



SPARES

Model B44 Shooting Star

**Model B44
Victor Roadster**

From Engine Number B44R-101

Catalogue Number 00-5134

1967

CATALOGUE OF



**B44 SHOOTING STAR
B44 VICTOR ROADSTER**

ISSUED BY

B.S.A. MOTOR CYCLES LTD.

Service Department, Armoury Road,
Birmingham 11

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SUFFIX NUMBER TO BE USED TO IDENTIFY VARYING FINISHES.

CHIFFRES DE SUFFIXE A EMPLOYER POUR IDENTIFIER LES PRESENTATIONS VARIÉES.

NACHZAHLEN ZU BENUTZEN UM DIE VERSCHIEDENEN AUSFÜHRUNGEN ZU BEZEICHNEN.

CIFRAS ADICIONALES QUE SE EMPLEA PARA IDENTIFICAR LOS ACABADOS VARIOS.

When ordering components with varying finishes, please state finish required by adding the APPROPRIATE NUMBER TO PART NUMBER.

En commandant des pièces avec présentations différentes veuillez indiquer la présentation requise en ajoutant les chiffres appropriés au numéro de CATALOGUE DE LA PIECE.

Bei Bestellungen von Teilen mit verschiedenen Ausführungen bitte die Erwünschte Ausführung mit Angabe der entsprechenden Nachzahl nach dem TEILNUMMER BEZIEHNEN.

Al pedir piezas con acabados diferentes sírvase indicar el acabado requirido mediante la cifra relativa escrita después del NUMERO DE CATALOGO DE LA PIEZA.

EXAMPLE. Front Mudguards, Chrome 40-6571/003.

EXEMPLE. Garde-boue avant, Chrome 40-6571/003.

BEISPIEL. Vorderradschutzblech, Chromfeldern 40-6571/003.

EJEMPLO. Guardabarro delantera, Cromado 40-6571/003.

/007	BLACK	/003	CHROME
/007	NOIR	/003	CHROME
/007	SCHWARZ	/003	CHROMFELDERN
/007	NEGRO	/003	CROMADO

PRICES: No price codes are quoted in this list. For prices, please refer to the Master Priced List.

PRIX: Il n'ya pas de codes de prix dans cette list. Pour les prix, nous vous prions de vous reporter à la liste de prix courante.

PRISE: In dieser Liste ist Kein Preis-Kode angegeben. Preise Können aus der Haupt-Preisliste entnommen werden.

PRECIOS: Cifras de precio non cotizadas en esta lista. Para precios véase por favor la liste de precios maetra.

PETROL TANK, RESERVOIR D'ESSENCE, BENZINTANK, DEPOSITO DE COMBUSTIBLE

B44SS	<p>PEONY RED AND IVORY, LINED GOLD. ALIZARINE CARMINÉE ET BLANC DE PLOMB, LIGNE D'OR. ALIZARINKARMIN UND ELFENBEIN, GOLDLINIL. CARMIN DE ALIZARINA Y BLANCO DE PLOMO, LINEA DE ORO.</p>
B44R	<p>ROYAL RED AND IVORY, LINED GOLD. ROUGE ROYALE ET BLANC DE PLOMB, LIGNE D'OR. KARMIN ROT UND ELFENBEIN, GOLDLINIL. ROJO REAL Y BLANCO DE PLOMO, LINEA DE ORO.</p>

OIL TANK AND SIDECOVER, RÉSERVOIR D'HUILE ET PANNEAU LATERAL,
ÖLTANK UND SEITENBLECH, DEPOSITO DE ACEITE Y PANEL DE LADO

B44SS	<p>PEONY RED, LINED GOLD. ALIZARINE CARMINÉE, LIGNE D'OR. ALIZARINKARMIN, GOLDLINIL. CARMIN DE ALIZARINA, LINEA DE ORO.</p>
*B44R	<p>ROYAL RED AND IVORY, LINED GOLD. ROUGE ROYALE ET BLANC DE PLOMB, LIGNE D'OR. KARMIN ROT UND ELFENBEIN, GOLDLINIL. ROJO REAL Y BLANCO DE PLOMO, LINEA DE ORO.</p>

*NOTE: *The colour finishes quoted above for the B44R are only applicable to machines bearing the following engine/frame numbers:—*

B44R— 267, 268, 269, 608, 612, 613, 616, 617, 618, 620, 621, 622, 623, 626, 630, 631, 633, 650.

With the exception of these particular machines, the colour finish is identical to that of the model B44SS and the part numbers quoted for the B44SS petrol tank, oil tank and sidecover should be used when ordering spares.

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PISTON CHART, TABLEAU DES PISTONS, KOLBENTABELLE, GRAFICO DE EMBOLAS

Compression Ratio Taux de compression Kompression Compresion	PISTON COMPLETE PISTON COMPLET KOLBEN KOMPLETT EMBOLA COMPLETO			COMPRESSION RINGS SEGMENT DE COMPRESSION KOMPRESSIIONS-RING ANILLO DE COMPRESION			PISTON RING (BOTTOM) SEGMENT (INFERIOR) KOLBENRING (UNTER) SEGMENTO (INFERIOR)		
	Standard Montante	+.010"	+.020"	Standard Montante	+.010"	+.020"	Standard Montante	+.010"	+.020"
9.0	41-793	41-795	41-797	41-90 Taper 41-92	41-88 Taper 41-104	41-89 Taper 41-93	41-98	41-102	41-99

CARBURETTER, CARBURATEUR, VERGASER, CARBURADOR

Spares No. No. de pièce Ersatzteil-Nr. No. de repuesto	Makers No. No. de fabricant Hersteller-Nr. No. fabricante	Main Jet Gicleur principal Hauptdüse Surtidor principal	Pilot Jet Gicleur de ralenti Leerlaufdüse Surtidor piloto	Throttle Slide Boisseau des gaz Gasscheiber Corredera de aceleración	Needle Jet Gicleur d'aiguille Nadeldüse Surtidor de aguja	Needle Position Position d'aiguille Nadelstellung Posición de aguja
19-2400	R.930/11	230	25	3	.107	2

ASSEMBLIES COMPLETE, ENSEMBLE COMPLET, TIELE-MONTAGE KOMPLETT, ASEMBLI COMPLETO

Spares No. No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción
41-782	Engine complete	Moteur complet	Motor komplett	Motor completo
41-506	Crankcase complete	Carter de vilebrequin complet	Kurbelgehäuse komplett	Caja de cigüeñal completo
41-546	Flywheel and Connecting Rod complete.	Volant et bielle complet	Schwungmasse und Pleuelstange komplett.	Volante y varilla acoplamiento completo
40-3235	Clutch complete	Embrayage complet	Kupplung komplett	Embrague completo
41-805	Oil Pump complete	Pompe à huile complet	Ölpumpe komplett	Bomba de aceite completo
40-4322	Frame complete	Cadre complet	Rahmen komplett	Cuadro completo
40-5180	Front Fork complete	Fourche avant complet	Vordergabel komplett	Horquilla delantera completo
40-5551	Front Wheel complete	Roue avant complet	Vorderrad komplett	Rueda delantera completo
40-6078	Rear Wheel complete	Roue arrière complet	Hinterrad komplett	Rueda trasera completo
29-5962	Front Hub complete	Moyeu de roue avant complet	Vorderradnabe komplett	Cuebo de rueda delantera completo
41-6022	Rear Hub complete	Moyeu de roue arrière complet	Hinterradnabe komplett	Cuebo de rueda trasera completo

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Plate 1

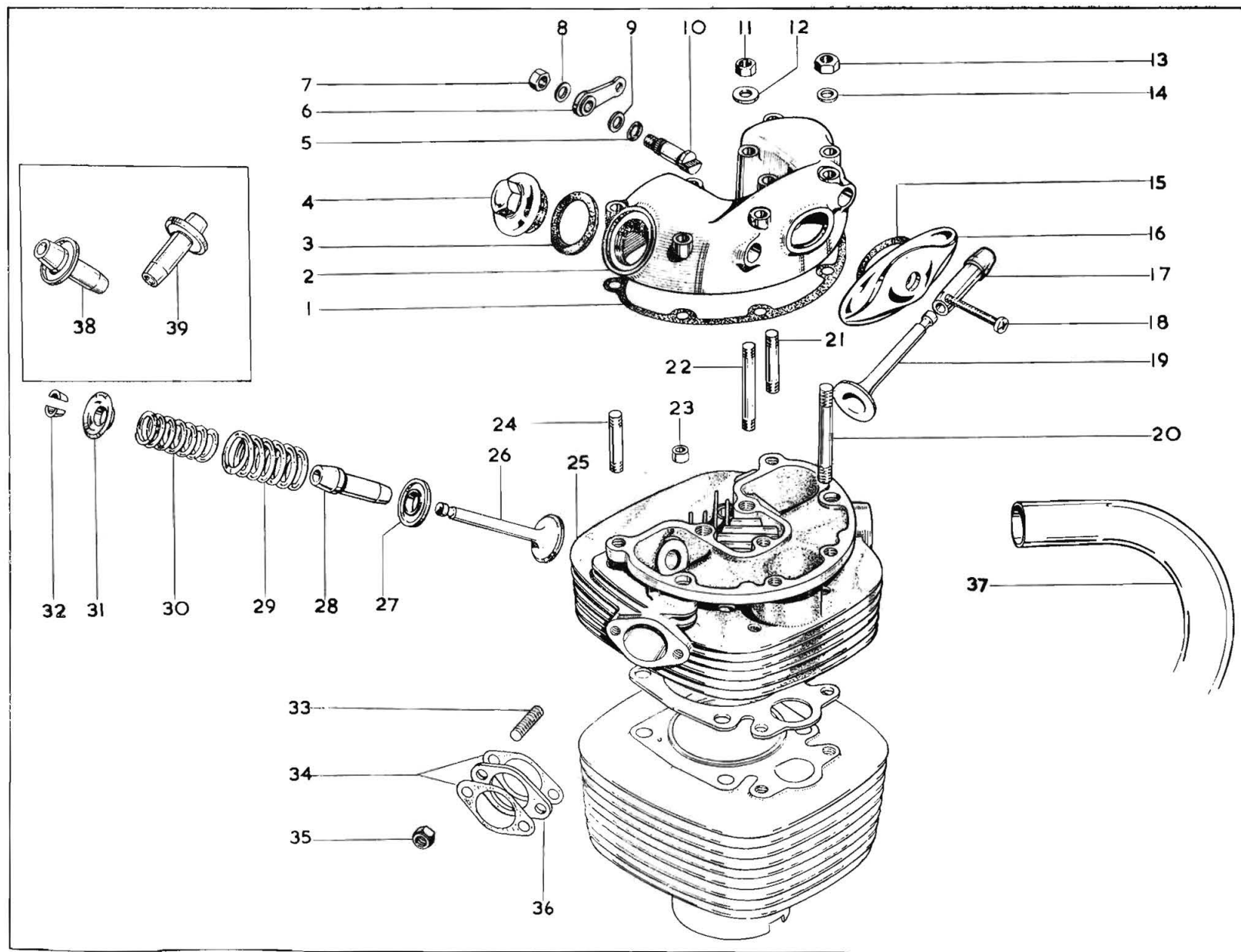


Plate 1

CYLINDER HEAD, CULASSE, ZYLINDERKOPF, CULATA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	00-3163	Decoke Gasket Set	Pochette de joints	Dichtungensatz	Juego de empaquetaduras	
B44SS, B44R ...	00-3304	Full Gasket Set	Pochette de joints	Dichtungensatz	Juego de empaquetaduras	
B44SS, B44R ...	1. 40-207	Gasket	Joint	Dichtung	Empaquetaduras	
B44SS, B44R ...	2. 40-415	Rocker Box	Boîtier des culbuteurs	Kipphebelkasten	Carter de los brazos oscilantes	
B44SS, B44R ...	3. 40-182	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	4. 41-31	Inspection Cap	Chapeau inspection	Inspektionskappe	Capuchon inspección	2
B44SS, B44R ...	5. 40-418	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	
B44SS, B44R ...	6. 41-176	Lever	Levier	Hebel	Palanca	
B44SS, B44R ...	7. 2-443	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	8. 2-525	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	9. 15-5155	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	10. 40-417	Valve Lifter	Levier pour soupape d'échappement.	Hebel für Auslassventil	Palanca por válvula de escape	
B44SS, B44R ...	11. 24-6040	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	12. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	13. 40-209	Nut	Écrou	Mutter	Tuerca	7
B44SS, B44R ...	14. 2-525	Washer	Rondelle	Scheibe	Arandela	7
B44SS, B44R ...	15. 40-56	Gasket	Joint	Dichtung	Empaquetaduras	
B44SS, B44R ...	16. 40-208	Cover	Couvercle	Schutzkappe	Tapa	
B44SS, B44R ...	17. 41-633	Exhaust Valve Guide	Guide de soupape	Ventilführung	Guía de válvula	
B44SS, B44R ...	18. 40-295	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	19. 41-789	Exhaust Valve	Soupape d'échappement	Auslassventil	Válvula de escape	
B44SS, B44R ...	20. 40-129	Stud (long)	Goujon (longue)	Stehbolzen (lang)	Esparago (largo)	3
B44SS, B44R ...	21. 40-131	Stud (short)	Goujon (court)	Stehbolzen (kurz)	Esparago (corto)	2
B44SS, B44R ...	22. 40-127	Stud (medium)	Goujon (moyen)	Stehbolzen (mittel)	Esparago (medio)	2
B44SS, B44R ...	23. 66-3074	Dowel	Goujon	Passtift	Pasador	2
B44SS, B44R ...	24. 40-124	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R ...	25. 41-784	Cylinder Head	Culasse	Zylinderkopf	Culata	
B44SS, B44R ...	26. 41-788	Inlet Valve	Soupape d'admission	Einlassventil	Válvula de admisión	
B44SS, B44R ...	27. 41-26	Spring Cup	Siège de ressort	Hülse	Copa	2
B44SS, B44R ...	28. 41-632	Inlet Valve Guide	Guide de soupape	Ventilführung	Guía de válvula	
B44SS, B44R ...	29. 65-2494	Spring (outer)	Ressort (extérieur)	Feder (aussen)	Resorte (exterior)	2
B44SS, B44R ...	30. 65-2495	Spring (inner)	Ressort (intérieur)	Feder (innen)	Resorte (interior)	2
B44SS, B44R ...	31. 40-171	Collar	Bague d'arrêt	Stellring	Anillo móvil aprisionado	2
B44SS, B44R ...	32. 40-167	Collet	Collet	Keil	Refuerzo del cilindro	4
B44SS, B44R ...	33. 68-18	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R ...	34. 65-1417	Gasket	Joint	Dichtung	Empaquetaduras	2
B44SS, B44R ...	35. 42-4476	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	36. 65-1418	Tufnol Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	37. 41-2747	Exhaust Pipe	Tuyau d'échappement	Auspuffrohr	Tubo de escape	
B44SS, B44R ...	*38. 41-792	Inlet Valve Guide	Guide de soupape	Ventilführung	Guía de válvula	
B44SS, B44R ...	*39. 41-809	Exhaust Valve Guide	Guide de soupape	Ventilführung	Guía de válvula	
		*Fitted first sets only	*Montées seulement sur les premières machines.	*Nur auf die ersten maschine montiert.	*Montadas solamente sobre las primeras máquinas.	

Plate 2

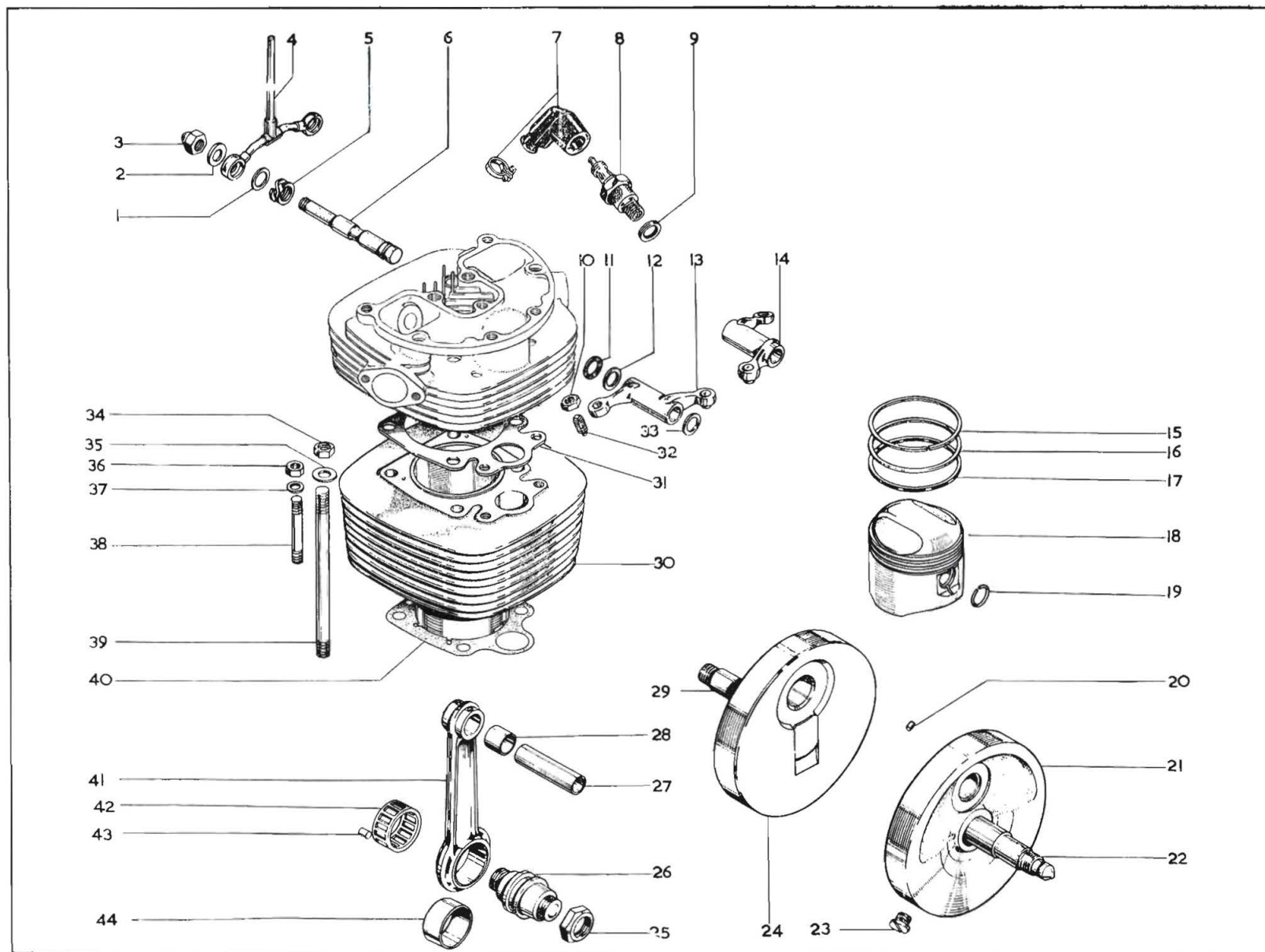


Plate 2

CYLINDER AND CRANKSHAFT, CYLINDRE ET VILEBREQUIN, ZYLINDER UND KURBELWELLE, CILINDRO Y CIGÜEÑAL

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 40-157	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	2. 40-159	Washer	Rondelle	Scheibe	Arandela	4
B44SS, B44R ...	3. 40-162	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	4. 41-807	Oil Feed Pipe	Tuyauterie d'alimentation d'huile.	Ölzufuhrleitung	Tubo de alimentación de aceite	
B44SS, B44R ...	5. 40-156	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	6. 40-294	Rocker Spindle	Arbre	Welle	Arbol	2
B44SS, B44R ...	7. 19-7621	Suppressor	Dispositif antiparasite	Wellensauge	Supresor	
B44SS, B44R ...	8. 19-7634	Spark Plug	Bougie d'allumage	Zündkerze	Bujía	
B44SS, B44R ...	9. 66-102	Spark Plug Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	10. 40-164	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	11. 40-148	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	2
B44SS, B44R ...	12. 40-158	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	13. 40-292	Inlet Rocker	Culbuteur-admission	Einlassklapphebel	Brazo oscilantes admisión	
B44SS, B44R ...	14. 40-296	Exhaust Rocker	Culbuteur-échappement	Auslassklapphebel	Brazo oscilantes escape	
B44SS, B44R ...	*15. 41-90	Piston Ring	Segment	Verdichtungsring	Segmento	
B44SS, B44R ...	*16. 41-92	Piston Ring	Segment	Verdichtungsring	Segmento	
B44SS, B44R ...	*17. 41-98	Piston Ring	Segment	Verdichtungsring	Segmento	
B44SS, B44R ...	*18. 41-793	Piston complete	Piston complet	Kolben komplett	Embolo completo	
B44SS, B44R ...	19. 66-954	Circlip	Arrêtoir	Sprengring	Freno	2
B44SS, B44R ...	20. 41-551	Peg	Ergot	Stift	Esparago	
B44SS, B44R ...	21. 41-554	Flywheel complete (right-hand)	Volant complet (droite)	Schwungmasse (rechts)	Volante (derecho)	
B44SS, B44R ...	22. 41-564	Shaft (right-hand)	Arbre (droite)	Welle (rechts)	Arbol (derecho)	
B44SS, B44R ...	23. 40-43	Plug	Bouchon	Stopfen	Tapón	
B44SS, B44R ...	24. 41-557	Flywheel complete (left-hand)	Volant complet (gauche)	Schwungmasse (links)	Volante (izquierdo)	
B44SS, B44R ...	25. 41-588	Crankpin Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	26. 41-586	Crankpin	Maneton de vilebrequin	Kurbelzapfen	Codo del cigüeñal	
B44SS, B44R ...	27. 41-101	Gudgeon Pin	Axe de piston	Kolbenbolzen	Bulón de embolo	
B44SS, B44R ...	28. 66-492	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	29. 41-579	Shaft (left-hand)	Arbre (gauche)	Welle (links)	Arbol (izquierdo)	
B44SS, B44R ...	30. 41-787	Cylinder	Cylindre	Zylinder	Cilindro	
B44SS, B44R ...	31. 41-638	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R ...	32. 68-155	Adjuster Screw	Vis de réglage	Einstellschraube	Tornillo de ajuste	2
B44SS, B44R ...	33. 40-158	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	34. 15-152	Nut	Écrou	Mutter	Tuerca	4
B44SS, B44R ...	35. 41-639	Washer	Rondelle	Scheibe	Arandela	4
B44SS, B44R ...	36. 24-5160	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	37. 76-12	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	38. 41-44	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R ...	39. 41-540	Stud	Goujon	Stehbolzen	Esparago	4
B44SS, B44R ...	40. 41-539	Gasket	Joint	Dichtung	Empaquetadura	2
B44SS, B44R ...	41. 41-549	Connecting Rod	Bielle	Pleuelstange	Varilla de acoplamiento	
B44SS, B44R ...	42. 40-572	Roller Cage	Cage à rouleau	Rollergehäuse	Asiento para rodillo	
B44SS, B44R ...	43. 26-650	Roller	Rouleau	Rolle	Rodillo	24
B44SS, B44R ...	44. 41-183	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	41-546	Flywheel and Connecting Rod Assembly.	Volant et bielle complet	Schwungmasse und Pleuelstange komplett.	Volante y varilla de acoplamiento completo.	
B44SS, B44R ...	41-548	Connecting Rod and Crankpin Assembly.	Bielle et maneton de vilebrequin complet.	Pleuelstange und Kurbelzapfen komplett.	Varilla de acoplamiento y codo del completo cigüeñal.	
		*See page 6.	*Voyez page 6.	*Siche Seite 6.	*Vide pagina 6.	

