracket ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{1}{2}$ ") ..          | 2       |
| 33.        | 54-0170    | Lockwasher, support plate bottom screw ..   | 1       |
| 34.        | 21-5161    | Nut, support plate bottom screw (2 British Association) ..  | 1       |
| 35.        | 82-8195    | Push-fix rear reflector ..  | 4       |
| 36.        | 82-8140    | Rubber pad, rear reflector ..   | 2       |
| 37.        | 19-0943    | Rear reflector (Lucas 57111) ..   | 2       |
| 38.        | 54-9012    | Screw, support plate to support (2 British Association $\times 13/32$ ") ..                             | 3       |
| 39.        | 68-6834    | Number plate bracket ..   | 2       |
| 40.        | 40-0414    | Nut for bolt, line 32 ( $\frac{1}{4}$ " British Standard Cycle) ..                                      | 2       |
| 41.        | 70-2980    | Stud, tail lamp support ..  | 1       |
| 42.        | 42-3249    | Nut, tail lamp support stud ( $\frac{1}{4}$ " British Standard Cycle) ..                                | 1       |
| 43.        | 02-0204    | Bolt, mudguard to frame ( $\frac{1}{4}$ " British Standard Cycle $\times \frac{1}{2}$ ") ..             | 2       |
| 44.        | 40-6790    | Washer, mudguard to frame ..  | 2       |
| 45.        | 82-9020    | Spring washer, mudguard to frame ( $\frac{1}{4}$ " $\times 19/32$ " $\times .040$ ") ..                 | 2       |
| 46.        | 02-2395    | Nut, mudguard to frame ( $\frac{1}{4}$ " British Standard Cycle) ..                                     | 2       |
| 47.        | 28-2338    | Bolt, mudguard to top frame ( $\frac{5}{16}$ " British Standard Cycle $\times 23/32$ ") ..              | 2       |
| 48.        | 02-0923    | Washer, mudguard to top frame ( $\frac{5}{16}$ " $\times \frac{5}{8}$ " $\times \frac{1}{16}$ ") ..     | 2       |

\*Special material: 16.—EN15.

Plate 17



**Plate 17**
**PETROL TANK, TWINSEAT, HANDLEBAR AND CONTROLS**

| <i>Plate Ref.</i> | <i>Spares No.</i> |                   | <i>Description</i>  | <i>Per Set</i> |
|-------------------|-------------------|-------------------|---|----------------|
|                   | <i>B.S. No.</i>   | <i>Makers No.</i> |   |                |
| 1.                | 19-7221           |                   | Rubber grip (left-hand) .. .. .   | 1              |
| 2.                | 60-2242           | 19/952M           | Clutch control complete .. .. .   | 1              |
| 3.                | 60-2083           |                   | Clutch control cable .. .. .  | 1              |
| 4.                | 37-2006           |                   | Spring pin for brake cable .. .. .  | 1              |
| 5.                | 60-2119           |                   | Front brake cable complete with stop switch .. .. .   | 1              |
| 6.                |                   | 11/014            | Clamp screw, brake and clutch controls .. .. .  | 4              |
| 7.                |                   | 12/595            | Clamp, brake and clutch controls .. .. .  | 2              |
| 8.                | 60-2243           | 19/1098M          | Brake control complete .. .. .  | 1              |
| 9.                | 60-2071           | 18/1708           | Cable adjuster, brake and clutch .. .. .  | 2              |
| 10.               | 60-2072           | 18/1709           | Adjuster nut, brake and clutch .. .. .  | 2              |
| 11.               |                   | 19/002            | Bracket, clutch control .. .. .   | 1              |
| 11.               |                   | 19/003            | Bracket, brake control .. .. .  | 1              |
| 12.               |                   | 18/087            | Fulcrum screw, brake and clutch controls .. .. .  | 2              |
| 13.               |                   | 18/752            | Clutch lever only .. .. .   | 1              |
| 13.               |                   | 18/754            | Brake lever only .. .. .  | 1              |
| 14.               |                   | 18/053            | Nut for fulcrum pin .. .. .   | 2              |
| 15.               |                   | 16/011            | Throttle cable stop .. .. .   | 1              |
| 16.               |                   | 16/009            | Screw, friction spring .. .. .  | 1              |
| 17.               |                   | 16/010            | Nut, friction spring screw .. .. .  | 1              |
| 18.               |                   | 16/008            | Friction spring, twist grip .. .. .   | 1              |
| 19.               |                   | 16/091            | Twist grip rotor .. .. .  | 1              |
| 20.               | 19-7222           |                   | Rubber grip (right-hand) .. .. .  | 1              |
| 21.               | 40-8121           |                   | Tank mounting rubber (front) .. .. .  | 1              |
| 22.               | 42-8052           |                   | Anti-roll rubber .. .. .  | 2              |
| 23.               | 41-8051           |                   | Petrol tank side transfer .. .. .   | 2              |
| 24.               | 02-2395           |                   | Nut, silencer to bracket ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                              | 2              |
| 25.               | 82-9020           |                   | Spring washer, silencer to bracket ( $\frac{1}{4}$ " $\times$ $\frac{19}{32}$ " $\times$ .040") .. .. . | 2              |
| 26.               | 82-9945           |                   | Silencer bracket .. .. .  | 1              |
| 27.               | 14-0302           |                   | Nut, bracket to frame ( $\frac{5}{16}$ " Unified Fine) .. .. .  | 2              |
| 28.               | 24-8784           |                   | Spring washer, bracket to frame ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ .040") .. .. .     | 2              |
| 29.               | 21-1908           |                   | Nut, silencer clip ( $\frac{5}{16}$ " Unified Fine) .. .. .   | 1              |
| 30.               | 54-8003           |                   | Spring washer, silencer clip .. .. .  | 1              |
| 31.               | 75-2719           |                   | "D" washer, silencer clip .. .. .   | 2              |
| 32.               | 70-5874           |                   | Silencer clip complete .. .. .  | 1              |
| 33.               | 14-0219           |                   | Bolt, silencer clip ( $\frac{5}{16}$ " Unified Fine $\times$ $1\frac{1}{2}$ ") .. .. .                  | 1              |
| 34.               | 14-0115           |                   | Bolt, bracket to frame ( $\frac{5}{16}$ " Unified Fine $\times$ $\frac{7}{8}$ ") .. .. .                | 2              |
| 35.               | 02-0204           |                   | Bolt, silencer to bracket ( $\frac{1}{4}$ " British Standard Cycle $\times$ $\frac{1}{2}$ ") .. .. .    | 2              |
| 36.               | 54-9003           |                   | Screw, heat shield .. .. .  | 2              |