Plate 3

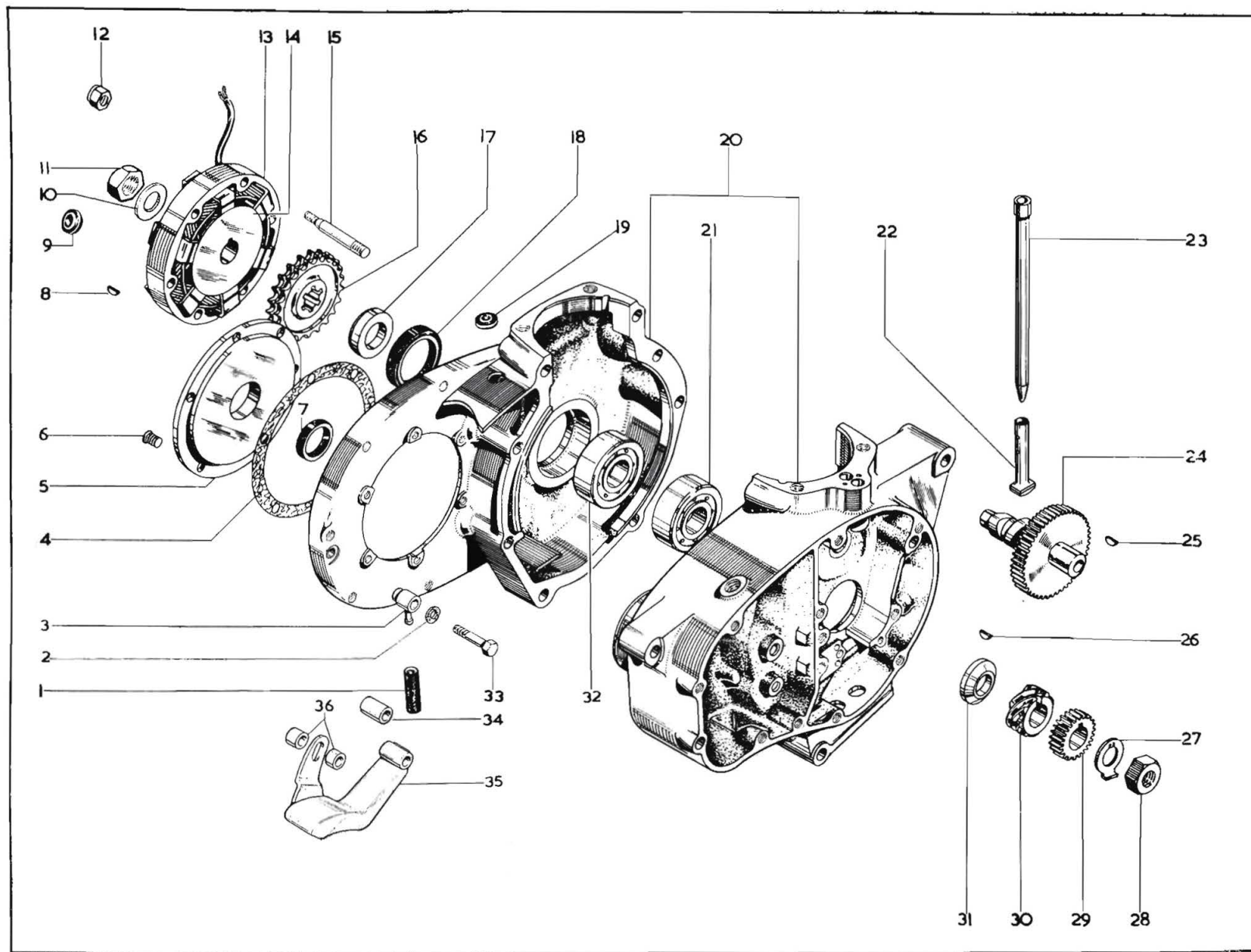


Plate 3

CRANKCASE, CARTER DE VILEBREQUIN, KURBELGEHÄUSE, CAJA DE CIGÜEÑAL

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 40-375	Oil Pipe	Conduit ou canalisation d'huile	Schmierleitung	Conección de engrase	
B44SS, B44R ...	2. 66-7518	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	3. 68-383	Chain Oiler	Tube à graisse	Öler	Tubo de grasa	
B44SS, B44R ...	4. 40-241	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R ...	5. 40-240	Cover Plate	Plaque couvercle	Abdeckplatte	Tapa del cojinete	
B44SS, B44R ...	6. 40-246	Screw	Vis	Schraube	Tornillo	6
B44SS, B44R ...	7. 40-243	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	
B44SS, B44R ...	8. 41-673	Key	Clavette	Keil	Chaveta	
B44SS, B44R ...	9. 40-705	Grommet	Rondelle capuchon	Tülle	Manguera	
B44SS, B44R ...	10. 29-2054	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	11. 29-2053	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	12. 40-414	Self-locking Nut	Écrou de blocage	Gegenmutter	Tuerca de fijación	3
B44SS, B44R ...	13. 19-8027	Stator	Stator	Stator	Estator	
B44SS, B44R ...	14. 19-8019	Rotor	Rotor	Rotor	Rotor	
B44SS, B44R ...	15. 41-325	Stud	Goujon	Stehbolzen	Esparago	3
B44SS, B44R ...	16. 41-615	Engine Sprocket (28T)	Pignon moteur (D-28)	Motor Ritzel (Z-28)	Piñón de motor (D-28)	
B44SS, B44R ...	17. 40-325	Distance Piece (.324—.327")	Entretoise (8.232—8.308 mm.)	Distanzrohr (8.232—8.308 mm.)	Distanciadador (8.232—8.308 mm.) as reqd.	
B44SS, B44R ...	17. 40-326	Distance Piece (.309—.312 ")	Entretoise (7.860—7.937 mm.)	Distanzrohr (7.860—7.937 mm.)	Distanciadador (7.860—7.937 mm.) as reqd.	
B44SS, B44R ...	17. 40-327	Distance Piece (.294—.297")	Entretoise (7.464—7.540 mm.)	Distanzrohr (7.464—7.540 mm.)	Distanciadador (7.464—7.540 mm.) as reqd.	
B44SS, B44R ...	18. 40-25	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	
B44SS, B44R ...	19. 41-674	Grommet	Rondelle capuchon	Tülle	Manguera	
B44SS, B44R ...	20. 41-506	Crankcase complete	Carter de vilebrequin complet	Kurbelgehäuse komplett	Caja de cigüeñal completo	
B44SS, B44R ...	21. 24-732	Bearing (right-hand)	Roulement (droite)	Lager (rechts)	Rolamiento (derecho)	
B44SS, B44R ...	22. 41-668	Tappet	Poussoir	Stößel	Botador de válvula	2
B44SS, B44R ...	23. 41-790	Push Rod	Tige de culbuteur	Stange	Varilla de empuje	2
B44SS, B44R ...	24. 41-595	Camshaft	Arbre de cames	Nockenwelle	Arbol de levas	
B44SS, B44R ...	25. 40-118	Key	Clavette	Keil	Chaveta	
B44SS, B44R ...	26. 41-560	Key	Clavette	Keil	Chaveta	
B44SS, B44R ...	27. 40-455	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	28. 42-5864	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	29. 41-569	Pinion	Pignon	Ritzel	Piñón	
B44SS, B44R ...	30. 41-567	Oil Pump Drive	Commande de pompe à huile	Ölpumpen-Antrieb	Mando de bomba de aceite	
B44SS, B44R ...	31. 41-565	Thrust Washer	Rondelle de butée	Druckscheibe	Anillo de empuje	
B44SS, B44R ...	32. 24-724	Bearing (left-hand)	Roulement (gauche)	Lager (links)	Rolamiento (izquierdo)	
B44SS, B44R ...	33. 21-5617	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	34. 41-148	Distance Piece	Entretoise	Distanzrohr	Distanciadador	
B44SS, B44R ...	35. 41-143	Chain Tensioner	Tendeur	Ketten-Nachstellvorrichtung	Tensor	
B44SS, B44R ...	36. 41-146	Distance Piece	Entretoise	Distanzrohr	Distanciadador	2

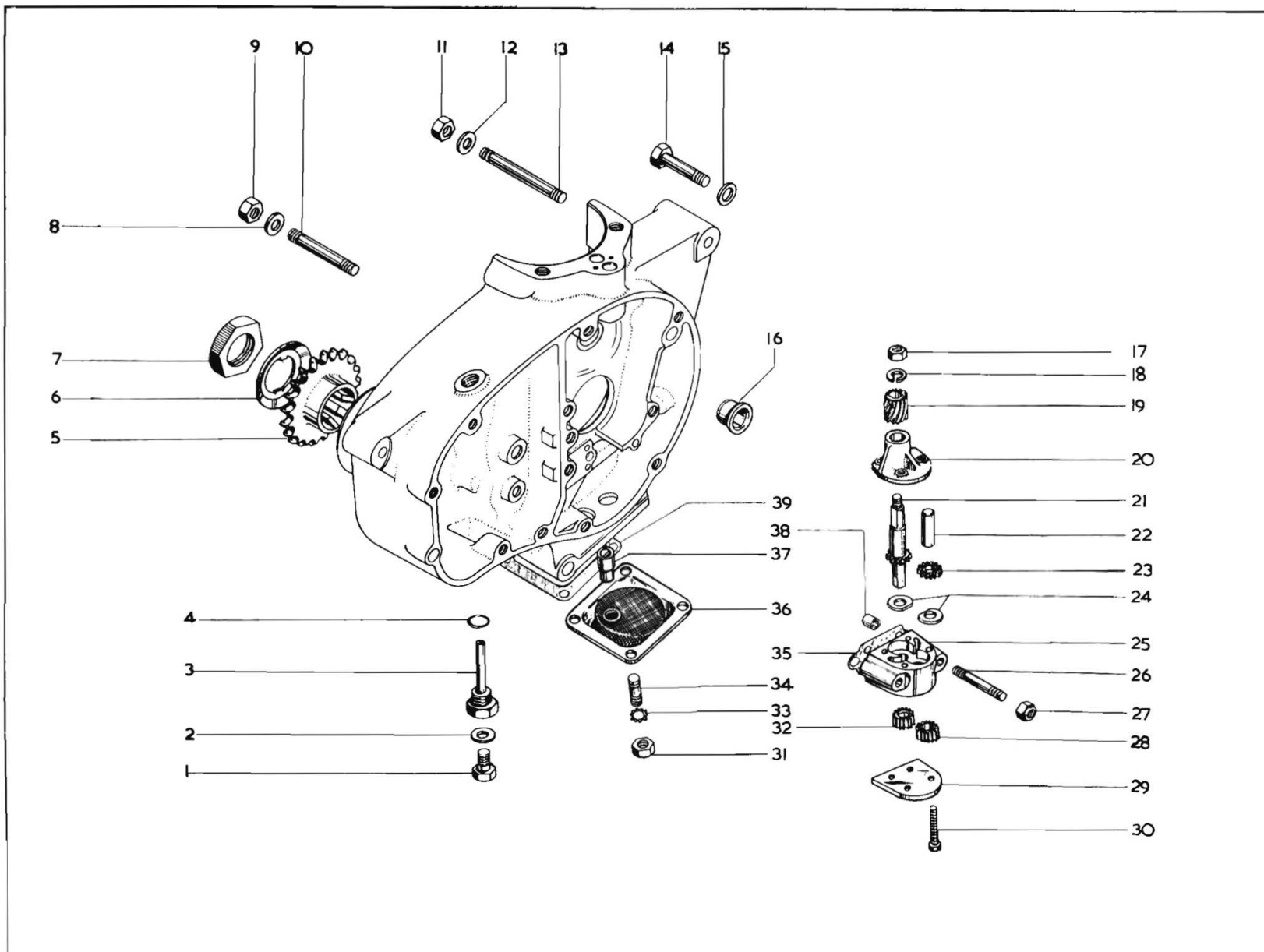


Plate 4

OIL PUMP, POMPE À HUILE, ÖLPUMPE, BOMBA DE ACEITE

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R	1. 15-645	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R	2. 66-7518	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R	3. 40-3190	Oil Level Plug	Bouchon	Zapfen	Tapon	
B44SS, B44R	4. 68-3168	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	
B44SS, B44R	5. 41-3092	Sprocket (17T)	Pignon à chaîne (D-17)	Ritzel (Z-17)	Piñón (D-17)	
B44SS, B44R	6. 40-3121	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R	7. 40-3051	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R	8. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R	9. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	10. 40-20	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R	11. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	12. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R	13. 40-19	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R	14. 41-34	Bolt	Boulon	Schraube	Tornillo	3
B44SS, B44R	15. 2-923	Washer	Rondelle	Scheibe	Arandela	3
B44SS, B44R	16. 41-513	Bush	Douille	Büchse	Casquillo	
B44SS, B44R	17. 2-51	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R	18. 24-978	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R	19. 41-603	Pump Driving Gear	Engrenage d'entraînement	Antriebsrad	Engranaje de mando	
B44SS, B44R	20. 41-608	Top Plate	Couvercle (supérieur)	Schutzkappe (oben)	Tapa (superior)	
B44SS, B44R	21. 41-712	Driving Spindle	Arbre	Welle	Arbol	
B44SS, B44R	22. 41-606	Driven Spindle	Arbre	Welle	Arbol	
B44SS, B44R	23. 41-713	Feed Gear (driven)	Engrenage d'alimentation	Zufuhrzahnrad	Engranaje de alimentación	
B44SS, B44R	24. 41-714	Thrust Washer	Rondelle de butée	Druckscheibe	Anillo de empuje	2
B44SS, B44R	25. 41-803	Pump Body	Corps de pompe à huile	Ölpumpegehäuse	Cuerpo de la bomba de aceite	
B44SS, B44R	26. 41-802	Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R	27. 40-414	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	28. 41-605	Scavenge Gear (driven)	Engrenage de retour d'huile	Spülzahnrad	Engranaje de barrido	
B44SS, B44R	29. 67-1391	Cover Plate	Plaque couvercle	Abdeckplatte	Tapa del cojinete	
B44SS, B44R	30. 41-609	Screw	Vis	Schraube	Tornillo	4
B44SS, B44R	31. 2-51	Nut	Écrou	Mutter	Tuerca	4
B44SS, B44R	32. 41-604	Scavenge Gear (driver)	Engrenage de retour d'huile	Spülzahnrad	Engranaje de barrido	
B44SS, B44R	33. 29-541	Lockwasher	Rondelle frein	Sicherung	Freno	4
B44SS, B44R	34. 31-222	Stud	Goujon	Stehbolzen	Esparago	4
B44SS, B44R	35. 41-804	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R	36. 41-620	Scavenge Cover	Couvercle retour d'huile	Spülschutzkappe	Tapa de barrido	
B44SS, B44R	37. 41-624	Scavenge Valve	Soupape de retour d'huile	Spülventil	Válvula de barrido	
B44SS, B44R	38. 41-706	Dowel	Goujon	Passstift	Pasador	2
B44SS, B44R	39. 67-1288	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R	41-805	Oil Pump complete	Pompe à huile complet	Ölpumpe komplett	Bomba de aceite completo	

Plate 5

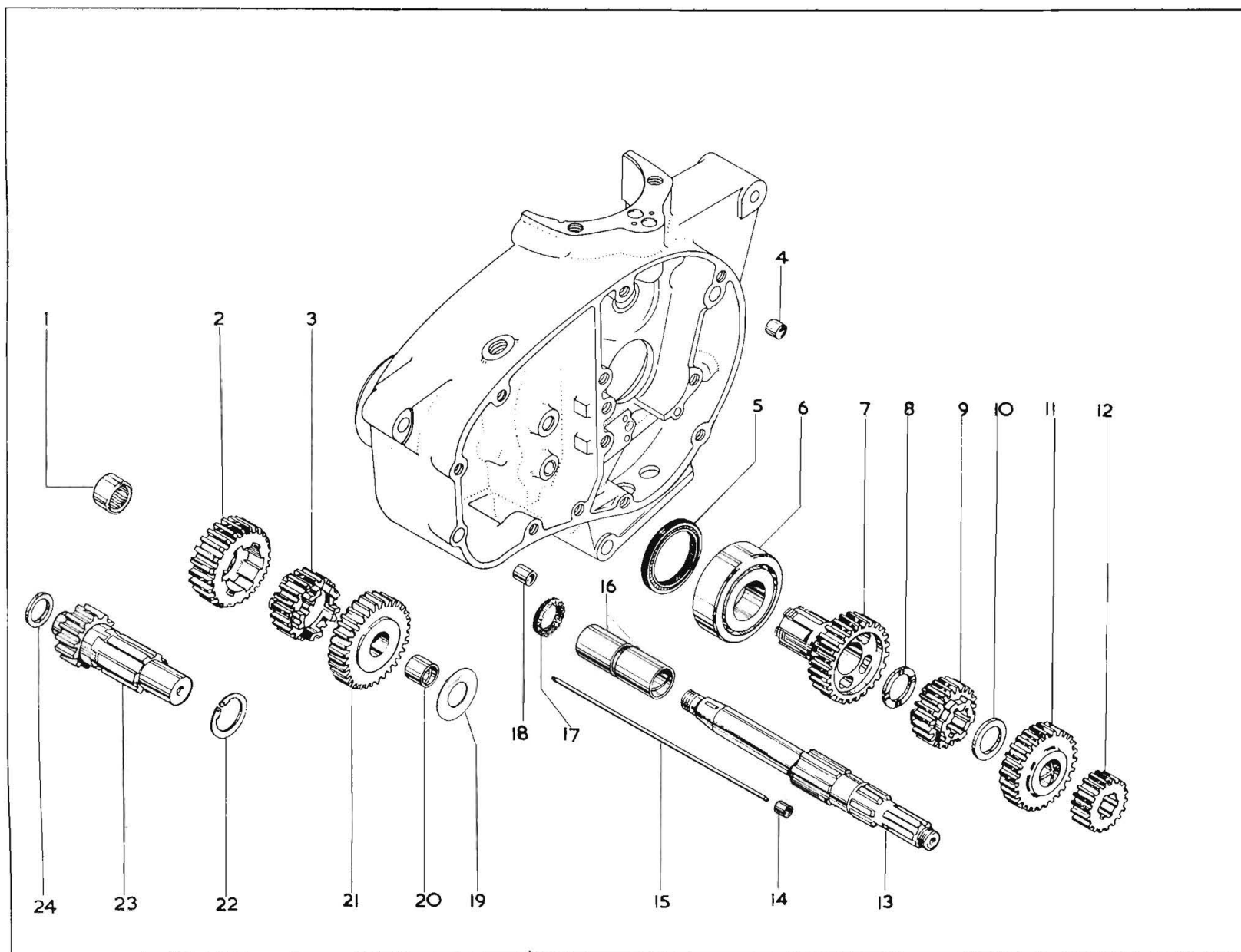


Plate 5

GEAR CLUSTER, JEU D'ENGRENAGES, ZAHNRADSATZ, JUEGO DE ENGRANAJES

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 40-3292	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	2. 41-3070	Pinion (22T)	Pignon (D-22)	Ritzel (Z-22)	Piñón (D-22)	
B44SS, B44R ...	3. 41-3069	Pinion (19T)	Pignon (D-19)	Ritzel (Z-19)	Piñón (D-19)	
B44SS, B44R ...	4. 40-394	Dowel	Goujon	Passtift	Pasador	2
B44SS, B44R ...	5. 41-3054	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	
B44SS, B44R ...	6. 29-3857	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	7. 41-3061	Pinion (22T)	Pignon (D-22)	Ritzel (Z-22)	Piñón (D-22)	
B44SS, B44R ...	8. 40-3020	Spacer (.093"—.094")	Bague entretoise (2.3622—2.3876 mm.)	Distanzring (2.3622—2.3876 mm.)	Anillo espaciador (2.3622—2.3876 mm.)	as reqd.
B44SS, B44R ...	8. 40-3126	Spacer (.098"—.099")	Bague entretoise (2.489—2.514 mm.)	Distanzring (2.489—2.514 mm.)	Anillo espaciador (2.489—2.514 mm.)	as reqd.
B44SS, B44R ...	8. 40-3127	Spacer (.103"—.104")	Bague entretoise (2.616—2.641 mm.)	Distanzring (2.616—2.641 mm.)	Anillo espaciador (2.616—2.641 mm.)	as reqd.
B44SS, B44R ...	9. 41-3064	Pinion (21T)	Pignon (D-21)	Ritzel (Z-21)	Piñón (D-21)	
B44SS, B44R ...	10. 40-3019	Spacer (.075"—.076")	Bague entretoise (1.905—1.9304 mm.)	Distanzring (1.905—1.9304 mm.)	Anillo espaciador (1.905—1.9304 mm.)	as reqd.
B44SS, B44R ...	10. 40-3119	Spacer (.070"—.071")	Bague entretoise (1.778—1.803 mm.)	Distanzring (1.778—1.803 mm.)	Anillo espaciador (1.778—1.803 mm.)	as reqd.
B44SS, B44R ...	10. 40-3120	Spacer (.080"—.081")	Bague entretoise (2.032—2.057 mm.)	Distanzring (2.032—2.057 mm.)	Anillo espaciador (2.032—2.057 mm.)	as reqd.
B44SS, B44R ...	11. 41-3063	Pinion (24T)	Pignon (D-24)	Ritzel (Z-24)	Piñón (D-24)	
B44SS, B44R ...	12. 41-3089	Pinion (16T)	Pignon (D-16)	Ritzel (Z-16)	Piñón (D-16)	
B44SS, B44R ...	13. 40-3254	Mainshaft	Arbre primaire	Getriebewelle	Arbol principal	
B44SS, B44R ...	14. 40-3007	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	15. 40-3265	Push Rod	Tige d'embrayage	Kupplungsdruckstange	Varilla de embrague	
B44SS, B44R ...	16. 41-3045	Bush	Douille	Büchse	Casquillo	2
B44SS, B44R ...	17. 90-6074	Felt Washer	Rondelle feutre	Filzscheibe	Arandela de fieltro	
B44SS, B44R ...	18. 66-3074	Dowel	Goujon	Passtift	Pasador	
B44SS, B44R ...	19. 40-3258	Shim	Rondelle d'épaisseur	Ausgleichsscheibe	Espesor	
B44SS, B44R ...	20. 40-3262	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	21. 41-3087	Pinion (27T)	Pignon (D-27)	Ritzel (Z-27)	Piñón (D-27)	
B44SS, B44R ...	22. 41-3078	Circlip	Arrêtoir	Sprengring	Freno	
B44SS, B44R ...	23. 41-3068	Layshaft with Top Gear (14T).	Arbre seconaire avec pignon (D-14).	Vorgelegewelle mit Ritzel (Z-14).	Arbol de reenvio con piñón (D-14).	
B44SS, B44R ...	24. 41-3074	Washer (.083"—.085")	Rondelle (2.108—2.159 mm.)	Scheibe (2.108—2.159 mm.)	Arandela (2.108—2.159 mm.)	as reqd.
B44SS, B44R ...	24. 41-3072	Washer (.078"—.080")	Rondelle (1.981—2.032 mm.)	Scheibe (1.981—2.032 mm.)	Arandela (1.981—2.032 mm.)	as reqd.