Plate 17--continued

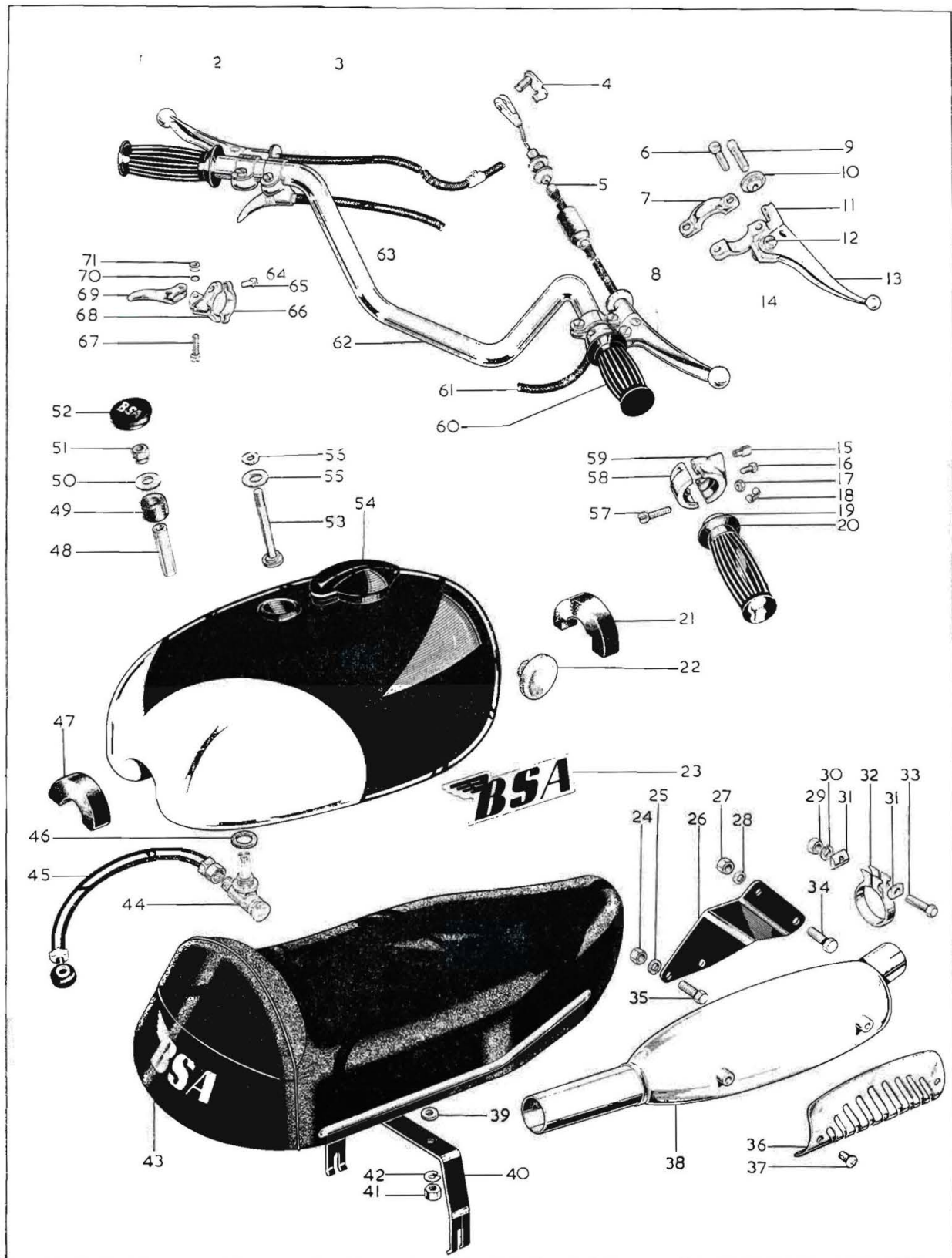




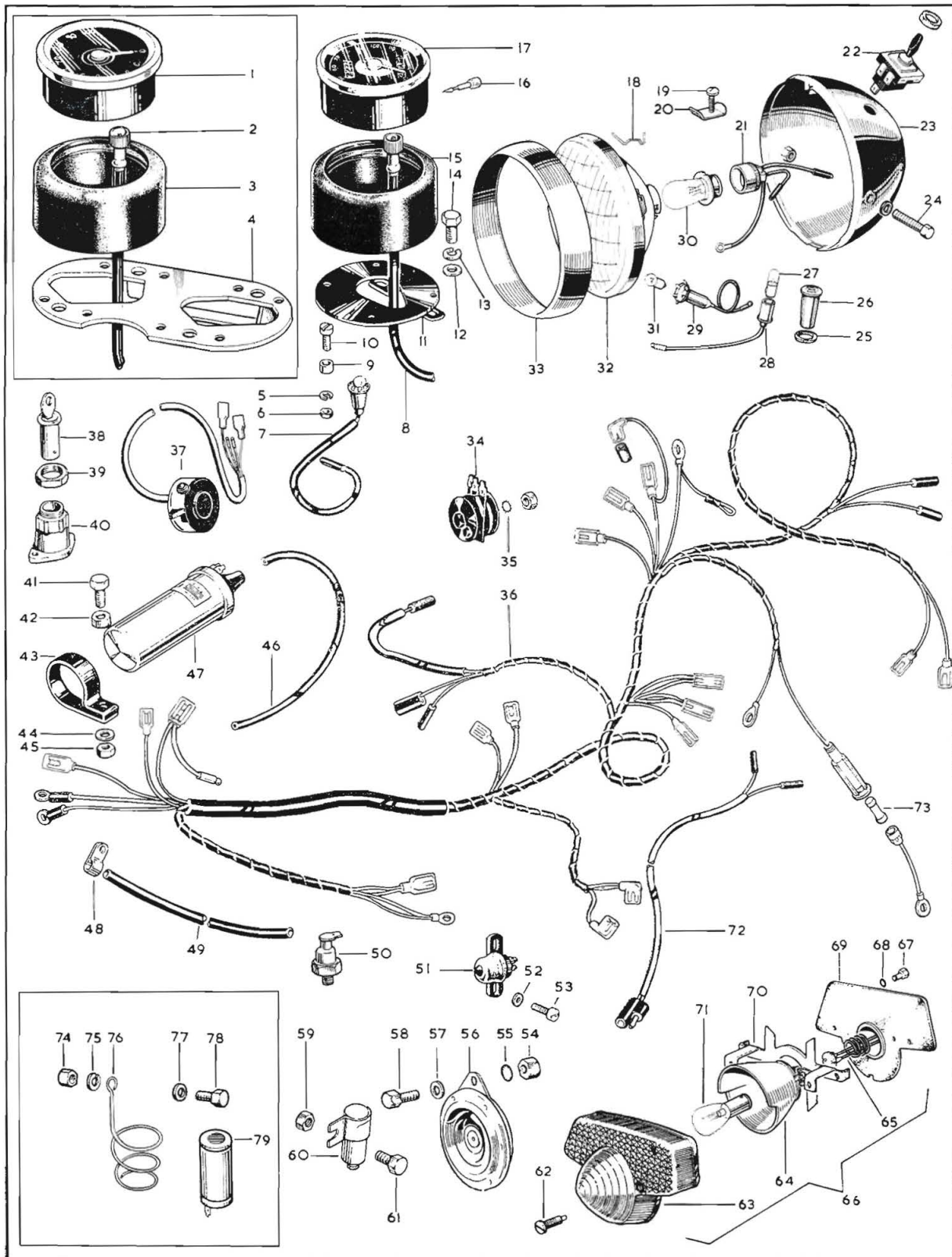
Plate 17—continued

PETROL TANK, TWINSEAT, HANDLEBAR AND CONTROLS

| Plate Ref. | Spares No. |            | Description  | Per Set  |
|------------|------------|------------|--|----------|
|            | B.S. No.   | Makers No. |  |          |
| 37.        | 70-8960    |            | Heat shield .. .. .  | 1        |
| 38.        | 70-9654    |            | Silencer .. .. .   | 1        |
| 39.        | 27-8560    |            | Spacer, twinseat .. .. .   | 2        |
| 40.        | 41-9131    |            | Rear bracket, twinseat .. .. .   | 1        |
| 41.        | 02-0051    |            | Nut, twinseat ( $\frac{1}{4}$ " British Standard Cycle) .. .. .                                      | 2        |
| 42.        | 82-9020    |            | Spring washer, twinseat ( $\frac{1}{4}$ " $\times$ $\frac{19}{32}$ " $\times$ .040") .. .. .         | 2        |
| 43.        | 82-9732    |            | Twinseat complete .. .. .  | 1        |
| 44.        | 68-8024    |            | Petrol tap .. .. .   | 1        |
| 45.        | 82-8718    |            | Petrol pipe assembly complete .. .. .  | 1        |
| 46.        | 82-9204    |            | Seal washer for petrol tap .. .. .   | as reqd. |
| 46.        | 65-8218    |            | Seal washer for petrol tap .. .. .   | as reqd. |
| 47.        | 40-8140    |            | Tank mounting rubber (rear) .. .. .  | 1        |
| 48.        | 68-8046    |            | Spacer tube, tank mounting .. .. .   | 1        |
| 49.        | 42-8017    |            | Rubber sleeve, tank mounting .. .. .   | 1        |
| 50.        | 68-8016    |            | Washer, tank mounting .. .. .  | 1        |
| 51.        | 68-8014    |            | Nut, tank mounting ( $\frac{5}{16}$ " British Standard Cycle) .. .. .                                | 1        |