Plate 6

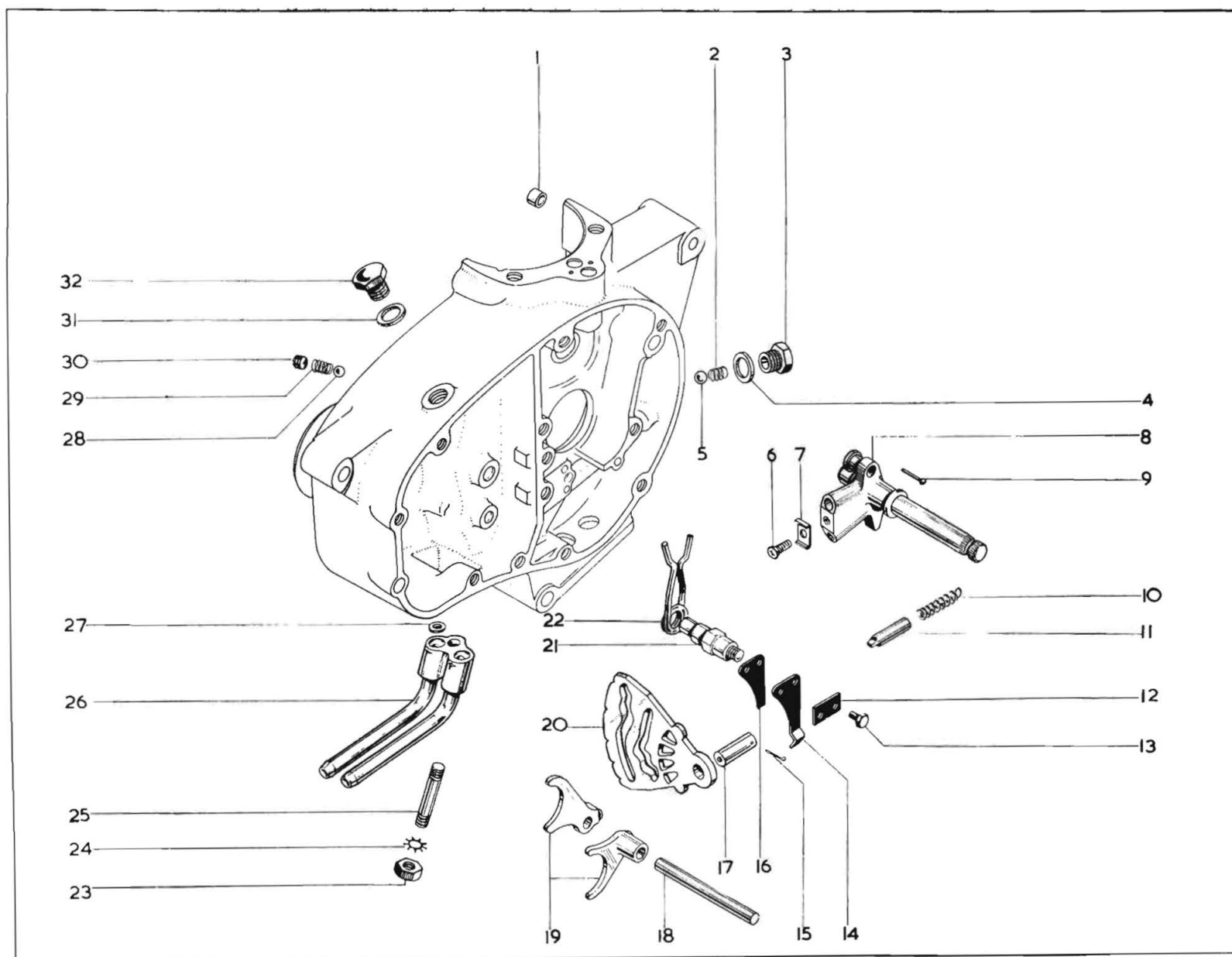


Plate 6

GEARCHANGE MECHANISM, MÉCANISME DE CHANGEMENT DE VITESSES, SCHALTUNG, CAMBIO

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 67-1236	Dowel	Goujon	Passtift	Pasador	
B44SS, B44R ...	2. 40-387	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	3. 67-1505	Plug	Bouchon	Stopfen	Tapon	
B44SS, B44R ...	4. 67-1498	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	5. 90-241	Ball	Bille	Kugel	Bola	
B44SS, B44R ...	6. 40-3323	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	7. 40-3194	Plate	Plaque	Scheibe	Placa	
B44SS, B44R ...	8. 40-3321	Quadrant	Secteur	Segment	Sector	
B44SS, B44R ...	9. 40-3059	Rivet	Rivet	Niet	Remache	2
B44SS, B44R ...	10. 40-3155	Spring	Ressort	Feder	Resorte	2
B44SS, B44R ...	11. 40-3193	Plunger	Plongeur	Plunger	Buzo	2
B44SS, B44R ...	12. 40-3045	Locking Plate	Plaque de blocage	Sicherung	Placa cerradora	
B44SS, B44R ...	13. 40-3044	Screw	Vis	Schraube	Tornillo	2
B44SS, B44R ...	14. 40-3042	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	15. 35-709	Split Pin	Goupille fendue	Splint	Chaveta hendida	
B44SS, B44R ...	16. 40-3043	Spring Plate	Plaque de ressort	Federplatte	Placa de resorte	
B44SS, B44R ...	17. 40-3291	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	18. 40-3032	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	19. 40-3033	Selector Forks	Fourchette de selecteur	Schaltgabel	Horquilla de mando de caja de velocidades.	2
B44SS, B44R ...	20. 40-3294	Cam Plate	Plaque de came	Nockenplatte	Placa de leva	
B44SS, B44R ...	21. 40-3289	Anchor Bolt	Boulon d'ancrage	Ankerbolzen	Tornillo de sujeción	
B44SS, B44R ...	22. 40-3061	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	23. 2-49	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	24. 36-382	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	25. 40-24	Stud	Goujon	Stehbolzen	Esparago	
B44SS, B44R ...	26. 41-735	Oil Pipe	Conduit ou canalisation d'huile	Schmierleitung	Conexión de engrase	
B44SS, B44R ...	27. 68-598	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	28. 1-4675	Ball	Bille	Kugel	Bola	
B44SS, B44R ...	29. 40-385	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	30. 40-376	Plug	Bouchon	Stopfen	Tapon	
B44SS, B44R ...	31. 2-2894	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	32. 40-3064	Plug	Bouchon	Stopfen	Tapon	

Plate 7

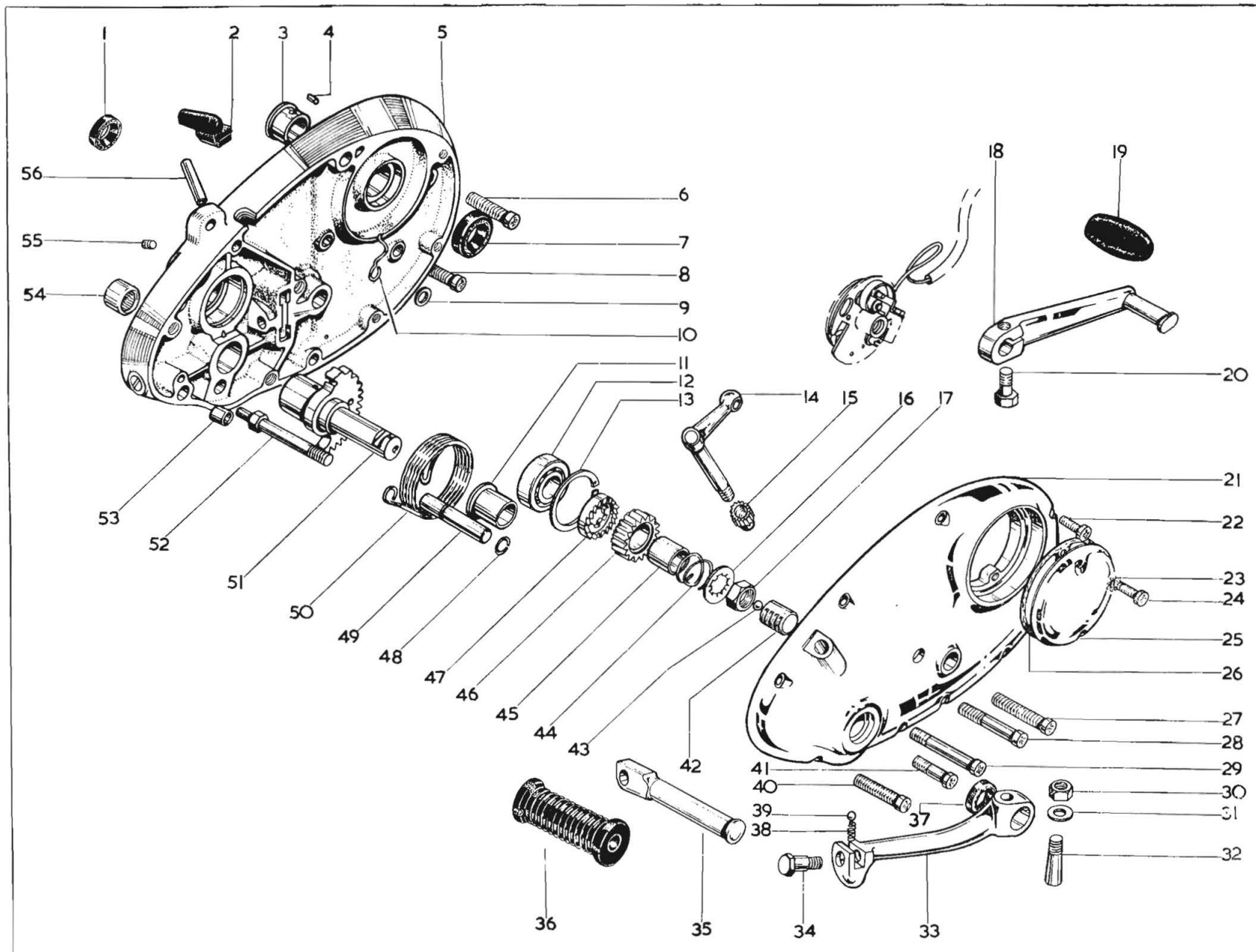


Plate 7

FOOTSTART AND FOOTCHANGE, KICKSTART ET SELECTEUR AU PIED, KICKSTART UND FUSSSCHALTUNG, ARRANCADOR Y CAMBIO DE PIES

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 40-977	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	
B44SS, B44R ...	2. 41-715	Grommet	Rondelle capuchon	Tülle	Manguera	
B44SS, B44R ...	3. 40-222	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	4. 40-28	Peg	Ergot	Sicherungsstift	Esparago	
B44SS, B44R ...	5. 41-519	Inner Cover	Couvercle intérieur	Innere Schutzkappe	Tapa interior	
B44SS, B44R ...	6. 40-229	Screw	Vis	Schraube	Tornillo	5
B44SS, B44R ...	7. 40-679	Oil Seal	Joint d'huile	Dichtring	Reten ³ de aceite	
B44SS, B44R ...	8. 40-235	Screw	Vis	Schraube	Tornillo	2
B44SS, B44R ...	9. 2-525	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	10. 90-5268	Clip	Bride	Klammer	Grapa	
B44SS, B44R ...	11. 40-3270	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	12. 90-11	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	13. 76-528	Circlip	Arrêtoir	Sprengring	Freno	
B44SS, B44R ...	14. 40-3285	Lever	Levier	Hebel	Palanca	
B44SS, B44R ...	15. 40-3283	Pinion	Pignon	Zahnrad	Piñón	
B44SS, B44R ...	16. 40-3257	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	17. 76-271	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	18. 40-3073	Lever	Levier	Hebel	Palanca	
B44SS, B44R ...	19. 89-3208	Rubber	Caoutchouc	Gummi	Goma	
B44SS, B44R ...	20. 42-6554	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	21. 40-663	Outer Cover	Couvercle extérieur	Aussen Schutzkappe	Tapa exterior	
B44SS, B44R ...	22. 40-236	Screw	Vis	Schraube	Tornillo	3
B44SS, B44R ...	23. 29-3319	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	24. 54-9012	Screw	Vis	Schraube	Tornillo	2
B44SS, B44R ...	25. 40-684	Cover	Couvercle	Shutzkappe	Tapa	
B44SS, B44R ...	26. 40-688	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	27. 40-234	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	28. 76-546	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	29. 40-228	Screw	Vis	Schraube	Tornillo	3
B44SS, B44R ...	30. 2-2578	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	31. 2-2580	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	32. 2-2579	Cotter	Clavette	Sicherungsstift	Chaveta	
B44SS, B44R ...	33. 40-3082	Lever	Levier	Hebel	Palanca	
B44SS, B44R ...	34. 40-3084	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	35. 68-3317	Pedal	Pédale	Hebel	Pedal	
B44SS, B44R ...	36. 68-3193	Pedal Rubber	Tampon caoutchouc	Gummiauflege	Cojin de goma	

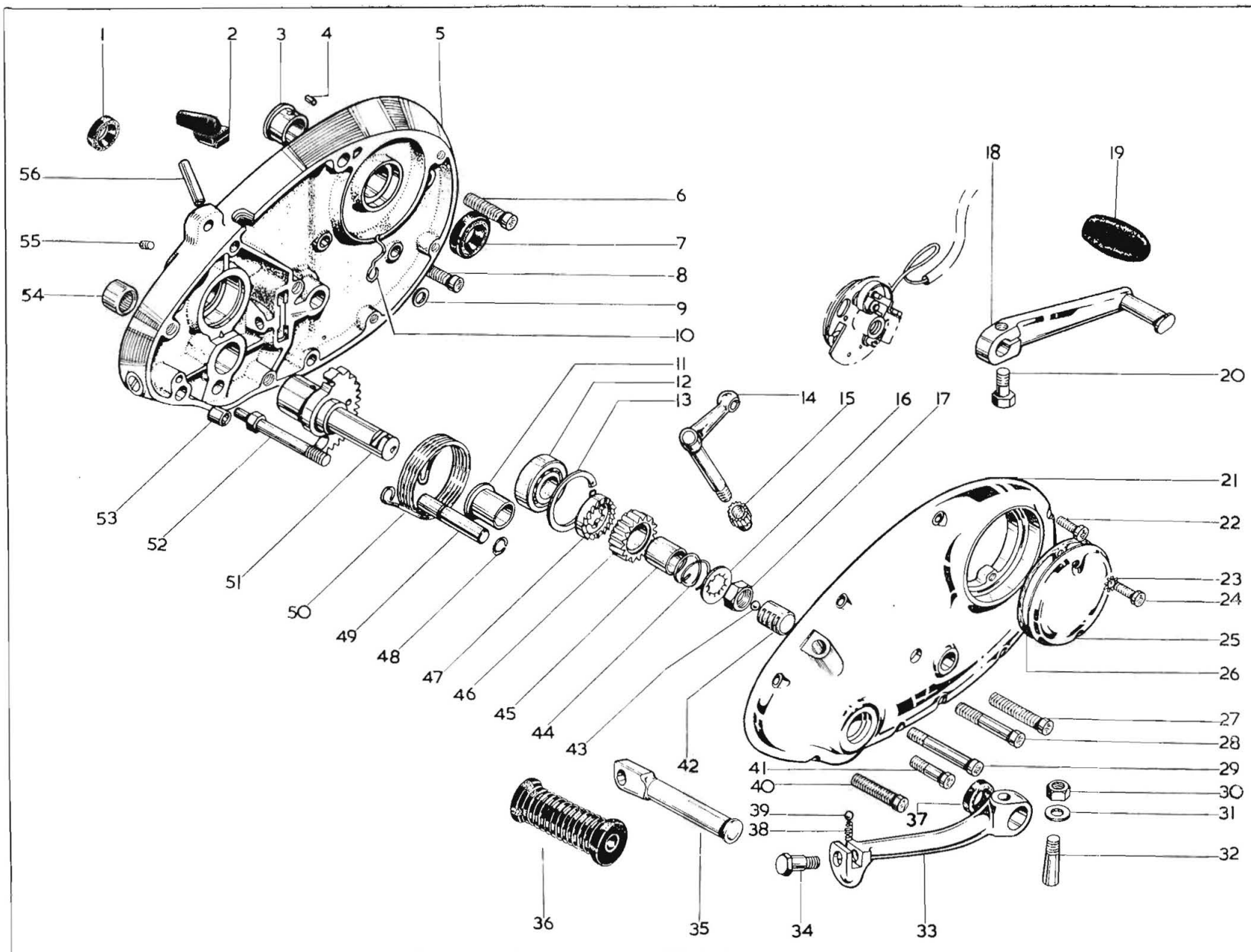


Plate 7

FOOTSTART AND FOOTCHANGE, KICKSTART ET SELECTEUR AU PIED, KICKSTART UND FUSSSCHALTUNG, ARRANCADOR Y CAMBIO DE PIES

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	37. 40-3281	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	
B44SS, B44R ...	38. 40-3085	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	39. 1-4675	Ball	Bille	Kugel	Bola	
B44SS, B44R ...	40. 40-229	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	41. 76-210	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	42. 40-3282	Operating Rack	Cremaillère	Zahnstange	Cremallera	
B44SS, B44R ...	43. 65-2593	Ball	Bille	Kugel	Bola	
B44SS, B44R ...	44. 40-3273	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	45. 40-3272	Bush	Douille	Büchse	Casquillo	
B44SS, B44R ...	46. 40-3271	Pinion	Pignon	Zahnrad	Piñón	
B44SS, B44R ...	47. 40-3279	Ratchet	Roue à rochet	Zahnbogen	Rueda dentada	
B44SS, B44R ...	48. 40-3277	Circlip	Arrêtoir	Sprengring	Freno	
B44SS, B44R ...	49. 40-3276	Kickstarter Stop	Butée de kick	Kickstarterlanschlag	Dispositivo de tope	
B44SS, B44R ...	50. 40-3275	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	51. 41-3059	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	52. 40-3278	Anchor Bolt	Boulon d'ancrage	Ankerbolzen	Tornillo de sujeción	
B44SS, B44R ...	53. 66-3074	Dowel	Goujon	Passtift	Pasador	
B44SS, B44R ...	54. 40-3292	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	55. 53-3049	Plug	Bouchon	Stopfen	Tapon	
B44SS, B44R ...	56. 75-257	Breather Pipe	Reniflard	Entlüfter	Respiradero	

Plate 8

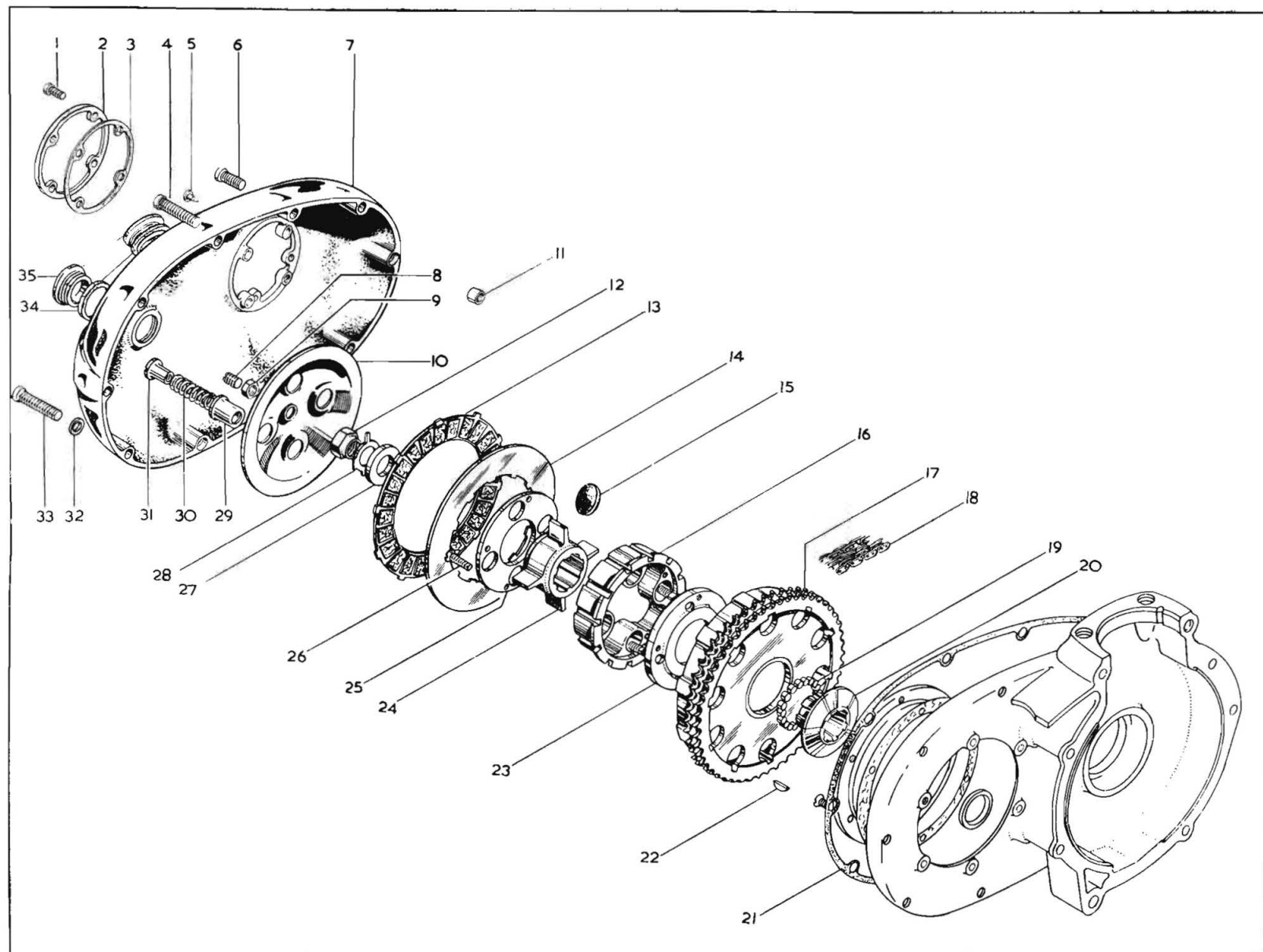


Plate 8

CLUTCH, EMBRAYAGE, KUPPLUNG, EMBRAGUE

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 76-4116	Screw	Vis	Schraube	Tornillo	4
B44SS, B44R ...	2. 68-839	Timing Inspection Cover	Couvercle de la boîte de distribution.	Steuerungsdeckel	Tapa de la caja de distribución	
B44SS, B44R ...	3. 68-840	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R ...	4. 40-234	Screw	Vis	Schraube	Tornillo	3
B44SS, B44R ...	5. 40-1005	Ignition Pointer	Tige pour calage de allumage	Stift für Zündzeitpunkt	Eje para avance del encendido	
B44SS, B44R ...	6. 40-229	Screw	Vis	Schraube	Tornillo	5
B44SS, B44R ...	7. 40-1001	Primary Cover	Couvercle primaire	Primarkappe	Tapa primario	
B44SS, B44R ...	8. 40-3230	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	9. 2-2395	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	10. 40-3222	Pressure Plate	Disque extérieur d'embrayage	Aussere Kupplungsscheibe	Disco exterior del embrague	
B44SS, B44R ...	11. 66-3074	Dowel	Goujon	Passtift	Pasador	2
B44SS, B44R ...	12. 40-3227	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	13. 40-3233	Driving Plate	Disque d'entraînement	Mitnehmerplatte	Placo de mando	4
B44SS, B44R ...	14. 40-3220	Driven Plate	Disque entraîne	Reihscheibe	Disco accionado	5
B44SS, B44R ...	15. 41-3212	Rubber Pad	Butée caoutchouc	Gummistopfen	Tope de goma	8
B44SS, B44R ...	16. 41-3210	Clutch Centre	Moyeux d'embrayage	Kupplungsnahe	Cubo de embrague	
B44SS, B44R ...	17. 40-3203	Chainwheel	Couronne d'embrayage	Kupplungskettenrad	Piñón de cadena del embrague	
B44SS, B44R ...	18. 19-8683	Primary Chain	Chaîne primaire	Antriebskette	Cadena motrice	
B44SS, B44R ...	19. 40-3206	Roller	Rouleau	Rolle	Rodillo	25
B44SS, B44R ...	20. 40-3201	Clutch Hub	Manchon de l'embrayage	Kupplungsmitnehmer	Mangueto de embrague	
B44SS, B44R ...	21. 40-1020	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R ...	22. 40-3150	Key	Clavette	Rundkeil	Chaveta	
B44SS, B44R ...	23. 40-3207	Retaining Plate (inner)	Plaque arrêtoir (intérieur)	Haltscheibe (innen)	Placa retenedora (interior)	
B44SS, B44R ...	24. 41-3209	Spider	Croisillon de l'embrayage	Kupplungskreuz	Estrella de embrague	
B44SS, B44R ...	25. 40-3210	Retaining Plate (outer)	Plaque arrêtoir (extérieur)	Haltscheibe (aussen)	Placa retenedora (exterior)	
B44SS, B44R ...	26. 40-3211	Screw	Vis	Schraube	Tornillo	4
B44SS, B44R ...	27. 40-3234	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	28. 40-3221	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	29. 40-3218	Spring Cup	Siège de ressort	Federhülse	Copa	4
B44SS, B44R ...	30. 41-3091	Spring	Ressort	Feder	Resorte	4
B44SS, B44R ...	31. 41-3215	Nut	Écrou	Mutter	Tuerca	4
B44SS, B44R ...	32. 40-740	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	33. 40-248	Screw	Vis	Schraube	Tornillo	2
B44SS, B44R ...	34. 40-239	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	35. 40-715	Plug	Bouchon	Stopfen	Tapon	2

Plate 9

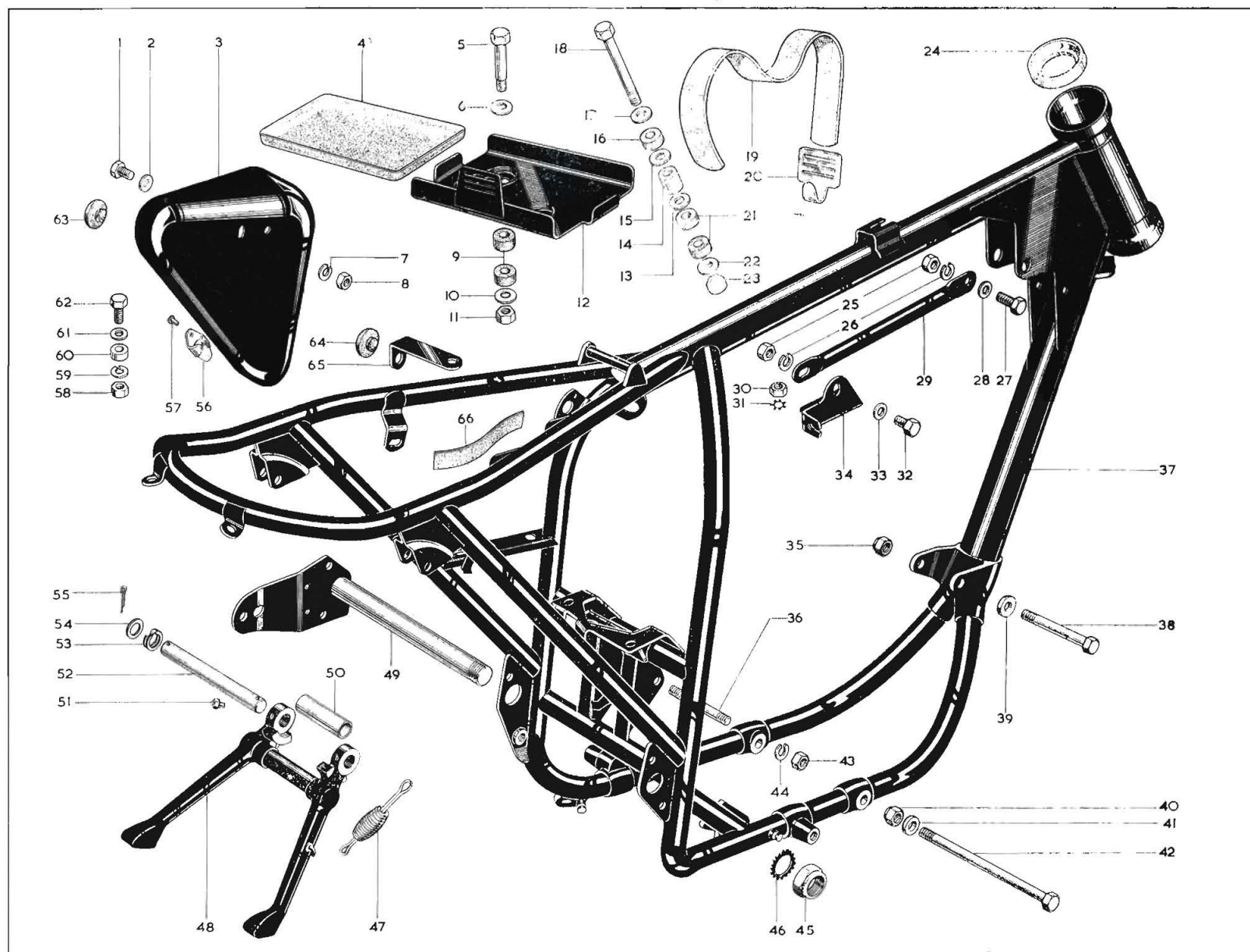


Plate 9
FRAME, CADRE, RAHMEN, CUADRO

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 2-220	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	2. 2-525	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	3. 40-9172	Toolbox	Coffret à outils	Werkzeugkasten	Caja de herramientas	
B44SS, B44R ...	4. 68-4579	Rubber Mat	Recouvrement caoutchouc	Gummibelag	Estera de goma	
B44SS, B44R ...	5. 40-4530	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	6. 2-2138	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	7. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	8. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	9. 40-4524	Rubber Bush	Douille caoutchouc	Gummimuffe	Manguita de goma	4
B44SS, B44R ...	10. 2-537	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	11. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	12. 40-4528	Battery Carrier	Support de batterie	Batteriehalter	Porta-bateria	
B44SS, B44R ...	13. 30-733	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	14. 68-2800	Spacer	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	15. 30-733	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	16. 40-4524	Rubber Bush	Douille caoutchouc	Gummimuffe	Manguita de goma	
B44SS, B44R ...	17. 2-2138	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	18. 65-8326	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	19. 68-4577	Battery Strap	Bride	Strebe	Soporte	
B44SS, B44R ...	20. 4-2608	Strap Hook	Crochet	Haken	Gancho	
B44SS, B44R ...	21. 40-4524	Rubber Bush	Douille caoutchouc	Gummibelag	Manguita de goma	
B44SS, B44R ...	22. 30-733	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	23. 2-449	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	24. 66-4149	Cup	Couvette de roulement	Lagerschale	Copa de rodamiento	2
B44SS, B44R ...	25. 2-46	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	26. 2-2903	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	27. 40-6030	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	28. 2-2138	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	29. 40-948	Steady Stay	Tringle	Strebe	Tirante	
B43SS, B44R ...	*66-4707	Steady Stay Washer	Rondelle pour tringle	Scheibe für strebe	Arandela para tirante	2
B44SS, B44R ...	30. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	31. 36-382	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	32. 3-938	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	33. 2-2138	Washer	Rondelle	Scheibe	Arandela	

*Not illustrated

*Sans illustration

*Ohne illustrieren

*Sin ilustración

Plate 9

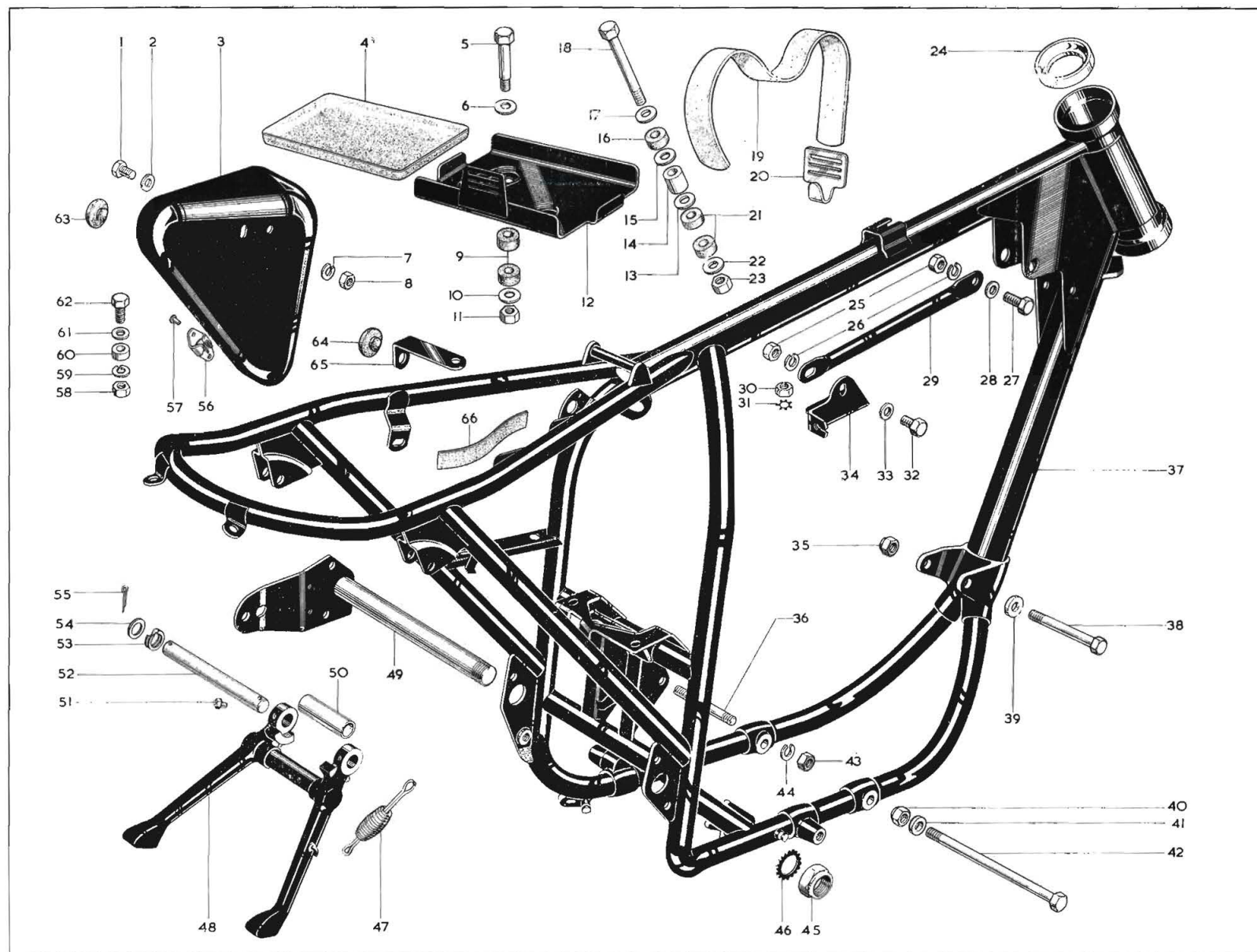


Plate 9
FRAME, CADRE, RAHMEN, CUADRO

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	34. 40-946	Steady Bracket	Support	Verstrebung	Soporte	
B44SS, B44R ...	35. 42-4475	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	36. 40-4077	Stud	Goujon	Stehbolzen	Esparago	
B44SS, B44R ...	37. 40-4322	Frame complete	Cadre complet	Rahmen komplett	Cuadro completo	
B44SS, B44R ...	38. 40-4081	Front Engine Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	39. 68-4925	Spacer	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	40. 42-4475	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	41. 2-2138	Spacer	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	42. 40-4251	Engine Bolt (lower)	Boulon (inférieur)	Schraube (unten)	Tornillo (inferior)	
B44SS, B44R ...	43. 2-46	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	44. 2-522	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	45. 42-4343	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	46. 42-4364	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	47. 68-4708	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	48. 41-4721	Centre Stand	Béquille centrale	Mittelständer	Muleta	
B44SS, B44R ...	49. 47-4214	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	50. 41-4725	Spacer	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	51. 47-9012	Grease Nipple	Graisseur	Schmiernippel	Engrasador	
B44SS, B44R ...	52. 41-4726	Pivot Bar	Arbre	Welle	Arbol	
B44SS, B44R ...	53. 3-1346	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	54. 15-39	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	55. 35-707	Split Pin	Goupille fendue	Splint	Chaveta hendida	2
B44SS, B44R ...	56. 68-9115	'Oddie' Clip	Bride	Klammer	Grapa	2
B44SS, B44R ...	57. 68-9337	Rivet	Rivet	Niet	Remache	4
B44SS, B44R ...	58. 2-2395	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	59. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	60. 15-7563	Spacer	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	61. 2-525	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	62. 2-1354	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	63. 40-8046	Rubber Pad	Tampon caoutchouc	Gummiauflege	Cojin de goma	
B44SS, B44R ...	64. 40-8046	Rubber Pad	Tampon caoutchouc	Gummiauflege	Cojin de goma	
B44SS, B44R ...	65. 40-9187	Bracket	Support	Verstrebung	Soporte	
B44SS, B44R ...	66. 40-9188	Adhesive Strip	Ruban adhésif	Isolierband	Cinta adhesiva	

Plate 10

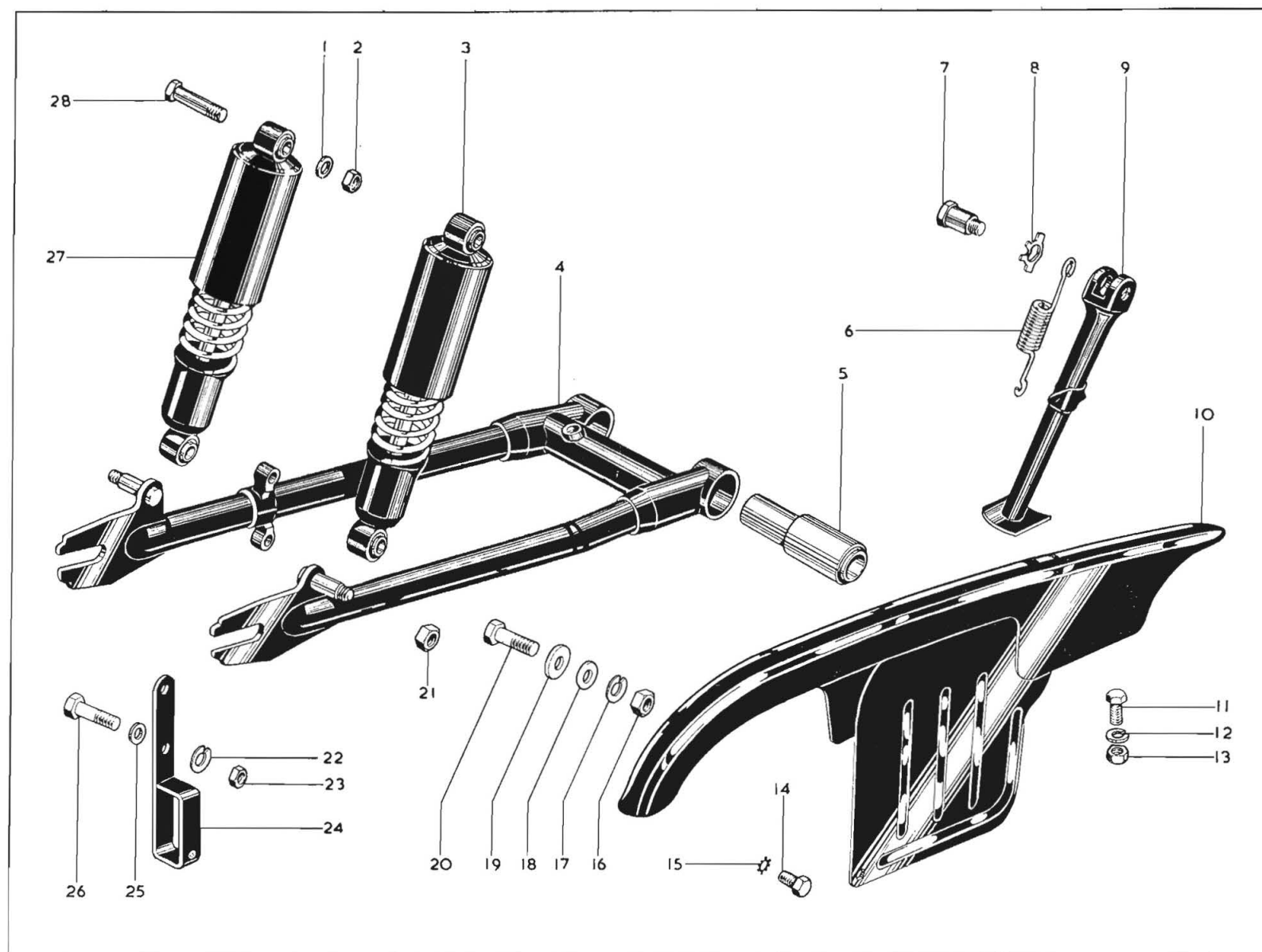


Plate 10

SWINGING ARM, BRAS OSCILLANT, SCHWINGARM, HORQUILLA OSCILANTE

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 2-1733	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	2. 2-449	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	3. 19-7433	Rear Damper	Amortisseur	Stossdämpfer	Amortiguador	
B44SS, B44R ...	4. 40-4238	Swinging Arm	Bras oscillant	Schwingarm	Horquilla oscilante	
B44SS, B44R ...	5. 40-4241	Silentbloc	Silentbloc	Gummilagerung	Silent bloc	2
B44SS, B44R ...	6. 40-4735	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	7. 40-4733	Pivot Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	8. 40-4734	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	9. 40-4752	Prop Stand	Béquille latérale	Seitenstütze	Muleta lateral	
B44SS, B44R ...	10. 41-7713	Chain Guard	Carter de chaîne	Kettenschutz	Guardacadena	
B44SS, B44R ...	11. 2-220	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	12. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	13. 2-2395	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	14. 24-7065	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	15. 29-3319	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	16. 2-449	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	17. 2-522	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	18. 2-861	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	19. 42-4094	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	20. 67-1171	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	21. 2-449	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	22. 2-522	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	23. 2-46	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	24. 40-4130	Chain Guide	Guide de chaîne	Kettenführung	Guía de cadena	
B44SS, B44R ...	25. 2-2138	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	26. 67-1171	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	27. 19-7433	Rear Damper	Amortisseur	Stossdämpfer	Amortiguador	
B44SS, B44R ...	28. 40-6910	Bolt	Boulon	Schraube	Tornillo	2

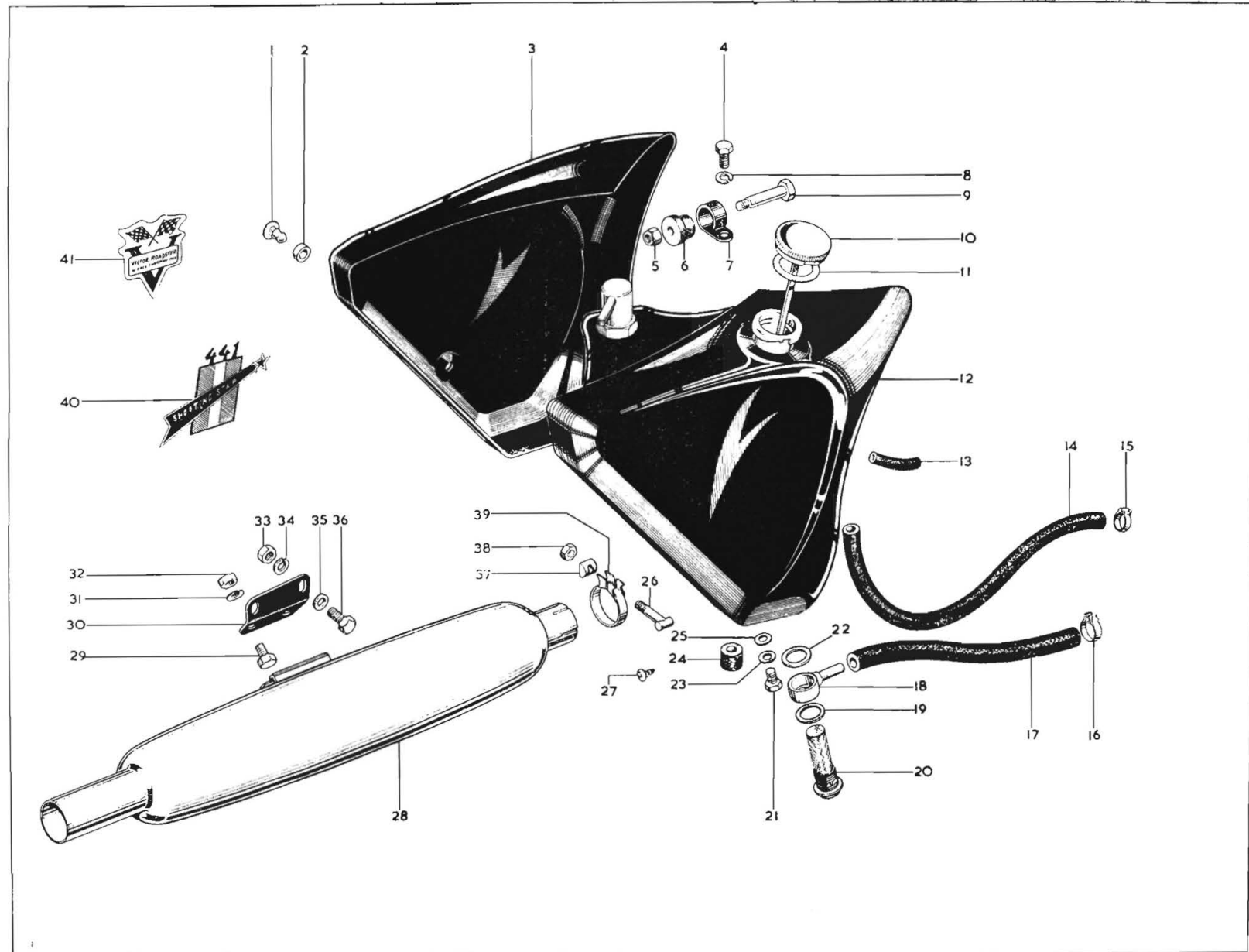


Plate 11
**SIDECOVER, PANNEAU LATERAL, SEITENBLECH, PANEL DE LADO
 OIL TANK, RÉSERVOIR D'HUILE, ÖLTANK, DEPÓSITO DE ACEITE
 SILENCER, SILENCIEUX, SCHALLDÄMPFER, SILENCIADOR**

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 68-9223	'Oddie' Stud	Goujon	Stehbolzen	Esparago	2
B44SS, B44R ...	2. 68-9226	Rubber Bush	Douille caoutchouc	Gummimuffe	Mangueta de goma	2
B44SS, B44R ...	3. 41-9159	Sidecover	Panneau lateral	Seitenblech	Panel de lado	
B44R ...	*3. 41-9160	Sidecover	Panneau lateral	Seitenblech	Panel de lado	
B44SS, B44R ...	4. 67-8313	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	5. 42-3249	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	6. 40-8436	Rubber Sleeve (top)	Douille caoutchouc (supérieur).	Gummimuffe (oben)	Manguita de goma (superior)	2
B44SS, B44R ...	7. 40-8446	Clip	Bride	Klammer	Grapa	2
B44SS, B44R ...	8. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	9. 40-8435	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	10. 68-8368	Filler Cap	Bouchon de remplissage	Verschlusskappe	Tapa	
B44SS, B44R ...	11. 67-42	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela fibra	
B44SS, B44R ...	12. 41-8351	Oil Tank	Réservoir d'huile	Öltank	Deposito de aceite	
B44R ...	*12. 41-8352	Oil Tank	Réservoir d'huile	Öltank	Deposito de aceite	
B44SS, B44R ...	13. 40-8327	Oil Pipe	Conduit ou canalisation d'huile.	Schmierleitung	Coneción de engrase	
B44SS, B44R ...	14. 40-8469	Oil Return Pipe	Tuyauterie de retour d'huile	Ölrückleitung	Tubo de retorno de aceite	
B44SS, B44R ...	15. 68-8343	Return Pipe Clip	Bride	Klammer	Grapa	2
B44SS, B44R ...	16. 68-8382	Feed Pipe Clip	Bride	Klammer	Grapa	2
B44SS, B44R ...	17. 40-8468	Oil Feed Pipe	Tuyauterie d'alimentation d'huile.	Ölzufuhrleitung	Tubo de alimentación de aceite	
B44SS, B44R ...	18. 40-8470	Banjo Bolt	Boulon 'banjo'	Banjoschraube	Perno 'banjo'	
B44SS, B44R ...	19. 29-7971	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela-fibra	
B44SS, B44R ...	20. 29-7962	Filter	Filtre	Filter	Filtro	
B44SS, B44R ...	21. 24-7148	Drain Plug	Bouchon vidange	Stopfen	Tapón de vaciado	
B44SS, B44R ...	22. 29-7971	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela-fibra	
B44SS, B44R ...	23. 2-4544	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela-fibra	
B44SS, B44R ...	24. 40-8477	Lower Grommet	Virole caoutchouc (inférieur)	Gummitülle (unten)	Manguera de goma (inferior)	
B44SS, B44R ...	25. 15-5155	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	26. 90-3063	'T' Bolt	'T' boulon	'T' Schraube	'T' tornillo	
B44SS, B44R ...	27. 54-9022	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	28. 40-2841	Silencer complete	Silencieux complet	Schalldämpfer komplett	Silenciador completo	
B44SS, B44R ...	29. 2-204	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	30. 40-2844	Bracket	Support	Verstrebung	Soporte	
B44SS, B44R ...	31. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	32. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	33. 2-46	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	34. 2-2903	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	35. 2-2138	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	36. 24-649	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	37. 90-3064	Saddle Washer	Rondelle de selles	Sattelscheibe	Arandela para sillín	
B44SS, B44R ...	38. 21-5102	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	39. 90-3061	Clip complete	Bride complet	Klammer komplett	Grapa completo	
B44SS, B44R ...	40. 41-9158	Transfer	Transférer	Abziehbild	Transferir	2
(Export). B44R (Home)	41. 41-9157	Transfer	Transférer	Abziehbild	Transferir	2