| 52.        | 42-8010    |            | Grommet, tank mounting .. .. .   | 1        |
| 53.        | 68-8045    |            | Bolt, tank mounting ( $\frac{5}{16}$ " British Standard Cycle $\times$ $2\frac{7}{8}$ ") .. .. .     | 1        |
| 54.        | 40-8101    |            | Petrol tank with fixed fittings .. .. .  | 1        |
| 55.        | 29-5655    |            | Washer, tank mounting ( $\frac{7}{16}$ " $\times$ $\frac{25}{32}$ " $\times$ .104") .. .. .          | 1        |
| 56.        | 02-0923    |            | Washer, tank mounting ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. . | 1        |
| 57.        |            | 11/013     | Body screw, twist grip .. .. .   | 2        |
| 58.        |            | 16/328     | Body (top-half), twist grip .. .. .  | 1        |
| 59.        |            | 16/329     | Body (bottom-half), twist grip .. .. .   | 1        |
| 60.        | 19-7223    | 16/364     | Twist grip control complete .. .. .  | 1        |
| 61.        | 40-8657    |            | Throttle cable complete .. .. .  | 1        |
| 62.        | 40-4960    |            | Handlebar .. .. .  | 1        |
| 63.        | 41-8548    |            | Exhaust lifter control cable .. .. .   | 1        |
| 64.        | 42-8611    | 18/864     | Exhaust lifter control complete .. .. .  | 1        |
| 65.        | 19-3082    | 376/079    | Clamp screw, exhaust lifter .. .. .  | 2        |
| 66.        | 19-3083    | 12/064     | Handlebar clamp, exhaust lifter .. .. .  | 1        |
| 67.        | 19-3084    | 11/014     | Lever fulcrum pin, exhaust lifter .. .. .  | 1        |
| 68.        | 19-3086    | 18/869     | Bracket, exhaust lifter .. .. .  | 1        |
| 69.        | 19-3085    | 18/871     | Lever, exhaust lifter .. .. .  | 1        |
| 70.        | 19-3087    |            | Lockwasher for nut, line 71 .. .. .  | 1        |
| 71.        | 19-2763    | 18/060     | Fulcrum pin nut, exhaust lifter .. .. .  | 1        |