*See page 3

*Voyez page 3

*Siche seite 3

*Vide pagina

Plate 12

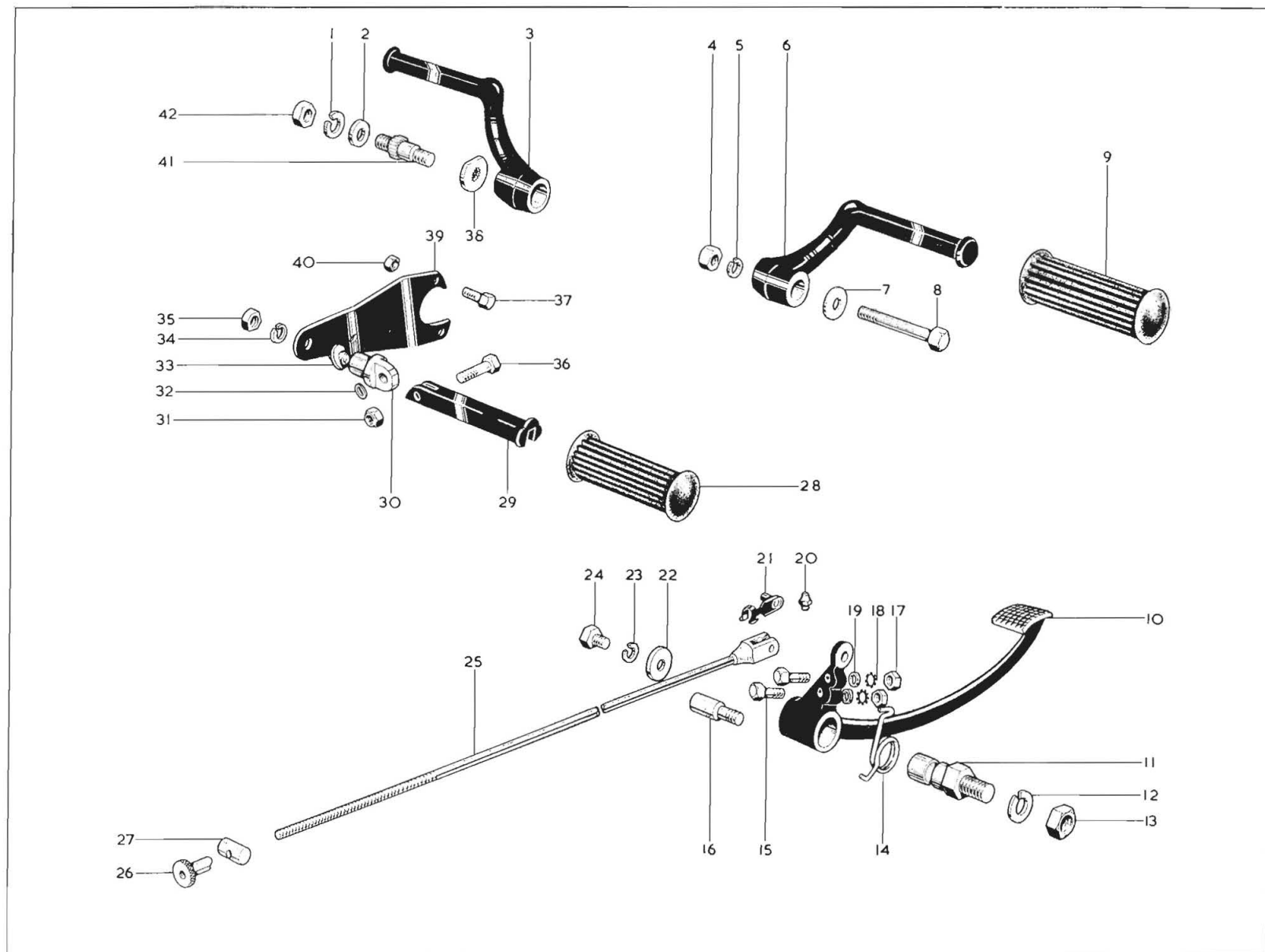


Plate 12

FOOTRESTS AND BRAKE LINKAGE, REPOSE-PIED ET TIMONERIE DE FREIN, FUSSRASTE UND BREMSGESTAENGE, DESCANSA-PIE Y MANDOS DEL FRENO

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 2-1967	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	2. 2-1945	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	3. 40-4853	Footrest	Repose-pied	Fussraste	Descansa-pie	
B44SS, B44R ...	4. 2-46	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	5. 2-522	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	6. 40-4853	Footrest	Repose-pied	Fussraste	Descansa-pie	
B44SS, B44R ...	7. 27-5676	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	8. 68-4081	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	9. 40-4850	Footrest Rubber	Caoutchouc de repose-pied	Fussrastengummi	Cojin de goma	2
B44SS, B44R ...	10. 47-7000	Brake Pedal	Pédale de frein	Fussbremshebel	Pedale de freno	
B44SS, B44R ...	11. 41-7007	Fulcrum Pin	Goupille de butée	Drehbolzen	Espiga	
B44SS, B44R ...	12. 2-1967	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	13. 2-1925	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	14. 47-7005	Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	15. 47-7003	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	16. 41-7008	Brake Stop	Butée de frein	Bremsanschlag	Tope de freno	
B44SS, B44R ...	17. 2-1027	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	18. 29-541	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	19. 2-1096	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	20. 28-2080	Grease Nipple	Graisser	Schmiernippel	Engrasador	
B44SS, B44R ...	21. 68-7061	Toggle Pin	Vis	Schraube	Tornillo	
B44SS, B44R ...	22. 30-196	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	23. 3-111	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	24. 40-6030	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	25. 41-7037	Brake Rod	Tringle de frein	Bremsstange	Tirante de freno	
B44SS, B44R ...	26. 90-7029	Adjuster Nut	Écrou de réglage	Stellmutter	Tuerca de ajuste	
B44SS, B44R ...	27. 65-6274	Swivel Pin	Tourillon	Stift	Esparago	
B44SS, B44R ...	28. 29-7583	Footrest Rubber	Caoutchouc de repose-pied	Fussrastengummi	Cojin de goma	2
B44SS, B44R ...	29. 68-4835	Pillion Footrest	Repose-pied arrière	Soziusbankfussrast	Descansa-pie para asiento trasera.	2
B44SS, B44R ...	30. 40-4820	Anchor Bolt	Boulon d'ancrage	Ankerbolzen	Tornillo de sujeción	2
B44SS, B44R ...	31. 42-4476	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	32. 4-2276	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	33. 2-2138	Washer (right-hand)	Rondelle (droite)	Scheibe (rechts)	Arandela (derecho)	
B44SS, B44R ...	34. 2-2903	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	35. 2-46	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	36. 29-5293	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	37. 40-6022	Bolt	Boulon	Schraube	Tornillo	3
B44SS, B44R ...	38. 40-4818	Lock Plate	Plaque de blocage	Sicherung	Placa cerradora	
B44SS, B44R ...	39. 40-2830	Bracket (right-hand)	Support (droite)	Verstrebung (rechts)	Soporte (derecho)	
B44SS, B44R ...	40. 42-4476	Nut	Écrou	Mutter	Tuerca	4
B44SS, B44R ...	41. 40-4855	Stud	Goujon	Stehbolzen	Esparago	
B44SS, B44R ...	42. 40-4810	Nut	Écrou	Mutter	Tuerca	

Plate 13

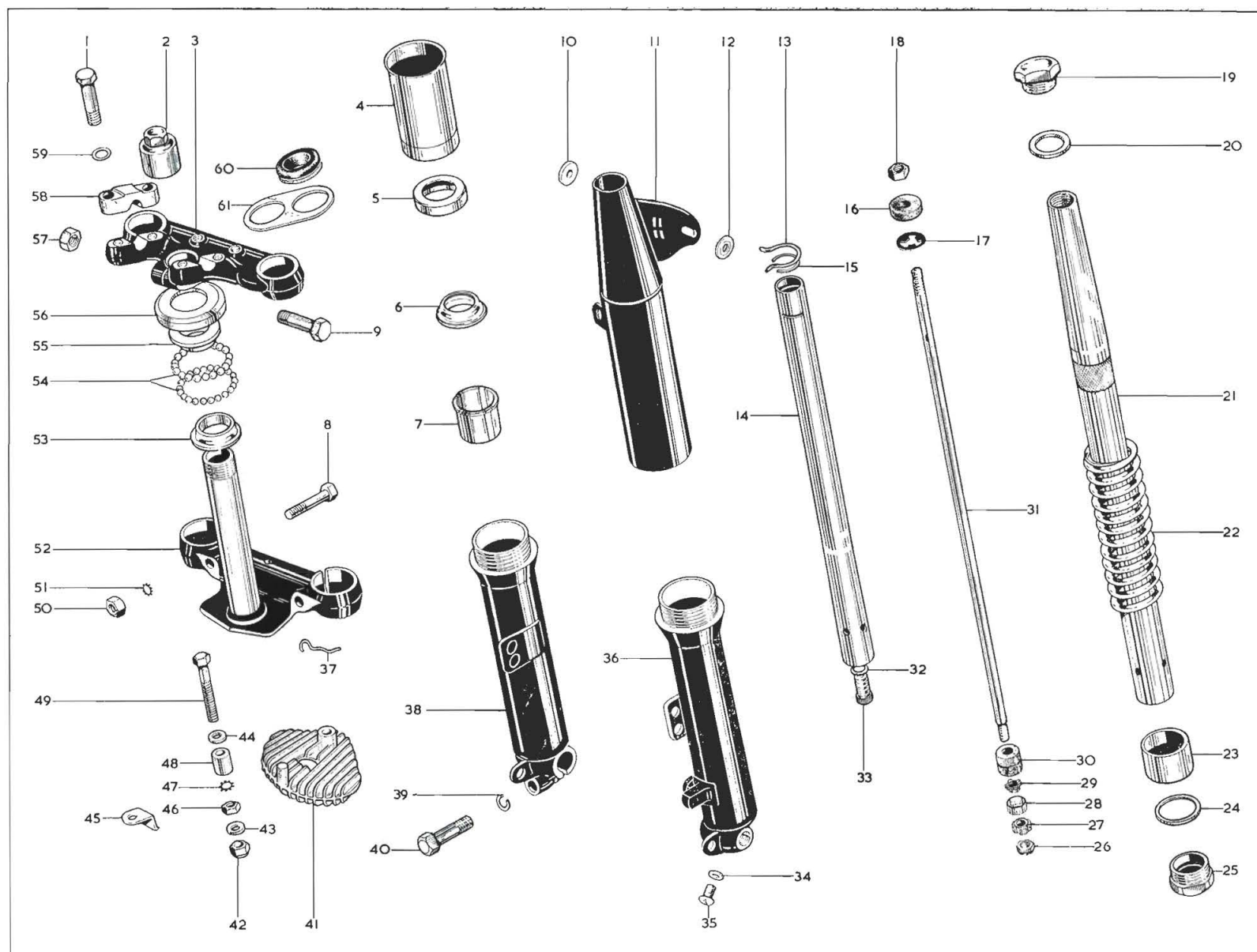


Plate 13

FRONT FORK, FOURCHE AVANT, VORDERGABEL, HORQUILLA DELANTERA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 68-5056	Bolt	Boulon	Schraube	Tornillo	4
B44SS, B44R ...	2. 40-5018	Cap	Chapeau	Abdeckkappe	Tapón	
B44SS, B44R ...	3. 40-5114	Top Yoke	Tête de fourche	Oberjoch	Horqueta superior	
B44SS, B44R ...	4. 41-5157	Oil Seal Holder	Boitier de joint d'huile	Dichtring Gehäuse	Caja reten de aceite	2
B44SS, B44R ...	5. 65-5451	Oil Seal	Joint d'huile	Dichtring	Reten de aceite	2
B44SS, B44R ...	6. 68-5134	Spacer	Bague entretoise	Distanzring	Anillo espaciador	2
B44SS, B44R ...	7. 65-5424	Bush (upper)	Douille (supérieur)	Büchse (oben)	Casquillo (superior)	2
B44SS, B44R ...	8. 29-5289	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	9. 27-5135	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	10. 75-5186	Spacer	Bague entretoise	Distanzring	Anillo espaciador	2
B44SS, B44R ...	11. 40-5183	Sleeve (right-hand)	Douille (droite)	Büchse (rechts)	Casquillo (derecho)	
B44SS, B44R ...	11. 40-5184	Sleeve (left-hand)	Douille (gauche)	Büchse (links)	Casquillo (izquierdo)	
B44SS, B44R ...	12. 68-5104	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	13. 41-5135	Circlip	Arrêtoir	Sprengring	Freno	2
B44SS, B44R ...	14. 41-5124	Damper Tube	Tube d'amortisseur	Dämpferrohr	Tubo de amortiguador	2
B44SS, B44R ...	15. 41-5143	Circlip	Arrêtoir	Sprengring	Freno	2
B44SS, B44R ...	16. 68-5170	Sealing Washer	Joint d'étanchéité	Dichtung	Ovalillo de cierre hermético	2
B44SS, B44R ...	17. 68-5171	Retainer	Arrêtoir	Sicherung	Freno	2
B44SS, B44R ...	18. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	19. 41-5146	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	20. 65-5332	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	21. 41-5116	Fork Shaft	Arbre	Welle	Arbol	2
B44SS, B44R ...	22. 89-5036	Spring	Ressort	Feder	Resorte	2
B44SS, B44R ...	23. 41-5137	Bush (lower)	Douille (inférieur)	Büchse (unten)	Casquillo (inferior)	2
B44SS, B44R ...	24. 29-5338	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	25. 40-5190	Plug	Bouchon	Stopfen	Tapón	2
B44SS, B44R ...	26. 40-414	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	27. 41-5134	Seating	Siège de clapet	Klappensitz	Asiento de la válvula	2
B44SS, B44R ...	28. 41-5139	Damper Valve	Soupape d'amortisseur	Dämpferventil	Válvula de amortiguador	2
B44SS, B44R ...	29. 41-5140	Collar	Bague d'arrêt	Stellring	Anillo móvil aprisionado	2
B44SS, B44R ...	30. 41-5144	Bush	Douille	Büchse	Casquillo	2
B44SS, B44R ...	31. 41-5128	Damper Rod	Tige	Zugstange	Varilla	2
B44SS, B44R ...	32. 41-5145	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	33. 41-5138	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	34. 68-5197	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	35. 41-5141	Plug	Bouchon	Stopfen	Tapón	2

Plate 13

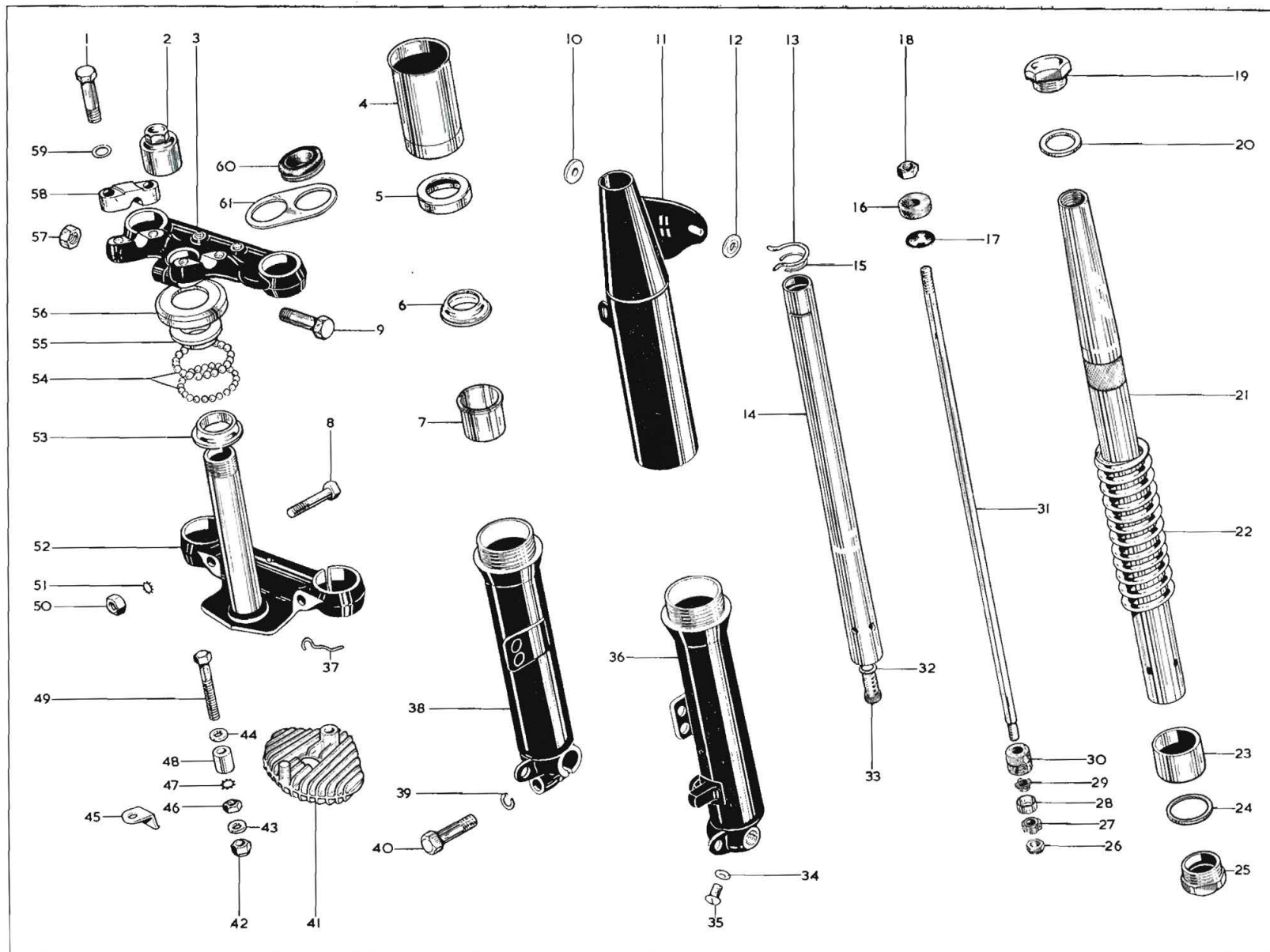


Plate 13
FRONT FORK, FOURCHE AVANT, VORDERGABEL, HORQUILLA DELANTERA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	36. 40-5187	Sliding Tube (right-hand)	Tube coulissant (droite)	Scheiberohr (rechts)	Tubo deslizando (derecho)	
B44SS, B44R ...	37. 40-5090	Clip	Bride	Klammer	Grapa	
B44SS, B44R ...	38. 40-5185	Sliding Tube (left-hand)	Tube coulissant (gauche)	Scheiberohr (links)	Tubo deslizando (izquierdo)	
B44SS, B44R ...	39. 2-2903	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	40. 65-5295	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	41. 68-9428	Heat Sink	Plaque à absorption de chaleur.	Wärmeabsorber	Placa por absorción de calor	
B44SS, B44R ...	42. 42-4476	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	43. 2-923	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	44. 2-923	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	45. 68-9429	Retainer	Arrêtoir	Sicherung	Freno	
B44SS, B44R ...	46. 2-49	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	47. 36-382	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	48. 29-9388	Distance Piece	Entretoise	Distanzrohr	Distanciador	
B44SS, B44R ...	49. 40-9134	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	50. 24-5160	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	51. 36-382	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	52. 40-5194	Bottom Yoke	Attache inférieure de fourche.	Unterjoch	Horqueta inferior	
B44SS, B44R ...	53. 40-5144	Cone (lower)	Cone (inférieur)	Konus (unter)	Cona (inferior)	
B44SS, B44R ...	54. 89-5015	Ball	Bille	Kugel	Bola	40
B44SS, B44R ...	55. 40-5143	Cone (upper)	Cone (supérieur)	Konus (oben)	Cona (superior)	
B44SS, B44R ...	56. 40-5145	Cap	Chapeau	Abdeckkappe	Tapón	
B44SS, B44R ...	57. 64-6016	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	58. 65-5333	Clamp	Bride	Lasche	Brida	2
B44SS, B44R ...	59. 15-5155	Washer	Rondelle	Scheibe	Arandela	4
B44SS ...	60. 76-9325	Grommet	Rondelle capuchon	Tülle	Manguera	2
B44SS ...	61. 68-5137	Cable Guide Bracket	Guide pour câble	Kabelführung	Guía de cable	2
B44SS, B44R ...	40-5180	Fork complete	Fourche avant complet	Vordergabel komplett	Horquilla completo	