Note:—Where no B.S.A. Part Number is quoted, the part is only available from the makers.

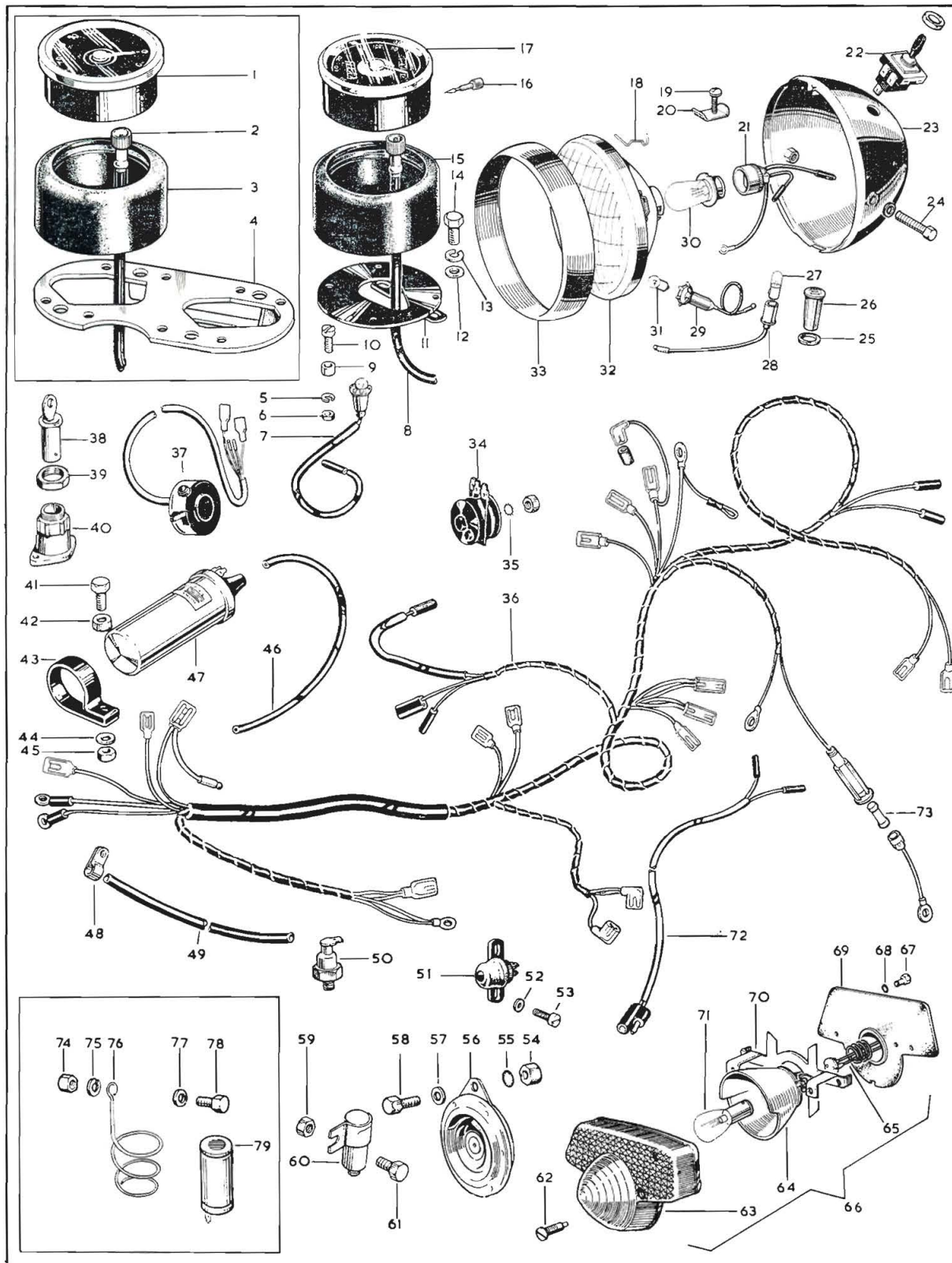
Plate 18



| Plate Ref. | Spares No.        |                   | Description   | Per Set |
|------------|-------------------|-------------------|---|---------|
|            | <i>B.S.A. No.</i> | <i>Makers No.</i> |   |         |
| 1.         | 19-8944           | RSM3003/01        | Tachometer head ( <i>to order only</i> ) .. .. .                              | 1       |
| 2.         | 19-9094           |                   | Tachometer cable ( <i>to order only</i> ) .. .. .                             | 1       |
| 3.         | 83-0281           |                   | Mounting cup, tachometer head ( <i>to order only</i> ) .. .. .                | 1       |
| 4.         | 97-3689           |                   | Mounting bracket, speedometer and tachometer ( <i>to order only</i> ) .. .. . | 1       |
| 5.         | 24-7068           |                   | Spring washer, speedometer or tachometer mounting ..                          | 4       |
| 6.         | 02-0047           |                   | Nut, speedometer or tachometer mounting .. .. .                               | 4       |
| 7.         | 19-1166           | 54953389          | Speedometer light lead .. .. .  | 1       |
| 8.         | 19-9089           | DF9110/00/63      | Speedometer cable .. .. .   | 1       |
| 9.         | 68-9418           |                   | Spacer, speedometer or tachometer mounting .. .. .                            | 4       |
| 10.        | 76-0543           |                   | Screw, speedometer or tachometer mounting .. .. .                             | 4       |
| 11.        | 82-8283           |                   | Mounting bracket, speedometer head only .. .. .                               | 1       |
| 12.        | 02-0525           |                   | Washer, speedometer or tachometer bracket mounting ..                         | 2       |
| 13.        | 24-0978           |                   | Spring washer, speedometer or tachometer bracket mounting                     | 2       |
| 14.        | 02-1354           |                   | Bolt, speedometer or tachometer bracket mounting ..                           | 2       |
| 15.        | 83-0281           |                   | Mounting cup, speedometer head .. .. .  | 1       |
| 16.        | 19-9080           | 41-148-203-10     | Speedometer trip shaft .. .. .  | 1       |
| 17.        | 19-8936           | SSM5001/05        | Speedometer head (m.p.h.) .. .. .   | 1       |
| 17.        | 19-2183           | SSM5001/04        | Speedometer head (k.p.h.) .. .. .   | 1       |
| 18.        |                   | 504665            | Wire clip, headlight light unit .. .. .                                       | 5       |