Plate 14

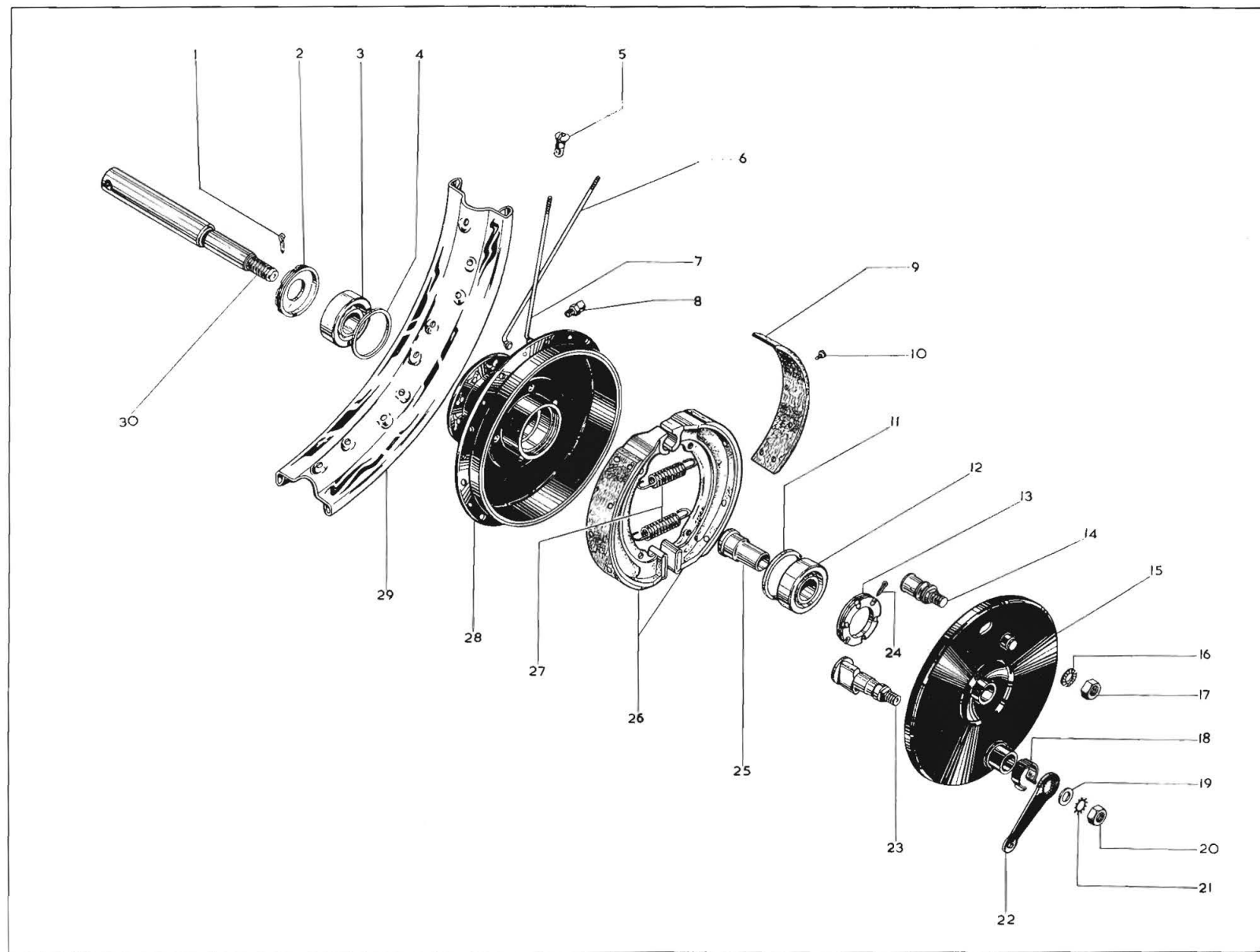


Plate 14

FRONT WHEEL, ROUE AVANT, VORDERRAD, RUEDA DELANTERA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 35-701	Split Pin	Goupille fendue	Splint	Chaveta hendida	
B44SS, B44R ...	2. 68-5551	Lock Ring (left-hand)	Arrêtoir (gauche)	Sicherung (links)	Freno (izquierdo)	
B44SS, B44R ...	3. 41-6016	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	4. 65-5884	Thrust Washer	Rondelle de butée	Druckscheibe	Anillo de empuje	
B44SS, B44R ...	5. 27-6810	Nipple	Écrou de rayon	Nippel	Tuerca	40
B44SS, B44R ...	6. 41-5518	Spoke (short)	Rayon (court)	Speiche (kurz)	Raio (corto)	20
B44SS, B44R ...	7. 90-6042	Spoke (long)	Rayon (longue)	Speiche (lang)	Raio (largo)	20
B44SS, B44R ...	8. 28-2080	Grease Nipple	Graisser	Schmiernippel	Engrasador	
B44SS, B44R ...	9. 19-7717	Brake Lining	Garniture de frein	Bremsbelag	Guarnición	2
B44SS, B44R ...	10. 35-6436	Rivet	Rivet	Niet	Remache	14
B44SS, B44R ...	11. 65-5884	Thrust Washer	Rondelle de butée	Druckscheibe	Anillo de empuje	
B44SS, B44R ...	12. 41-6016	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	13. 68-5552	Lock Ring (right-hand)	Arrêtoir (droite)	Sicherung (rechts)	Freno (derecho)	
B44SS, B44R ...	14. 65-5899	Fulcrum Pin	Goupille de butée	Drehbolzen	Espiga	
B44SS, B44R ...	15. 29-5968	Cover Plate	Plaque couvercle	Abdeckplatte	Tapa del cojinete	
B44SS, B44R ...	16. 24-8045	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	17. 24-5860	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	18. 65-5674	Clip	Bride	Klammer	Grapa	
B44SS, B44R ...	19. 15-431	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	20. 2-440	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	21. 66-4708	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	22. 65-5907	Brake Lever	Levier de came de frein	Bremsnockenhebel	Palanca de freno	
B44SS, B44R ...	23. 65-5905	Cam	Came	Nocke	Leva	
B44SS, B44R ...	24. 35-701	Split Pin	Goupille fendue	Splint	Chaveta hendida	
B44SS, B44R ...	25. 67-5565	Sleeve	Douille	Büchse	Casquillo	
B44SS, B44R ...	26. 65-5940	Brake Shoe	Segment de frein	Bremsbacke	Zapata	2
B44SS, B44R ...	27. 65-5904	Spring	Ressort	Feder	Resorte	2
B44SS, B44R ...	28. 29-5962	Hub complete	Moyeu complet	Vorderradnabe komplett	Cubo completo	
B44SS, B44R ...	29. 40-5552	Rim (WM2-18)	Jante (WM2-18)	Felge (WM2-18)	Llanta (WM2-18)	
B44SS, B44R ...	30. 29-5971	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	40-5551	Wheel complete	Roue complet	Vorderrad komplett	Rueda completo	

Plate 15

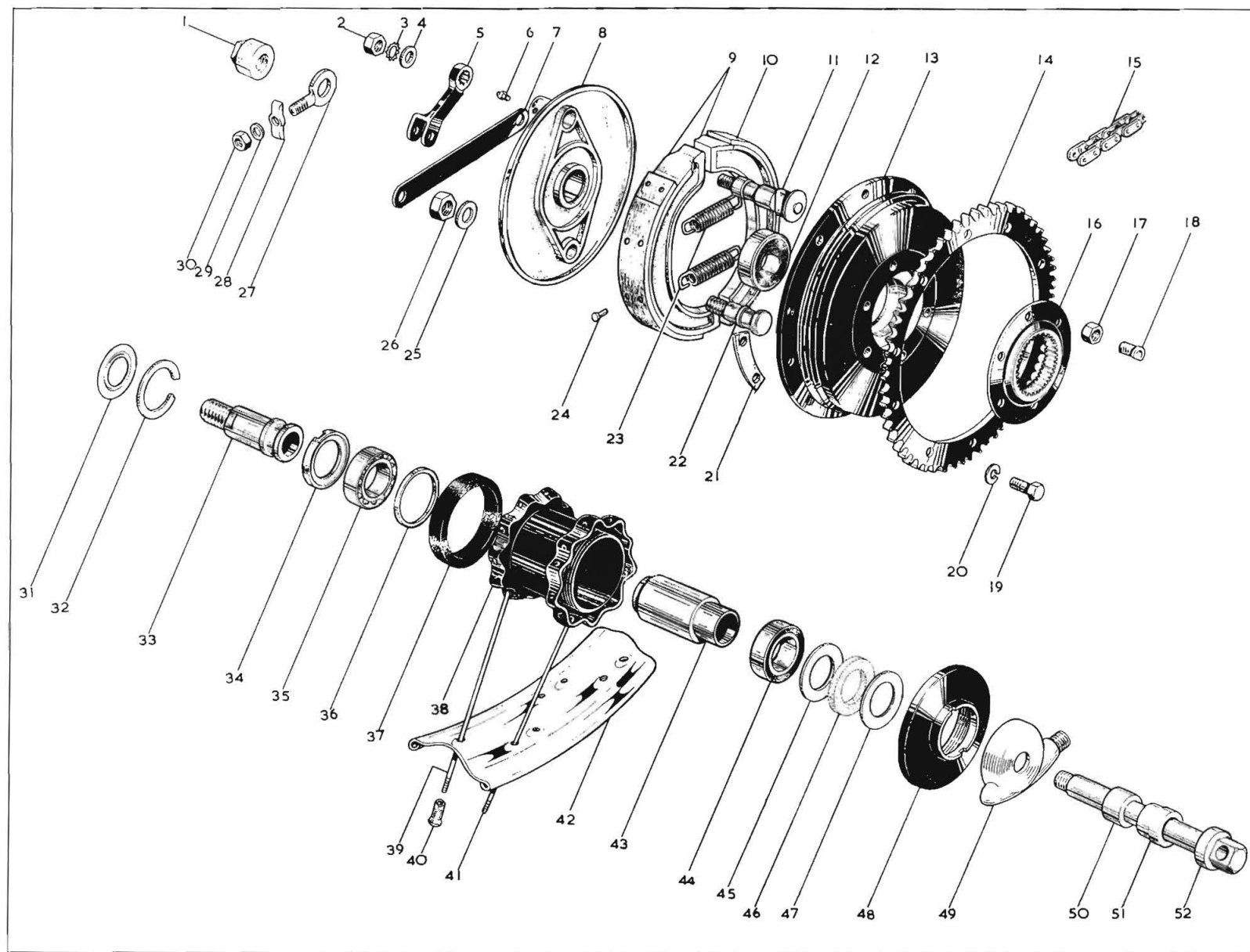


Plate 15

REAR WHEEL, ROUE ARRIÈRE, HINTERRAD, RUEDA TRASERA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 68-6066	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	2. 2-440	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	3. 66-4708	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	4. 15-431	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	5. 42-6045	Brake Lever	Levier de came de frein	Bremsnockenhebel	Palanca de freno	
B44SS, B44R ...	6. 28-2080	Grease Nipple	Graisseur	Schmiernippel	Engrasador	
B44SS, B44R ...	7. 41-6094	Anchor Strap	Bride d'ancrage	Ankerhalterung	Anclaje de freno	
B44SS, B44R ...	8. 41-6093	Cover Plate	Plaque couvercle	Abdeckplatte	Tapa del cojinete	
B44SS, B44R ...	9. 65-5940	Brake Shoe	Segment de frein	Bremsbacke	Zapata	2
B44SS, B44R ...	10. 19-7717	Brake Lining	Garniture de frein	Bremsbelag	Guarnición	2
B44SS, B44R ...	11. 42-6034	Brake Cam	Came de frein	Bremsnocke	Llave de freno	
B44SS, B44R ...	12. 41-6017	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	13. 41-6090	Brake Drum	Tambour de frein	Bremsstrommel	Tambour del freno	
B44SS, B44R ...	14. 41-6092	Chainwheel (47T)	Pignon de chaîne (D-47)	Kettenrad (Z-47)	Piñón de cadena (D-47)	
B44SS, B44R ...	15. 19-8687	Chain (100 pitch)	Chaîne (100 p.)	Kette (100 p.)	Cadena (100 p.)	
B44SS, B44R ...	16. 42-6019	Driving Flange	Flasque	Flansch	Gualderas	
B44SS, B44R ...	17. 2-452	Nut	Écrou	Mutter	Tuerca	6
B44SS, B44R ...	18. 67-6038	Bolt	Boulon	Schraube	Tornillo	6
B44SS, B44R ...	19. 68-6095	Bolt	Boulon	Schraube	Tornillo	10
B44SS, B44R ...	20. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	10
B44SS, B44R ...	21. 68-6135	Lock Plate	Plaque de blocage	Sicherung	Placa de cerradora	3
B44SS, B44R ...	22. 68-6133	Fulcrum Pin	Goupille de butée	Drehbolzen	Espiga	
B44SS, B44R ...	23. 65-5904	Spring	Ressort	Feder	Resorte	2
B44SS, B44R ...	24. 35-6436	Rivet	Rivet	Niet	Remache	14
B44SS, B44R ...	25. 65-5111	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	26. 24-7000	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	27. 40-6033	Adjuster	Vis de réglage	Einstellschraube	Tornillo de ajuste	2
B44SS, B44R ...	28. 40-6040	Adjuster Cap	Couvercle de réglage	Kappe	Tapón	2
B44SS, B44R ...	29. 2-923	Washer	Rondelle	Scheibe	Arandela	2

Plate 15

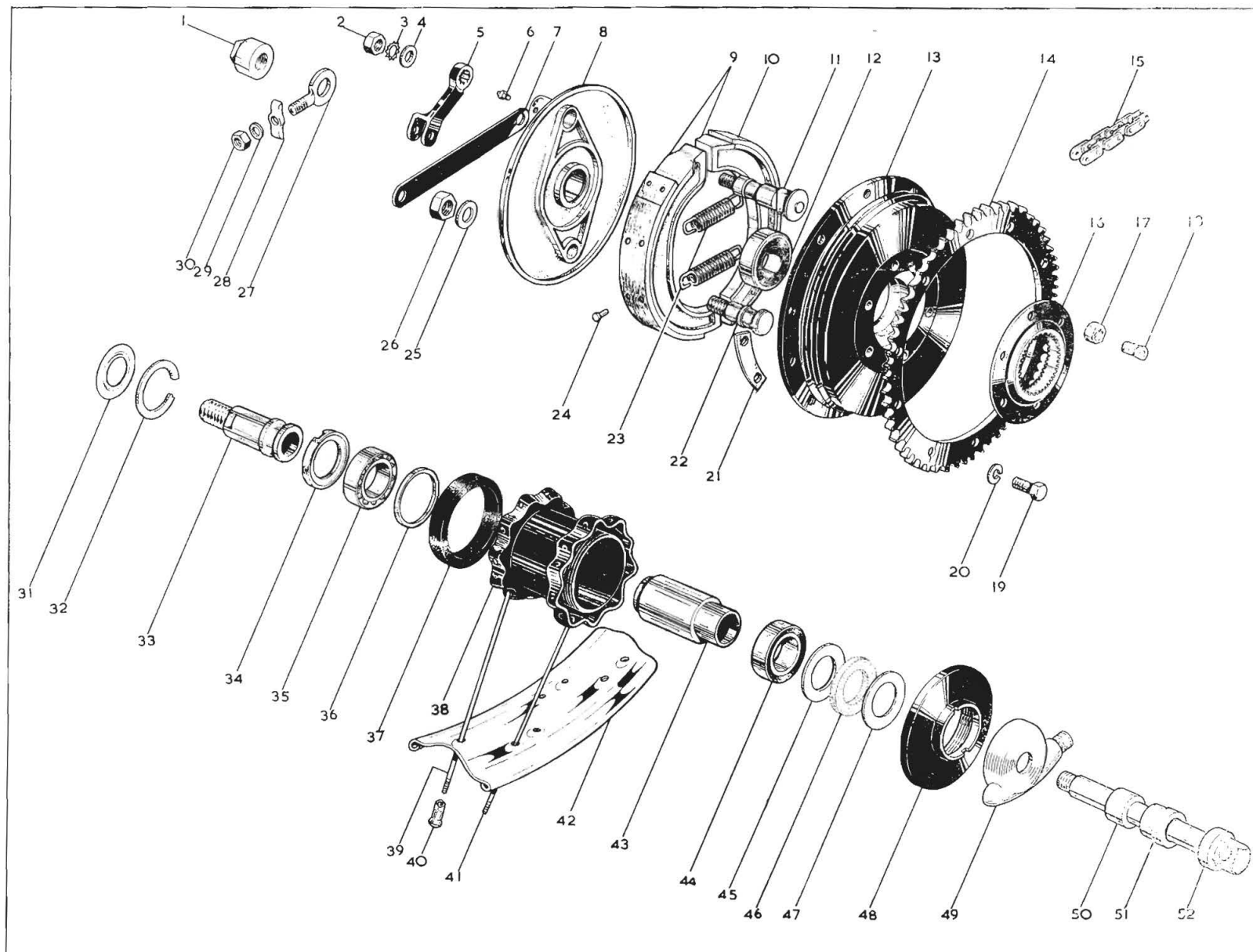


Plate 15

REAR WHEEL, ROUE ARRIÈRE, HINTERRAD, RUEDA TRASERA

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	30. 42-4476	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	31. 67-6033	Shim	Rondelle d'épaisseur	Ausgleichsscheibe	Espesor	
B44SS, B44R ...	32. 67-6034	Retainer	Arrêtoir	Sicherung	Freno	
B44SS, B44R ...	33. 41-6032	Fixed Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	34. 68-608J	Retainer	Arrêtoir	Sicherung	Freno	
B44SS, B44R ...	35. 41-6016	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	36. 65-5884	Thrust Washer	Rondelle de butée	Druckscheibe	Anillo de empuje	
B44SS, B44R ...	37. 67-6051	Rubber Seal	Douille caoutchouc	Gummimuffe	Mangueta de goma	
B44SS, B44R ...	38. 41-6022	Hub complete	Moyeu de roue arrière complet.	Hinteradnabe komplett	Cubo de rueda trasera completo	
B44SS, B44R ...	39. 42-6011	Spoke (left-hand)	Rayon (gauche)	Speiche (links)	Raio (izquierdo)	20
B44SS, B44R ...	40. 27-6810	Nipple	Écrou de rayon	Nippel	Tuerca	40
B44SS, B44R ...	41. 42-6012	Spoke (right-hand)	Rayon (droite)	Speiche (rechts)	Raio (derecho)	20
B44SS, B44R ...	42. 40-6080	Rim (WM2-18)	Jante (WM2-18)	Felge (WM2-18)	Llanta (WM2-18)	
B44SS, B44R ...	43. 67-6027	Sleeve	Douille	Büchse	Casquillo	
B44SS, B44R ...	44. 41-6016	Bearing	Roulement	Lager	Rolamiento	
B44SS, B44R ...	45. 65-5887	Retainer	Arrêtoir	Sicherung	Freno	
B44SS, B44R ...	46. 65-5886	Felt Washer	Rondelle feutre	Filzscheibe	Arandela de fieltro	
B44SS, B44R ...	47. 41-6021	Retainer	Arrêtoir	Sicherung	Freno	
B44SS, B44R ...	48. 68-6142	End Cover	Chapeau	Abschlusskappe	Tapa cerradora	
B44SS, B44R ...	49. 19-9212	Speedometer Gearbox (2 : 1)	Entrainement du compteur (2 : 1).	Tachoantrieb (2 : 1)	Accionamiento del velocímetro (2 : 1).	
B44SS, B44R ...	50. 41-6019	Spacer (inner, right-hand)	Bague d'arrêt (intérieur, droite).	Stellring (innen, rechts)	Anillo móvil (interior, derecho)	
B44SS, B44R ...	51. 41-6082	Spacer (outer, right-hand)	Bague d'arrêt (extérieur, droite).	Stellring (aussen, rechts)	Anillo móvil (exterior, derecho)	
B44SS, B44R ...	52. 41-6098	Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	40-6078	Wheel complete	Roue arrière	Hinterrad	Rueda trasera	

Plate 16

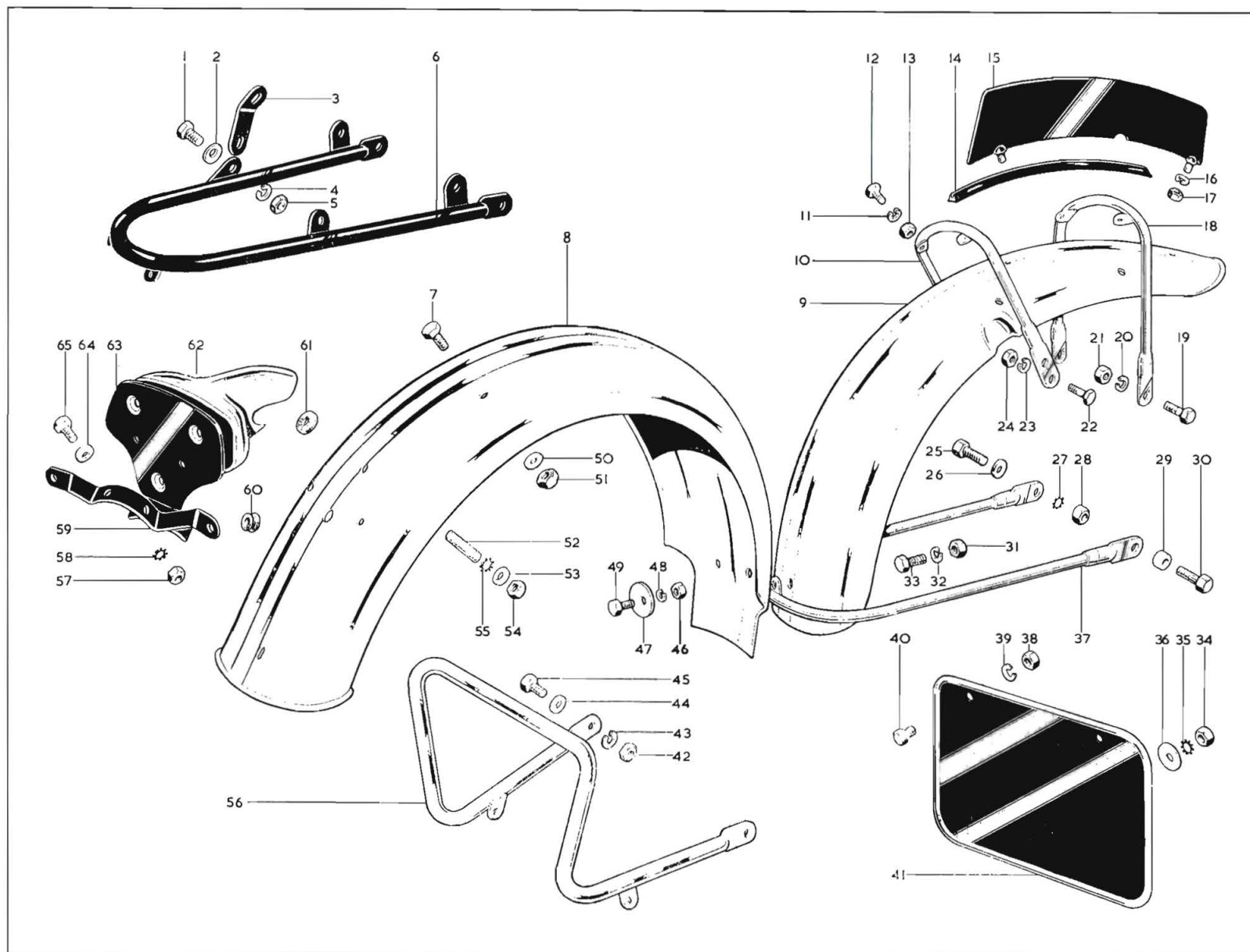


Plate 16

MUDGUARDS, GARDE-BOUE, SCHUTZBLECH, GUARDABARROS

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 67-8313	Bolt	Boulon	Schraube	Tornillo	4
B44SS, B44R ...	2. 2-923	Washer	Rondelle	Scheibe	Arandela	4
B44SS, B44R ...	3. 68-6802	Bracket	Bride	Verstrebung	Soporte	2
B44SS, B44R ...	4. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	4
B44SS, B44R ...	5. 2-49	Nut	Écrou	Mutter	Tuerca	4
B44SS, B44R ...	6. 41-6782	Support Rail	Tringle	Strebe	Tirante	
B44SS, B44R ...	7. 28-2338	Bolt	Boulon	Schraube	Tornillo	2
B44SS ...	8. 40-6815	Rear Mudguard	Garde-boue de roue arrière	Hinterradschutzblech	Guardabarro trasera	
B44R ...	8. 40-6816	Rear Mudguard	Garde-boue de roue arrière	Hinterradschutzblech	Guardabarro trasera	
B44R ...	9. 90-6579	Front Mudguard	Garde-boue de roue avant	Vorderradschutzblech	Guardabarro delantera	
B44SS ...	9. 90-6580	Front Mudguard	Garde-boue de roue avant	Vorderradschutzblech	Guardabarro delantera	
B44SS, B44R ...	10. 40-6601	Centre Stay	Tringle	Strebe	Tirante	
B44SS, B44R ...	11. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	4
B44SS, B44R ...	12. 2-204	Bolt	Boulon	Schraube	Tornillo	4
B44SS, B44R ...	13. 2-2395	Nut	Écrou	Mutter	Tuerca	4
B44R ...	14. 42-6558	Beading	Molure	Zierleiste	Moldura	
B44R ...	15. 90-6576	Front Number Plate	Plaque de police avant	Vordernummernschild	Chapa de patente delantera	
B44R ...	16. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44R ...	17. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	18. 40-6599	Front Stay	Tringle	Strebe	Tirante	
B44SS, B44R ...	19. 27-6037	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	20. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	21. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	22. 24-6770	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R ...	23. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	24. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	25. 2-1934	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	26. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	27. 36-382	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	28. 2-1616	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	29. 2-370	Spacer (right-hand)	Entretoise (droite)	Distanzrohr (rechts)	Distanciador (derecho)	
B44SS, B44R ...	30. 15-5153	Bolt (right-hand)	Poulon (droite)	Schraube (rechts)	Tornillo (derecho)	
B44SS, B44R ...	31. 24-5160	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	32. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	33. 28-2338	Bolt	Boulon	Schraube	Tornillo	
B44R ...	34. 21-5102	Nut	Écrou	Mutter	Tuerca	

Plate 16

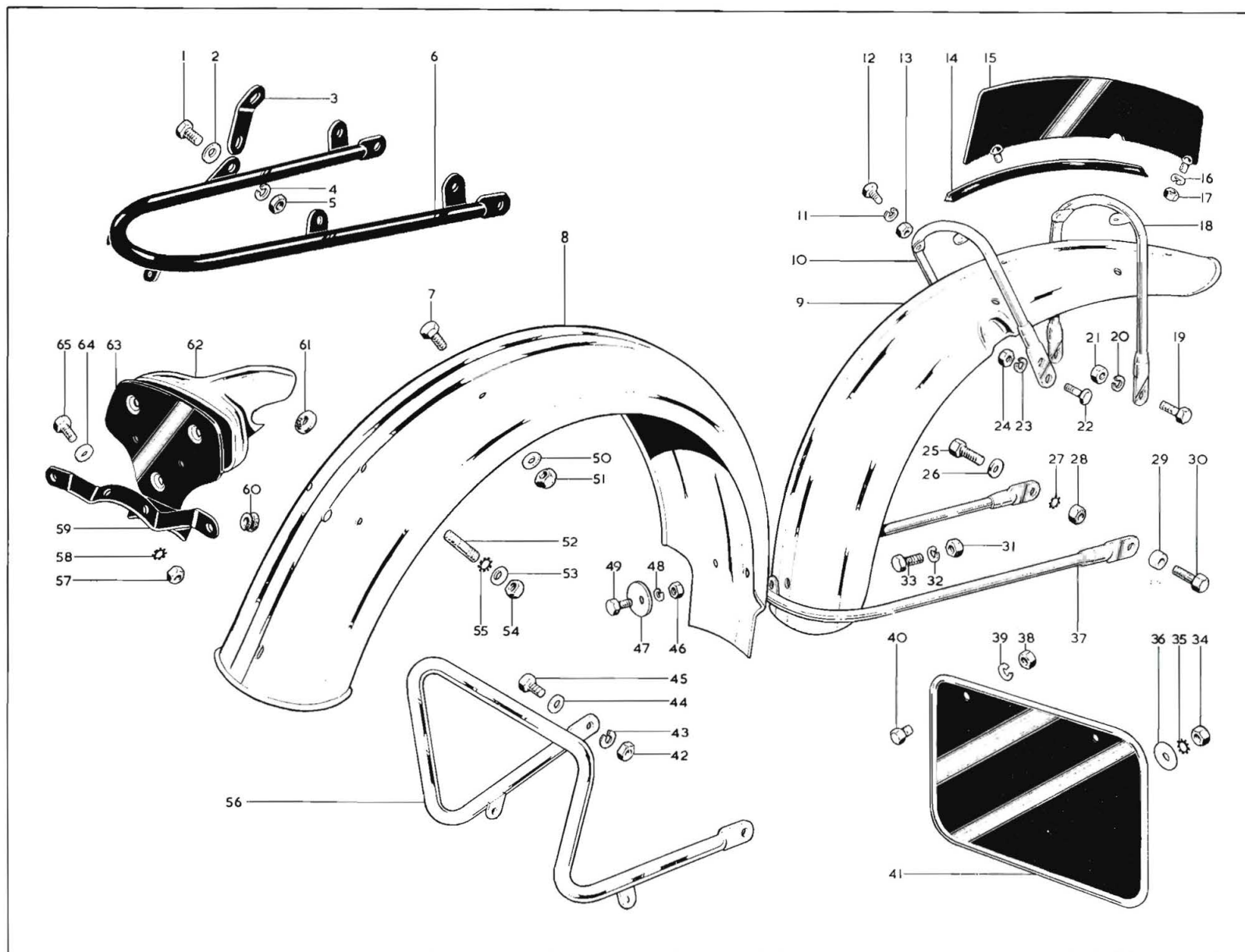


Plate 16

MUDGUARDS, GARDE-BOUE, SCHUTZBLECH, GUARDABARROS

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44R	35. 29-541	Lockwasher	Rondelle frein	Sicherung	Freno	
B44R	36. 27-8560	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R	37. 40-6592	Stay (lower)	Tringle (inférieur)	Strebe (unten)	Tirante (inferior)	
B44R	38. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44R	39. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44R	40. 24-7178	Bolt	Boulon	Schraube	Tornillo	2
B44R	41. 68-6837	Rear Number Plate	Plaque de police arrière	Hinternummernschild	Chapa de patente trasera	
B44SS	42. 2-49	Nut	Écrou	Mutter	Tuerca	2
B44SS	43. 24-8784	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS	44. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS	45. 27-6742	Bolt	Boulon	Schraube	Tornillo	2
B44R	46. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	47. 40-6790	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R	48. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R	49. 2-204	Bolt	Boulon	Schraube	Tornillo	2
B44SS, B44R	50. 2-923	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R	51. 42-4476	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	52. 31-222	Stud	Goujon	Stehbolzen	Esparago	
B44SS, B44R	53. 76-101	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R	54. 2-2395	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R	55. 29-541	Lockwasher	Rondelle frein	Sicherung	Freno	
B44SS	56. 41-9152	Handrail	Poignée	Griff	Puño	
B44SS, B44R	57. 2-2395	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R	58. 29-541	Lockwasher	Rondelle frein	Sicherung	Freno	2
B44SS, B44R	59. 68-6834	Bracket	Bride	Verstrebung	Soporte	
B44SS, B44R	60. 67-6839	Grommet	Rondelle capuchon	Tülle	Manguera	2
B44SS, B44R	61. 68-6832	Rubber Washer	Bague caoutchouc	Gummiring	Anillo de goma	
B44SS, B44R	62. 68-6823	Support	Support	Verstrebung	Soporte	
B44SS, B44R	63. 68-6835	Plate	Plaque de support	Verstrebungsplatte	Placa de soporte	
B44SS, B44R	64. 27-8560	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R	65. 2-204	Bolt	Boulon	Schraube	Tornillo	2

Plate 17

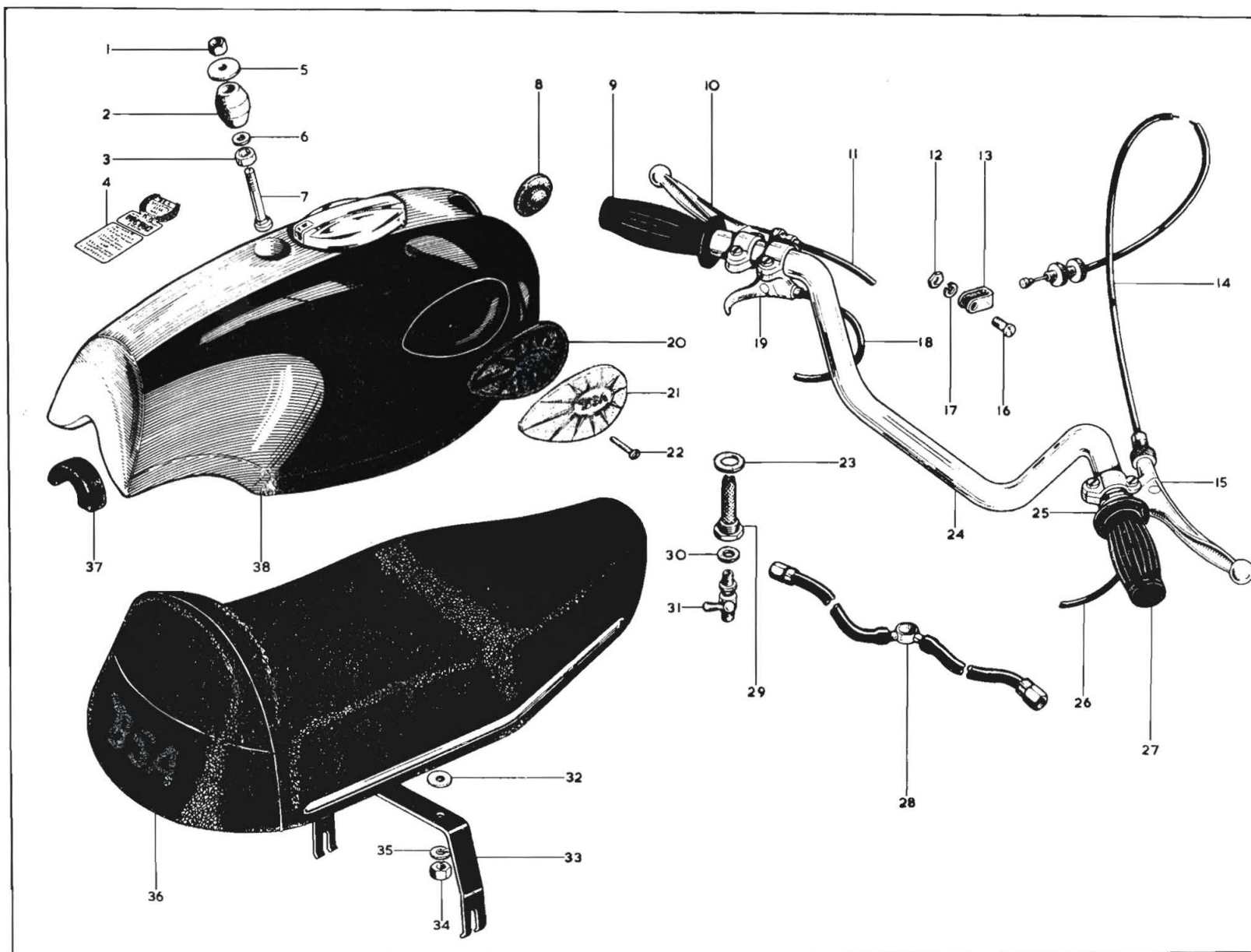


Plate 17

DUAL SEAT, SELLE DOUBLE, DOPPELSITZ, ASIENTO DOBLE HANDLEBAR, GUIDON, LENKER, MANILLAR

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 24-5160	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	2. 40-8085	Mounting Rubber	Caoutchouc moule	Profilgummi	Profil de goma	
B44SS, B44R ...	3. 40-8142	Distance Piece	Tube entretoise	Distanzrohr	Tubo espaciador	
B44SS, B44R ...	4. 41-8076	Transfer	Transférer	Abziehbild	Transferir	
B44SS, B44R ...	5. 3-101	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	6. 1-1732	Washer	Rondelle	Scheibe	Arandela	
B44SS, B44R ...	7. 40-8141	Bolt	Boulon	Schraube	Tornillo	
B44SS, B44R ...	8. 42-8052	Rubber Buffer	Butée caoutchouc	Gummistopfen	Tope de goma	2
B44SS, B44R ...	9. 19-7221	Rubber Grip (left-hand)	Poignée en caoutchouc (gauche).	Gummifestgriff (links)	Puño fijo de goma (izquierdo)	
B44SS, B44R ...	10. 40-8539	Clutch Control	Levier d'embrayage	Kupplungshebel	Palanca del embrague	
B44SS, B44R ...	11. 40-8615	Clutch Cable	Câble de commande du l'embrayage.	Kupplungskabel	Cable Bowden para embrague	
B44SS, B44R ...	12. 2-443	Nut	Écrou	Mutter	Tuerca	
B44SS, B44R ...	13. 29-5871	Toggle	Genquillère	Knebelgelenk	Junta de codillo	
B44SS, B44R ...	14. 40-8590	Brake Cable	Câble de commande du frein avant.	Vorderradbremskabel	Cable Bowden para freno delantera.	
B44SS, B44R ...	15. 40-8538	Brake Control	Levier de frein	Bremshebel	Palanca de freno	
B44SS, B44R ...	16. 2-310	Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	17. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	
B44SS, B44R ...	18. 41-8548	Air Cable	Câble pour manette d'air	Seilzug für Luft	Cable para la manecilla de aire	
B44SS, B44R ...	19. 42-8611	Air Control	Levier d'air	Lufthebel	Palanca de aire	
B44SS, B44R ...	20. 68-8152	Rubber Pad	Tampon caoutchouc	Gummiauflege	Cojin de goma	2
B44SS, B44R ...	21. 40-8152	Tank Badge (right-hand)	Écusson (droite)	Firmenzeichen (rechts)	Rotulo (derecho)	
B44SS, B44R ...	21. 40-8153	Tank Badge (left-hand)	Écusson (gauche)	Firmenzeichen (links)	Rotulo (izquierdo)	
B44SS, B44R ...	22. 40-8125	Screw	Vis	Schraube	Tornillo	2
B44SS, B44R ...	23. 24-8504	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela-fibra	2
B44SS, B44R ...	24. 40-4960	Handlebar	Guidon	Lenker	Manillar	
B44SS, B44R ...	25. 19-7223	Throttle Control	Poignée tournante de commande des gaz.	Drehgriff	Puño girante de acelerador	
B44SS, B44R ...	26. 40-8657	Throttle Cable	Commande des gaz	Gaszug	Cable Bowden para acelerador	
B44SS, B44R ...	27. 19-7222	Rubber Grip (right-hand)	Poignée en caoutchouc (droite).	Gummifestgriff (rechts)	Puño fijo de goma (derecho)	
B44SS, B44R ...	28. 41-8086	Petrol Pipe	Tuyauterie d'essence	Benzinleitung	Tubo de benzina	
B44SS, B44R ...	29. 27-8443	Filter	Filtre	Filter	Filtro	2
B44SS, B44R ...	30. 2-930	Fibre Washer	Rondelle-fibre	Fiberscheibe	Arandela-fibra	2
B44SS, B44R ...	31. 65-8171	Petrol Tap	Robinet à essence	Benzinhahn	Grifo de benzina	2
B44SS, B44R ...	32. 27-8560	Washer	Rondelle	Scheibe	Arandela	2
B44SS, B44R ...	33. 41-9131	Bracket	Support	Verstrebung	Soporte	
B44SS, B44R ...	34. 2-51	Nut	Écrou	Mutter	Tuerca	2
B44SS, B44R ...	35. 2-1462	Spring Washer	Rondelle frein	Sicherung	Freno	2
B44SS, B44R ...	36. 41-9130	Dual Seat	Selle double	Doppelsitz	Asiento doble	
B44SS, B44R ...	37. 40-8140	Rubber Pad	Tampon caoutchouc	Gummiauflege	Cojin de goma	2
B44R ...	*38. 41-8075	Petrol Tank	Réservoir d'essence	Benzintank	Deposito de combustible	
B44SS, B44R ...	38. 41-8074	Petrol Tank	Réservoir d'essence	Benzintank	Deposito de combustible	

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*Voyez page 3

*Siehe seite 3

*Vide pagina 3

Plate 18

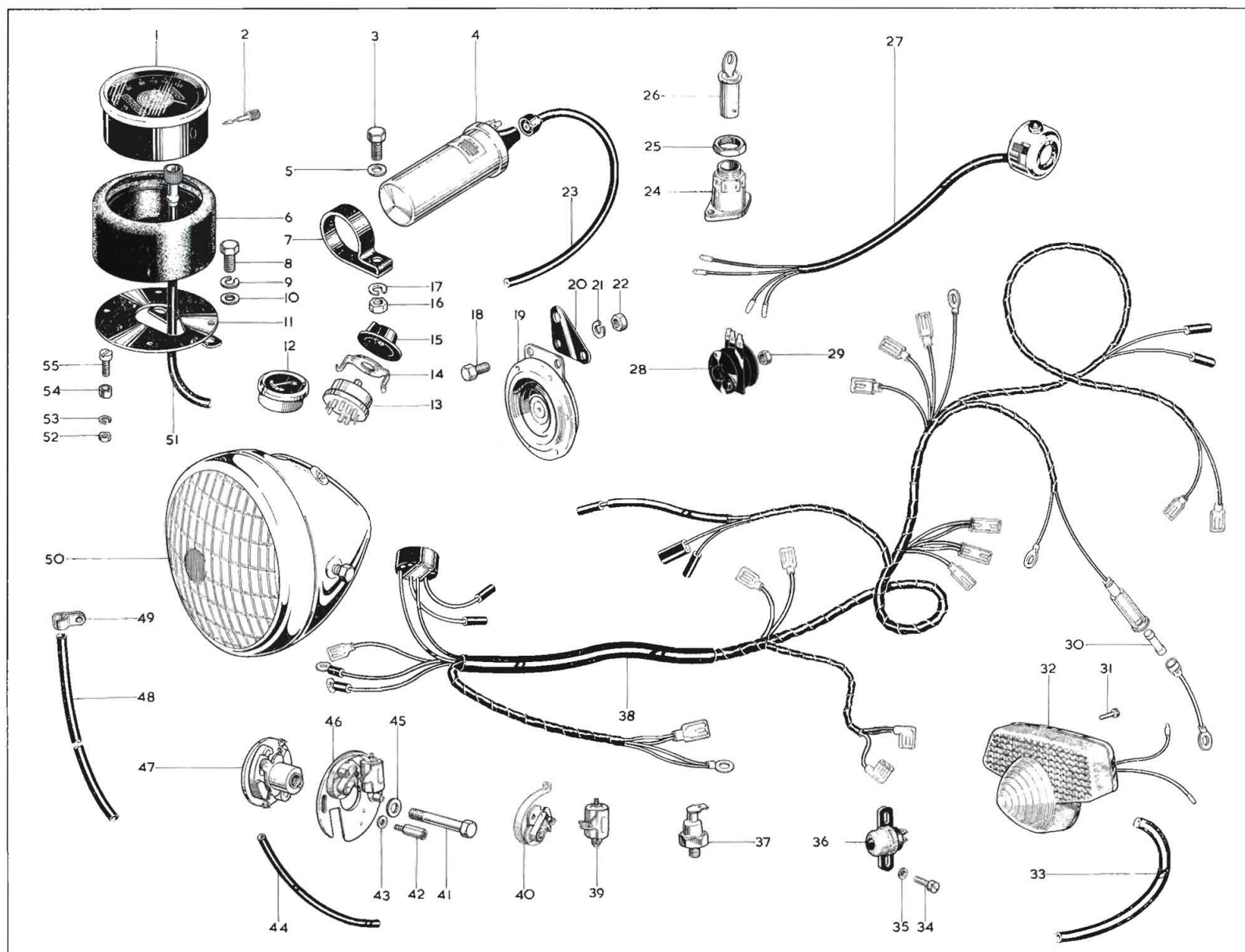


Plate 18

ELECTRICAL EQUIPMENT, EQUIPEMENT ELECTRIQUE, ELEKTR. AUSRÜSTUNG, EQUIPO ELECTRICO

Model Modèle Typen Modelos	Spares Number Numéro de pièce Ersatzteil-Nummer No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 19-2183	SSM.5001/04	Speedometer Head (k.p.h.)	Compteur de vitesses (k.p.h.)	Tachometer (k.p.h.)	Velocimetro (k.p.h.)
B44SS, B44R ...	1. 19-2181	SSM.5001/03	Speedometer Head (m.p.h.)	Compteur de vitesses (m.p.h.)	Tachometer (m.p.h.)	Velocimetro (m.p.h.)
B44SS, B44R ...	2. 19-9080	41-148-203-00	Trip Shaft	Arbre pour compteur de voyage.	Shaft für Tachometer-Reisezähler.	Arbol portmetro del trayecto
B44SS, B44R ...	3. 2-14		Bolt	Boulon	Schraube	Tornillo
B44SS, B44R ...	4. 19-745	45110 A-D	Ignition Coil	Bobine	Spule	Bobina
B44SS, B44R ...	5. 2-525		Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...	6. 68-9415		Speedometer Holder	Cuvette	Schale	Copa
B44SS, B44R ...	7. 40-9108		Coil Clip	Bride	Klammer	Grapa
B44SS, B44R ...	8. 2-1354		Bolt	Boulon	Schraube	Tornillo
B44SS, B44R ...	9. 24-978		Spring Washer	Rondelle frein	Sicherung	Freno
B44SS, B44R ...	10. 2-525		Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...	11. 40-9180		Mounting Plate	Bride	Verstrebung	Soporte
B44SS, B44R ...	12. 19-868	36296A	Ammeter	Ampèremètre	Amperemètre	Amperimetro
B44SS, B44R ...	13. 19-192	34289	Light Switch	Interrupteur pour phare	Schalter für Scheinwerfer	Interruptor para faro
B44SS, B44R ...	14. 68-9167		Bracket	Bride	Verstrebung	Soporte
B44SS, B44R ...	15. 19-193	54330934	Knob	Foureaux	Hülse	Manguito
B44SS, B44R ...	16. 2-51		Nut	Écrou	Mutter	Tuerca
B44SS, B44R ...	17. 24-978		Spring Washer	Rondelle frein	Sicherung	Freno
B44SS, B44R ...	18. 2-204		Bolt	Boulon	Schraube	Tornillo
B44SS, B44R ...	19. 19-2061	70197	Horn	Avertisseur	Hupe	Bocina
B44SS, B44R ...	20. 40-9177		Horn Bracket	Bride	Verstrebung	Soporte
B44SS, B44R ...	21. 2-1462		Spring Washer	Rondelle frein	Sicherung	Freno
B44SS, B44R ...	22. 2-2395		Nut	Écrou	Mutter	Tuerca
B44R ...	23. 19-1823		High-tension Lead	Câble haute tension	Hochspannungsleiter	Cable de alta tension
B44SS ...	23. 19-1830		High-tension Lead	Câble haute tension	Hochspannungsleiter	Cable de alta tension
B44SS, B44R ...	24. 19-1775	31899 A-B	Ignition Switch	Commutateur d'allumage	Zundschalter	Interruptor de encendido
B44SS, B44R ...	25. 19-1247		Nut	Écrou	Mutter	Tuerca
B44SS, B44R ...	26. 68-9304	1-6280	Ignition Lock and Key	Serrure d'allumage et clef	Zündschloss mit Schlüssel	Cerradura de encendido y llave
B44SS, B44R ...	27. 19-109	11519	Horn and Dip Switch	Avertisseur et inverseur code	Hupe und Abblendschalter	Bocina y commutator de cruce
B44SS, B44R ...	28. 19-1715	49072A	Rectifier	Redresseur	Gleichrichter	Rectificador
B44SS, B44R ...	29. 68-9614		Nut	Écrou	Mutter	Tuerca
B44SS, B44R ...	30. 19-1249	188218	Fuse	Fusible à fil de masse	Erdleitungssicherung	Fusible de hilo de masa
B44SS, B44R ...	31. 40-246		Screw	Vis	Schraube	Tornillo
B44SS, B44R ...	32. 19-1245	53973D	Tail Lamp	Feu rouge arrière	Schlüssellampe	Luz roja trasera
B44SS, B44R ...		54577109	Rear Lamp Lens	Lentille pour feu rouge arrière.	Lins für Schlüssellampe	Lente para luz roja trasera
B44SS, B44R ...		144921	Fixing Screw	Vis	Schraube	Tornillo
B44SS, B44R ...		54574348	Bulb Holder and Reflector	Douille de lampe et reflector	Birnenfassung und Reflektor	Portalámpara y reflector
B44SS, B44R ...		573828	Bulb Holder Interior	Garniture intérieure pour douille de lampe.	Einsatz für Birnenfassung	Guarniciones interior por portalámpara.
B44SS, B44R ...		380	Rear Lamp Bulb	Ampoule de lanterne arrière	Rücklicht-Birne	Lámpara de luz trasera
B44SS, B44R ...		54577139	Base Plate	Embase	Unterlage	Placa de base
B44SS, B44R ...		54571677	Gasket	Joint	Dichtung	Empaquetadura
B44SS, B44R ...	33. 68-9449		Tail Lamp Lead Tube	Tuau	Rohr	Tubo
B44SS, B44R ...	34. 42-4574		Screw	Vis	Schraube	Tornillo
B44SS, B44R ...	35. 2-1096		Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...	36. 19-916	31827 A-B	Stop Light Switch	Commutateur de lampe de stop.	Stop Lichtschalter	Interruptor para luz stop
B44SS, B44R ...	37. 19-1735	49345A	Zener Diode	Zener Diode	Zener Diode	Zener Diode
B44SS, B44R ...	38. 19-929	54952732	Harness	Faisceau de câbles	Kabelstrang	Juego de cables
B44SS, B44R ...	39. 19-1685	425377	Condenser	Condensateur	Kondensator	Condensador