| 19.        |                   | 144921            | Screw, headlamp rim .. .. .   | 1       |
| 20.        |                   | 534296            | Plate, headlamp rim fixing screw .. .. .                                      | 1       |
| 21.        |                   | 554602            | Main bulb holder .. .. .  | 1       |
| 22.        | 19-0964           | 35710             | Light switch .. .. .  | 1       |
| 23.        | 19-1320           | 59965             | Headlamp complete (standard) .. .. .  | 1       |
| 23.        | 19-1321           | 59966             | Headlamp complete (Europe, with 410 bulb) .. .. .                             | 1       |
| 23.        | 19-1322           | 59966             | Headlamp complete (France, with 411 bulb) .. .. .                             | 1       |
| 24.        |                   | 112201            | Bolt, headlamp mounting .. .. .   | 2       |
| 25.        |                   | 54140331          | Seal washer, warning light body .. .. .                                       | 2       |
| 26.        | 19-0982           | 38191             | Warning light body (green) .. .. .  | 1       |
| 26.        | 19-0965           | 38189             | Warning light body (red) .. .. .  | 1       |
| 27.        |                   | 281               | Bulb, warning light .. .. .   | 2       |
| 28.        |                   | 54945043          | Bulb holder, warning light .. .. .  | 2       |
| 29.        |                   | 54573590          | Pilot bulb holder, headlamp .. .. .   | 1       |
| 30.        |                   | 446               | Main bulb, headlamp .. .. .   | 1       |
| 30.        |                   | 410               | Main bulb (Europe) .. .. .  | 1       |
| 30.        |                   | 411               | Main bulb (France) .. .. .  | 1       |
| 31.        |                   | 989               | Pilot bulb, headlamp .. .. .  | 1       |
| 32.        |                   | 54524526          | Light unit, headlamp .. .. .  | 1       |
| 33.        |                   | 534343            | Headlamp rim .. .. .  | 1       |
| 34.        | 19-1715           | 49072             | Rectifier .. .. .   | 1       |
| 35.        | 29-0541           |                   | Lockwasher, rectifier earth .. .. .   | 1       |
| 36.        | 19-1323           | 54957308          | Wiring harness .. .. .  | 1       |
| 37.        | 19-0214           |                   | Horn push and dipper switch .. .. .   | 1       |
| 38.        | 68-9304           | 1/24089           | Ignition lock and key .. .. .   | 1       |
| 39.        | 19-1247           | 54130041          | Nut, ignition switch .. .. .  | 1       |