Plate 18

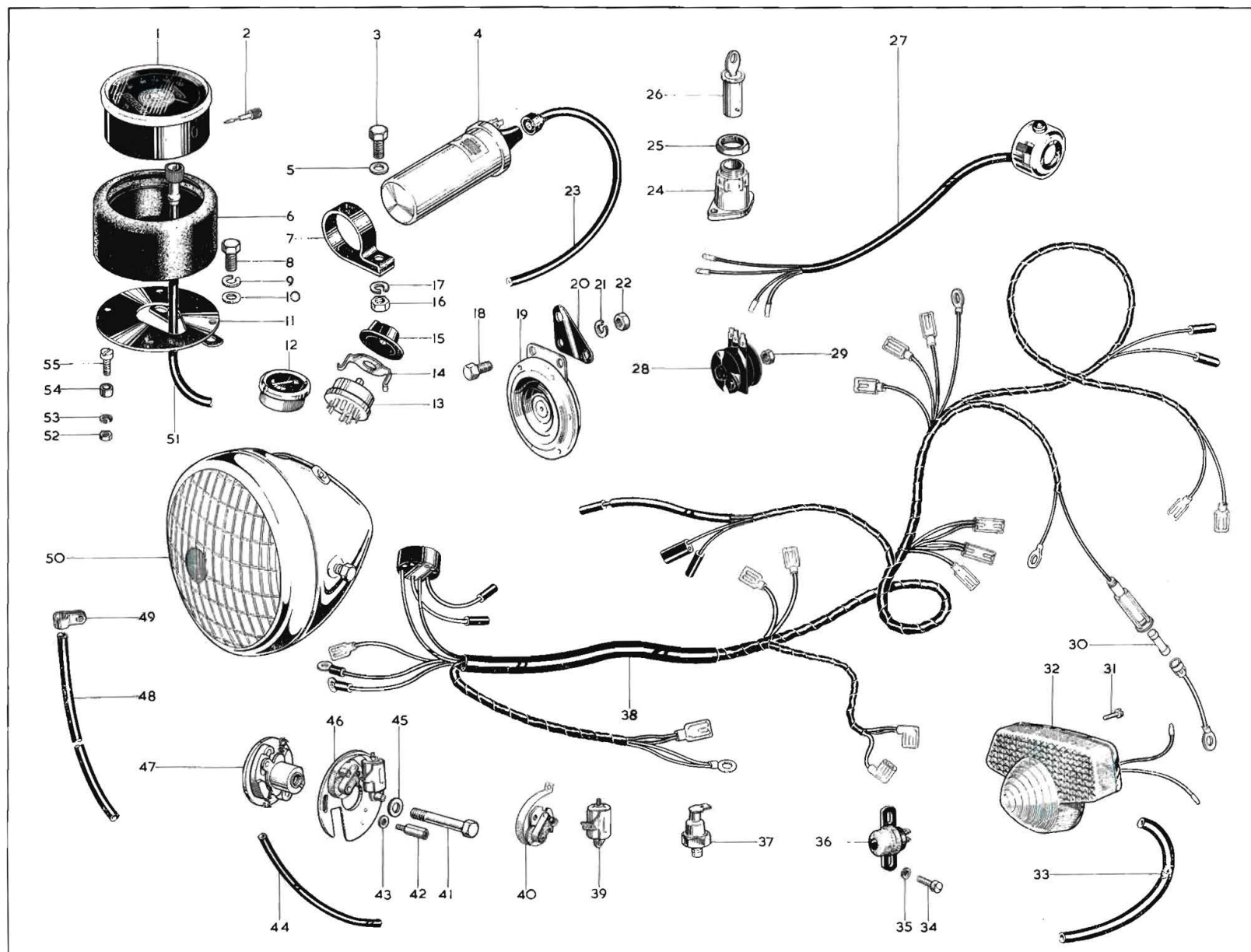


Plate 18

ELECTRICAL EQUIPMENT, EQUIPEMENT ELECTRIQUE, ELEKTR. AUSRÜSTUNG, EQUIPO ELECTRICO

Model Modèle Typen Modelos	Spares Number Numéro de pièce Ersatzteil-Nummer No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	B.S.A. NO. 40. 19-1684	MAKERS NO. 54415803	Contact Set	Plots de contact	Unterbrecherkontakte	Contactos del ruptor
B44SS, B44R ...	41. 76-290		Bolt	Boulon	Schraube	Tornillo
B44SS, B44R ...	42. 40-683		Pillar Bolt	Boulon de collone	Stehbolzen	Tirante
B44SS, B44R ...	43. 40-682		Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...	44. 40-723		Lead Tube	Tuau	Rohr	Tubo
B44SS, B44R ...	45. 68-331		Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...	46. 19-1778	54415296	Contact Breaker	Contacts du rupteur	Unterbrecher	Martillo del interruptor
B44SS, B44R ...	47. 19-1831	54419512	Auto-advance	Avance automatique	Fuehkraftregler	Avance automatico
B44SS, B44R ...	48. 68-9163		Vent Pipe	Tuyau de ventilateur	Batterie-Entlüftungsrohr	Tubo del ventilación de la acumuladora.
B44SS, B44R ...	49. 66-8340		Clip	Bride	Klammer	Grapa
B44SS, B44R ...	50. 19-930	59658A	Headlamp	Phare complet	Scheinwerfer komplett	Faro completo
B44R ...	50. 19-931	59659A	Headlamp (France)	Phare complet (Français)	Scheinwerfer komplett (Französisch).	Faro completo (Frances)
B44R ...	50. 19-932	59660A	Headlamp (Continental)	Phare complet (Continental)	Scheinwerfer komplett (Kontinental).	Faro completo (Continental)
B44SS, B44R ...		553248	Rim	Jante	Felge	Llanta
B44SS, B44R ...		504665	Fixing Clip	Bride de jante	Klammer für Felge	Grapa de llanta
B44SS, B44R ...		144921	Rim Screw	Vis de jante	Schraube für Felge	Tornillo de llanta
B44SS, B44R ...		534296	Rim Plate	Plaque de jante	Scheibe für Felge	Placa de llanta
B44SS, B44R ...		38189	Warning Light Body	Lampe-témoin d'allumage	Zündungsanzeige-Leuchte	Lámpara de señal de encendido
B44SS, B44R ...		54140331	Sealing Washer	Rondelle de douille	Unterlegscheibe für Halter	Arandela porta
B44SS, B44R ...		554602	Main Bulb Holder	Douille de lampe	Haupt-Lampenfassung	Portalámpara
B44SS, B44R ...		555910	Terminal Sleeve	Isolant	Isolierkörper	Aislante
B44SS, B44R ...		554710	Pilot Bulb Holder	Douille de lampe pilot	Fassung für Nebenbirne	Portalámpara piloto
B44SS, B44R ...		553780	Pilot Interior	Garniture pour douille de lampe pilot.	Einsatz für Nebenbirnenfassung.	Guarniciones por portalámpara piloto.
B44SS, B44R ...		554354	Seating Ring	Rondelle douille	Unterlegscheibe für Halter	Arandela de porta
B44SS, B44R ...		516285	Cable Grip Washer	Rondelle de câble	Scheibe für Kabel	Arandela de cable
B44SS, B44R ...		989	Pilot Bulb	Lampe pilot	Nebenbirne	Lámpara piloto
B44SS, B44R ...		112201	Lamp Fixing Bolt	Boulon	Schraube	Tornillo
B44SS, B44R ...		137498	Lamp Fixing Washer	Rondelle	Scheibe	Arandela
B44SS, B44R ...		516798	Light Unit (standard)	Optique de phare	Scheinwerfer-Einsatz	Optica del faro
B44SS, B44R ...		446	Main Bulb (standard)	Lampe principal	Hauptbirne	Lámpara principal
B44R ...		54522680	Light Unit (France)	Optique de phare (Français)	Scheinwerfer-Einsatz (Französisch).	Optica de faro (Frances)
B44R ...		411	Main Bulb (France)	Lampe principal (Français)	Hauptbirne (Französisch)	Lámpara principal (Frances)
B44R ...		555275	Light Unit (Continental)	Optique de phare (Continental).	Scheinwerfer-Einsatz (Kontinental).	Optica del faro (Continental)
B44R ...		370	Main Bulb (Continental)	Lampe principal (Continental)	Hauptbirne (Kontinental)	Lámpara principal (Continental)
B44SS, B44R ...	51. 19-9074	DF.9110-00	Speedometer Cable	Câble de compteur	Tachometerkabel	Arbol de transmisión del velocímetro.
B44SS, B44R ...	52. 2-47		Nut	Écrou	Mutter	Tuerca
B44SS, B44R ...	53. 24-7068		Spring Washer	Rondelle frein	Sicherung	Freno
B44SS, B44R ...	54. 68-9418		Spacer	Entretoise	Distanzrohr	Distanciador
B44SS, B44R ...	55. 76-543		Screw	Vis	Schraube	Tornillo
B44SS, B44R ...	19-1776	54027029	Battery (PUZ5A)	Batterie (PUZ5A)	Batterie (PUZ5A)	Bateria (PUZ5A)

NOTE: Where no B.S.A. Part Number is quoted, the part is only available from the makers.
 NOTE: Dans le cas où pièce n'a pas d'un numéro B.S.A., on peut l'obtenir seulement des fabricants.
 ANMERKUNG: Wenn keine B.S.A.-Teile-Nummer Angegeben ist, dann ist das Betreffende Teil nur von der Herstellerfirma Erhältlich.
 NOTA: Si no se indica numero de la pieza B.S.A., la pieza es disponible del fabricante solo.

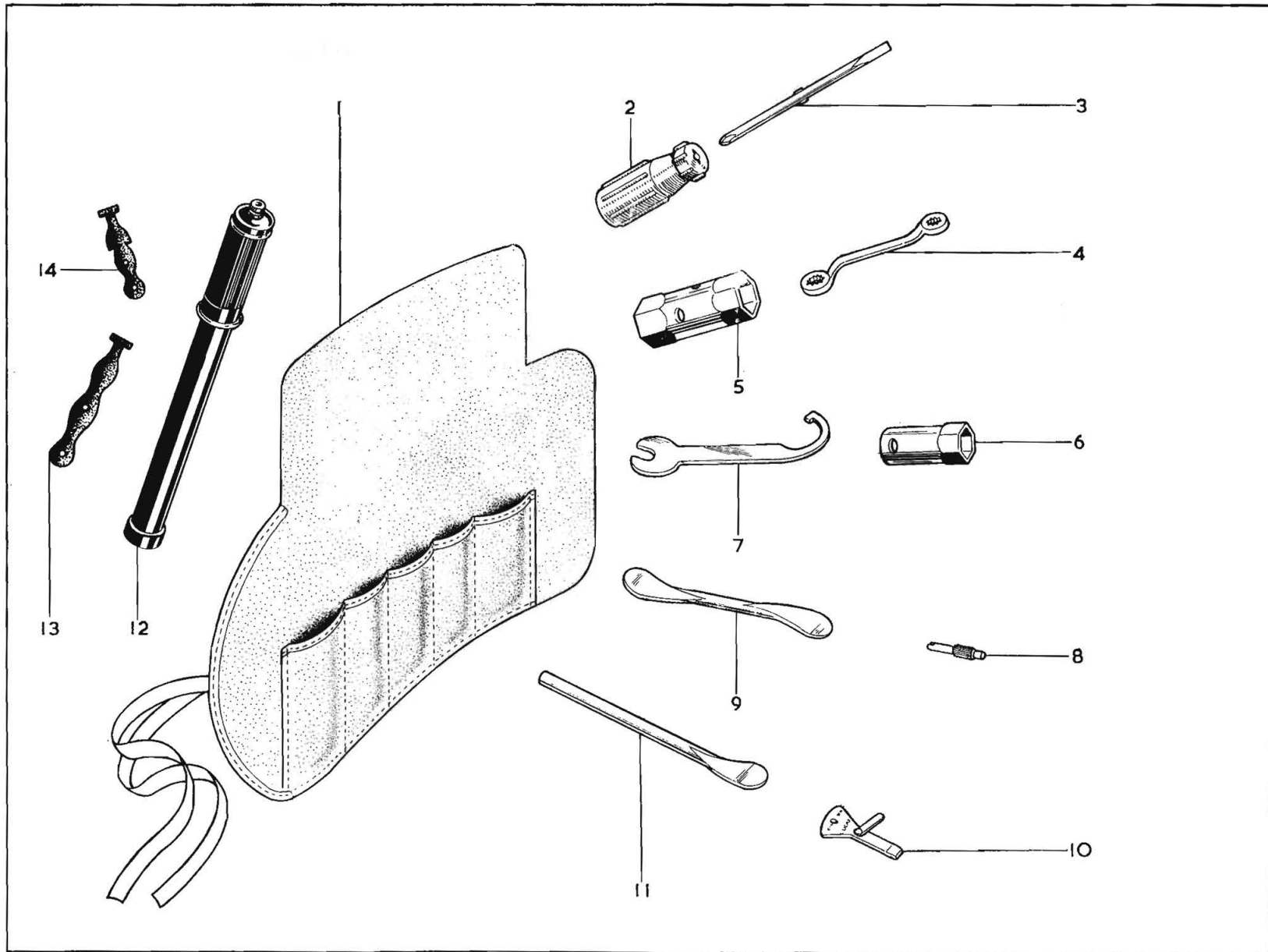


Plate 19

TOOLS, OUTILS, WERKZEUGE, HERRAMIENTOS

Model Modèle Typen Modelos	Spares Number No. de pièce Ersatzteil-Nr. No. de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
B44SS, B44R ...	1. 68-9461	Tool Roll	Trousse à outils	Werkzeugtasche	Bolsa de herramientas	
B44SS, B44R ...	2. 68-9466	Screwdriver Handle	Poignée de tournevis	Schraubenziehergriff	Mango de destornillador	
B44SS, B44R ...	3. 68-9465	Screwdriver Blade	Lame de tournevis	Schraubenzieherblatt	Hoja de destornillador	
B44SS, B44R ...	4. 67-9026	Ring Spanner	Clé annulaire	Ringschlüssel	Llave anular	
B44SS, B44R ...	5. 40-9017	Box Spanner	Clé à tube	Steckschlüssel	Llave de tubo	
B44SS, B44R ...	6. 68-9464	Plug Spanner	Clé à bougie	Kerzenschlüssel	Llave para bujías	
B44SS, B44R ...	7. 68-9462	'C' Spanner	'C' clé	'C' Schlüssel	'C' llave	
B44SS, B44R ...	8. 68-9467	Tyre Valve Key	Clé pour valve de chambre à air.	Schlüssel für Schlauchventil	Llave para válvula de cámara	
B44SS, B44R ...	9. 29-9252	Tyre Lever	Démonte-pneu	Reifenheber	Palanca desmonta-neumaticos	
B44SS, B44R ...	10. 19-8301	Screwdriver	Tournevis	Schraubenzieher	Destornillador	
B44SS, B44R ...	11. 68-9463	Tyre Lever/Tommy Bar	Démonte-pneu/broche	Reifenheber/Monteresien	Palanca desmonta-neumaticos/ barra llaves de tubo.	
B44SS, B44R ...	12. 90-9237	Inflator	Pompe à air	Luftpumpe	Bomba de aire	
B44SS, B44R ...	13. 66-9049	Cable Clip (long)	Attache pour câble (longue)	Kabelklemme (lang)	Abrazadera de cable (largo)	9
B44SS, B44R ...	14. 90-9024	Cable Clip (short)	Attache pour câble (court)	Kabelklemme (kurz)	Abrazadera de cable (corto)	
B44SS, B44R ...	41-9127	Toolkit complete	Outillage complet	Werkzeug komplett	Herramientos completo	

Plate 20

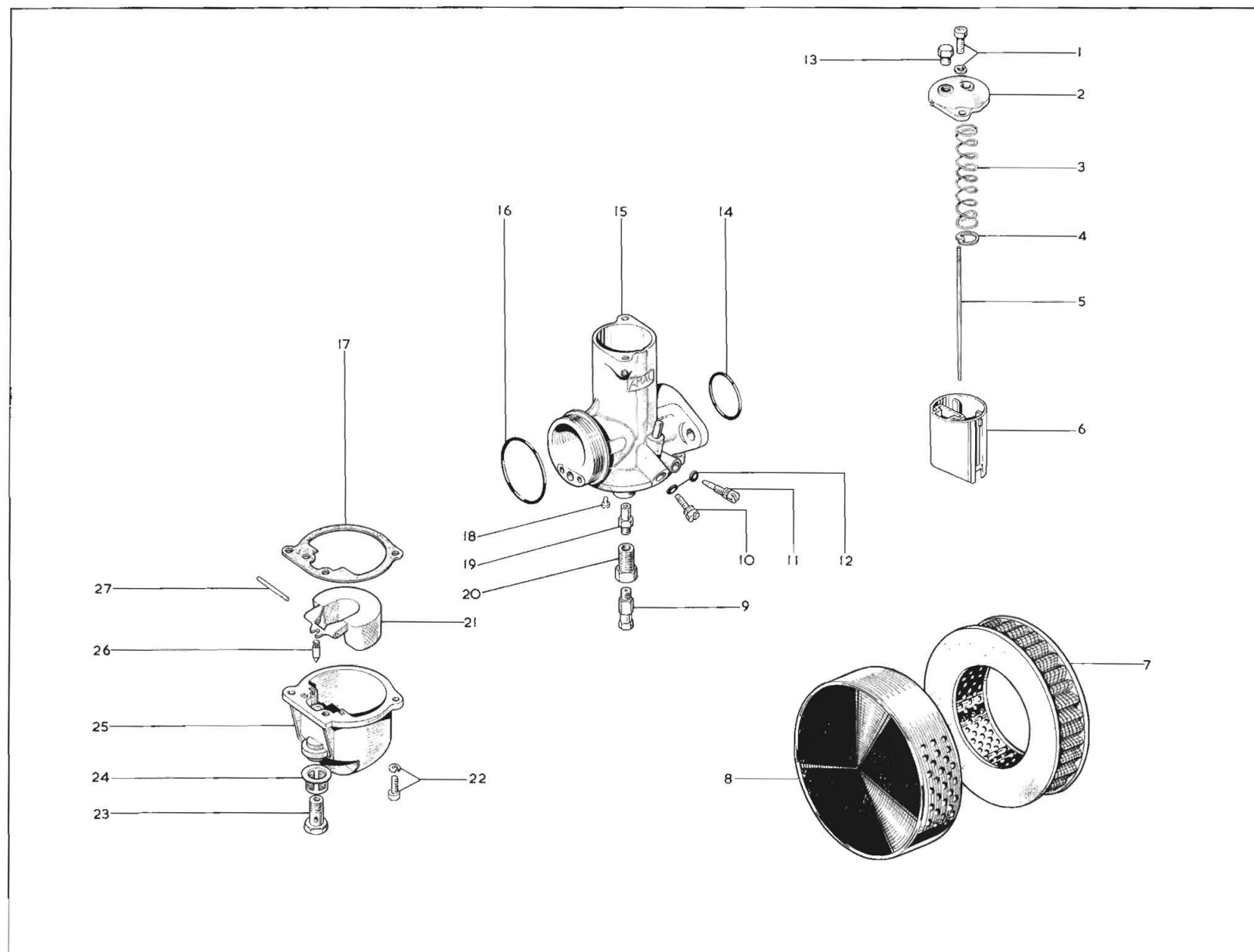


Plate 20

CARBURETTER, CARBURATEUR, VERGASER, CARBURADOR

Model Modèle Typen Modelos	Spares Number Numéro de pièce Ersatzteil-Nummer Numero de repuesto	Description	Designation	Beschreibung	Descripción	Per Set Par jeu Pr. Satz Juego de
	B.S.A. NO. AMAL NO.					
B44SS, B44R ...	1. 19-3093 622-086	Screw and Washer	Vis et rondelle	Schraube und Scheibe	Tornillo y arandela	2
B44SS, B44R ...	2. 928-097	Top Cap	Chapeau	Abdeckkappe	Tapón	
B44SS, B44R ...	3. 19-3094 622-061	Throttle Spring	Ressort	Feder	Resorte	
B44SS, B44R ...	4. 19-3095 622-067	Clip	Bride	Klammer	Grapa	
B44SS, B44R ...	5. 19-3107 928-063	Needle	Aiguille	Nadel	Aguja	
B44SS, B44R ...	6. 19-3108 928-060	Throttle Valve (3)	Boisseau des gaz (3)	Gasscheiber (3)	Corredora de aceleración (3)	
B44SS, B44R ...	7. 19-5593	Air Cleaner Element	Elément de filtre à air	Luftfiltereinsatz	Guarnición del filtro	
B44SS, B44R ...	8. 68-4635	Air Cleaner complete	Filtre à air complet	Luftfilter komplett	Filtro de asperación completo	
B44SS, B44R ...	9. 19-2883 376-100	Main Jet (230 c.c.)	Gicleur principal (230 c.c.)	Hauptduse (230 c.c.)	Surtidor principal (230 c.c.)	
B44SS, B44R ...	10. 622-077	Throttle Stop Screw	Vis de réglage du papillon	Stellschraube für Drossel	Tornillo de ajuste por acelerador.	
B44SS, B44R ...	11. 622-076	Pilot Air Screw	Vis pilot d'air	Luftzuführungs-Schraube	Tornillo de guía de aire	
B44SS, B44R ...	12. 19-3098 622-082	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	2
B44SS, B44R ...	13. 4-137A	Plug Screw	Vis	Schraube	Tornillo	
B44SS, B44R ...	14. 19-3090 622-101	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	
B44SS, B44R ...	15. R.930	Body	Corps	Gehäuse	Caja de la bomba	
B44SS, B44R ...	16. 68-4606	'O' Ring	Bague 'O'	'O' Ring	Anillo 'O'	
B44SS, B44R ...	17. 19-3106 622-073	Gasket	Joint	Dichtung	Empaquetadura	
B44SS, B44R ...	18. 19-3100 124-026	Pilot Jet (25 c.c.)	Gicleur de ralenti (25 c.c.)	Leerlaufdüse (25 c.c.)	Surtidor piloto (25 c.c.)	
B44SS, B44R ...	19. 19-3101 622-079	Needle Jet	Gicleur d'aiguille	Nadeldüse	Surtidor de aguja	
B44SS, B44R ...	20. 622-080	Jet Holder	Porte-gicleur	Düsenhalter	Porta-surtidor	
B44SS, B44R ...	21. 19-3102 622-069	Float	Flotteur	Schwimmer	Flotador	
B44SS, B44R ...	22. 19-3093 622-086	Screw and Washer	Vis et rondelle	Schraube und Scheibe	Tornillo y arandela	2
B44SS, B44R ...	23. 19-3103 622-078	Banjo Bolt	Boulon 'banjo'	Banjosehraube	Perno 'banjo'	
B44SS, B44R ...	24. 19-3048 376-093	Filter	Filtre	Filter	Filtro	
B44SS, B44R ...	25. 622-050	Float Chamber	Cuve du flotteur	Schwimmergehäuse	Cámara de flotador	
B44SS, B44R ...	26. 19-3105 622-068	Float Needle	Aiguille	Nadel	Aguja	
B44SS, B44R ...	27. 622-071	Float Spindle	Arbre	Welle	Arbol	
B44SS, B44R ...	19-2400 R.930-11	Carburetter complete	Carburateur complet	Vergaser komplett	Carburador completo	

NOTE: Where no B.S.A. Part Number is quoted, the part is only available from the makers.

NOTE: Dans le cas où une pièce n'a pas d'un numéro B.S.A., on peut l'obtenir seulement des fabricants.

ANMERKUNG: Wenn keine B.S.A.-Teile-Nummer Angegeben ist, dann ist das betreffende Teil nur von der Herstellerfirma Erhältlich.

NOTA: Si no se indica numero de la pieza B.S.A., la pieza es disponible del fabricante solo.

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