Plate 18—continued



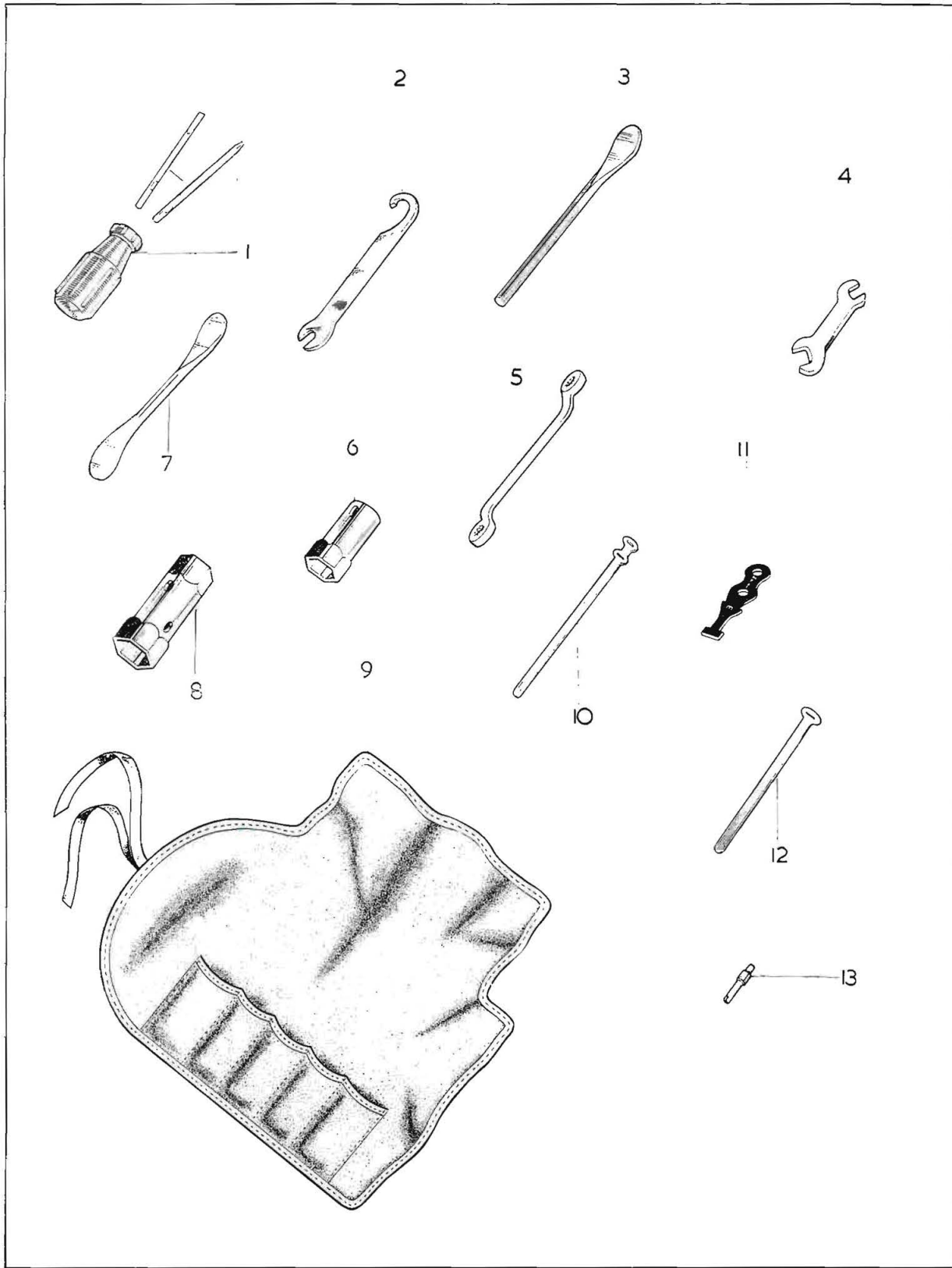


## ELECTRICAL EQUIPMENT

| Plate Ref. | Spares No.        |                   | Description  | Per Set |
|------------|-------------------|-------------------|--|---------|
|            | <i>B.S.A. No.</i> | <i>Makers No.</i> |  |         |
| 40.        | 19-1775           | 31899             | Ignition switch .. .. .  | 1       |
| 41.        | 14-0204           |                   | Bolt, coil clip mounting .. .. .                                   | 1       |
| 42.        | 66-9262           |                   | Spacer, coil clip mounting .. .. .                                 | 1       |
| 43.        | 83-1603           |                   | Coil clip .. .. .  | 1       |
| 44.        | 27-8560           |                   | Washer, coil clip mounting .. .. .                                 | 1       |
| 45.        | 14-0801           |                   | Nut, coil clip mounting .. .. .                                    | 1       |
| 46.        | 19-1885           | 54956469          | High-tension lead (resistive cable) .. .. .                        | 1       |
| 46.        | 19-1886           | 54956427          | High-tension lead (U.S.A.) .. .. .                                 | 1       |
| 47.        | 19-1881           | 45221             | Ignition coil .. .. .  | 1       |
| 48.        | 66-8340           |                   | Clip, battery vent pipe .. .. .                                    | 1       |
| 49.        | 68-9163           |                   | Battery vent pipe .. .. .  | 1       |
| 50.        | 19-1735           | 49345             | Zener diode .. .. .  | 1       |
| 51.        | 19-0916           | 34815             | Rear stop light switch .. .. .                                     | 1       |
| 52.        | 02-1096           |                   | Washer, stop switch mounting .. .. .                               | 2       |
| 53.        | 42-4574           |                   | Screw, stop switch mounting .. .. .                                | 2       |
| 54.        | 42-4475           |                   | Nut, horn mounting .. .. .   | 1       |
| 55.        | 66-4707           |                   | Lockwasher, horn mounting .. .. .                                  | 1       |
| 56.        | 19-2064           |                   | Horn .. .. .   | 1       |
| 57.        | 02-2138           |                   | Washer, horn mounting .. .. .                                      | 1       |
| 58.        | 75-4813           |                   | Bolt, horn mounting .. .. .  | 1       |
| 59.        | 40-0414           |                   | Nut, condenser mounting .. .. .                                    | 1       |
| 60.        | 19-1747           | 54441582          | Condenser, ignition .. .. .  | 1       |
| 61.        | 02-0220           |                   | Bolt, condenser mounting .. .. .                                   | 1       |
| 62.        |                   | 144921            | Screw, tail lamp lens .. .. .                                      | 2       |
| 63.        |                   | 54577109          | Tail lamp lens .. .. .   | 1       |
| 64.        |                   | 54578213          | Bulb holder assembly, tail lamp .. .. .                            | 1       |
| 65.        |                   | 573828            | Bulb holder interior, tail lamp .. .. .                            | 1       |
| 66.        | 19-1245           | 53973             | Stop/tail lamp complete .. .. .                                    | 1       |
| 67.        |                   | 110714            | Screw, lamp fixing .. .. .   | 2       |
| 68.        |                   | 188330            | Lockwasher, lamp fixing .. .. .                                    | 2       |
| 69.        |                   | 54571677          | Gasket, lamp seating .. .. .                                       | 1       |
| 70.        |                   | 54578212          | Base assembly, tail lamp .. .. .                                   | 1       |
| 71.        |                   | 380               | Bulb, stop/tail lamp .. .. .                                       | 1       |
| 72.        | 82-8314           | 54953386          | Tail lamp lead .. .. .   | 1       |
| 73.        | 19-1249           |                   | Fuse (12 volt, 35 amp.) .. .. .                                    | 1       |
| 74.        | 02-2395           |                   | Nut, capacitor mounting ( <i>to order only</i> ) .. .. .           | 1       |
| 75.        | 82-9020           |                   | Spring washer, capacitor mounting ( <i>to order only</i> ) .. .. . | 1       |
| 76.        | 82-8320           | 54483156          | Spring, capacitor mounting ( <i>to order only</i> ) .. .. .        | 1       |
| 77.        | 02-0525           |                   | Washer, capacitor mounting ( <i>to order only</i> ) .. .. .        | 1       |
| 78.        | 02-1354           |                   | Bolt, capacitor mounting ( <i>to order only</i> ) .. .. .          | 1       |
| 79.        | 82-8319           | 54170009          | Capacitor ( <i>to order only</i> ) .. .. .                         | 1       |
|            | 19-1776           | 54027029          | Battery ( <i>not illustrated</i> ) .. .. .                         | 1       |
|            | 00-5195           |                   | Tachometer kit complete ( <i>to order only</i> ) .. .. .           | 1       |
|            | 00-4403           |                   | Capacitor kit complete ( <i>to order only</i> ) .. .. .            | 1       |

Note:—Where no B.S.A. part number is quoted, the part is only available from the makers.

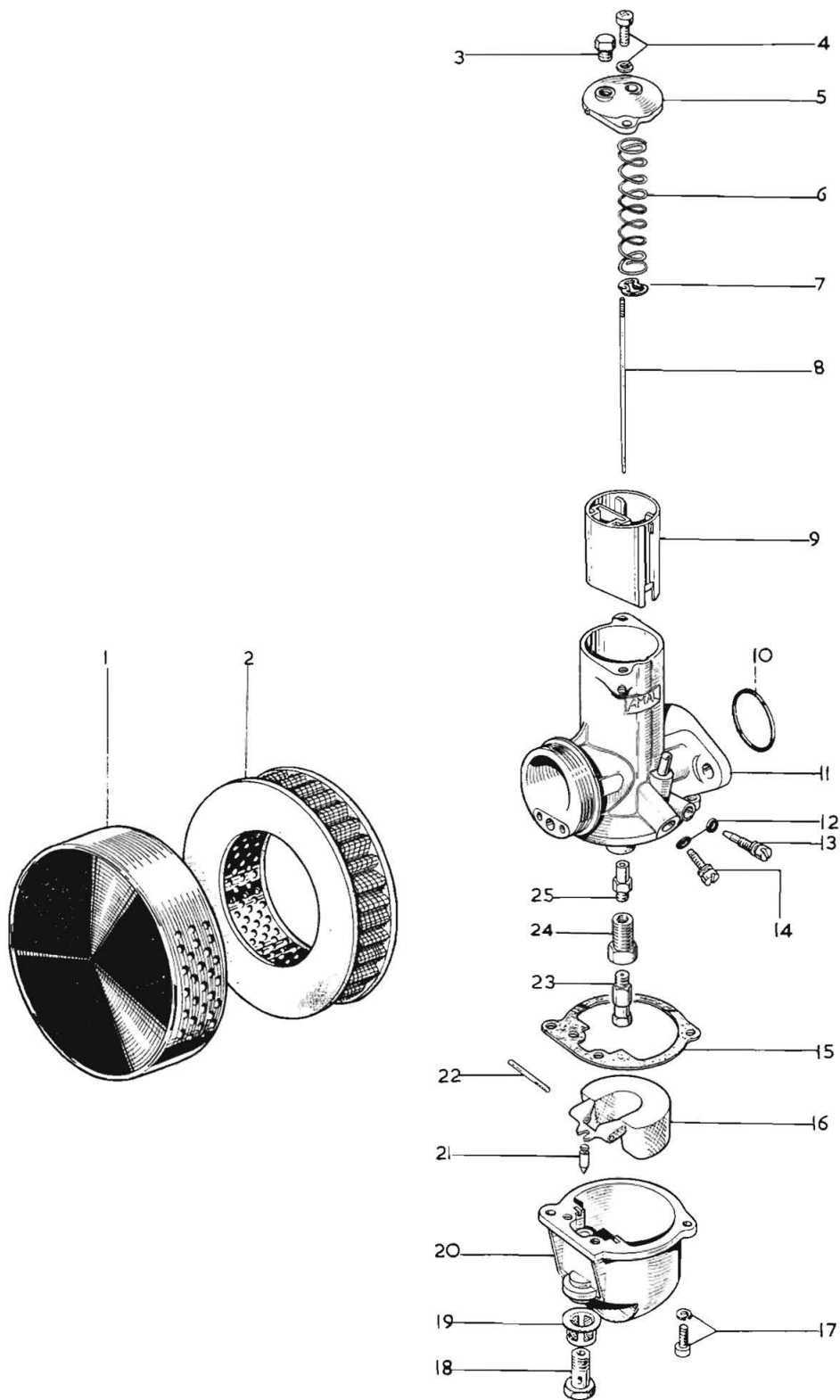
Plate 19



# Plate 19

## TOOLS AND SUNDRIES

| <i>Plate Ref.</i> | <i>Spares No.</i> | <i>Description</i>               | <i>Per Set</i> |
|-------------------|-------------------|----------------------------------|----------------|
| 1.                | 60-0767           | Screwdriver set .. .. .          | 1              |
| 2.                | 68-9462           | "C" spanner, rear damper .. .. . | 1              |
| 3.                | 60-0801           | Tyre lever/tommy bar .. .. .     | 1              |
| 4.                | 65-9132           | Tappet spanner .. .. .           | 1              |
| 5.                | 67-9026           | Ring spanner .. .. .             | 1              |
| 6.                | 68-9464           | Plug spanner .. .. .             | 1              |
| 7.                | 29-9252           | Tyre lever .. .. .               | 1              |
| 8.                | 40-9017           | Double box spanner .. .. .       | 1              |
| 9.                | 68-9461           | Tool roll .. .. .                | 1              |
| 10.               | 76-9136           | Cable clip .. .. .               | 5              |
| 11.               | 90-9024           | Rubber cable clip .. .. .        | 2              |
| 12.               | 75-9045           | Cable clip .. .. .               | 3              |
| 13.               | 68-9467           | Tyre valve key .. .. .           | 1              |
|                   | 60-2114           | Toolkit complete .. .. .         | 1              |





## CARBURETTER AND AIR CLEANER

| <i>Plate Ref.</i> | <i>Spares No.</i> |                 | <i>Description</i>                                   | <i>Per Set</i> |
|-------------------|-------------------|-----------------|--|----------------|
|                   | <i>B.S.A. No.</i> | <i>Amal No.</i> |  |                |
| 1.                | 60-1053           |                 | Air cleaner complete .. .. .                         | 1              |
| 2.                | 19-7115           |                 | Air cleaner element .. .. .                          | 1              |
| 3.                |                   | 4/137A          | Screw plug for top cap .. .. .                       | 1              |
| 4.                | 19-3093           | 622/086         | Screw and washer for top cap .. .. .                 | 2              |
| 5.                |                   | 928/097         | Mixing chamber top cap .. .. .                       | 1              |
| 6.                |                   | 622/131         | Throttle slide spring .. .. .                        | 1              |
| 7.                | 19-3095           | 622/067         | Throttle needle clip .. .. .                         | 1              |
| 8.                | 19-3137           | 622/124         | Throttle needle .. .. .                              | 1              |
| 9.                | 19-3127           | 928/060         | Throttle slide (number 3½ cut-away) .. .. .          | 1              |
| 10.               | 19-3090           | 622/101         | "O" ring, carburetter flange .. .. .                 | 1              |
| 11.               |                   | R930/005        | Carburetter body .. .. .                             | 1              |
| 12.               | 19-3098           | 622/082         | "O" ring, pilot air and throttle stop screws .. .. . | 2              |
| 13.               |                   | 622/076         | Pilot air adjusting screw .. .. .                    | 1              |
| 14.               |                   | 622/077         | Throttle stop screw .. .. .                          | 1              |
| 15.               | 19-3106           | 622/073         | Float chamber gasket .. .. .                         | 1              |
| 16.               | 19-3102           | 622/069         | Float .. .. .  | 1              |
| 17.               | 19-3093           | 622/086         | Screw and washer, float chamber to body .. .. .      | 2              |
| 18.               | 19-3103           | 622/078         | Banjo bolt .. .. .                                   | 1              |
| 19.               | 19-3048           | 376/093         | Petrol filter .. .. .                                | 1              |
| 20.               |                   | 622/050         | Float chamber .. .. .                                | 1              |
| 21.               | 19-3105           | 622/068         | Float needle .. .. .                                 | 1              |
| 22.               |                   | 622/071         | Float spindle .. .. .                                | 1              |
| 23.               | 19-2884           | 376/100         | Main jet (240 c.c.) .. .. .                          | 1              |
| 24.               |                   | 622/128         | Jet holder .. .. .                                   | 1              |
| 25.               | 19-3136           | 622/122         | Needle jet (·106") .. .. .                           | 1              |
|                   | 19-2425           | R930/38         | Carburetter complete .. .. .                         | 1              |

**Note:**—Where no B.S.A. part number is quoted, the part is only available from the makers.

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| 68-8046 | 53   | 17    | 48   |
| 68-8343 | 37   | 12    | 33   |
| 68-8382 | 37   | 12    | 30   |
| 68-8383 | 37   | 12    | 31   |
| 68-9115 | 37   | 12    | 19   |
| 68-9163 | 57   | 18    | 49   |
| 68-9223 | 37   | 12    | 1    |
| 68-9226 | 37   | 12    | 7    |
| 68-9227 | 37   | 12    | 4    |
| 68-9287 | 37   | 12    | 2    |
| 68-9304 | 55   | 18    | 38   |
| 68-9337 | 37   | 12    | 18   |
| 68-9418 | 55   | 18    | 9    |
| 68-9428 | 41   | 13    | 63   |
| 68-9429 | 41   | 13    | 37   |
| 68-9461 | 59   | 19    | 9    |
| 68-9462 | 59   | 19    | 2    |
| 68-9464 | 59   | 19    | 6    |
| 68-9467 | 59   | 19    | 13   |
| 70-2980 | 49   | 16    | 41   |
| 70-3789 | 15   | 3     | 45   |
| 70-5874 | 51   | 17    | 32   |
| 70-6026 | 19   | 5     | 23   |
| 70-7354 | 23   | 7     | 28   |
| 70-7727 | 11   | 2     | 36   |
| 70-7739 | 13   | 3     | 27   |
| 70-7821 | 9    | 1     | 17   |
| 70-7856 | 27   | 8     | 29   |
| 70-7857 | 9    | 1     | 31   |
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| 70-8960 | 53   | 17    | 37   |
| 70-9381 | 13   | 3     | 11   |
| 70-9382 | 13   | 3     | 10   |
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| 70-9430 | 13   | 3     | 12   |
| 70-9431 | 13   | 3     | 15   |
| 70-9432 | 13   | 3     | 23   |
| 70-9433 | 25   | 7     | 57   |
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| 70-9979 | 17   | 4     | 35   |
| 71-1058 | 27   | 8     | 8    |
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